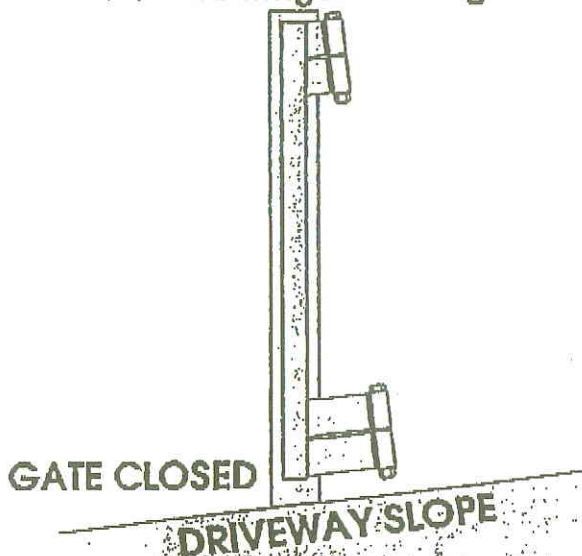


HOW TO INSTALL SWG 606

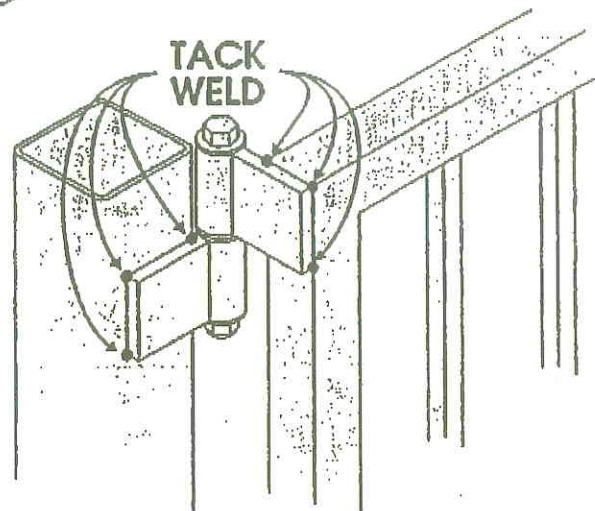
Heavy Duty Uphill Hinge Set

For uphill or level swinging gates weighing up to one ton.

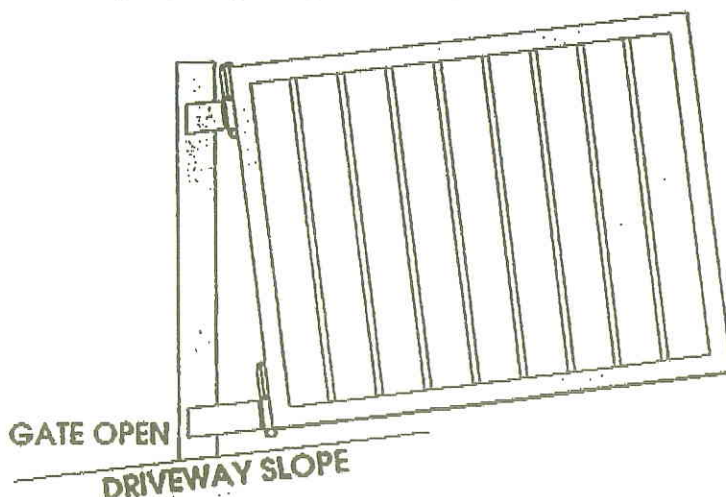
- 1 Place gate in closed position.
Align hinges to the driveway slope.
Be sure hinges are aligned with each other.



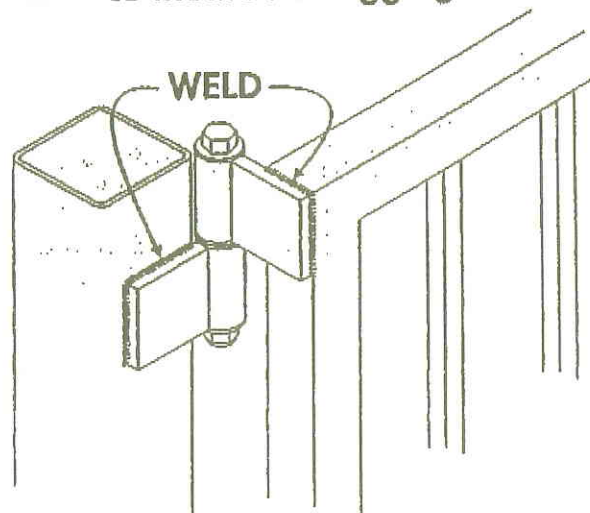
- 2 Tack weld top plate to gate.
Tack weld bottom plate to post.



- 3 Swing open the gate to test alignment.
If welds do not hold, hinges are not properly aligned. Repeat from step one.



- 4 If tack welds hold, hinge may be completely welded.
Support gate while welding to insure no sagging occurs.



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