

# ONYX / INDUSTRIA SHACK / LA FORGE

# PING PONG

2021-06-26

## INSTALLATION MANUAL



**CANADA BILLIARD & BOWLING INC.**

4050 Industriel blvd, Laval, QC, H7L 6C3

450-963-5060

[WWW.CANADABILLIARD.COM](http://WWW.CANADABILLIARD.COM)

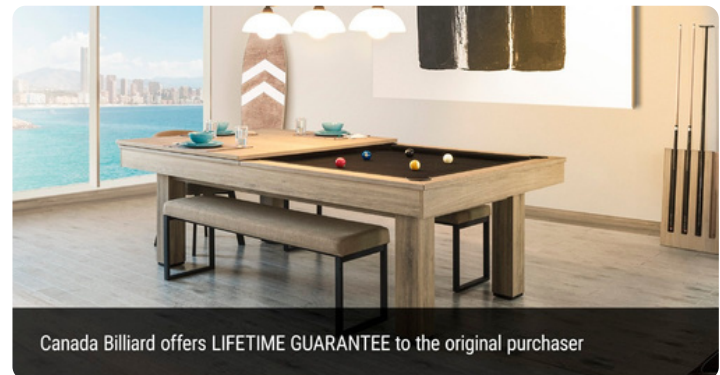


# LIFETIME GUARANTEE

CANADA BILLIARD is pleased to offer an unsurpassed LIFETIME GUARANTEE TO THE ORIGINAL PURCHASER against defects in material and workmanship, provided installation and/or service is performed by an Authorized Dealer or a factory-approved installer. Cloth, pockets and rail cushions are not covered under this guarantee. CANADA BILLIARD warrants that those specific parts are to be free from defects at date of installation.

ALL CLAIMS MUST BE MADE THROUGH AN AUTHORIZED DEALER OR REPRESENTATIVE. Parts returned for warranty service are to be shipped «prepaid». Those parts found to be defective will be repaired or replaced by CANADA BILLIARD at its sole discretion, and returned «prepaid» by conventional surface freight carrier. Any costs or charges required to disassemble, prepare for return and reassemble will be the sole responsibility of the owner. This guarantee does not imply the replacement of the entire pool table but does cover the replacement or repair of such parts that may prove to be defective.

Replacement or repair of defective parts shall constitute complete fulfillment of all obligations of CANADA BILLIARD with respect to product guarantee. CANADA BILLIARD shall under no circumstances incur liabilities for any consequential damages arising out of any condition of the pool table, including but not limited to, damages arising from the use or loss of use of the product.



There are no warranties which extend beyond the description on the face hereof. No other express or implied warranties of merchantability or fitness for particular use, whether oral or written, shall apply to the product. CANADA BILLIARD neither assumes nor authorizes, any person to assume on CANADA BILLIARD's behalf, any other obligation or liability in connection with the product.

This guarantee does not apply to damage resulting from transit, moving, abuse, misuse, accident, alteration, neglect, climatic conditions, normal wear and tear, fire, flood, earthquake or any other natural calamity. Billiard tables used in an institutional or commercial application are not covered by this guarantee.

CANADA BILLIARD reserves the right to improve any product through changes in design or materials without obligation to incorporate such changes in products of prior manufacture. This warranty is personal and non-transferable to subsequent owners of the table. CANADA BILLIARD's obligation hereunder is void if the table is not installed and serviced by an authorized CANADA BILLIARD's Dealer or Representative.

