

## GM Specification 9985159

## **Annual Test Data**

## Technical Bulletin

The 3M IATD Quality Laboratory tested the following tapes to the Automotive Specification 9985159. The results of the testing are provided below in the following information. Tapes not listed on this document have not been tested to this specification.

3M™ Performance Plus Duct Tape 8979

Approved by IATD Quality:

Eric Hanson Test Coordinator

3M™ Performance Plus Duct Tape 8979			Expiration Date: January 31, 2025		
Lot Number	Substrate	Test	Test Method	Specification	Result
23244-07	Stainless Steel	Adhesive Thickness	9985291 Para 3.1.2.2	.23 mm minimum	0.273 mm
		Color	9985159, Table 1	Black	Black
		Peel Adhesion Strength			
		To Steel	ASTM D1000	285 N/m minimum	957.2 N/m
		To Backing	ASTM D1000	175 N/m minimum	618.2 N/m
		Tensile Strength	ASTM D1000	3500 N/m minimum	6157.5 N/m

## GM Specification 9985159-Annual Test Data

**Technical Information:** The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (e.g., OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.

ISO 9001: 2015

This Industrial Adhesives and Tapes Division product was manufactured under a 3M quality system registered to ISO 9001: 2015 standards.



Industrial Adhesives and Tapes Division Converter Markets 3M Center, Building 225-3S-06 St. Paul , MN 55144-1000 800-362-7427 www.3M.com/converter

3M is a trademark of 3M Company. © 3M 2018 E70-0713-4650-9