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| <b>Type</b>                         | One-component airdrying primer for wood, based on alkyd resin  |
| <b>Color</b>                        | White, Gray  |
| <b>Gloss</b>                        | Eggshell   |
| <b>Recommended use</b>              | Undercoat for bare wood surfaces in one-component paint systems above the waterline. For exterior and interior use. Excellent build and sandability.   |
| <b>Container Size</b>               | 750 ml., 2000 ml., 4000 ml.,   |
| <b>Density</b>                      | 1.10 - 1.50 kg./liter (depending on color)   |
| <b>Solids Content</b>               | 55 +/- 2 vol. %  |
| <b>Recommended film thickness</b>   | Per coat wet - 80 micron<br>Per coat dry - 45 micron   |
| <b>Coverage</b>                     | Approx. 110 sq. ft./liter  |
| <b>Application</b>                  | Brush, roller, conventional air spray, H.V.L.P., airless.  |
| <b>Drying times at 65F / 65% RH</b> | Tack free - 2 hours<br>Dry - 15 hours<br>Tape free - 24 hours<br>Recoatable - 24 hours   |
| <b>SprayaApplication</b>            | Conventional air: Thin as needed up to 20% with Epifanes Spray Thinner for Paint & Varnish. Spray viscosity 18 - 22 seconds Din Cup 4, 23 - 28 seconds Zahn Cup 2, 20-24 seconds Ford Cup 4.   |
| <b>Application conditions</b>       | Temperature should be between 50F. and 85F. during application. Air humidity below 85%. Avoid painting in too much wind or sun. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability. Add thinner up to the specified percentage to compensate for the faster release of solvents. |

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