



ITEM SPECIFICATION

Item No. **128-057ps22**

ITEM NAME: DTH Disc Top 48mm 24/410 Black Double-Wall + PS22 Wad		
MOULD:	Item:	Plastic Body (for double wall disc top closure)
	Size:	24/410
	Colour:	Black Colour ID: tba
	Material:	PP polypropylene Grade: PPH-T03 SINOPEC
	Weight:	9.80gm ± 1.00gm
	Coating / Finish:	Matte-Wall plastic mould finish.
	Seal:	PS22 Wad Fitted - MUST use 168-series Import Material
	Seal Thickness:	0.60mm ± 0.20mm
	Seal Diameter:	23.30mm ± 0.20mm
	Cap Height:	33.20mm - assembled dimension ± 1.00mm
	Cap Diameter:	48.00mm - assembled dimension ± 1.00mm
Mating Part:	To Fit:	Bottle VP Pillar 24/410 Various
	NOTES:	NIL
SECOND PIECE:	Item:	Top Disc - assembled to body
	Colour:	Black Colour ID:
	Material:	PP polypropylene Grade: PP T03 Sinopec
	Weight:	3.40gm ± 0.50gm
	Coating / Finish:	Smooth-Wall
	Orifice:	2.80 x 8.00mm ± 0.20mm
	NOTES:	NIL