

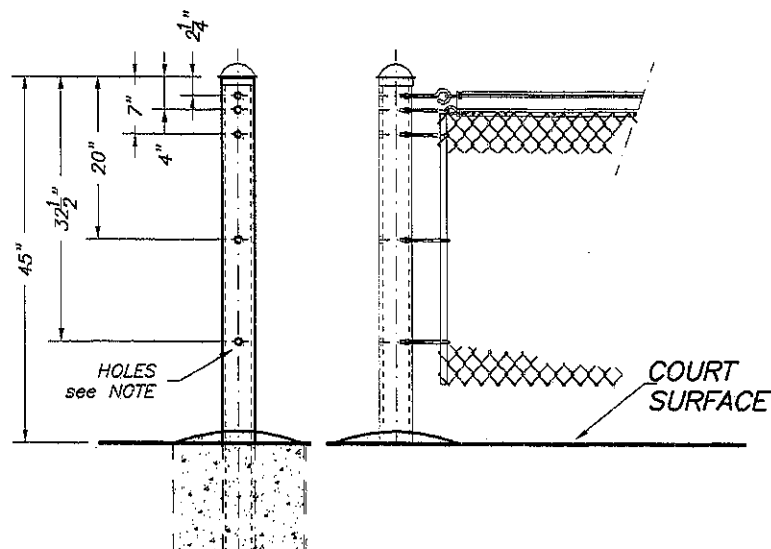
FLEX-I-LINK COMPANY

900 N. KEDZIE AVENUE * CHICAGO, IL 60651-4187 * TEL 773/533-1871, FAX 773/722-6626

INSTRUCTIONS FOR INSTALLATION OF NET

1. Insert the J-BOLTS thru the small hole in the post passing it completely thru the large hole on the other side of the post. Screw the BRASS NUTS on the bolts, making sure that the grooves in the nuts are facing away from the center of court. This will allow the attendant key to turn the nut for adjustment of the net. Run nut onto the bolt so that at least 1/2" of threads are showing. (If posts are SUPPLIED BY OTHERS, drill holes in posts as indicated below.)
2. Insert the EYE BOLT (attached to the 3/16" NET CABLE that is fastened to the net) in the same manner as the J-BOLT. Hook up.
3. Adjust net by tightening the eye bolts (attached to the 3/16" NET CABLE) equally from both sides with ATTENDANT KEY until bottom of the NET is suspended approximately 1 1/4" off the court at the center line. Now tighten J-BOLTS until tension bar cannot be removed by hand. Mesh need not be tightly stretched.*
4. Install the 3/16" STEEL COVER CABLE so it sags and touches the 3/16" NET CABLE.
5. Center the VINYL COVER STRIP on the net and install the ALUMINUM FASTENERS below the 3/16" NET CABLE. Make sure the fasteners are firmly tightened with a pair of pliers and screw driver to prevent loosening.
6. Tighten 3/16" COVER CABLE with attendant key until slack is removed from vinyl cover.
7. TOP of NET should be 36" above court grade at center of NET.

NOTE: * If post spacing is smaller than 42'-0", pickets in the mesh may be removed and the cable clamps adjusted to suit the opening.



NOTE:
All measurements for post drilling should start 45" above grade.

Drill 7/16" Diameter holes on the court side of the posts so they face each other.

Drill 3/4" Diameter holes on the opposite side so they away from each other.

FLEX-I-LINK COMPANY

900 N. KEDZIE AVENUE * CHICAGO, IL 60651-4187 * TEL 773/533-1871, FAX 773/722-6626

INSTRUCTIONS FOR INSTALLATION OF POSTS

1. Locate the center lines of the court and measure 21'-2" from the center lines to each side of the courts. This will be the center of the posts and footings.
2. Dig footings to proper size. A MINIMUM of 16" Dia. x 48" deep. Make footings large when soil conditions are soft or loose.
3. Fill hole 1/3 full of concrete and insert posts so they are 21'-0" from center line or 42'-0" APART. Plumb posts and fill hole with concrete.
4. Be sure the SMALL HOLES drilled in the posts are facing each other and the posts are set 3'-9" from grade to top of posts. After posts are plumb in all directions and holes and height of post are correctly adjusted, lean each post 1/2 inch away from each other (this allowing a little give). The posts should now measure 42'-0" apart at grade and 42'-1" apart at the top of the posts.
5. Finish the concrete so water will drain AWAY from the posts or sleeves.

NOTE:

If removable posts are to be installed set the sleeves in the footings so the cap nuts are facing each other.

To insure the sleeves are set in the footings properly insert the posts in the sleeves when measuring and plumbing.

Concrete footing must be thoroughly hard before attaching net.

