



ITEM SPECIFICATION

Item No. 128-052ps22

ITEM NAME:	DTH Disc Top 48	o 48mm 24/410 White Double-Wall + PS22 Wad		
MOULD:	Item:	Plastic Body (for double wall disc top closure)		
	Size:	24/410		
	Colour:	White	Colour ID: tba	
	Material:	PP polypropylene	Grade: tba	
	Weight:	9.80gm	± 1.00gm	
	Coating / Finish:	Matte-Wall plastic mould finish.		
	Seal:	PS22 Wad Fitted - MUST use 168-series Import Material		
	Seal Thickness:	0.60mm	± 0.20mm	
	Seal Diameter:	23.30mm	± 0.20mm	
	Cap Height:	33.20mm - assembled dimension	± 2.00mm	
	Cap Diameter:	48.00mm - assembled dimension	± 1.00mm	
Mating Part:	To Fit:	Bottle VP Pillar 24/410 Various		
	NOTES:	NIL		
SECOND PIECE:	Item:	Top Disc - assembled to body		
	Colour:	White	Colour ID: tba	
	Material:	PP polypropylene	Grade: tba	
	Weight:	3.40gm	± 0.50gm	
	Coating / Finish:	Smooth-Wall		
	Orifice:	2.80 x 8.00mm	± 0.20mm	
	NOTES:	NIL		