## Pingpong ONYX INDUSTRIA SHACK La FORGE

Code #	QTY	DESCRIPTION - Boîte Quinc. 19815
<b>#1 Frame</b> (Bag 5"x8")		
	10	Hexagon bolts 3/8"-16 x 1 3/4"
	4	Hexagon bolts 3/8"-16 x 1 1/4"
	8	Flat washers 7/16"
	6	Flat washers 13/32"
<b>#2 Legs</b> (Bag 4"x6")		
	8	Hexagon bolts 3/8"-16 x 3"
	16	Bumper washers 13/32"
	8	Hexagon nuts 3/8"-16
	4	Hexagon bolts 3/8"-16 x 1" BLACK
	4	Flat washers 7/16" BLACK
<b>#8 Aprons</b> (Bag 4"x4")		
	28	Machine screws 1/4"-20 x 1 1/2" (round head)
	28	Flat washers 5/16"
<b>#3 Net/Fillet</b>		
	2	Chromes poles <span style="float: right;">50-PPNTCH</span>
	2	Net rods
	1	Ping pong net (26-NX2802 with 2 PREINSTALLED fixation rings 8mm gauge 23)
	2	Winged nut 3/8*16 x 1 1/2" (#SPA565028)
<b>Miscellaneous</b> (Bag *4"x6" **4"x4")		
	12	Dowel pins 8mm x 1 1/4" **Bag
	26	Wood screws # 8 x 1 1/4" (round head washer)
	1	Masterspeed kit 4 paddles and 8 balls (26-MDPPKIT4)
	1	Assembly guide (at packaging)

## Pingpong Drawer (Table with box separated from the apron)

Code #	QTY	DESCRIPTION - Boîte Quinc. 19815
<b>#4 Drawer</b> (Bag 4"x4")		
	2	Machine screws 1/4"-20 x 1/2" (round head)
	4	Joint connector bolts jcb-b 1/4"-20 x 40mm
	1	Hexagon key 4mm



**1** According to the picture above, place the hardware on a clean surface.



**2** Unwrap legs and unscrew leg levellers for about 1/2".



**3** According to your table model, assemble the legs sections to the metal crossmember.



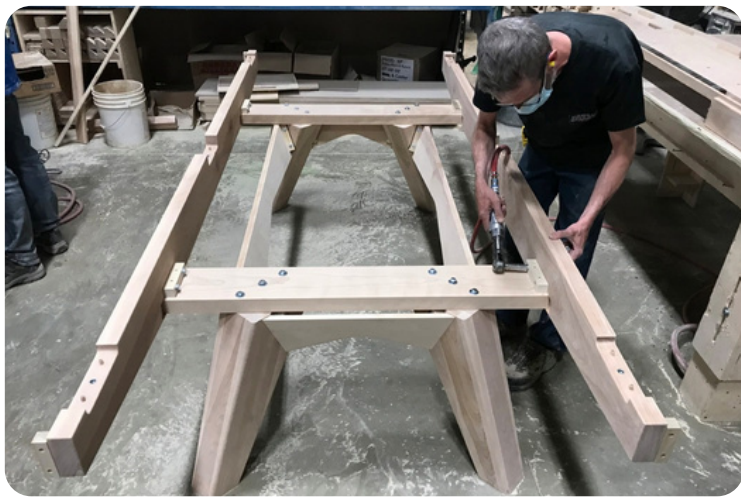
**4** To do so, use 3/8"-16 x 1" BLACK hexagonal bolt and 7/16" BLACK flat washers. When placing the structure on the floor, make sure that your leg levelers are properly unscrewed in order to prevent bolt head "B" to scratch your floor.



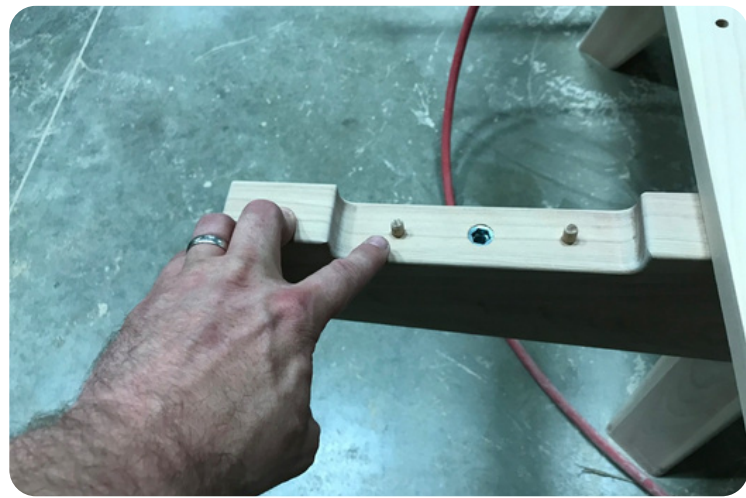
**5** Align the holes in the cross leg pieces with the holes on the metal plate on the top of the legs. Use 3/8"-16 x 3 hexagonal bolts", 13/32" bumper washers and 3/8"-16 nuts.,



**6** Fix loosely crossmembers to legs using 3/8"-16 x 2 1/2"hexagonal bolts, 13/32" bumper washers and 3/8"-16 hexagonal nuts.



