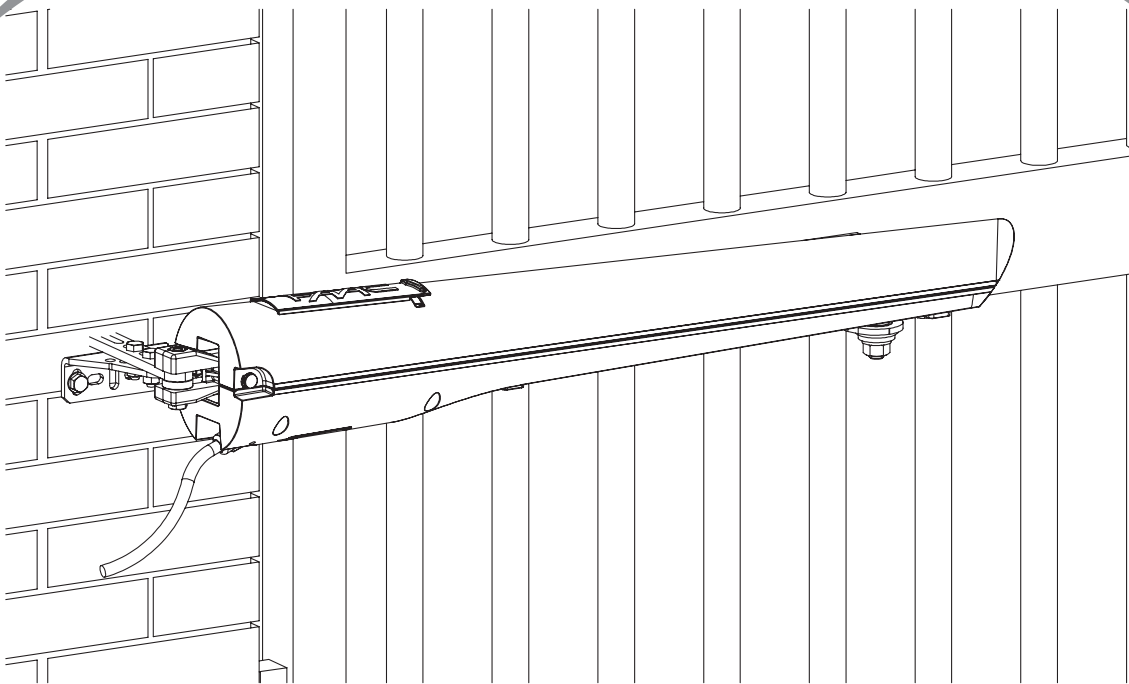


# S418

## Swing Gate Operator



**Intertek**

UL325 - UL991

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# FAAC

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Read this instruction manual before you begin installing the product.  
 = Information regarding personal safety and proper maintenance of the product.

## IMPORTANT SAFETY INFORMATION

### Important Safety Instructions

#### **WARNING - TO REDUCE THE RISK OF SEVERE INJURY OR DEATH:**

- READ AND FOLLOW ALL INSTRUCTIONS.
- Never let children operate or play with the gate controls. Keep remote controls away from children.
- Always keep people and objects away from the gate. **NO ONE SHOULD CROSS THE PATH OF A MOVING GATE.**
- Test the gate operator monthly. The gate **MUST** reverse on contact with a rigid object or when an object activates a non-contact sensor. If necessary, adjust the force or the limit of travel and then retest the gate operator. Failure to properly adjust and retest the gate operator can increase the risk of injury or death.
- Use the manual release mechanism only when the gate is not moving.
- **KEEP GATE PROPERLY MAINTAINED.** Have a qualified service person make repairs to gate hardware.
- The entrance is for vehicles only. Pedestrians must use a separate entrance.
- **SAVE THESE INSTRUCTIONS.**

### Important Installation Instructions

1. Install the gate operator only when the following conditions have been met:
  - The operator is appropriate for the type and usage class of the gate.
  - All openings of a horizontal slide gate have been guarded or screened from the bottom of the gate to a minimum of 4 feet (1.25 m) above the ground to prevent a 2.25 inch (55 mm) diameter sphere from passing through openings anywhere in the gate or through that portion of the adjacent fence that the gate covers when in the open position.
  - All exposed pinch points are eliminated or guarded.
  - Guarding is supplied for exposed rollers.
2. The operator is intended for installation on gates used by vehicles only. Pedestrians must be provided with a separate access opening.
3. To reduce the risk of entrapment when opening and closing, the gate must be installed in a location that allows adequate clearance between the gate and adjacent structures. Swinging gates shall not open outward into public access areas.
4. Before installing the gate operator, ensure that the gate has been properly installed and that it swings freely in both directions. Do not over-tighten the operator clutch or pressure relief valve to compensate for a damaged gate.
5. User controls must be installed at least 6 feet (1.83 m) away from any moving part of the gate and located where the user is prevented from reaching over, under, around or through the gate to operate the controls. Controls located outdoors or those that are easily accessible shall have security features to prevent unauthorized use.
6. The Stop and/or Reset buttons must be located within line-of-sight of the gate. Activation of the reset control shall not cause the operator to start.
7. All warning signs and placards must be installed and easily seen within visible proximity of the gate. A minimum of one warning sign shall be installed on each side of the gate.
8. For gate operators that utilize a non-contact sensor (photo beam or the like):
  - See instructions on the placement of non-contact sensors for each type of application.
  - Exercise care to reduce the risk of nuisance tripping, such as when a vehicle trips the sensor while the gate is still moving.
  - Locate one or more non-contact sensors where the risk of entrapment or obstruction exists, such as at the reachable perimeter of a moving gate or barrier.
  - Use only FAAC "Photobeam" photoelectric eyes to comply with UL325.

*Important Installation Instructions (continued)*

9. For gate operators that utilize a contact sensor (edge sensor or similar):
  - Locate one or more contact sensors where the risk of entrapment or obstruction exists, such as at the leading edge, trailing edge, and post mounted both inside and outside of a vehicular horizontal slide gate
  - Locate one or more contact sensors at the bottom edge of a vehicular vertical lift gate.
  - Locate one or more contact sensors at the bottom edge of a vertical barrier (arm).
  - Locate one or more contact sensors at the pinch point of a vehicular vertical pivot gate.
  - Locate hard-wired contact sensors and wiring so that communication between sensor and gate operator is not subjected to mechanical damage.
  - Locate wireless contact sensors, such as those that transmit radio frequency (RF) signals, where the transmission of signals are not obstructed or impeded by building structures, natural landscaping or similar hindrances. Wireless contact sensors shall function under their intended end-use conditions.
  - Use only FAAC MSE MO, CN60 or M60 edge sensors.

**General Safety Precautions****Gate Construction**

**Vehicular gates should be constructed and installed in accordance with ASTM F2200: Standard Specification for Automated Vehicular Gate Construction.**

For more information, contact ASTM at: [www.astm.org](http://www.astm.org)

**Installation**

- If you have any questions or concerns regarding the safety of the gate operating system, do not install the operator and consult the manufacturer.
- The condition of the gate structure itself directly affects the reliability and safety of the gate operator.
- Only qualified personnel should install this equipment. Failure to meet this requirement could cause severe injury and/or death, for which the manufacturer cannot be held responsible.
- The installer must provide a main power switch that meets all applicable safety regulations.
- It is extremely unsafe to compensate for a damaged gate by increasing hydraulic pressure.
- Install devices such as reversing edges and photo beams to provide better protection for personal property and pedestrians. Install reversing devices that are appropriate to the gate design and application.
- Before applying electrical power, ensure that voltage requirements of the equipment correspond to the supply voltage. Refer to the label on your gate operator system.

**Usage**

- Use this equipment only in the capacity for which it was designed. Any use other than that stated should be considered improper and therefore dangerous.
- The manufacturer cannot be held responsible for damage caused by improper, erroneous or unreasonable use.
- If a gate system component malfunctions, disconnect the main power before attempting to repair it.
- Do not impede the movement of the gate, you may injure yourself or damage the gate system as a result.
- This equipment may reach high thermal temperatures during normal operation, therefore use caution when touching the external housing of the gate operator.
- Use the manual release mechanism according to the procedures presented in this manual.
- Before performing any cleaning or maintenance operations, disconnect power to the equipment.
- All cleaning, maintenance or repair work must be performed by qualified personnel.

## ***UL325 Gate Operator Classifications***

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### **RESIDENTIAL VEHICULAR GATE OPERATOR CLASS I**

A vehicular gate operator system intended for use in a single family dwelling, garage or associated parking area.

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### **COMMERCIAL / GENERAL ACCESS VEHICULAR GATE OPERATOR CLASS II**

A vehicular gate operator system intended for use in commercial locations or buildings such as multi-family housing units (five or more single family units), hotels, parking garages, retail stores or other buildings that service the general public.

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### **INDUSTRIAL / LIMITED ACCESS VEHICULAR GATE OPERATOR CLASS III**

A vehicular gate operator system intended for use in industrial locations or buildings such as factories, loading docks or other locations not intended to service the general public.

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### **RESTRICTED ACCESS VEHICULAR GATE OPERATOR CLASS IV**

A vehicular gate operator system intended for use in guarded industrial locations or buildings such as airport security areas or other restricted access locations that do not service the general public, and in which unauthorized access is prevented via supervision by security personnel.

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## ***Installing the Warning Signs***

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This FAAC swing gate operator is supplied with two warning signs to alert people that a possible hazard exists and that appropriate actions should be taken to avoid the hazard or to reduce exposure to it.

Permanently install one warning sign on each side of the gate so they are fully visible to traffic and pedestrians.

Use appropriate hardware such as metal screws (not supplied) to permanently install each warning sign.




## Model S418 Swing Gate Operator

### 1. DESCRIPTION

The FAAC Model S418 automated system for swing-leaf gates is an electro-mechanical operator which transmits its movement to the gate leaf by means of a worm-screw system.

The irreversible system guarantees mechanical locking of the leaf when the motor is not operating. An easy-to-use release device permits movement of the leaf in case of malfunction or a power outage.

The adjustable rear bracket permits the operator to be installed on most existing gate applications.

- 
 Correct operation is only guaranteed when using authorized FAAC accessories, safety devices and control units.
- The S418 automated system has been designed and constructed to control vehicle access in residential units. Any other use must be avoided.

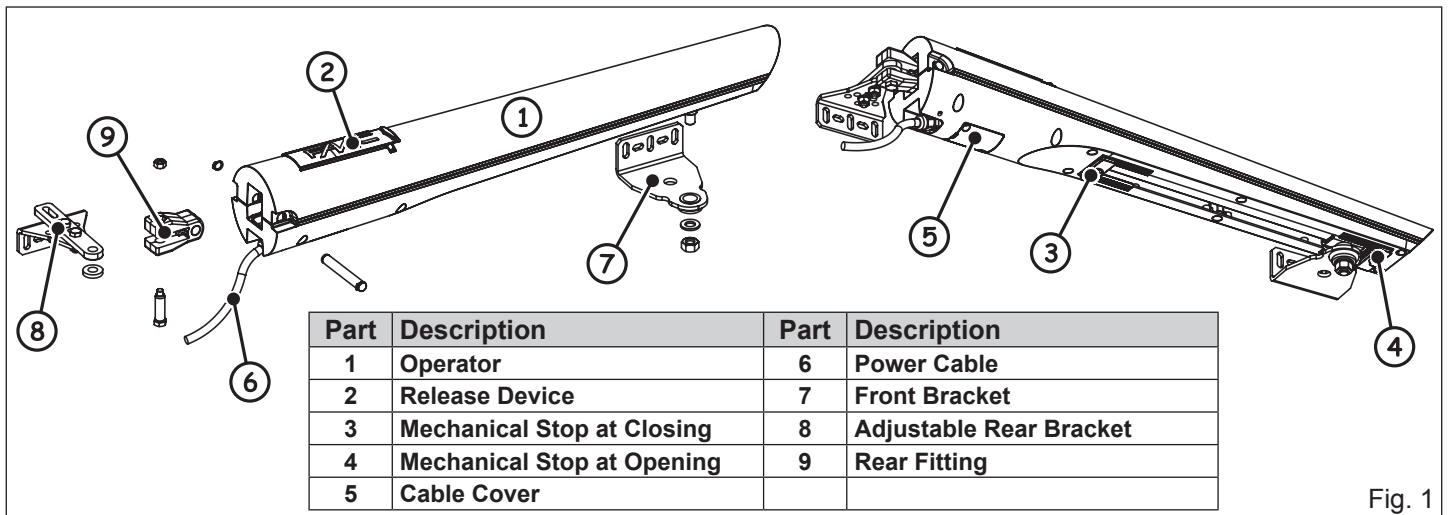


Fig. 1

### 1.1 DIMENSIONS

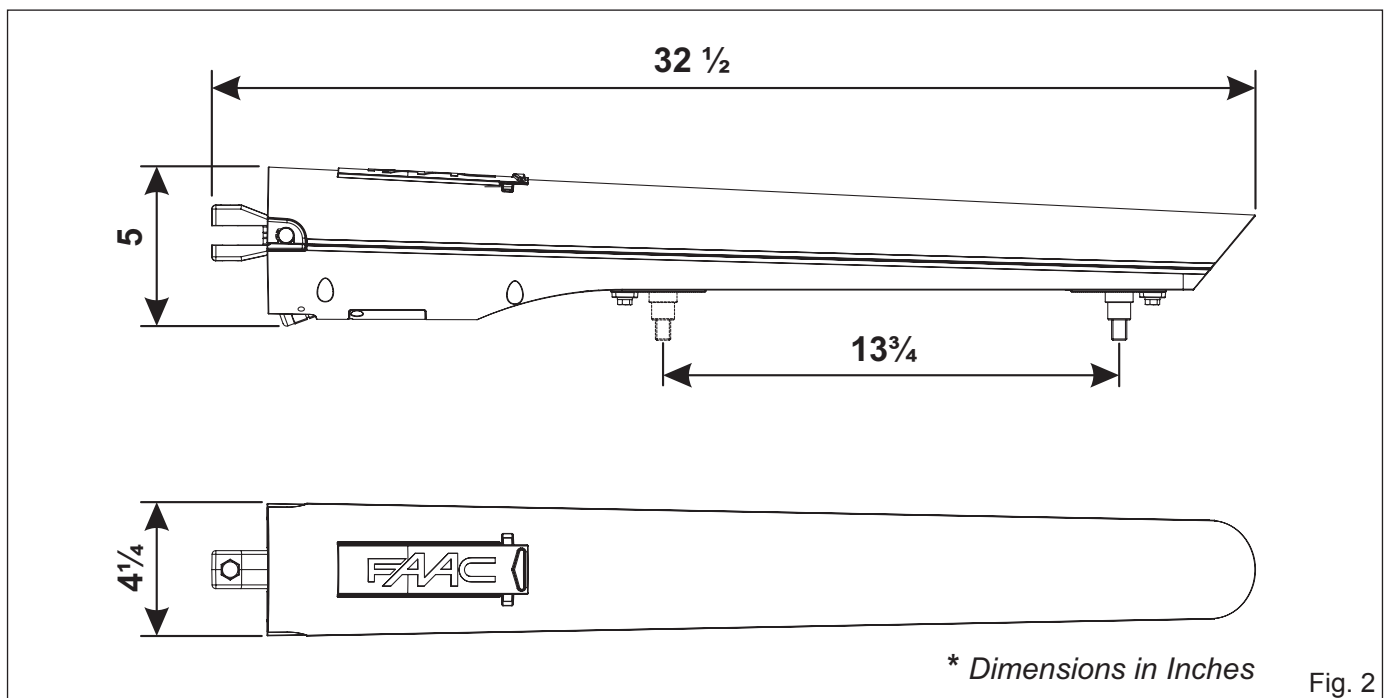


Fig. 2

## 2. TECHNICAL SPECIFICATIONS

Technical Specifications	S418
Power Supply (VDC)	24
Nominal Power (W)	35
Absorbed Current (A)	1.5
Maximum Thrust Force (lbf)	405
Stroke (inches)	13 3/4 <sup>1</sup>
Cycles per day at 68 °F (approx)	80
Class of operation	Residential
Rod speed (inches/sec)	0.7
Maximum Size of Leaf (feet)	12
Ambient Operating Temperature (°F)	-4 to 131
Operator Weight (lbs)	13.2
Protection Class	IP54

<sup>1</sup> If you do not use the mechanical stops on opening and closing, the operator stroke increases to 15 1/4 inches.

