# ACCESSORY FITMENT INSTRUCTION

	Product		Ford Raptor Nudge Bar				
	Part no.		BS-150048 & 150048T TN: 342				
	<b>&amp;</b>	30	Models : Ford Raptor 2019				
		Minutes	Page 1 of 5 Date: 27-06-2019				

Description

CONTROL OF THE PROPERTY OF THE

DIAGRAM

#### Kit content:

A	4	M10x30 sets(Black)			
В	8	M10x30x2.5 Flat washers(Black)			
С	4	M10 Spring washers(Black)			
D	4	M10 Hex nuts(Black)			
Е	4	M10 Plastic caps(Black)			
F	2	Mounting Brackets(LHS+RHS)			
G	1	Complete Nudge bar			
Addi	tion	al equipment/Material needed fo	r fitm	nent	
Qty		Ratchet set			
		Cnannor Cot			

Qty

Qty	Ratchet set	
	Spanner Set	
	Torque wrench	

Description

#### Precautions during fitment:

Be carefull not to scratch the vehicle or the supplied parts during fitment.

#### Directions for use:

Follow the steps in this fitting instruction from step 1 - 5.

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Description/Method

## **Fitment Instruction:**

### Ford Raptor Nudge Bar

Step#

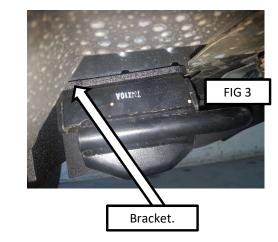
Visual /	Graphic	Illustration
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FIG 1

Cover.

Passenger Side Shown

Do to both sides of the vehicle.



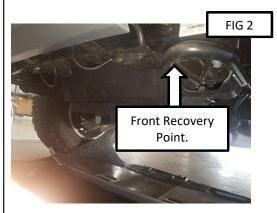
Step 1

Find the bolts needed to remove the cover.

FIG 1. Cover that needs to be removerd before installing the brackets and installed after complete.

Step 2 Find the bolts needed to remove front recovery point. Shown in FIG 2.

Step 3 Install the brackets inbetween the chassis and the front recovery point. Shown in FIG 3.



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# **Fitment Instruction:**

Ford Raptor Nudge Bar

Visual / Graphic Illustration  Step # Description/Method  Step 4 Mount the nudge bar onto the brackets fitted in step 3. Shown in Fig 4.	Ford Raptor Nuc	uge Bar	
B Step 4 step 3. Shown in Fig 4.	Visual / Graphic Illustration	Step#	Description/Method
		Step 4	
	E B		

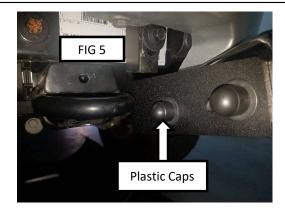
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# **Fitment Instruction:**

# Ford Raptor Nudge Bar

Step#

Visual / G	iraphic	Illustration
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Step 5	Tighten bolts and install plastic caps as shown in
Step 5	FIG 5.

## COMPLETE

Description/Method

## Final step

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Make sure bar is centralised and tighten all fasteners to specified torque. M8= 22Nm , M10= 42Nm , M6= 9Nm.

