

Study Loft Assembly Instructions

Contents: sizes vary depending on model ordered

- (A) = 1 Bed end with desk support
- (B) = 1 Bed end: 4305-open, 4305L & 4305R with ladder
- (C) = 3 Bed rails (80" long)
- (D) = 9 slats (40-1/4" long)
- (E) = 12 connector bolts (100mm long)
- (F) = 12 cross dowels
- (G) = 18 wood screws
- (H) = 1 Allen key
- (I) = Ladder (model 4305 only)
- (J) = Desk top (optional)
- (K) = Desk pedestal (optional)

Tools required:

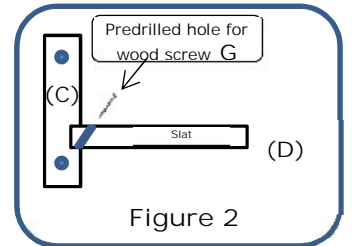
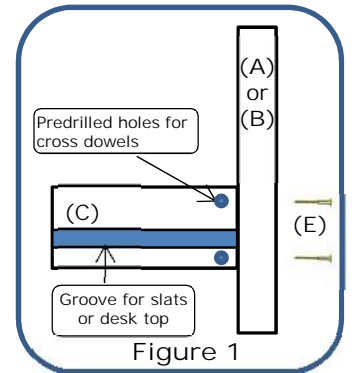
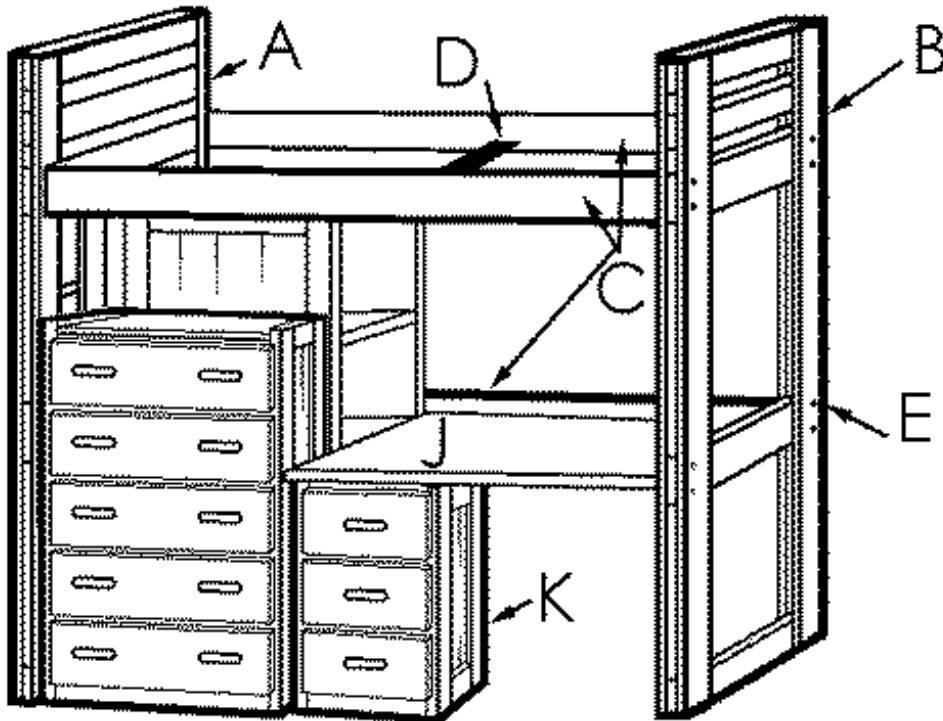
- Slotted screwdriver
- #2 Robertson or Phillips screwdriver

(E) connector bolt (F) cross dowel (G) wood screw (H) Allen key



Please read all instructions before beginning

1. Assemble bed using 3 bed rails (C), 1 bed end (A), 1 bed end (B), 12 connector bolts (E), with 12 cross dowels (F). Refer to "Figure 1" for correct position of bed rail, bed end and hardware.
2. Slide 9 slats (D) into bed rail grooves and secure each slat with 2 wood screws (G) using predrilled holes, refer to "Figure 2". Position 1 slat 3" from each bed end and 7 evenly spaced in between. Ensure that the spaces between slats are less than 3 1/2".
- Optional Desk
3. Position the desk pedestal (K) in the center of the bed assembly to act as a leg for the desk top (J).
4. Place the desk top on the pedestal with the "tongue" at the back. Slide the tongue into the back rail & the desk top end tight to the bed end (B).
5. Fasten the desk top to the desk top support rail on bed end (B) with 2" wood screws.
6. Fasten the desk top (J) to the back rail with 1 1/2" wood screws.
7. Adjust the position of the desk pedestal as follows: Drawer faces flush with the front of the desk top & the side of the desk pedestal 1/4" from the edge of the top.
8. Remove the top drawer & fasten the pedestal to the desktop through the pilot holes, front & back - use 2" wood screws.
9. Replace the drawer.



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