## 3. INSTALLATION

### 3.1 ELECTRICAL SETUP

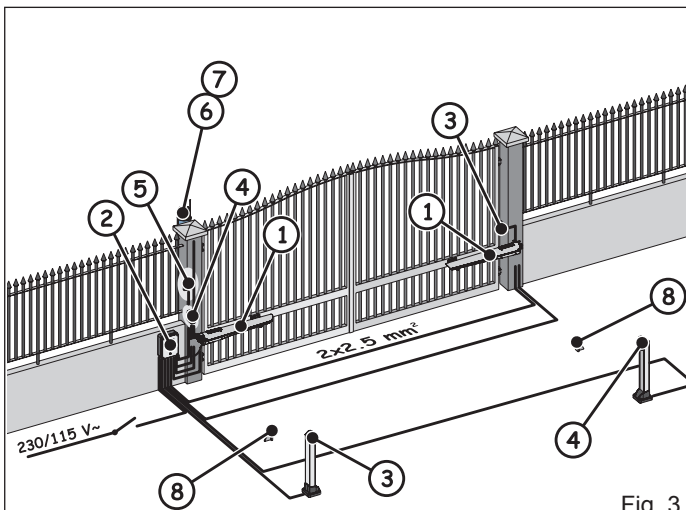


Fig. 3

Part	Description	Cables
1	Operators	Supplied
2	Control Unit	3 x AWG 14 (Power)
3	TX Photocells	4 x AWG 20
4	RX Photocells	2 x AWG 20
5	Key Selector	2 x AWG 20 (1 contact)
6	Flashing Lamp	2 x AWG 14
7	External Antenna	Coaxial Cable
8	Mechanical Stops	

When laying electrical cables, use conduits with adequate rigidity and/or flexibility.

To avoid any type of interference, always separate low-voltage accessories and command connection wiring from power supply cables, use separate sheaths.

### 3.2 PRELIMINARY CHECKS

The structure of the gate directly influences the reliability and safety of the automated system. To ensure correct operation, the structure of the existing gate, or that to be fitted, must have the following characteristics:

- The length of leaf must conform to what is shown in the technical characteristics of the operator (Section 2).
- The structure of the leaves must be sturdy and rigid, suitable for an automated system.
- There must be regular and uniform movement of the leaves, with no friction or sticking along their entire movement.
- Hinges must be suitably sturdy and in good condition.

It is recommended that any metalwork operations should be performed prior to installing the automated system.

### 3.3 INSTALLATION DIMENSIONS

Determine the assembly position of the operator, referring to Figure 4 and relative table. It is a good idea at this stage to choose whether or not you want to use the built in mechanical positive stops; eliminating the mechanical stops increases the working stroke of the operator and values **A** and **B** must be changed.

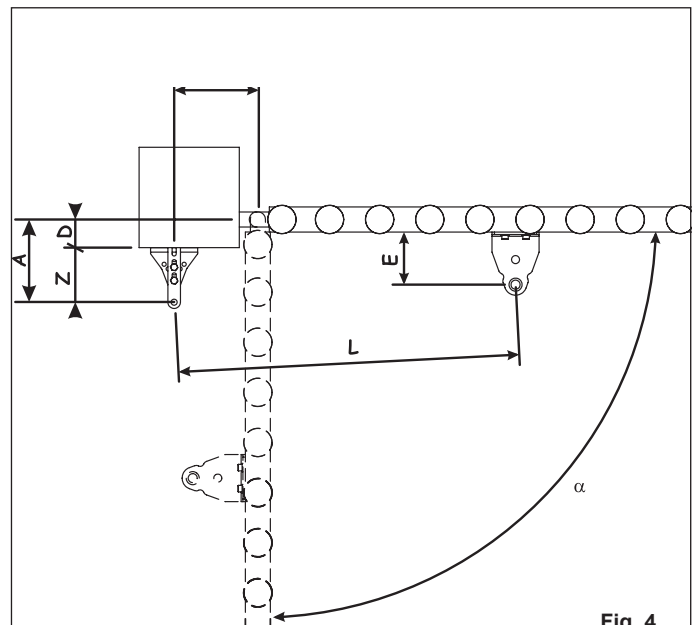


Fig. 4

	$\alpha$	A	B	C <sup>1</sup>	D <sup>2</sup>	Z <sup>3</sup>	L	E <sup>3</sup>
With both stops	90°	6 1/2	6 1/2	13	3 1/2	3	27	4 1/8
		6 7/8	6 7/8	13 3/4	3 1/2	3 1/8	27	4 1/8
With open stop	90°	6 7/8	6 1/2	13 3/8	4	3	28	4 1/8
		7	7	14 1/8	4	3 1/8	28	4 1/8
With no stops	90°	6 1/4	6 1/4	14 1/8	3 1/2	2 3/4	28	4 1/8
		7	7	14 1/8	4	2 3/4	28	4 1/8
	110°	6 5/8	6 5/8	15	4	2 3/4	28	4 1/8

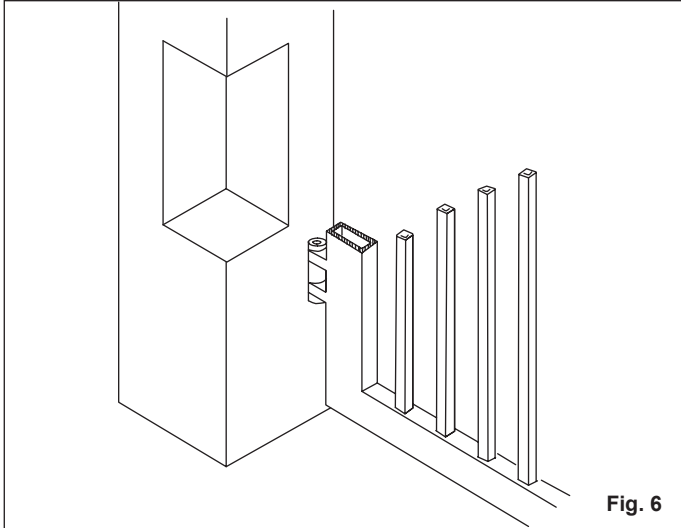
<sup>1</sup> Working stroke of the operator.

<sup>2</sup> Maximum value.

<sup>3</sup> Minimum value.

Dimensions in Inches

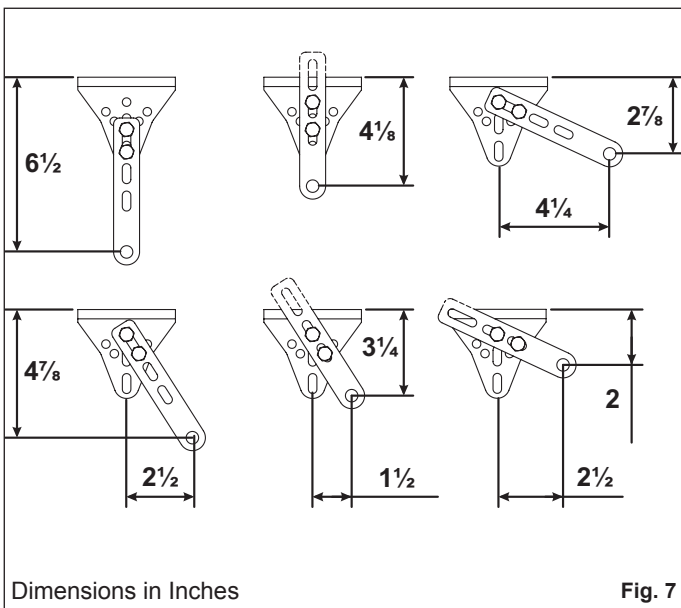
If the size of the pillar or the position of the hinge does not permit the proper installation of the operator, a niche will have to be made in the pillar (as indicated in Figure 6) in order not to change value **A** (Figure 4). The size of the niche must be such as to permit an easy installation of the operator, not limiting its rotation and allowing activation of the manual release device.



The rear bracket is adjustable to different positions, which limits modifications necessary to satisfy installation values **A** and **B**.

Figure 7 shows some of the positions that the bracket can take; all the positions intermediate to those shown may be obtained.

The positions chosen must permit the assembly of the bracket using both securing screws.




**3.3.1 General Rules for Determining Installation Values**

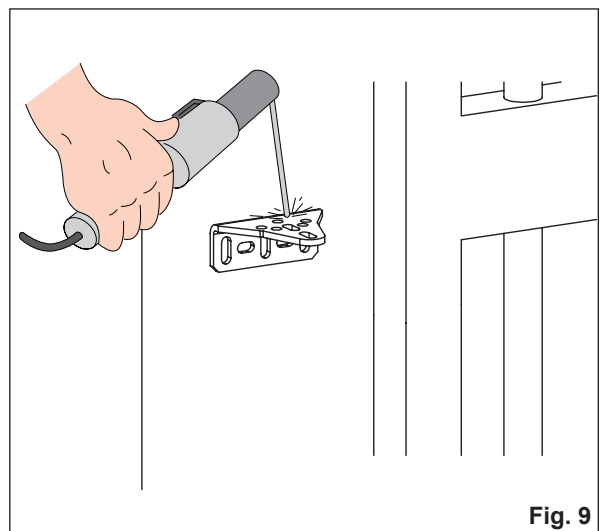
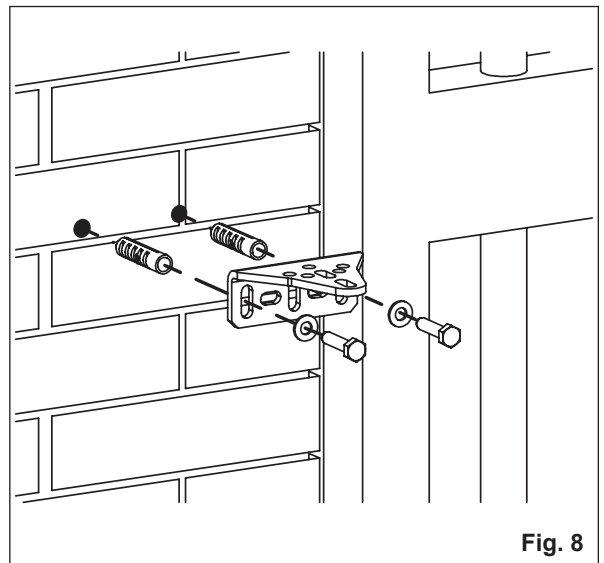
- To obtain opening of the leaf to 90°: **A+B=C**.
- To obtain opening of the leaf more than 90°: **A+B<C**.
- Lower A and B values produce higher peripheral leaf speeds.
- Limit the difference between value A and value B to within 1 1/2 inches, greater differences may cause variations in speed during opening and closing gate movements.
- Maintain a Z value that keeps the operator from striking the pillar.
- The mechanical stops intervene during the first and final 1 1/2 inches of the stroke. Not utilizing the entire operator stroke could limit the possible adjustments or reduce them to zero.

**3.4 INSTALLING THE OPERATOR**

To correctly install the operator, follow the procedure below:

1. Secure the fixed part of the rear bracket in the position determined previously, using suitable assembly systems. In the case of iron pillars, the bracket may be welded directly to the pilaster, see Figures 8 and 9.

 During assembly procedures, check that the bracket is perfectly horizontal using a level.





- Secure the rear bracket, as indicated in Figure 10, so as to follow the A and B values determined previously.

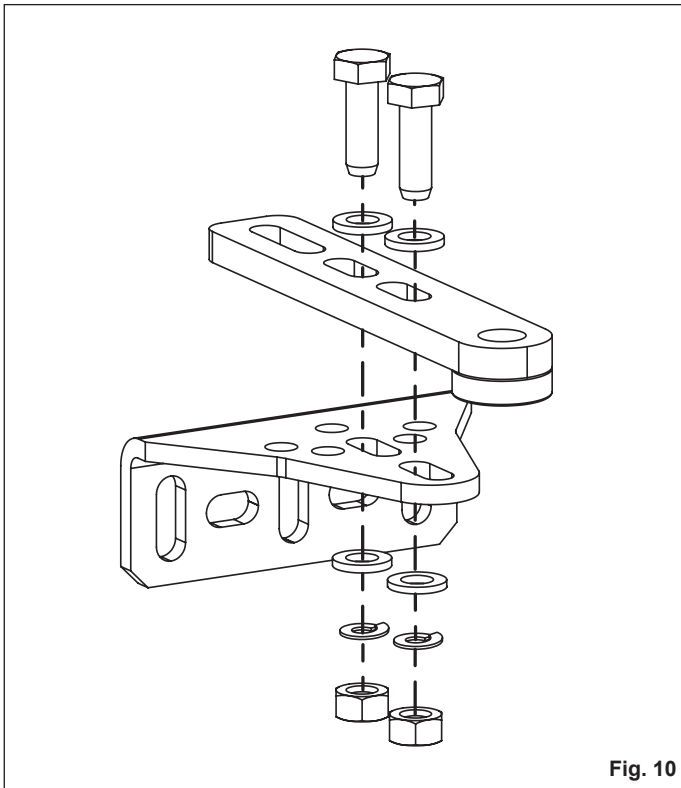


Fig. 10

- Secure the rear fitting of the operator as indicated in Figure 11.

