



DESCRIPTION

Trim Black Ultra is a true, jet-black trim paint formulated to match today's trim color and gloss levels. Designed for use on plastic, aluminum, steel, and stainless steel.

FEATURES

- Best-in-class appearance and sprayability
- True, jet-black color
- Three gloss levels to match a variety of OEM applications
- Sprays smooth for an OEM-like finish
- Reduces time and steps with superior coverage
- Ultra transfer efficiency aerosol
- Adhesion to steel, aluminum, TPO and PP

SUITABLE SUBSTRATES

PROPERLY PREPPED (SEE PREPARATION SECTION)

- Plastic
- Aluminum
- Steel
- Stainless Steel

TYPICAL PROPERTIES

Part:	Product Name:	Container:
49133	Trim Black Ultra - Matte	20 oz. Aerosol
49143	Trim Black Ultra - Satin	20 oz. Aerosol
49153	Trim Black Ultra - Gloss	20 oz. Aerosol

MIR (Aerosols): Category ABT < 1.70

Check you local VOC regulations to ensure compliance in your area.

HANDLING AND APPLICATION



PREPARATION:

ALUMINUM, STEEL, AND STAINLESS STEEL:

1. Clean surface with **SEM Solve** or **XXX Universal Surface Cleaner**.
2. Sand surface with P400 grit sandpaper.



Check local VOC regulations to ensure compliance of all products in your area.

3. Blow or wipe off dust and re-clean with **SEM Solve** or **XXX Universal Surface Cleaner**.

PLASTIC:

1. Clean first with **SEM Soap** and a gray scuff pad.
2. Rinse with water and dry.
3. Clean with **Plastic & Leather Prep**. If contamination still exists, water will bead on the surface. Repeat this step until beading no longer occurs.
4. To promote adhesion on ABS, PVC and other similar plastics, apply a medium wet coat of **Sand Free Adhesion Promoter**. Apply color while **Sand Free Adhesion Promoter** is still wet. As the **Sand Free Adhesion Promoter** evaporates, the color is drawn into the surface creating excellent adhesion.

Note: If the type of plastic is unknown, place a small amount of acetone on the back of the plastic and rub it with your gloved finger. If the plastic smears and melts, use **Sand Free Adhesion Promoter** as your adhesion promoter. If the acetone does not have an affect on the plastic, use **Plastic Adhesion Promoter** or **XXX Adhesion Promoter**.

Note: Due to the amount of substrates **Trim Black Ultra** can be applied to, it is recommended to test a small area for adhesion before applying the product.



APPLICATION:

Shake can vigorously for one minute after mixing ball rattles to ensure color uniformity and to prevent clogging. For best results, use when can temperature is approximately 70°F (21°C).

Coats:	1 – 2 medium wet
Flash Time Between Coats:	3 – 5 minutes

Note: If clogging develops, remove spray button with a twisting motion and clean with **XXX Universal Gun Cleaner** or material compliant with VOC regulations in your area. Do not stick pin or other object into can. Gently replace spray button with top of can and spray button pointed away from you. Do not rush to reinstall the part. Adhesion of **Trim Black Ultra** improves with time. Full hardness is obtained in 48 hours.



Note: After each use, turn can upside down and spray several seconds to clear spray tip.



CLEANUP:

Use appropriate cleaning materials compliant with VOC regulations in your area.



STORAGE:

Trim Black Ultra should be stored in a cool, dry place with adequate ventilation away from heat, sparks and flames. The shelf life for **Trim Black Ultra** is 5 years when stored under normal conditions.



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RELATED PRODUCTS:

Part:	Product Name:	Size:
38351	Plastic & Leather Prep	Gallon
38353	Plastic & Leather Prep	16 oz. Aerosol
38354	Plastic & Leather Prep	Cone Quart
38363	Sand Free Adhesion Promoter	16 oz. Aerosol
38364	Sand Free Adhesion Promoter	Cone Quart
38371	SEM Solve	Gallon
38373	SEM Solve	20 oz. Aerosol
38374	SEM Solve	Quart
39362	SEM Soap	16 oz. Tube
39861	Plastic Adhesion Promoter	Gallon
39863	Plastic Adhesion Promoter	20 oz. Aerosol
39864	Plastic Adhesion Promoter	Cone Quart
77721	XXX Adhesion Promoter	Gallon
77723	XXX Adhesion Promoter	16 oz. Aerosol
77724	XXX Adhesion Promoter	Cone Quart
77763	XXX Universal Gun Cleaner	20 oz. Aerosol
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart

Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

Disclaimer:

The information supplied in this document is for guidance only and should not be construed as a warranty. All implied warranties are expressly disclaimed. All users of the materials are responsible for assuring that it is suitable for their needs, environment and use. All data subject to change as SEM deems appropriate.

Users should review the Safety Data Sheet (SDS) and product label for the material to determine possible health hazards, appropriate engineering controls and precautions to be observed in using the material. Copies of the SDS and product label are available upon request.