**7** Fix loosely both long base frames to the legs using 3/8"-16 x 1 3/4" hexagonal bolts and 7/16" flat washers. Tighten the bolt fixing the legs precedently installed



**8** Install 8mm dowel pins to the long base frame.



**9** Fix crossmembers to base frames using 3/8"-16 1 1/4" hexagonal bolts and 13/32" flat washers and the net crossmember with 3/8"-16 1 3/4" hexagonal bolts and 13/32" flat washers. **HOLE ON DRAWER SIDE.**



**10** Fix both long aprons to the crossmembers using 1/4"-20 x 1 1/2" machines screws and 5/16" flat washers. **TO FACILITATE THE INSTALLATION OF THE CHROME POLES (OPERATION 13) BE SURE THAT THE POINTED SURFACES ARE LEVELED.**



**11** Fix the first short apron's corners to the long aprons with 1/4"-20 x 1 1/2" machines screws and 5/16" flat washers



**12** Fix this same short apron to the long base frames with 1/4"-20 x 1 1/2" machines screws and 5/16" flat washers



**13** Repeat operations 11 and 12 for the second short apron or, for a product with a drawer, fix the drawer's box to the crossmember using 1/4"-20 x 1/2" machine screws and machine screws 1/4"-20 x 1/2" (round head). to the apron.



**14** Tighten all bolts and machine screws.



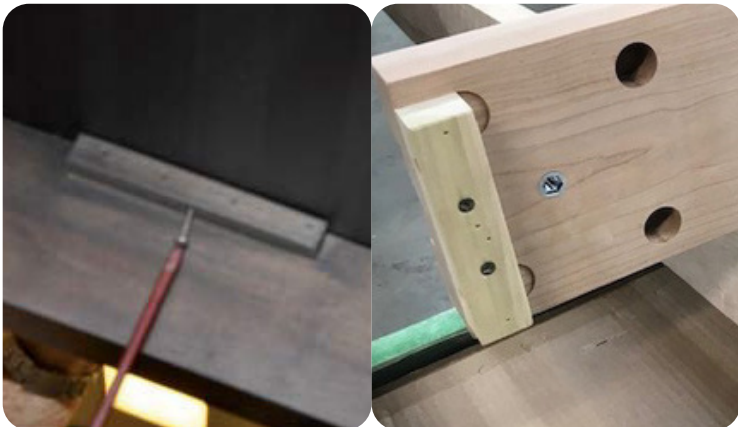
**15** Slide both chrome poles in place into the net crossmember underneath the metal plate.



**16** Loosely screw the 3/8"-16 x 1 1/2" winged nut underneath the net crossmember. This nut will allow you to tighten the net or completely remove the chrome poles when using your table as a dining table.



**17** Place and center the playing surface on the frame.



**18** Attach the frame to the playing surface and cross members with wood screws #8 x 1 1/4" round headed. Also use the large holes underneath the net crossmember to fix the surface.



**19** Put the drawer back in place.



**20** Slide the rods at each end of the net.

- 1) Into the ring.
- 2) Into the net itself.

for each of the following steps, it will be easier to proceed simultaneously on each end of the net with help.



**21** Insert the angular end of the rod into the holes on the bottom of the chrome poles.



**22** Insert the upper part of the rod into the upper part of the chrome pole,



**23** Tighten the net by pulling the chrome pole from the pingpong table..



**24** Tighten the chrome pole with the winged nut underneath the net crossmember.

**YOU ARE NOW READY  
TO PLAY YOUR FIRST GAME OF PINGPONG  
ON YOUR MAGNIFICENT PING PONG TABLE  
FROM CANADA BILLIARD !**

**CONGRATULATIONS !**

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