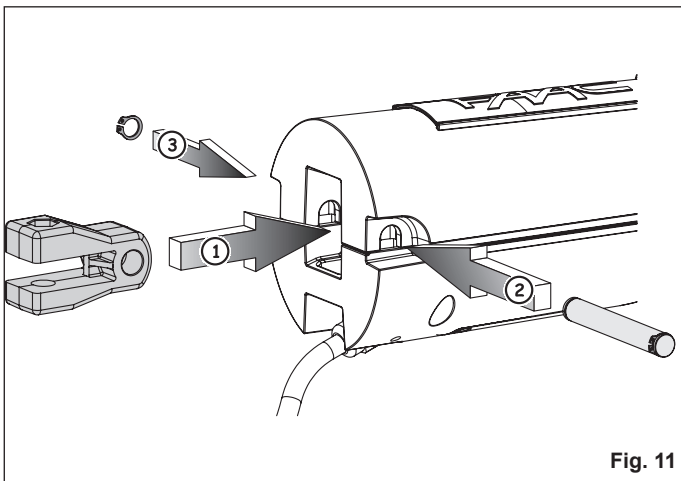
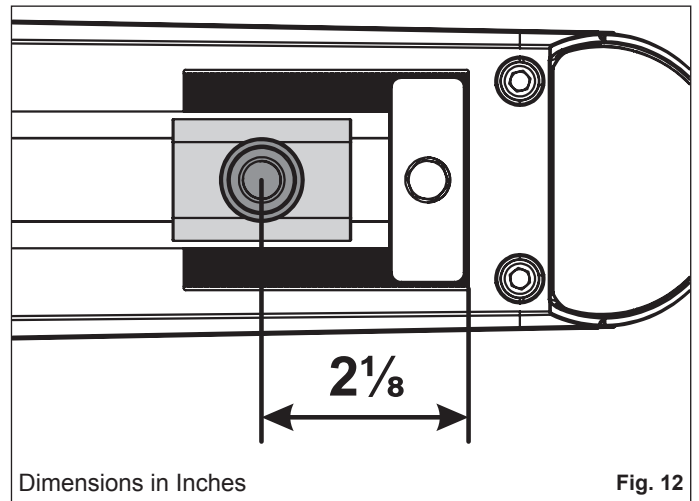


Fig. 11

- Check that the front fitting is in the position indicated in Figure 12 (with the mechanical stop at closing) or in Figure 13 (with no mechanical stop at closing). If this cannot be accomplished, the operator must be temporarily powered\* in order to bring the fitting into position.

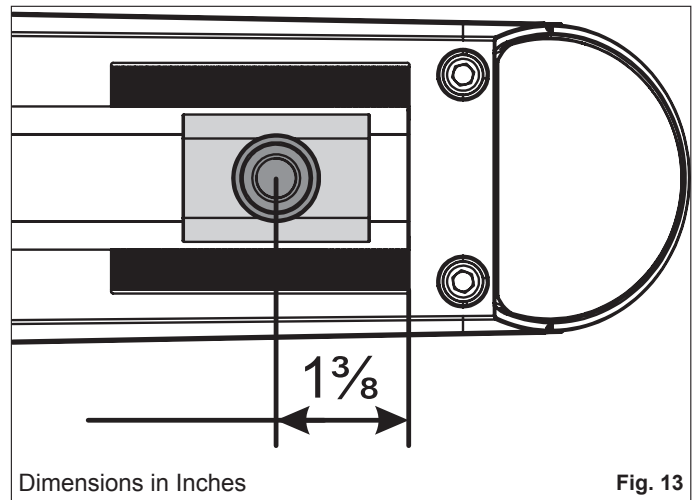


\* A 12 VDC battery may be used.



Dimensions in Inches

Fig. 12



Dimensions in Inches

Fig. 13

- Secure the front bracket as indicated in Figure 14.

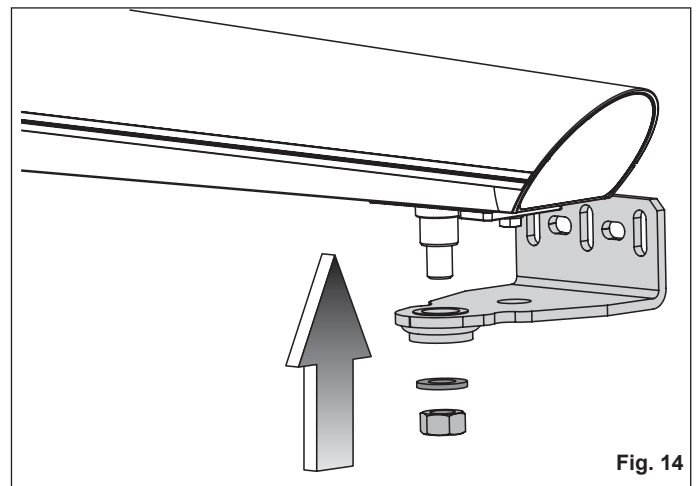


Fig. 14

- Secure the operator to the rear bracket using the appropriate bolt supplied, as indicated in Figure 15.

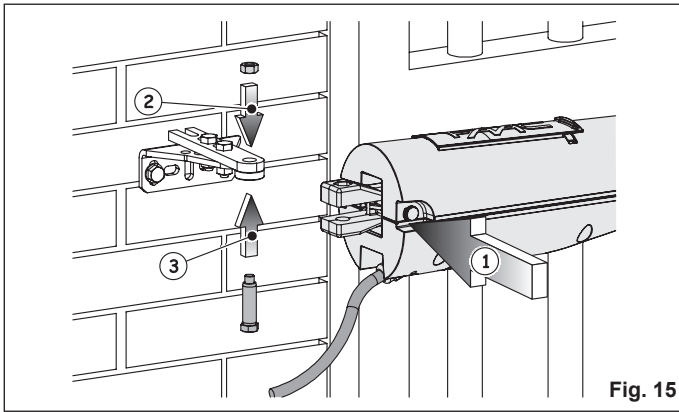


Fig. 15

- Bring the leaf of the gate to the close position.
- Bring the operator, together with the related bracket, alongside the leaf.
- Check that the operator is horizontal using a level, as indicated in Figure 16, and temporarily secure it with clamps or two welding points.

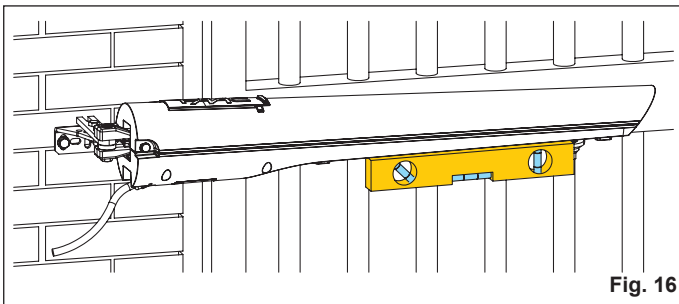



Fig. 16

 The axis of the securing holes of the front bracket must be aligned with the axis of the securing holes of the rear bracket, see Figure 17.

If the structure of the gate does not permit reliable mounting, the structure of the gate must be reinforced to provide a solid supporting base.

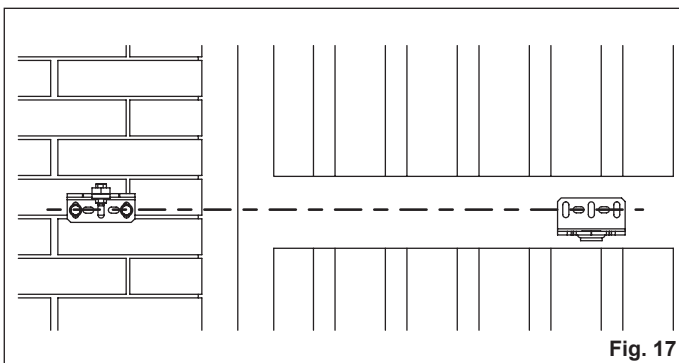




Fig. 17

- Prepare the operator for manual operation, see Section 5, and move the leaf manually, checking that it completes the entire opening operation required, stopping at the mechanical stops.

 If, during the test, the operator hits the leaf of the gate, value **E** may be increased, see Figure 4, up to a maximum of 4½ inches, using appropriate spacers placed between the front bracket and the leaf of the gate.

- Perform any corrective measures necessary and repeat the procedures from Step 9.
- Permanently secure the front bracket, using a suitable securing system as indicated in Figure 18.

 If it is decided to weld the bracket directly onto the leaf, the operator must be released temporarily. Wait for the bracket to cool before reattaching the operator.

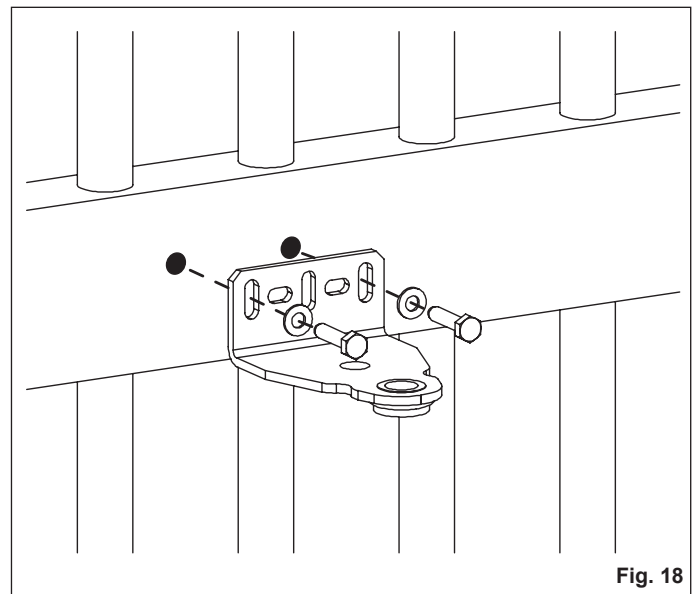


Fig. 18

### 3.5 WIRING THE OPERATOR

The operator is supplied with the cable already connected. If the cable has to be replaced, install a cable rated for outdoor use.

### 3.6 MECHANICAL STOPS

The S418 operator is supplied with mechanical stops on opening and closing as standard. These may be used in place of mechanical stop-points for the leaf. For adjustment of the stops, proceed as follows:

#### 3.6.1 Mechanical Stop at Opening

- Prepare the operator for manual operation, see Section 5.
- Manually move the leaf into its opening position.
- Loosen the securing screw, Figure 19 Ref. 1. The screw does not need to be completely removed.

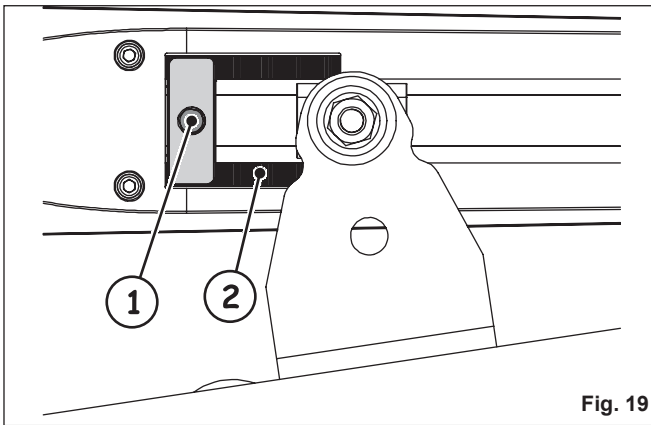


Fig. 19

4. Move the mechanical stop until it is close to the front fitting, as indicated in Figure 20.

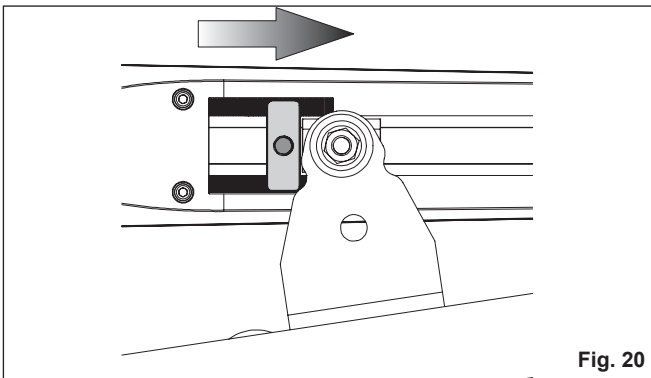


Fig. 20

5. Tighten the securing screw once again.

**⚠ The mechanical stop is coupled to a toothed sector, Figure 19 Ref. 2.**

**In the case of obstructions during movement, check that the coupling is free. DO NOT FORCE IT.**

### 3.6.2 Mechanical Stop at Closing

1. Prepare the operator for manual operation, see Section 5.
2. Manually move the leaf into its closing position.
3. Loosen the securing screw, Figure 21 Ref. 1. The screw does not need to be completely removed.

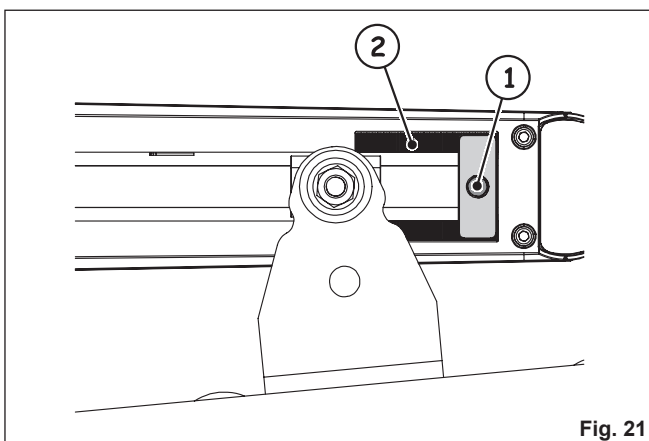


Fig. 21

4. Move the mechanical stop until it is close to the front fitting, as indicated in Figure 22.
5. Tighten the securing screw once again.

**⚠ The mechanical stop is coupled to a toothed sector, Figure 21 Ref. 2.**

**In the case of obstructions during movement, check that the coupling is free.**

**DO NOT FORCE IT.**

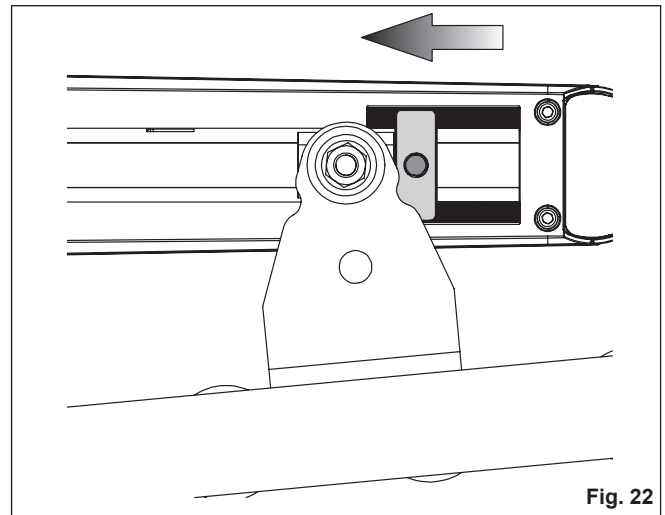


Fig. 22

## 4. AUTOMATED SYSTEM TEST

- Once all necessary electrical connections have been made, power up the system and program the control unit based on your individual needs (see relevant instructions).
- Perform a test of the automated system and of all connected accessories, paying special attention to safety devices.

## 5. MANUAL OPERATION

If the automated system needs to be moved manually, due to a power outage or operator malfunction, perform the following steps to release the device:

1. Switch off the power supply to the system.
2. Slide off the protective cap, Figure 23 Ref. 1.
3. Insert the supplied release key, Figure 23 Ref. 2, and turn it counter-clockwise until it stops, Figure 23 Ref. 3. The release position is indicated by an open padlock.
4. Move the leaf manually.

**⚠** To keep the operator in manual mode, the release device must be left in its current (unlocked) position and the system must not be powered.

