



EPIFANES INTERIMCOAT

Best adhesion below the waterline!

Type	Two-component adhesion primer, based on epoxy-vinyl resins.	
Color	White. May be tinted with the appropriate finish, if desired.	
Gloss	Matte	
Recommended use	Adhesion primer on fiberglass and two-component substrates (e.g. epoxy based) to ensure optimum adhesion of subsequent one-component product. For use above and below the waterline.	
Properties	Excellent adhesion on fiberglass and epoxy-based coatings.	
Container Size	750 ml.	
Density	1.30 kg./liter	
Solids Content	40 +/- 2 vol. %	
Coverage	Approx. 85 sq. ft./liter	
Mixing Ratio	Component A.	6 vol. parts - 90 weight parts
	Component B. (cure)	1 vol. part - 10 weight parts
Application	Brush, roller, conventional air spray, H.V.L.P., airless.	
Drying times at 65F / 65% RH	Tack free - 1 hour	Tape free - 24 hours
	Hard dry - 12 hours	Recoatable - 18 hours (one-com) - 4 hours (two-comp)
SprayaApplication	Conventional air: Thin as needed up to 15% with Epifanes Thinner D-601. Spray viscosity 20 - 24 seconds Din Cup 4. 16 - 20 seconds Ford Cup 4. Nozzle 1.5 mm - 1.8 mm. Pressure 2 - 3 Bar	
Application conditions	Temperature should be between 50F. and 85F. during application. Air humidity below 85%. Avoid painting in too much wind or sun. A rapid loss of solvents will occur under these conditions and will decrease the flowing ability. Add thinner up to the specified percentage to compensate for the faster release of solvents. Do not sand Interim Coat.	
Recoatable with	Any type of one or two-component paint or coating, including anti-fouling.	

DISCLAIMER OF WARRANTIES:

Seller makes no express warranties. THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE EXCLUDED. In the event a warranty is created by law, buyer's EXCLUSIVE REMEDY shall be the replacement of any defective product. No other remedy (including, but not limited to, incidental or consequential damages for lost profits, lost sales, injury to person or property, or any other incidental or consequential loss) shall be available to buyer.

Some States do not allow the exclusion of implied warranties or do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from State to State.

Epifanes North America Inc.
70 Water Street
Thomaston, Maine 04861
U.S.A.
tel. 800-269-0961
fax. 207-354-0387

<http://www.epifanes.com>