

Stang Lights 99-04 LED side marker light install

Tools needed:

11mm deep socket
10mm deep socket
7mm shallow socket
10mm wrench
Trim/clip tool
1/4in Ratchet



Step 1: Using trim/clip tool remove the 4 push in clips holding the rear latch trim inside trunk area and two plastic screw in nuts holding rear inner trim



Step 2: Pull back inner quarter panel trim allowing access to the four 11mm side bumper bolts. Remove 4 side bumper bolts.



Step 3: Remove the three rear remaining 11mm bumper bolts inside the truck that were hidden by the rear trunk trim

Step 4: Remove the four 7mm screws in front edge of bumper behind the rear tire



Step 5: Remove the five push pin clips that are securing the underside of the bumper to the rear body panel



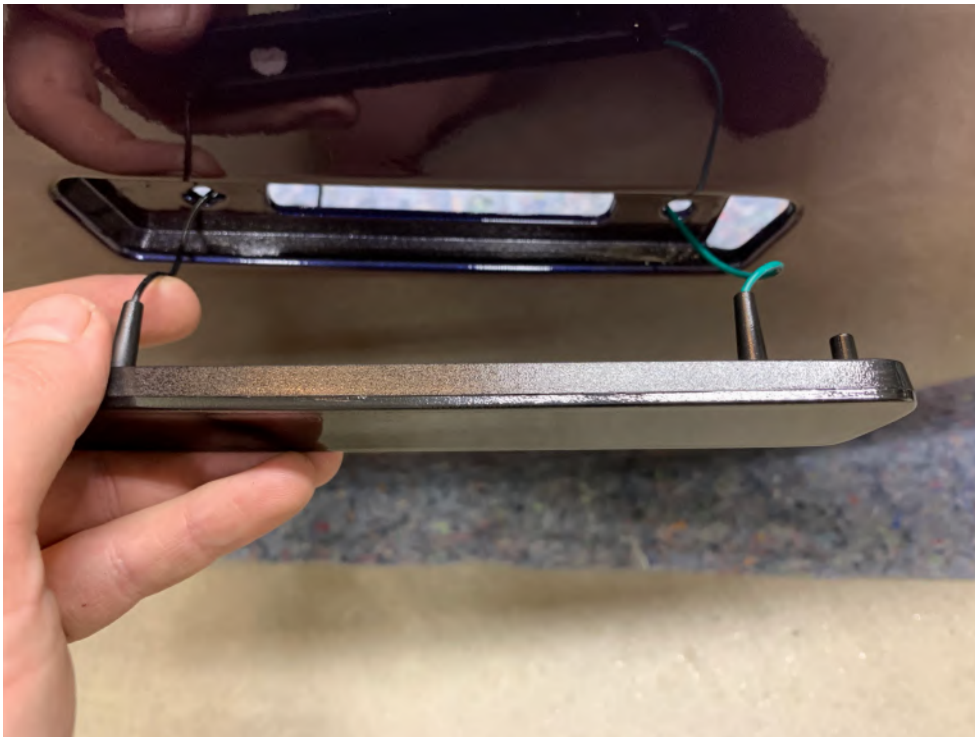
Step 6: With the assistance of another person, remove rear bumper from vehicle



Step 7: Using the 10mm socket and ratchet, remove the 2 nuts off of existing OEM marker light. Repeat for other side



Step 8: Insert each wire through existing hole in bumper



Step 9: Reuse existing 10mm nuts onto new LED side marker (do not over tighten)



Step 10: remove taillights from vehicle by removing the four 11mm bolts on lamps. Remove bulb sockets from lamp but leave harness plugged into vehicle. Using the inner most bulb socket the one with only two wires (not the reverse socket) tap into the BROWN wire with your green (+POS) power wire. Then, do the same for your black (-NEG) wire into the black harness wire. Utilize your choice of wire tap (scotch lock, T-tap, solder)



Step 11: once both sides have been wired into your park lamp wires. Turn on park lights to test functionality



Step 12: Move bumper close to vehicle to secure wiring in small bundle to hide under taillight or behind bumper



Step 13: Reinstall taillights, and utilizing an assistant, remount the bumper to vehicle.

Step 14: Reverse assembly steps to remount bumper and secure to the vehicle

Step 15: Enjoy your new StangLights 99-04 LED side marker lights!!!