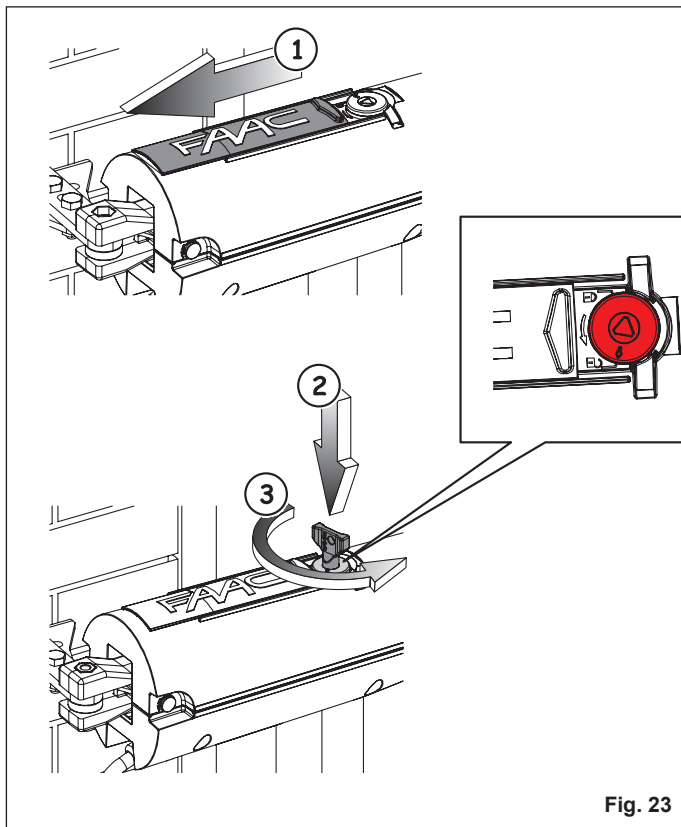


Fig. 23

### 5.1 RESTORING NORMAL OPERATION

To restore normal operation mode, proceed as follows:

1. Ensure that the system is not powered.
2. Turn the release key clockwise until it stops, Figure 24 Ref. 1, and remove the key, Figure 24 Ref. 2. The locking position is indicated by a closed padlock.
3. Close the protective cap, Figure 24 Ref. 3.
4. Manually move the leaf until the device engages and the leaf locks.
5. Power up the system and perform several open/close operations to check that all functions of the automated system have been restored.

**👉** During the first cycle, the operator might not slow down correctly. However, wait for the end of the cycle and then give the opening command once again.

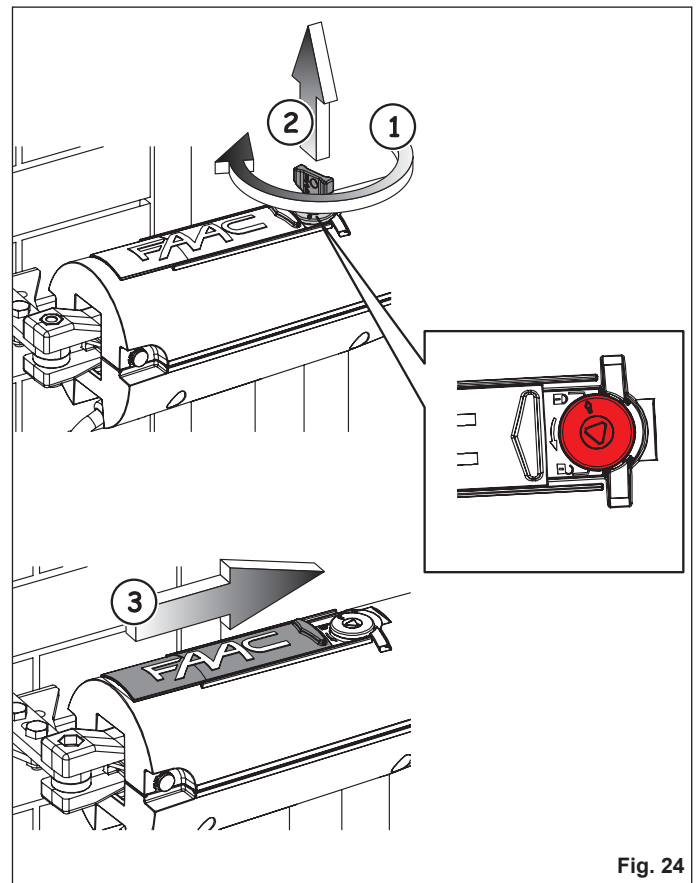


Fig. 24

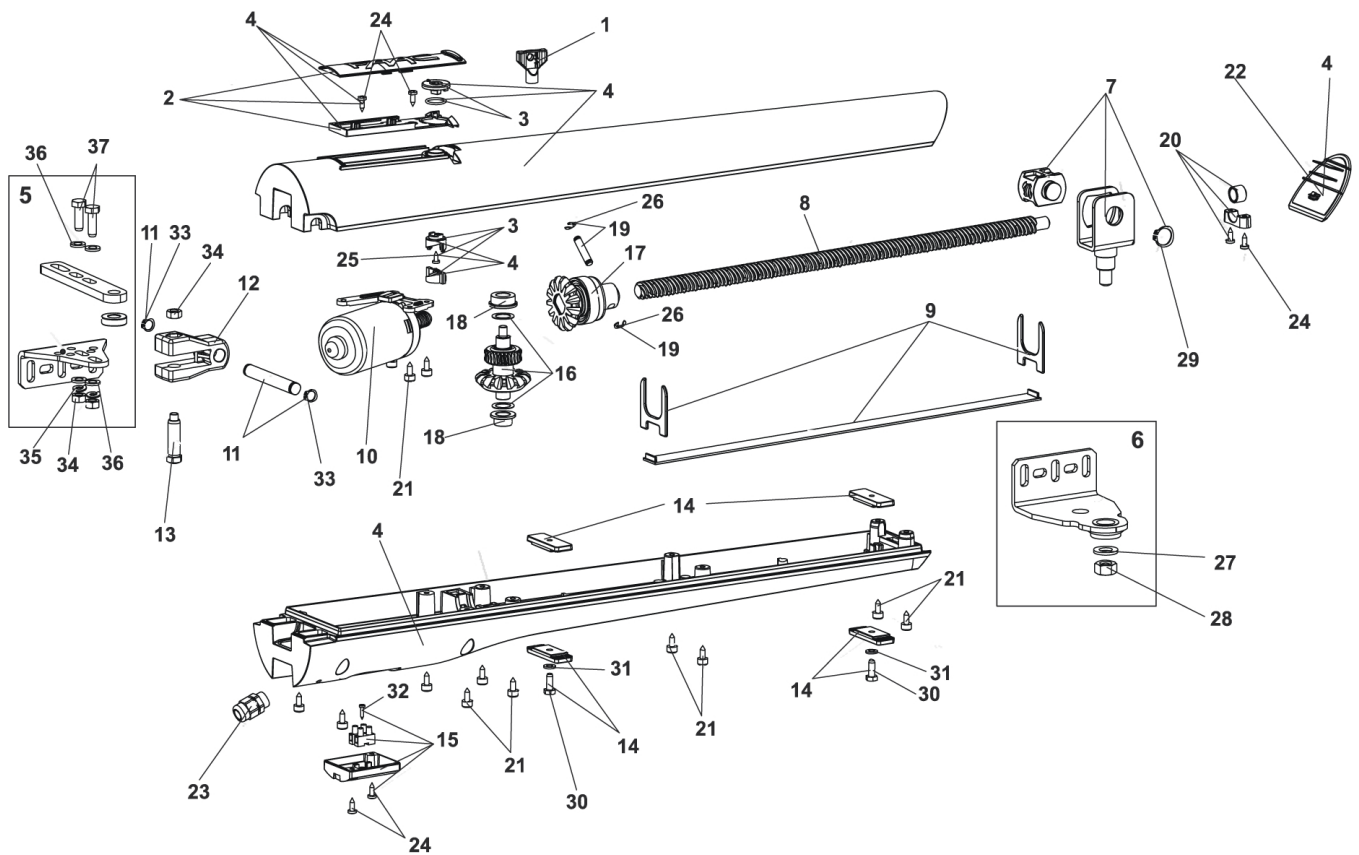
## 6. MAINTENANCE

In order to ensure correct operation and constant safety over time, make a general check of the system every six months, paying special attention to the safety devices.

## 7. REPAIRS

The user must not carry out any repairs or maintenance operations; these must be performed only and exclusively by qualified FAAC personnel or FAAC service centers.

8. S418 PARTS DIAGRAM



Part	Part Number	Description
01	713002	RELEASE KEY
02	63001555	RELEASE COVER
03	63001565	RELEASE ASSEMBLY
04	63001575	OPERATOR BODY
05	63001585	REAR ADJUSTABLE BRACKET
06	63001515	FRONT BRACKET
07	63001595	LEAD NUT
08	63001525	SCREW
09	63001605	SCREW COVER
10	63001615	MOTOR
11	718366	LONG PIN
12	7228015	REAR FORK
13	7182075	SHORT PIN
14	63001625	MECHANICAL STOP
15	63001635	HARNES COVER
16	60202215	TENSIONING SET
17	60202225	EXIT SHAFT
18	60202165	BUSH
19	718367	PIN W/SEEGER
20	60202355	BUSH FOR FIXING WORM GEAR

Part	Part Number	Description
21	63001545	10 SCREWS Ø4.8X13 S418
22	63001535	FRONT CAP
23	NOTA05	GLAND
24	701459	AUT. 3.5X 13 6954
25	701405	SCREW AUT. 3.5X9.5 6954 AB N
26	704049	SEEGER E 6 7434 INOX
27	XRO00120025Z	WASHER 13X2.5 UNI 6592
28	702102	NUT ES. 12 5588 6S Z
29	704029	SEEGER E 18 UNI 7435
30	701110002	TE 6X 16 5739 8G Z G
31	703103	GROWER WASHER 6 1751 Z
32	701418	AUT. 2.9X 13 6954 AB
33	704002	CIRCLIP E10 7435
34	702106	NUT ES. 8 5588 6S Z
35	703104	GROWER WASHER 8 1751 Z
36	XRO00080016Z	WASHER 8.4X1.6 UNI6592
37	701122002	TE 8X 25 5739 8G Z

**1. E024U CONTROL BOARD DESCRIPTION & CHARACTERISTICS**

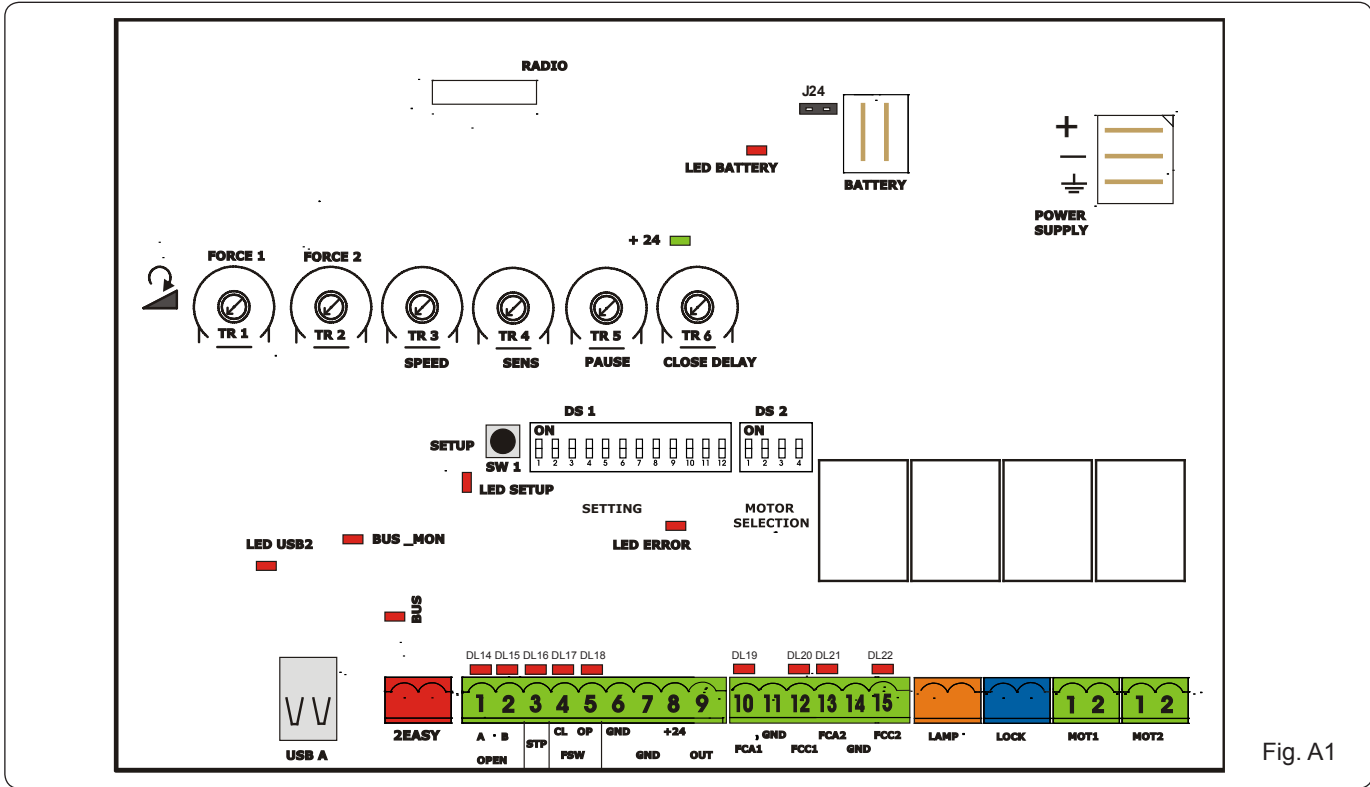


Fig. A1

**1.1 TECHNICAL SPECIFICATIONS**

Main power supply	115/230 V~ 50/60 Hz switchable
Secondary power supply	24 Vdc - 16 A max. (min. 20 Vdc. - max. 36 Vdc.)
Power consumption	stand-by = 4W max. = 400 W
Max load per motor	7 A
Accessory power supply	24 Vdc - 500 mA
Battery charge current	150 mA
Operating temperature	-4 °F.....+131 °F
Protection fuses	All self-resetting
Main power fuse	2.5 A
Operating Logics	E, A, S, EP, AP, SP, B, C
Operating time out	10 min.
Pause time	Programmable (0 to 4 min) with trimmer
Motor force, speed, obstacle sensitivity, closing delay	Programmable with dedicated trimmer
Connector inputs	Power supply, Battery, Radio receiver, USB
Terminal strip inputs	Encoder, Open A, OpenB, Stop, Open safety fotocell, Closing safety fotocell, Limit switches
Terminal strip outputs	Lamp, Buzzer, Motors, Lock, Programmable OUT, accessory power supply
Programming	With trimmers, dipswitches and pushbutton

**1.2 LAYOUT AND COMPONENTS**

RADIO	Connector for the radio receiver
BATTERY	Connector for the backup battery
J24	Jumper to disable battery charging (With the jumper present the battery is charged)
POWER SUPPLY	DC Power supply input
TR1 to TR6	Programming Trimmers
+24 LED	DC power indicator
SW1 - SETUP	Pushbutton for automatic setup
DS1 - DS2	Programming dipswitches
LED ERROR	Troubleshooting indicator
USB A	USB connection for software upgrade

**1.3 RADIO CONNECTION**

On the radio connector it's possible to plug in receivers RP and RP2. With a single channel radio RP it will be possible to activate only the OPEN A input, with a dual channel radio RP2 it will be possible to activate both OPEN A and OPEN B inputs. Plug in the radio board with the component side towards the internal part of the board.



