



ITEM SPECIFICATION

Item No. **178-019ps22**

ITEM NAME:		DTSM Disc Top 61mm 24/410 White Double-Wall + PS22 Wad	
MOULD:	Item:	Plastic Body (for double wall disc top closure)	
	Size:	24/410	
	Colour:	White	Colour ID: tba
	Material:	PP polypropylene	Grade: tba
	Weight:	13.20gm	± 1.00gm
	Coating / Finish:	Smooth-Wall	
	Seal:	PS22 Wad Fitted - MUST use 168-series Import Material	
	Seal Thickness:	0.60mm	± 0.20mm
	Seal Diameter:	23.30mm	± 0.20mm
	Cap Height:	34.30mm - assembled	± 0.60mm
	Cap Diameter:	62.10mm - assembled	± 0.50mm
Mating Part:	To Fit:	500mL Pillar Bottle - Vision Item 128-096	
	NOTES:	NIL	
SECOND PIECE:	Item:	Top Disc assembled to body	
	Colour:	White	Colour ID: tba
	Material:	PP polypropylene	Grade: tba
	Weight:	4.30gm	± 1.00gm
	Coating / Finish:	Smooth-Wall	
	Orifice:	8.50 x 3.30mm	± 0.20mm
NOTES:	DISC MUST BE VERY FLAT		