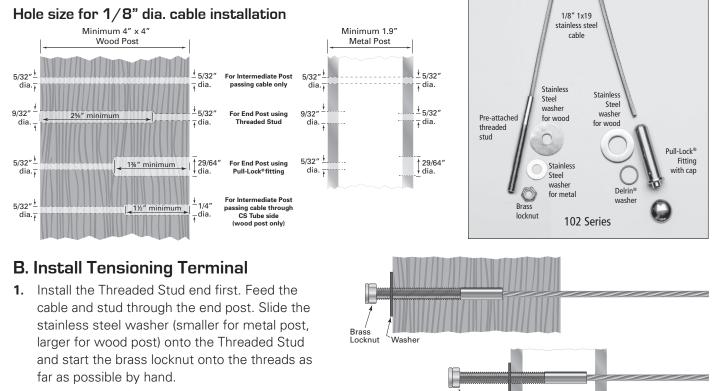
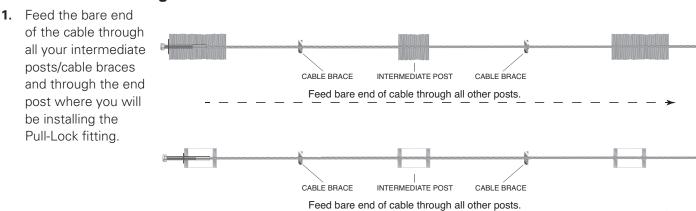
Kit 102 Series Installation Instructions for Wood or Metal Posts on Level Runs

A. Drill Posts



C. Feed Cable through Intermediate Posts



D. Feed/Crimp Cable through Corner Posts

Instructions for going through corners for both wood and metal posts are available at our website. See **http://thecableconnection.com/pdfu/corner-instructions.pdf** Or scan the QR Code at right with your smart phone, or call us at 800-851-2961 and ask for Cable Railing Technical Support and we'll email it to you.



1-800-851-2961 = 775-885-1443 = Fax 775-885-2734 52 Heppner Drive • Carson City, NV 89706 E-mail: info@ultra-tec.com Website: www.ultra-tec.com Brass

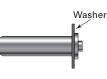
Locknut

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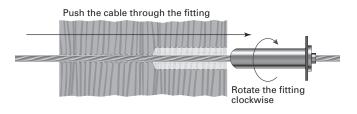
CABLE RAILING INFILL 102 Series Level 8/16

E. Install Swageless Terminal

1. Slip the appropriate washer over the body of the Pull-Lock fitting (Delrin[®] for metal post, stainless steel for wood post).



2. Rotate the Pull-Lock fitting clockwise as you push it onto the cable. If the cable begins to "unravel," you are rotating the fitting in the wrong direction.



3. Push the Pull-Lock fitting along the cable and firmly into the hole in your post. While holding the Pull-Lock fitting against the end post, pull the bare end of the cable to remove as much slack in the cable as possible.



4. Cut the cable flush with the hole in the back of the fitting using a cut-off wheel.



Cut-off Tool

Used to cut cable flush with the end of the Pull-Lock fittings, and to cut excess threads off stud-type Receivers. Includes mandrel and two cut-off wheels. Order CUT-OFF KIT

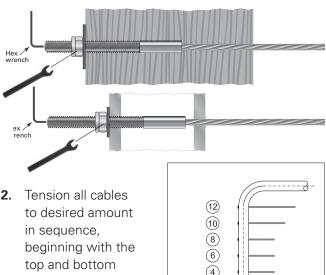


5. Press the cap onto the lip of the Pull-Lock fitting.



F. Tension Cables

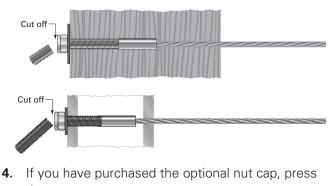
1. Return to the Threaded Stud end post. Insert an 1/8" hex wrench into broached opening on the tip of the stud. Tighten the locknut with a 7/16" wrench while holding the hex wrench to prevent the stud from turning.



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	RECOMMENDED TENSIONING SEQUENCE	

3. When all of the cables are tight, cut off any exposed thread as near to the locknut as possible by using a cut-off wheel or hack saw.



the cap over the Press cap over locknut. locknut

JItra-tec

Perfect anywhere.



CABLE RAILING INFILL