Make sure you insert or disconnect the board ONLY with the power off.

2. INPUT / OUTPUT DESCRIPTION

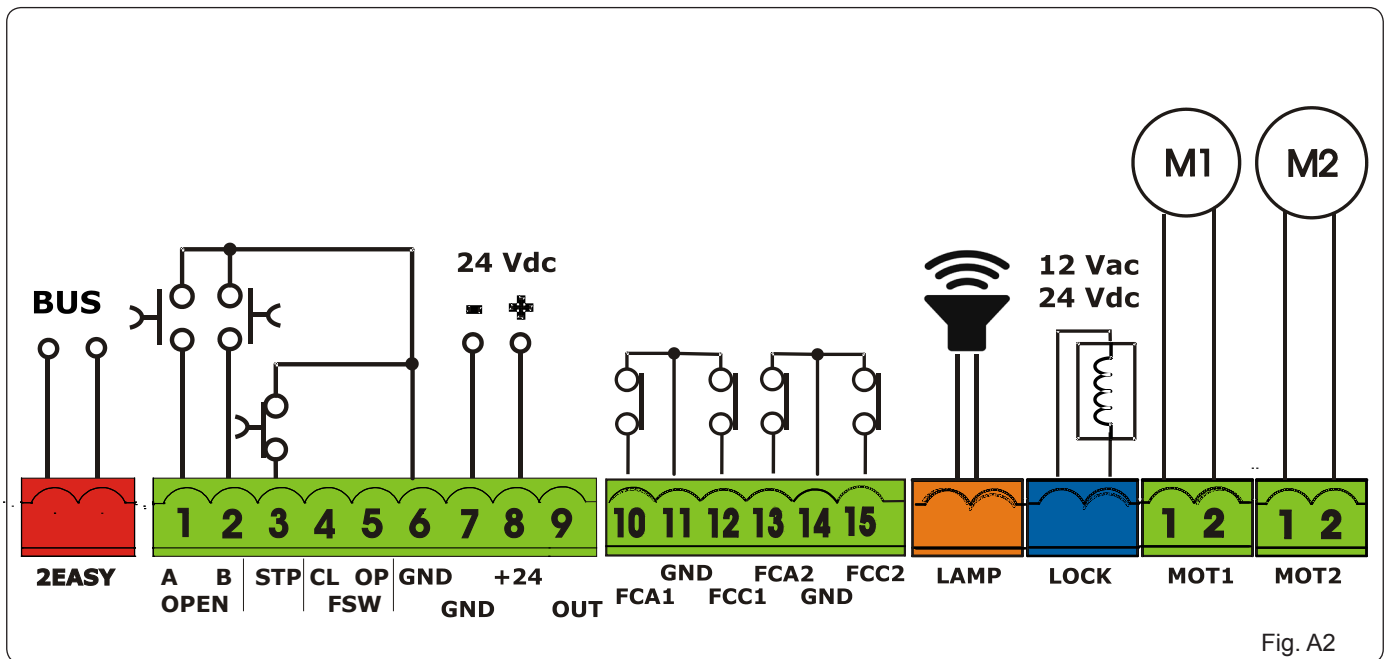


Fig. A2

PIN	LABEL	FUNCTION
2 EASY	2 EASY	Input for bus 2easy accessories (encoder)
1	OPEN A	N.O. Contact for total opening command
2	OPEN B / CLOSE	OPEN B: N.O. Contact for opening of leaf 1 only (with only one leaf the opening stops at 50% of traveling) CLOSE (LOGIC B-C): N.O. Contact for closing command
3	STOP	N.C. Contact for stop command
4	FSW CL	N.C. Contact for closing safety
5	FSW OP	N.C. Contact for opening safety
6	GND (-)	24 Vdc negative
7	GND (-)	24 Vdc negative
8	+ 24	24 Vdc positive
9	OUT (-)	Programmable output (See: DS1 SW 11-12)
10	FCA 1	Open limit switch Motor 1
11	GND (-)	24 Vdc negative
12	FCC 1	Close limit switch Motor 1
13	FCA 2	Open limit switch Motor 2
14	GND (-)	24 Vdc negative
15	FCC2	Close limit switch Motor 2
LAMP	LAMP	Audio alarm output (DS1 SW11=OFF) Output for flashing light 24Vdc 15W max (DS1 SW11=ON)
LOCK	LOCK	Output for electrical lock, max 5A pulse (DS2 - SW 4=OFF) 12 Vac / 24Vdc Always ON (maglock): max 1 A (DS2 - SW 4=ON) 24 Vdc
MOT1	MOT 1	Motor 1 output ( first moving motor )
MOT2	MOT 2	Motor 2 output ( second moving motor )
USB A	USB	Firmware upgrade input

### 3. PHOTOCELLS CONNECTIONS

How to connect Normally Open contacts.  
(Connect them in parallel)

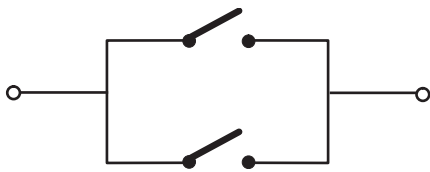


Fig. A3

How to connect Normally Close contacts.  
(Connect them in series)



Fig. A4

The E024U board allows the connection of several safety devices (for example photocells). With photocells you can activate the FAILSAFE function, which, before each movement of the operator, tests each fotocells. In case the test fails the movement is inhibited. To activate this function set to ON the dip-switch N. 11 and 12 of DS1, and connect the negative of the transmitter to the OUT pin (No.9).

The photocells must be connected depending on which area they must protect. (See Fig. A5)

**Closing Safety D** : These photocells protect the area covered by the gate during the closing movement. They have no effect during the opening movement.

**Opening Safety B-C** : These photocells protect the area covered by the gate during the opening movement. They have no effect during the closing movement.

**Opening/Closing Safety A** : These photocells protect the area covered by the gate both during the opening and the closing movements.

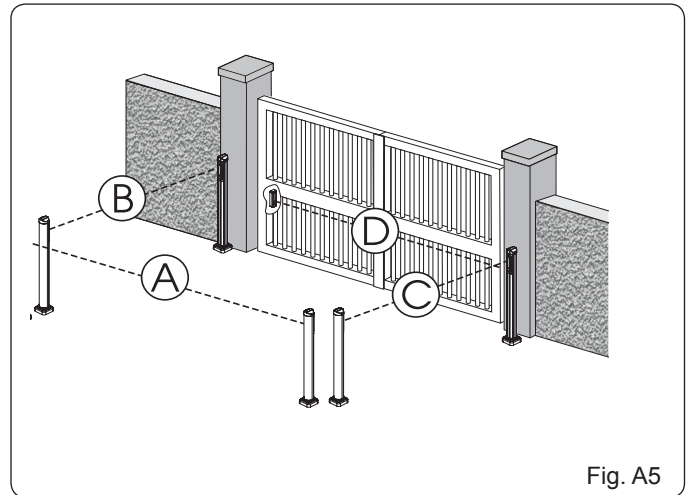


Fig. A5

#### 3.1 CONNECTIONS TO NORMALLY CLOSE (N.C.) PHOTOCELLS

Connection of a pair of closing photocells and a pair of opening/closing photocells

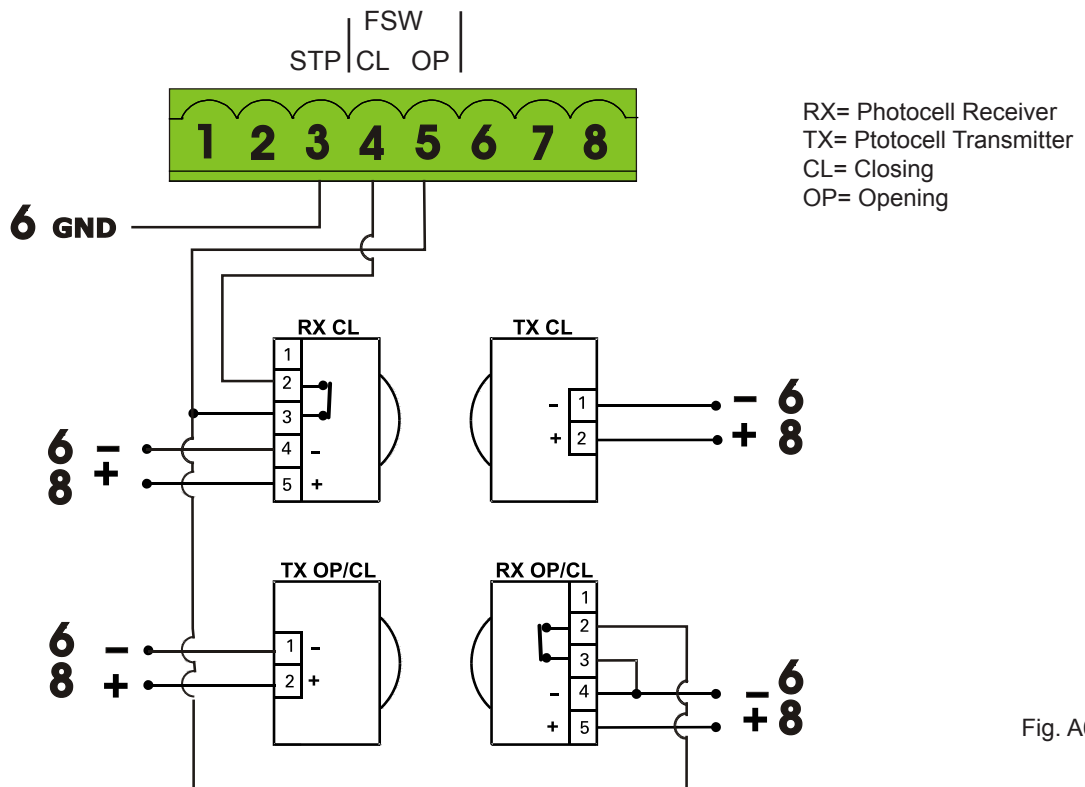
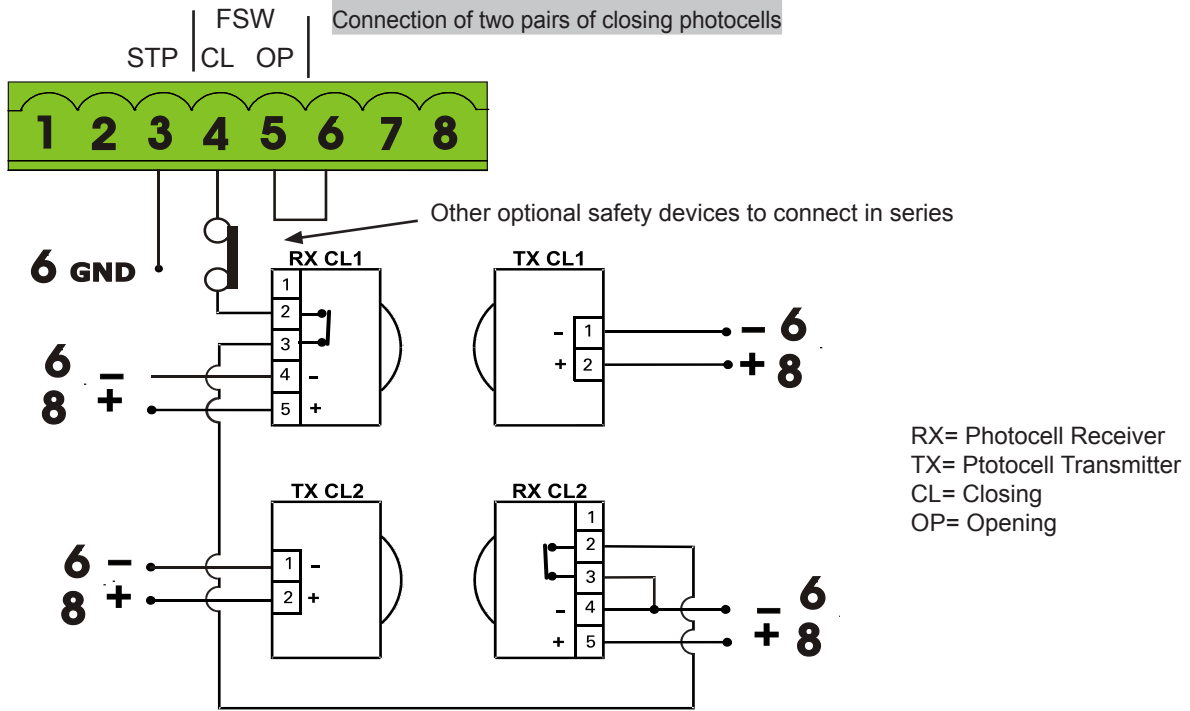


Fig. A6

To use the FAIL-SAFE mode connect the negative power supply of the transmitters to OUT (pin 9), and set dip-switch 11 and 12 to ON on DS1



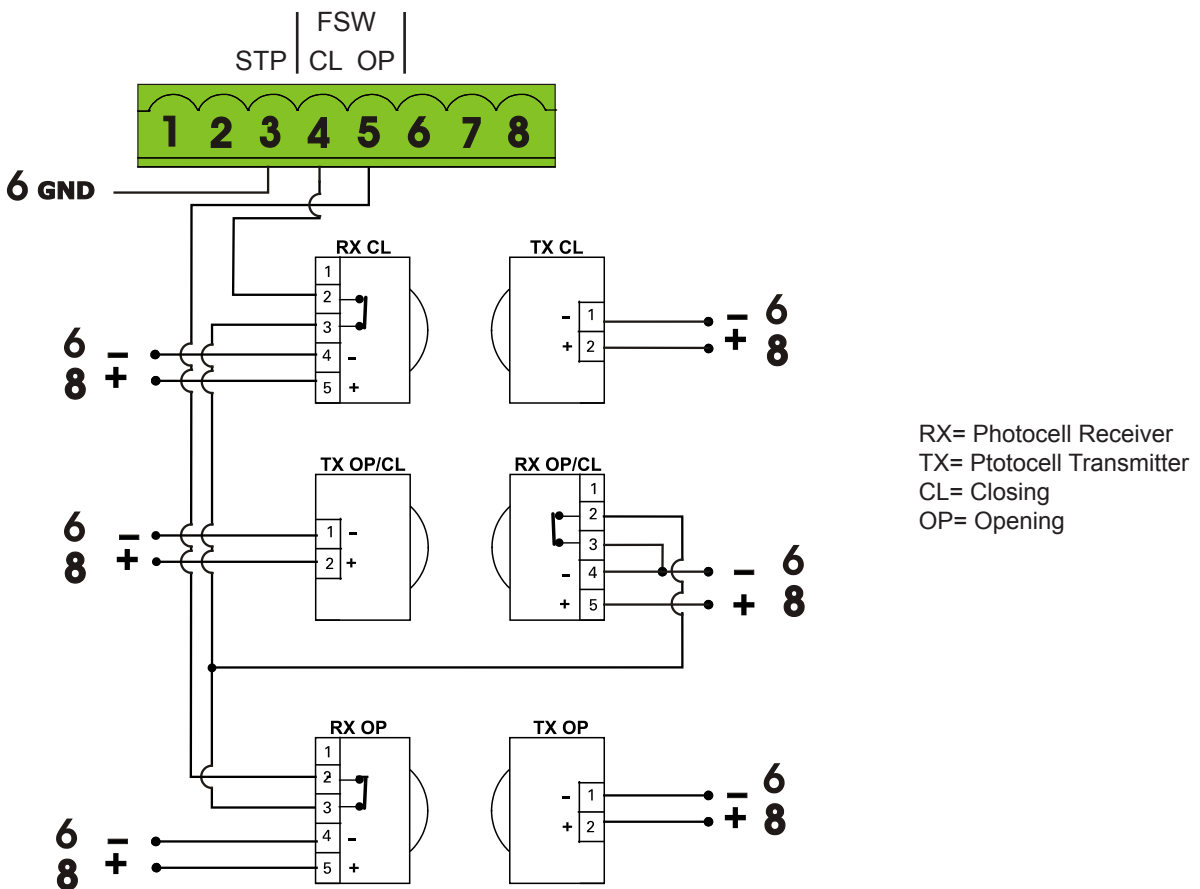


To use the FAIL-SAFE mode connect the negative power supply of the transmitters to OUT (pin 9), and set dip-switch 11 and 12 to ON on DS1

