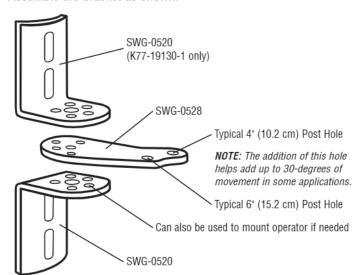
## Lift Master

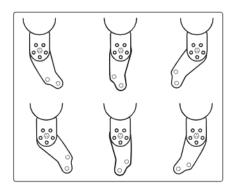
#### **ASSEMBLY**

The LA400 and LA412 now have an additional post mount bracket (SWG-0520) to add stiffness to the bracket assembly (K77-19130-1 only).

Assemble the bracket as shown.



# ADDENDUM POST BRACKET SERVICE KITS K77-19130 and K77-19130-1 (Models LA400 and LA412)



Acceptable Configurations (will vary based on site conditions)

#### DETERMINE MOUNTING LOCATION

Gate Hinge Point

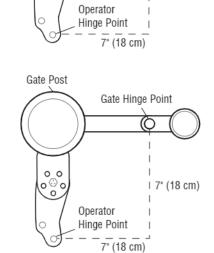
The gate post bracket assembly can be mounted several places on the gate post.

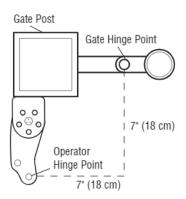
Ideally, the distance between and opener hinge points should be approximately  $7^{\circ}$  (18 cm) x  $7^{\circ}$  (18 cm). Place opener against gate post and adjust the opener until the required dimension is achieved (Figure 1).

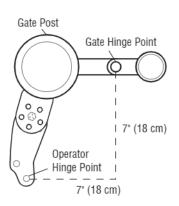
7" (18 cm)

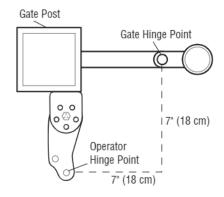
#### Figure 1

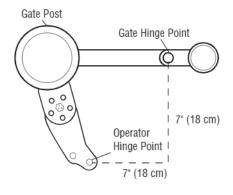
Gate Post





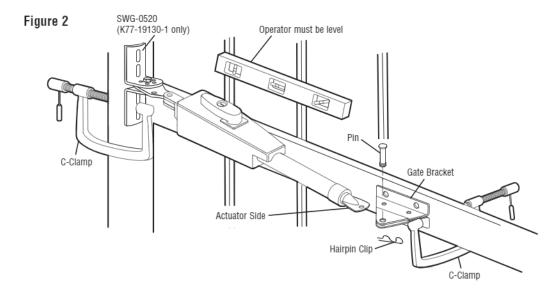






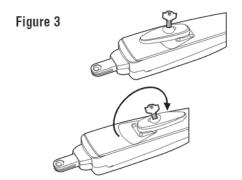
### ATTACH THE OPERATOR

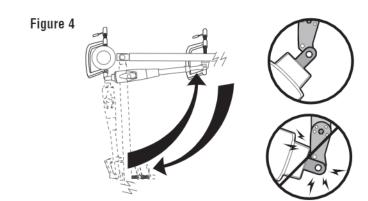
Secure brackets to post and gate with c-clamps. Attach operator arm to brackets with pins and clips provided (Figure 2).



Disengage the operator by inserting the key and rotating the handle (Figure 3).

Move the gate manually to the fully open and fully closed positions. It is extremely important that the gate bracket does not bind with the post bracket (Figure 4).





Secure the brackets to the gate post using hardware provided.