



Note:
 Dosage: 2 ± 0.5 ML
 OFC: 59.8 ± 3 ML
 MFC: 56.5 ± 3 ML
 Pull force between actuator and inner bottle: ≥ 3.5 kgf
 Pull force between shoulder and bottle: ≥ 5 kg
 Torque for close between cap and inner bottle: $2.3 \sim 4.0$ NM
 Torque for open between cap and inner bottle: $1.4 \sim 3.0$ NM
 Leakage test: No leakage (-0.06 MPa, keep 5min. with water)

10	LDPE+EVA	JY410V1	
9	TPR	JY165050U1	
8	PP	JY165050B1	
7	HDPE	JY165050I1	
6	PP	JY165050Y1	
5	ABS	JY165050H1	
4	PP	JY165050A1	
3	PP	JY165050T1	
2	SI-GEL	JY165Z1	
1	PE	JY165M1	$\phi 10 \times 3.5$

TOLERANCE	$\sqrt{\quad}$		
0mm-15mm	± 0.05	± 0.10	± 0.50
15mm-30mm	± 0.05	± 0.15	± 1.00
30mm-50mm	± 0.10	± 0.20	± 1.50
50mm-99mm	± 0.15	± 0.30	± 2.00
> 99mm	± 0.20	± 0.40	± 2.50
CENTER	± 0.10	± 0.50	± 1.00
ANGLE	$\pm 0.25^\circ$	$\pm 0.50^\circ$	$\pm 2.00^\circ$

Vision Packaging (Aust.) Pty Limited 16 075 725 576 DATE: 29/11/2019

NAME: Airless Jar 50mL Ava Base + APJY Airless Lotion Pump with Overcap

DRAWING ID: 156avajarbase0050-JY165 + 156avajarlid0050-JY165

NOMINAL FILL: 50mL

BRIMFUL CAPACITY: 72.0 ± 5.0 mL

MODEL No.:

SCALE:

VISUAL ANGLE:



UNIT: mm

NOT DRAWN TO SCALE

Note: All dimensions and tolerances are subject to final product specification