When using the FAIL-SAFE mode also the safety inputs not used (FSW CL , FSW OP) must be connected to OUT (pin No. 9)

Fig. A7

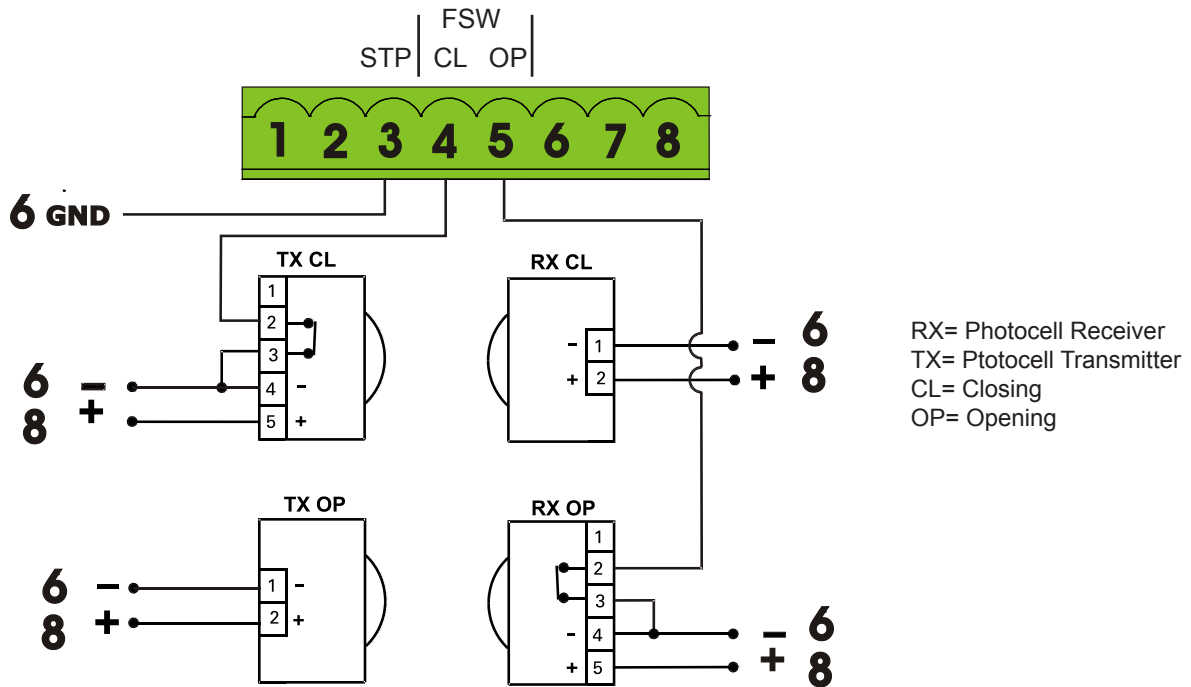
Connection of a pair of closing photocells, a pair of opening photocells and a pair of opening/closing photocells



To use the FAIL-SAFE mode connect the negative power supply of the transmitters to OUT (pin 9), and set dip-switch 11 and 12 to ON on DS1

Fig. A8

Connection of a pair of closing photocells and a pair of opening photocells



To use the FAIL-SAFE mode connect the negative power supply of the transmitters to OUT (pin 9), and set dip-switch 11 and 12 to ON on DS1

Fig. A9

Connection of no safety or stop devices  
(NOT RECOMMENDED)

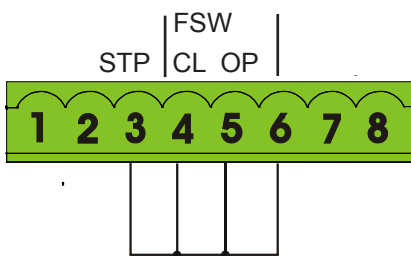


Fig. A10

Connection of a generic closing safety device and a generic open safety device

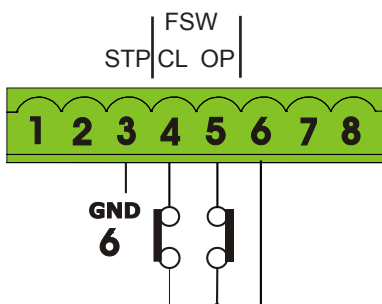
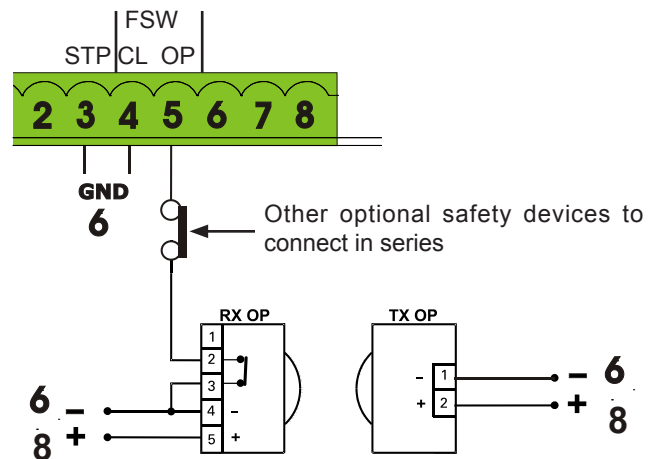


Fig. A11

Connection of one pair of opening photocells



To use the FAIL-SAFE mode connect the negative power supply of the transmitters to OUT (pin 9), and set dip-switch 11 and 12 to ON on DS1

When using the FAIL-SAFE mode also the safety inputs not used (FSW CL , FSW OP) must be connected to OUT (pin No. 9)

Fig. A12

## 4. PROGRAMMING

### 4.1 DIP SWITCH DS1 SETTINGS FOR OPERATING LOGIC

#### OPERATING LOGIC

DS 1: SW 1 - SW 2 - SW 3

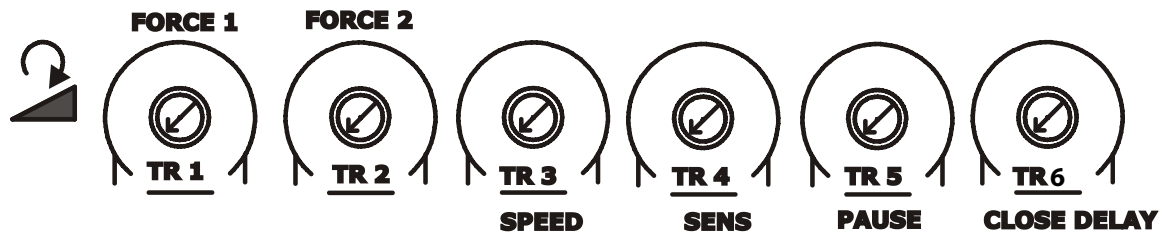


LOGIC	SW 1	SW 2	SW 3	PAUSE TIME	DESCRIPTION
E (default) Semiautomatic	OFF	OFF	OFF	NO	One command opens, the next one closes. A command during opening stops the gate
A Automatic	ON	ON	ON	0 - 4 min	One command opens, waits for the pause time and then closes automatically
S Security	OFF	OFF	ON	0-4 min	One command opens, waits for the pause time and then closes automatically. If the closing safety is activated or another command is given during the pause time it closes
EP Semiautomatic step by step	OFF	ON	OFF	NO	One command opens, the next one closes. During the movement a command stops the gate
AP Automatic step by step	OFF	ON	ON	0-4 min	One command opens, waits for the pause time and then closes automatically. A command during the pause time holds the gate open
SP Security step by step	ON	OFF	OFF	0-4 min	One command opens, waits for the pause time and then closes automatically. If the closing safety is activated during pause time the gate closes in 5 s. A command during pause time holds open the gate
B Manned Pulsed	ON	OFF	ON	NO	An open A command opens the gate, an open B command closes the gate
C Manned Constant	ON	ON	OFF	NO	Holding open A active opens the gate, holding Open B active closes the gate



For more details on the operating logics please refer to Chapter 12 - Function Logics

## 4.2 ADJUSTING TRIMMERS

**TR1 – FORCE ADJUSTMENT MOTOR 1**

Turn clockwise to increase the opening and closing force

**TR 2 – FORCE ADJUSTMENT MOTOR 2**

Turn clockwise to increase the opening and closing force

**TR 3 – SPEED ADJUSTMENT FOR MOTOR1 AND MOTOR 2**

Turn clockwise to increase the opening and closing speed

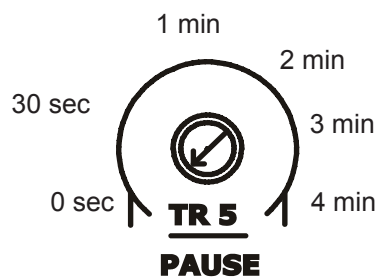
**TR 4 – SENSITIVITY ADJUSTMENT FOR OBSTACLE DETECTION FOR MOTOR 1 AND MOTOR 2**


Turn clockwise to increase the sensitivity for obstacle detection.

With this trimmer you can adjust the reaction time for the board to invert the motion of the gate in case of obstacle detection, or the complete stop in case the board is in the positive stop detection zone. If an obstacle is detected during the gate movement the board will invert the motor rotation until the gate goes back to the original starting position. If in the successive movement an obstacle is detected again the board will be put in alarm mode and won't take any more commands until the STOP input is activated (Alarm Reset) or power is cycled

**TR 5 – PAUSE TIME ADJUSTMENT ( 0 - 4 min. )**

Turn clockwise to increase the pause time.




 Dip switches DS1: 1 to 3 need to be set for an operating mode with PAUSE time for this adjustment to have any effect

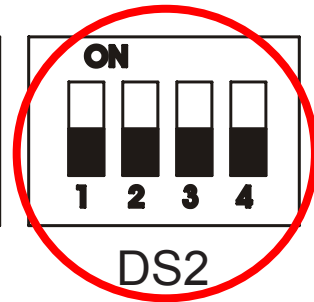
**TR6 - CLOSING DELAY OF LEAF 1 OVER LEAF 2 ADJUSTMENT ( 0 - 15 sec )**

Turn clockwise to increase the delay

## 4.3 DIP SWITCH DS1 SETTINGS FOR BOARD SETUP

BOARD SETUP		DS 1: SW 4 to SW 12	
OPENING DELAY	SW 4		
0 sec (default)	OFF		
2 sec	ON		
REVERSE AND LAST STROKE	SW 5		If active, before opening, while the gate is closed, the motors thrust to close for 2 s to facilitate the release of the electric lock. At closing the motors are activated for a final stroke after slowdown to facilitate locking of the electric lock.
inactive (default)	OFF		
active	ON		
MAX THRUST AT STARTUP	SW 6		With this function active the motors work at maximum force at startup (regardless of the force setting) during the initial phase of the movement. Useful for heavy leaves
inactive (default)	OFF		
active for 3 sec	ON		
AUTOMATIC OPENING IN CASE OF POWER FAILURE	SW 7		If active and with the optional backup battery installed, the board will open the gate after one minute from the power failure and keep it open. Within the minute wait it's always possible to open and close the gate with a command. If the logic used has a pause time the board will close the gate when the power comes back.
inactive (default)	OFF		
active	ON		
CLOSING SAFETY LOGIC	SW 8		With this function you can choose the behaviour of the closing safety. With SW8 OFF the gate movement will be reversed as soon as the safety is active, with SW8 ON the gate will stop when the safety is active and it will reverse only when the safety is deactivated again.
immediate reverse (default)	OFF		
reverse when cleared	ON		
PREFLASHING	SW 9		This function activates the flashing lamp for 5s before the movement of the gate
inactive (default)	OFF		
active for 5 sec	ON		
EXTRA SENSITIVITY TO OBSTACLE DETECTION	SW 10		If active this function allows to have an immediate reverse in case the gate hits a rigid obstacle, while keeping the motor active in case of a gradual increment of resistance, like with wind pressure on the gate or increased friction
inactive (default)	OFF		
active	ON		
ORANGE TERMINAL FUNCTION	SW 11		If OFF after the second consecutive obstacle detection this output is activated until the STOP contact is open or the power is cycled if ON the output can be connected to a warning lamp. NOTE: for UL325 compliance this switch must be left OFF
Audio Alarm (default)	OFF		
Warning Lamp	ON		
OUT FUNCTION (pin 9) max 100mA	SW 12		if OFF: use pin 9 as power supply negative for a warning lamp. The lamp will be active during opening, pause and stop. Flashing during close, off when the gate is closed If ON: use pin 9 as power supply negative for the safety photocells. Before any movement the board will check for the presence of the safety photocells. If the test fails the gate will not move.
Lamp	OFF		
Photocells FAIL SAFE active	ON		

