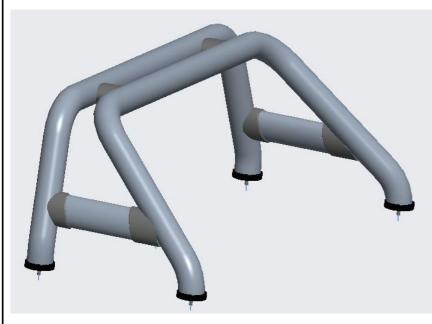
# ACCESSORY FITMENT INSTRUCTION

Product	Isuzu D	max Sports Bar Stainless/Black (Black Base Plates)			
Tracking no.	16000	1600093T/BS-1600093/1600094T/BS-1600094 TN: 426			
60 Models		Models: 2022			
	Minutes	Page 1 of 5			
		Date: 23-05-2022			

#### DIAGRAM



Images used in this fitting instruction may vary from actual product.

### Kit content:

	Qty	Description		Qty	Description
Α	6	M8x25 Set	-	4	M10x30x2 Flat Washers
В	8	M8x25x2 flat washer	J	4	M10 Spring Washer
С	6	M8 Spring washers	K	1	Base Plates
D	2	M8 Hex nuts	L	4	Feet Rubbers
Е	2	M8x90 Sets	М	2	Corner Rubber (base plate)
F	2	M8x25x2 Flat washer	Ν	2	Grommets
G	2	M8 Spring washers	0	2	Top mount rubbers
Н	4	M10 Nuts	Р	2	Load spreader plate

## Additional equipment/Material needed for fitment :

I	Qty		Qty	
	1	Spanner set	1	Screw driver flat
	1	Torque wrench	1	Ratchet set
	1	Marker	1	Drill with 9mm Bit

#### Precautions during fitment:

- 1. Avoid direct contact with sharp objects when removing the packaging.
- 2. When placing the sports bar in place, ensure not to scratch the base plates.

#### Directions for use:

- 1. Have the bar and its assembly pieces placed on a rubber mat to avoid and damage during fitment.
- 2. Two people are required for this fitment.

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## **Fitment Instruction:**

Isuzu Sports Bar

Visual / Graphic Illustration	Step#	Description/Method
FIG 1	Step 1	1. Using the M8 x 25 sets supplied bolt the front of the base into the weld nuts on the bin. This is shown in Fig 1 by arrow marked Z.
FIG 2 BIN Base Plate	FOR SINGLE CAB Step 2	<ol> <li>You will need to mark and drill the rear holes in Fig</li> <li>You must mark the bin using the centre of the holes on the base plates.</li> </ol>
	Step 3	3. Using the load spreader plate. Place it on the inside of the bin and secure the back end of the bracket (an assistant at this point will be best to avoid scratching the vehicle. Show in Fig 3. REPEAT STEPS 1-3 ON THE DRIVERS SIDE.
Apply tectyl to drilled holes  FIG 3		Images used in this fitting instruction may vary from actual product.

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# **Fitment Instruction:**

Isuzu Sports Bar

Visual / Graphic Illustration	Step#	Description/Method
	Step 4	You will need two people to assemble the sports bar. Assemble the sports bar to look like the image to the left.
E N		
G		
		Images used in this fitting instruction may vary from actual product.

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## **Fitment Instruction:**

Icuru Sports Bar

Visual / Graphic Illustration	Step #	Description/Method
	Step 5	Mount Sports bar to base plates.

## Final step

Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

