



Bed Assembly Instructions (B-BED)

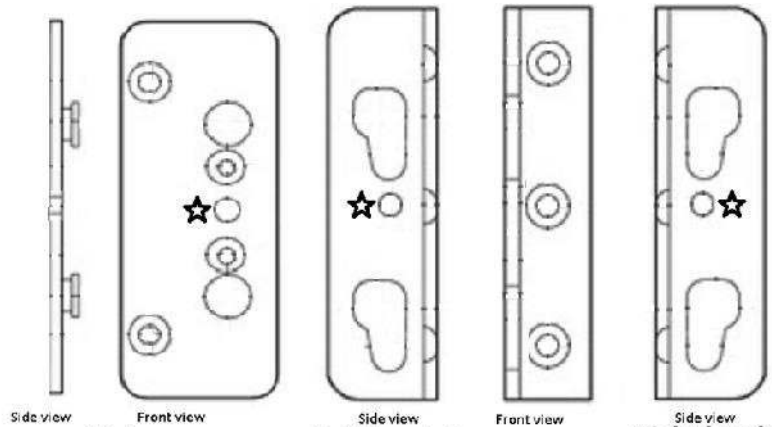
Contents: Sizes vary depending on model

- (A) 1x Headboard (height varies depending on model)
- (B) 1x Footboard (height varies depending on model)
- (C) 2x bed rails (75" or 80" long)
- (D) 9x slats (Twin=40-1/4", Full=55-1/4", Queen=61-1/4" long)
- (E) 24x screws 1-1/4" long 
- (F) 22x screws 1-1/2" long 
- (G) 4x bed fitting plates
- (H) 4x bed fitting brackets (2 left, 2 right)

Tools required: #2 Robertson or Phillips screwdriver
A power driver or hammer drill is recommended.




Left assembly Right assembly



 Locking hole

Please read all instructions before beginning

(G) Plate (4 included) **Left bracket (2 included)** **(H) Right bracket (2 included)**

1. Loosely secure 4x bed fitting brackets (H) to bed ends (A & B) using 3x 1-1/4" screws (E) for each bracket, refer to **Figure 1** for marking locations) making sure to position brackets as shown in images of assemblies above. Tilt the screws slightly (5 degrees) towards the centre of the bed to allow clearance for a power driver. Brackets are kept loose until step 3 & 4 are completed, being loose allows for easiest installation.
2. Secure bed fitting plates (G) to bed rails (C) using 3x 1-1/4" screws for each plate, refer to **Figure 2** for marking locations. **Important:** a 1/16" gap between edge of bed fitting plate and bed rail end is needed to make the bed rail connect tightly to bed end, refer to **Figure 4**.
3. Position 2x bed rails on to headboard inserting bed fitting plates into bed fitting brackets.
4. Position 2x bed rails on to footboard inserting bed fitting plates into bed fitting brackets.
5. Tighten all brackets.
6. Bed fittings are connected properly when locking holes  are aligned, add 1x 1-1/2" screw through each locking hole.
7. Slats (D) slide into groove of bed rails and must be secured using 1-1/2" screws (F) through pre-drilled holes, refer to **Figure 3**. Begin by positioning a slat in the centre and screwing one end inside the groove. From the opposite side of the secured slat pull slat towards you while pushing second bed rail to secure second end of centre slat while fully inside groove. Once the centre slat is secured at both ends position the remaining eight slats equally with no spaces greater than 3-1/2" and screw into place.

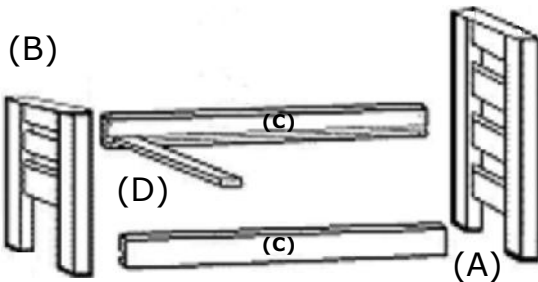


Figure 1

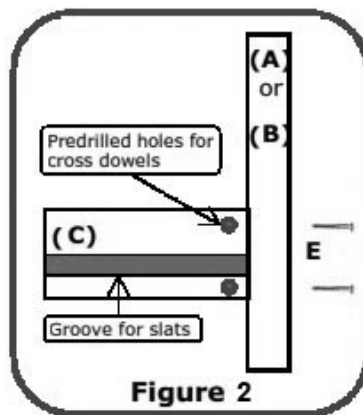


Figure 2

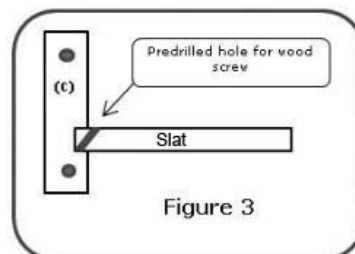


Figure 3

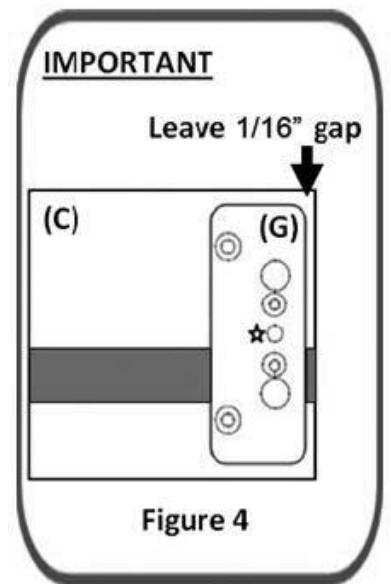


Figure 4