4.4 DIP SWITCH DS2 SETTINGS FOR OPERATOR TYPE AND LOCK MODE



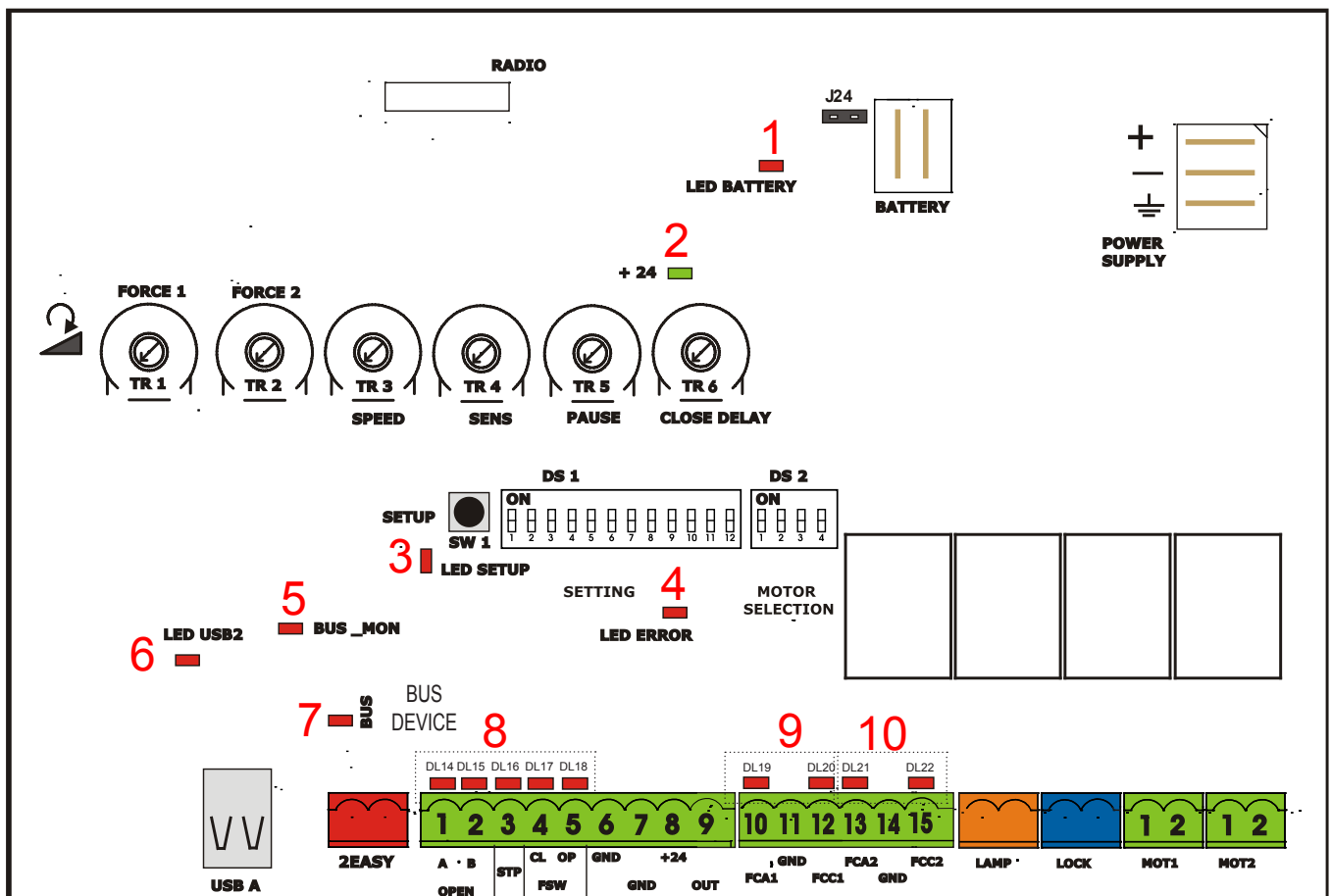
**IMPORTANT**



DS 2			
OPERATOR SELECTION			
OPERATOR TYPE	SW 1	SW 2	SW 3
S450H, S800H	OFF	OFF	OFF
S418	OFF	OFF	ON
412, 413, 415, 390, 770	ON	OFF	OFF
391	OFF	ON	OFF
NON FAAC	ON	OFF	ON

DS 2	
LOCK OUTPUT MODE	
OUTPUT MODE	SW 4
Active only for 3 sec. after an open impulse (from gate closed)	OFF
Active always except 3 sec. before an opening	ON

5. LED DIAGNOSTICS



LED	DESCRIPTION	LED STATUS		
		In BOLD the normal state with gate closed and working		
		ON STEADY	OFF	BLINKING
1	LED BATTERY	Board working on AC power	Board working on battery power or ext supply	Battery charging
2	LED +24	<b>Main power present</b>	Main power OFF	
3	LED SET-UP		<b>Normal operation</b>	SLOW BLINK (1 sec. ON - 1 sec. OFF) SET-UP needed
				FAST BLINK (0.5 sec. ON - 0.5 sec OFF) SET UP in in progress
4	LED ERROR	Board malfunction	<b>No errors</b>	Error conditions. See LED ERROR DISPLAY table
5	LED BUS_MON	<b>Communication on Bus "2easy" OK</b>	Communication bus "2Easy" inactive. Verify the bus "2Easy" devices for shorts	Bus 2Easy devices with the Same address. Verify dip switch Setting on photocells or Encoder LEDs
6	LED USB		<b>Software update done or USB key not present</b>	USB key inserted and software Update in progress (DON'T Remove the USB key)
7	RESERVED			
8	LED DL 14 OPEN A INPUT (N.O.)	OPEN A active	<b>OPEN A not active</b>	
	LED DL 15 OPEN B INPUT (N.O.)	OPEN B active	<b>OPEN B not active</b>	
	LED DL 16 STOP INPUT (N.C.)	<b>STOP non active</b>	STOP active or wiring error	
	LED DL 17 FSW CL INPUT (N.C.)	<b>Closing safety devices clear</b>	Closing safety devices triggered or wiring error	
	LED DL 18 FSW OP INPUT (N.C.)	<b>Opening safety devices clear</b>	Opening safety devices triggered or wiring error	
9	LED DL 19 FCA1 OPEN LIMIT SWITCH MOTOR1 (N.C.)	<b>Limit switch OFF or not used</b>	Limit Switch activated	
	LED DL 20 FCC1 CLOSE LIMIT SWITCH MOTOR1 (N.C.)	Limit switch OFF or not used	<b>Limit Switch activated</b>	
10	LED DL 21 FCA2 OPEN LIMIT SWITCH MOTOR2 (N.C.)	<b>Limit switch OFF or not used</b>	Limit Switch activated	
	LED DL 22 FCC2 CLOSE LIMIT SWITCH MOTOR2 (N.C.)	Limit switch OFF or not used	<b>Limit Switch activated</b>	



The diagnostic LED shows only one error condition at a time, with the priority of the below table. In case there is more than one error once one is eliminated the LED will show the next

LED ERROR DISPLAY		
NUMBER OF FLASHES	ERROR CONDITION	SOLUTION
1	OBSTACLE DETECTION	Remove the obstacle
2	BOARD IN SLEEP MODE (Slow blinking means that the automatic open in case of power failure function is active)	Verify the presence of AC power
3	MOTOR 1 FAILURE	Replace motor 1
4	MOTOR 2 FAILURE	Replace motor 2
5	ENCODER on motor 1 or motor 2 broken or wiring error	Verify the encoder wiring and LED status. If they are correct replace the encoder
6	FAIL SAFE FAILED	Verify the photocells wiring and alignment
7	BOARD THERMAL PROTECTION ACTIVE	Turn off the board and wait until the components cool down
8	MAX RUN TIME REACHED WITHOUT FINDING THE POSITIVE STOP (10 min. )	- Verify that the operator manual release is not engaged - Verify that the board recognizes the mechanical stop, in case redo the setup procedure

**6. TIME LEARNING (SET-UP)**

After powering up the board for the first time or when the board will need it the setup LED will blink at a slow frequency to indicate that the setup procedure to learn the running times is needed.

The setup can be redone at any time by pressing and holding the setup button as indicated below.

After the setup first movement, if the leafs are opening instead of closing you need to reverse the wires going to the motor that moves in the wrong direction

- When they reach the close mechanical stop or FCC1 and FCC2 both leafs stop and leaf 1 restarts automatically opening at full speed followed by leaf 2 (if present).
- If you selected an automatic logic the board will wait for the pause time and then closes the gate automatically. Otherwise you have to give an OPEN command to close the gate.

**6.1 AUTOMATIC TIME LEARNING**

WARNING: If the time learning setup is done automatically then the slow down points are set by the board on his own

Move the leafs to the mid position  
Very important for a good result

- Press and hold the SETUP button until the SETUP LED lights up, wait about 3 sec. until it turns off and then release it immediately. NOTE: If you wait too long to release it the manual set-up will start. The LED will blink during the setup procedure
- Leaf 2 (if present) starts to move slowly in closing direction, stopping when it reaches the mechanical stop or FCC2.
- Leaf 1 begins to move slowly in closing direction, stopping when it reaches the mechanical stop, or FCC1.
- Leaf 1 starts to move slowly in opening direction, followed by leaf 2 (if present) still slowly.
- When they both reach the open mechanical stop or FCA1 and FCA2 they stop and reverse, leaf 2 (if present) automatically starts closing at full speed followed by leaf 1.

**6.2 MANUAL TIME LEARNING**

WARNING: If the manual time learning setup is done then the slow down points must be set by the installer during the procedure

Move the leafs to the mid position  
Very important for a good result

- Press and hold the SETUP button until the SETUP LED lights up, keep it pressed for about 3 sec. until it turns off and keep it pressed more until the leaf 2 (if present) starts moving slowly. The LED will blink during the setup procedure
- Leaf 2 will move in closing direction until it reaches the mechanical stop or FCC2
- Leaf 1 starts moving slowly until it reaches the mechanical stop or FCC1
- Leaf 1 starts moving in opening direction at the set speed (trimmer speed).
- At the point where you want the slowdown to start give an OPEN A command with the push button or the remote that is already stored in memory. Leaf 1 starts to slow down and stops when it reaches the mechanical stop or FCA1.
- Leaf 2 starts moving in opening direction at the set speed (trimmer speed)



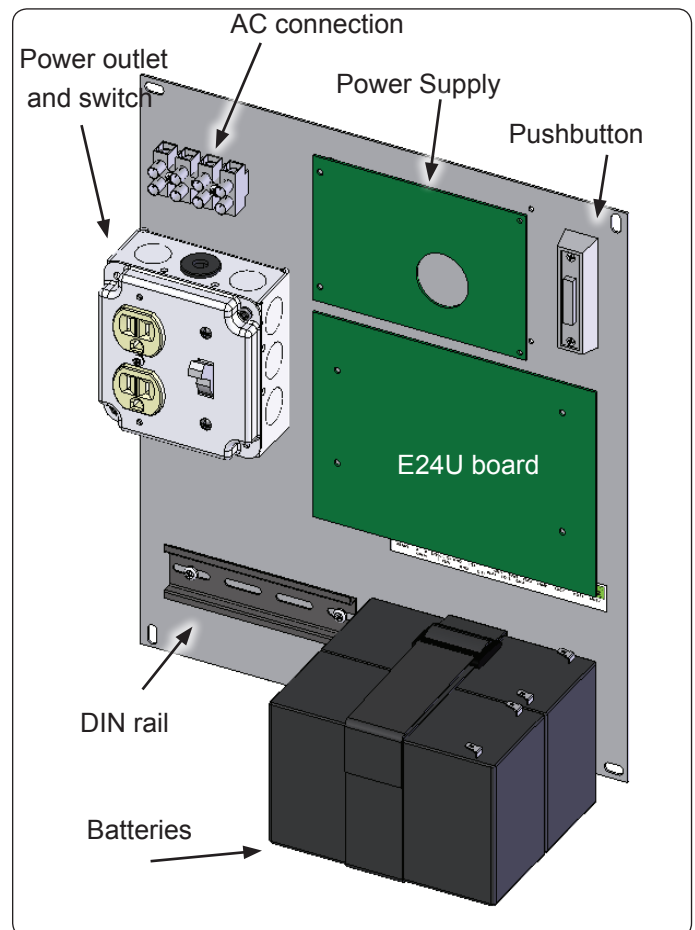
7. At the point where you want the slowdown to start give an OPEN A command with the push button or the remote that is already stored in memory. Leaf 2 starts to slow down and stops when it reaches the mechanical stop or FCA2.
8. Leaf 2 starts to close at the set speed (trimmer speed).
9. At the point where you want the slowdown to start give an OPEN A command with the push button or the remote that is already stored in memory. The leaf 2 starts to slow down and stops when it reaches the mechanical stop or FCC2.
10. Leaf 1 starts to close at the set speed (trimmer speed).
11. At the point where you want the slowdown to start give an OPEN A command with the push button or the remote that is already stored in memory. Leaf 1 starts to slow down and stops when it reaches the mechanical stop or FCC1.
12. The manual time learning procedure is complete.

### 6.3 OBSTACLE DETECTION FUNCTION

The obstacle detection function is achieved by controlling the current absorption and / or through the encoder connected to the motors.

If the gate encounters an obstacle during the movement of opening or closing, the obstacle detection function is activated and the operator reverses the direction of the gate.

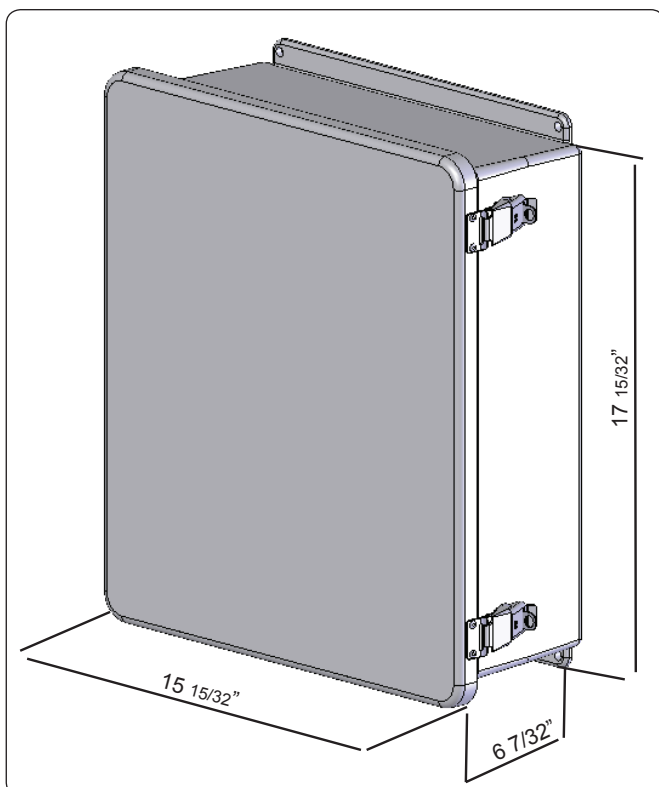
In case of a second consecutive obstacle the operator stops the gate right away and any further command is inhibited. To re-enable the automation, you must remove power or open the STOP contact input. Until this "reset" the Audio Alarm output will be active.



On the back panel are installed the control board, the power supply and additional accessories.

## 7. ENCLOSURE

The E024U board is supplied on a panel that fits in a 16x14" enclosure.



E024U CONTROL BOARD

## 8. POWER CONNECTION

### AC POWER GUIDELINES:

THE E024U control board and power supply uses a single phase AC power line to operate, charge the batteries, and power gate accessories. Use the following guidelines when installing the AC power:

1. Check the local wiring codes in all cases and follow all local building codes. Wiring and hookup should be performed by a qualified electrician/installer only.
2. AC power should be supplied from a circuit breaker panel and must have its own dedicated circuit breaker. This supply must include a green ground conductor.
3. Use copper conductor wires with liquid tight flexible conduit UL listed for electric cable protection

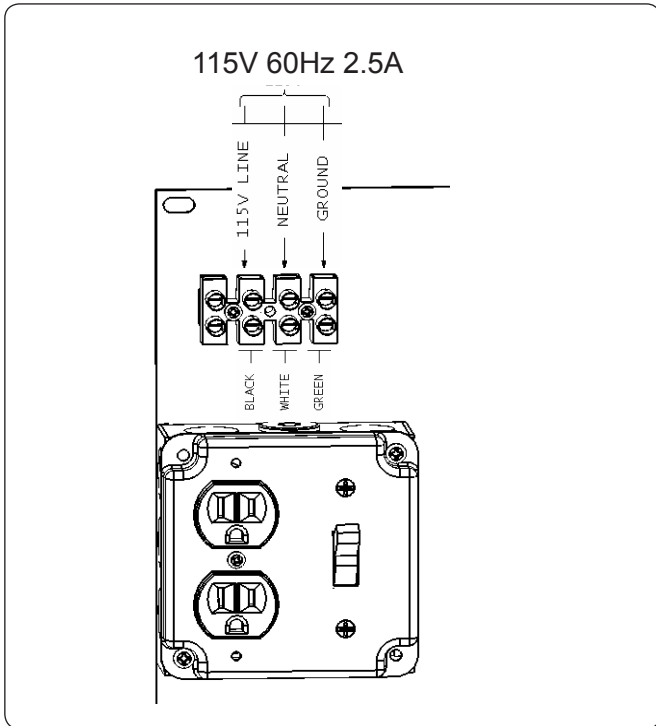
**14 AWG, 600V, 80°C**  
**Terminal Block max Torque 2.1 Nm**

4. Properly ground the gate operator to minimize or prevent damage from power surges and/or lightning. Use a grounding rod if necessary. A surge suppressor is recommended for additional protection.

### AC POWER CONNECTION

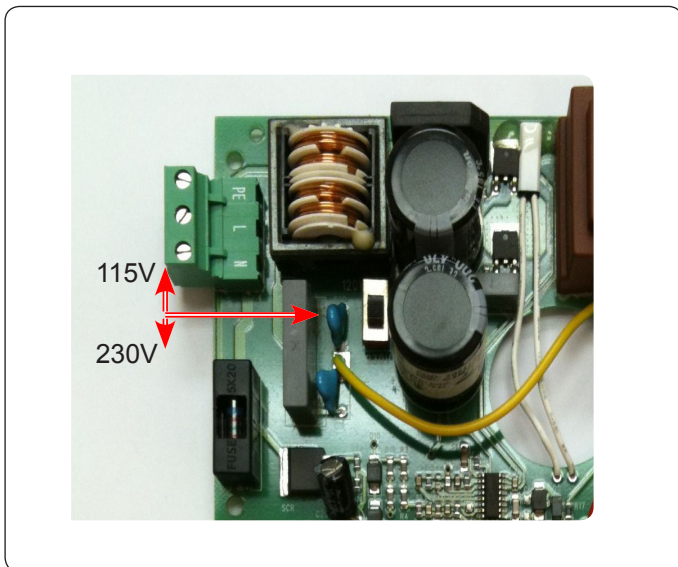
To connect AC power to the controller:

1. Turn the circuit breaker for the AC gate operator power OFF before connecting the AC input wires.
2. Turn OFF the Power Switch located on the left side of enclosure before connecting the AC input wires.
3. Connect the AC input wires to the AC terminal located on the top left of the control box. See diagram below.
4. Batteries must be installed after the AC power is on. See Battery Power Connection.



### 8.1 POWER SUPPLY

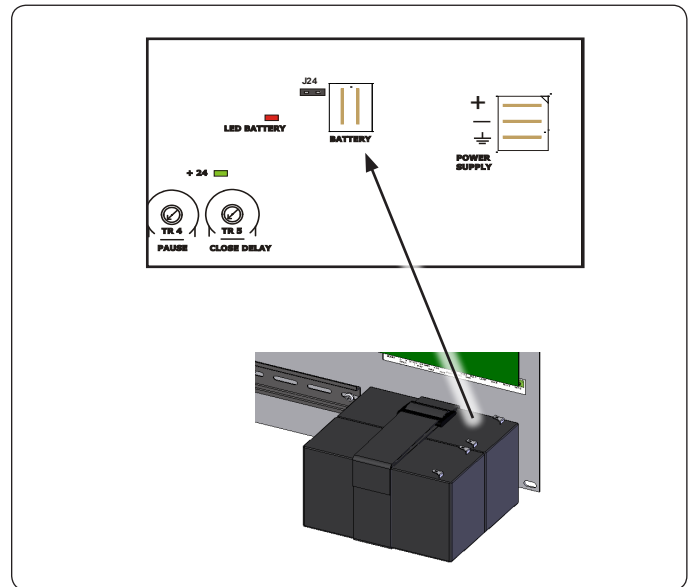
The E024U board is powered by a high efficiency switching power supply that takes 115V or 230V in input and provides 36VDC to power the board. The power supply is preset for 115V at the factory, consult with FAAC Tecnical Support for 230V wiring options.



## 9. BACKUP BATTERY

The E024U board allows the connection of a 24V backup battery to provide power to operate the gate during blackouts. For more details about how the boards handles the loss of main power and how to configure its behaviour please see par 4.3 and DS1 switch 7.

To connect the battery use the provided cable and plug it on the BATTERY connector on the board. Plug the other end of the cable to the batteries, red wire to +24 and black wire to GND.

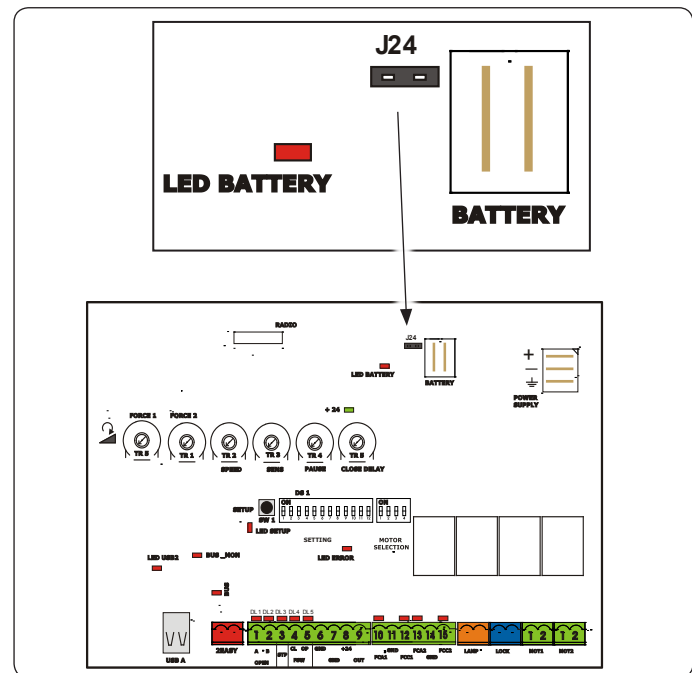


### 9.1 DISABLE THE BATTERY CHARGER

To disable the battery charger unplug jumper J24

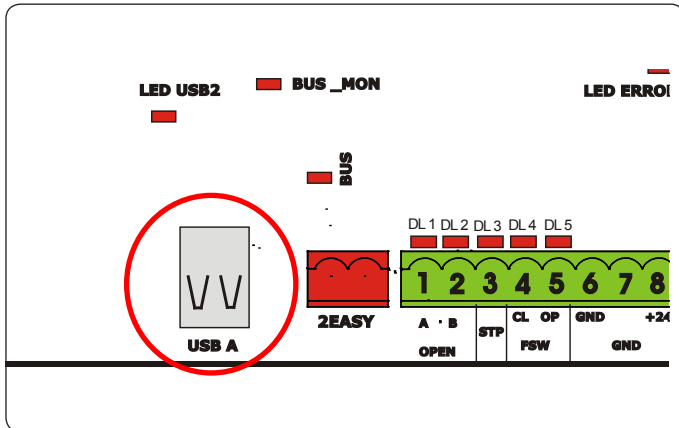
J24 PRESENT = BATTERY CHARGING ACTIVE

J24 NOT PRESENT = BATTERY CHARGING NOT ACTIVE



### 10. FIRMWARE UPGRADE

The E024U board keeps the operating firmware in a field programmable memory, it can be easily upgraded through the on board USB port



For the upgrade you need a USB Flash Drive, where you have to copy the file supplied by FAAC. Then follow these steps:

1. Disconnect the batteries if they are present.
2. Turn the AC power off and insert the Flash Drive into the USB A input on the board
3. Turn the AC power back on. The USB2 LED will start to flash to confirm the beginning of the software update. (WARNING: DON'T TURN THE POWER OFF OR REMOVE THE FLASH DRIVE UNTIL THE USB2 LED TURNS OFF.
4. Wait until the USB 2 LED turns off
5. Remove the USB Flash drive.
6. Cycle power, reconnect the batteries if needed and execute a new SETUP procedure (See chapter 6)



WARNING: Only upgrade the firmware with the proper file supplied by FAAC. otherwise the board could be damaged

### 11. FUNCTION LOGICS

LOGIC "E"	PULSES							
	SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens the leaves	opens leaf 1	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect	no effect (OPEN disabled)
OPENING	stops operation (1)	stops operation	recloses leaves immediately	stops operation	immediately reverses at closing	no effect	stops and opens at release (OPEN stops - saves CLOSE)	
OPEN	recloses leaves immediately (1)	recloses leaves immediately	recloses leaves immediately	no effect (OPEN/CLOSE disabled)	no effect	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)	
CLOSING	reopens leaves immediately	reopens leaves immediately	no effect	stops operation	no effect	reverses at opening (see 2 <sup>nd</sup> level prog.)	stops and opens at release (OPEN stops - saves CLOSE)	
BLOCKED	closes leaves	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN stops - saves CLOSE)	

(1) if the cycle began with OPEN-B (leaf 1), both leaves are activated at opening

LOGIC "A"	PULSES							
	SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens and closes after pause time	opens leaf 1 and closes after pause time	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	no effect (1)	no effect	recloses leaves immediately	stops operation	reverses at closing	no effect	stops and opens at release (saves CLOSE)	
OPEN IN PAUSE	reloads pause time (1)	reloads pause time of released leaf	recloses leaves immediately	stops operation	no effect	recharges pause time (CLOSE disabled)	recharges pause time (CLOSE disabled)	
CLOSING	reopens leaves immediately	reopens leaves immediately	no effect	stops operation	no effect	reverses at opening (see 2 <sup>nd</sup> level prog.)	stops and opens at release (saves CLOSE)	
BLOCKED	closes leaves	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)	

(1) if the cycle began with OPEN-B (leaf 1), both leaves are activated at opening

LOGIC "S"	PULSES						
SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens and closes after pause time	opens released leaf and closes after pause time	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	no effect (1)	no effect	recloses leaves immediately	stops operation	reverses at closure	continues to open and recloses immediately	stops and opens at release (saves CLOSE)
OPEN IN PAUSE	recloses leaves immediately (1)	recloses leaves immediately	recloses leaves immediately	stops operation	no effect	stops and, at release, closes	stops and, at release, closes
CLOSING	reopens leaves immediately	reopens leaves immediately	no effect	stops operation	no effect	reverses at opening (see DS1-SW8) and closes immediately at end	stops and opens after release and closes immediately at end
BLOCKED	closes leaves	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)

(1) if the cycle began with OPEN-B (leaf 1), both leaves are activated at opening

LOGIC "EP"	PULSES						
SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens the leaves	opens leaf 1	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	stops operation (1)	stops operation	recloses leaves immediately	stops operation	immediately reverses at closure	no effect	stops and opens at release (OPEN stops - saves CLOSE)
OPEN	recloses leaves immediately (1)	recloses leaves immediately	recloses leaves immediately	no effect (OPEN/CLOSE disabled)	no effect	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)
CLOSING	stops operation	stops operation	no effect	stops operation	no effect	reverses at opening	stops and opens at release (OPEN stops - saves CLOSE)
BLOCKED	restarts moving in opposite direction. Always closes after STOP	restarts moving in opposite direction. Always closes after STOP	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN stops - saves CLOSE)

(1) if the cycle began with OPEN-B (leaf 1), both leaves are activated at opening

LOGIC "AP"	PULSES						
SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens and closes after pause time	opens leaf 1 and closes after pause time	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	stops operation (1)	stops operation	recloses leaves immediately	stops operation	reverses at closing (saves OPEN)	no effect	stops and opens at release (OPEN stops - saves CLOSE)
OPEN IN PAUSE	stops operation (1)	stops operation	recloses leaves immediately	stops operation	no effect	recharges pause time (CLOSE disabled)	recharges pause time (CLOSE disabled)
CLOSING	reopens leaves immediately	reopens leaves immediately	no effect	stops operation	no effect	reverses at opening (see DS1-SW8)	stops and opens at release (OPEN stops - saves CLOSE)
BLOCKED	closes leaves	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)

(1) if the cycle began with OPEN-B (leaf 1), both leaves are activated at opening

LOGIC "SP"	PULSES						
SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens and closes after pause time	opens leaf 1 and closes after pause time	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	stops operation (1)	stops operation	recloses leaves immediately	stops operation	reverses at closure	continues to open and recloses immediately	stops and opens after release and closes immediately at end (OPEN stops - saves CLOSE)
OPEN IN PAUSE	recloses leaves immediately (1)	recloses leaves immediately	recloses leaves immediately	stops operation	no effect	stops and, at release, closes	stops and, at release, closes
CLOSING	stops operation	stops operation	no effect	stops operation	no effect	reverses at opening	stops and opens at release (saves CLOSE)
BLOCKED	restarts moving in opposite direction. Always closes after STOP	restarts moving in opposite direction. Always closes after STOP	recloses leaves immediately	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)

(1) if the cycle began with OPEN-B (leaf 1), both leaves are activated at opening

LOGIC "B"	PULSES						
SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens the leaves	no effect	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	no effect	closes leaves	closes leaves	stops operation	reverses at closure	no effect	stops and, at release, closes (saves OPEN/CLOSE)
OPEN	no effect	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)
CLOSING	opens the leaves	no effect	no effect	stops operation	no effect	reverses at opening	stops and opens at release (saves OPEN/CLOSE)
BLOCKED	opens the leaves	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)

LOGIC "C"	CONTINUOUS COMMANDS			PULSES			
SYSTEM STATUS	OPEN A	OPEN B	CLOSE	STOP	FSW OP	FSW CL	FSW CL/OP
CLOSED	opens the leaves	no effect	no effect	no effect (OPEN disabled)	no effect (OPEN disabled)	no effect	no effect (OPEN disabled)
OPENING	no effect	closes leaves	closes leaves	stops operation	reverses at closure	no effect	stops and, at release, closes (saves OPEN/CLOSE)
OPEN	no effect	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)
CLOSING	opens the leaves	no effect	no effect	stops operation	no effect	reverses at opening	stops and opens at release (saves OPEN/CLOSE)
BLOCKED	opens the leaves	closes leaves	closes leaves	no effect (OPEN/CLOSE disabled)	no effect (OPEN disabled)	no effect (CLOSE disabled)	no effect (OPEN/CLOSE disabled)

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FAAC International, Inc., warrants, for twenty-four (24) months from the date of invoice, the gate operator systems and other related systems and equipment manufactured by FAAC S.p.A. and distributed by FAAC International, Inc., to be free from defects in material and workmanship under normal use and service for which it was intended provided it has been properly installed and operated.

FAAC International, Inc.'s obligations under this warranty shall be limited to the repair or exchange of any part of parts manufactured by FAAC S.p.A. and distributed by FAAC International, Inc. Defective products must be returned to FAAC International, Inc., freight prepaid by purchaser, within the warranty period. Items returned will be repaired or replaced, at FAAC International, Inc.'s option, upon an examination of the product by FAAC International, Inc., which discloses, to the satisfaction of FAAC International, Inc., that the item is defective. FAAC International, Inc. will return the warranted item freight prepaid. The products manufactured by FAAC S.p.A. and distributed by FAAC International, Inc., are not warranted to meet the specific requirements, if any, of safety codes of any particular state, municipality, or other jurisdiction, and neither FAAC S.p.A. or FAAC International, Inc., assume any risk or liability whatsoever resulting from the use thereof, whether used singly or in combination with other machines or apparatus.

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