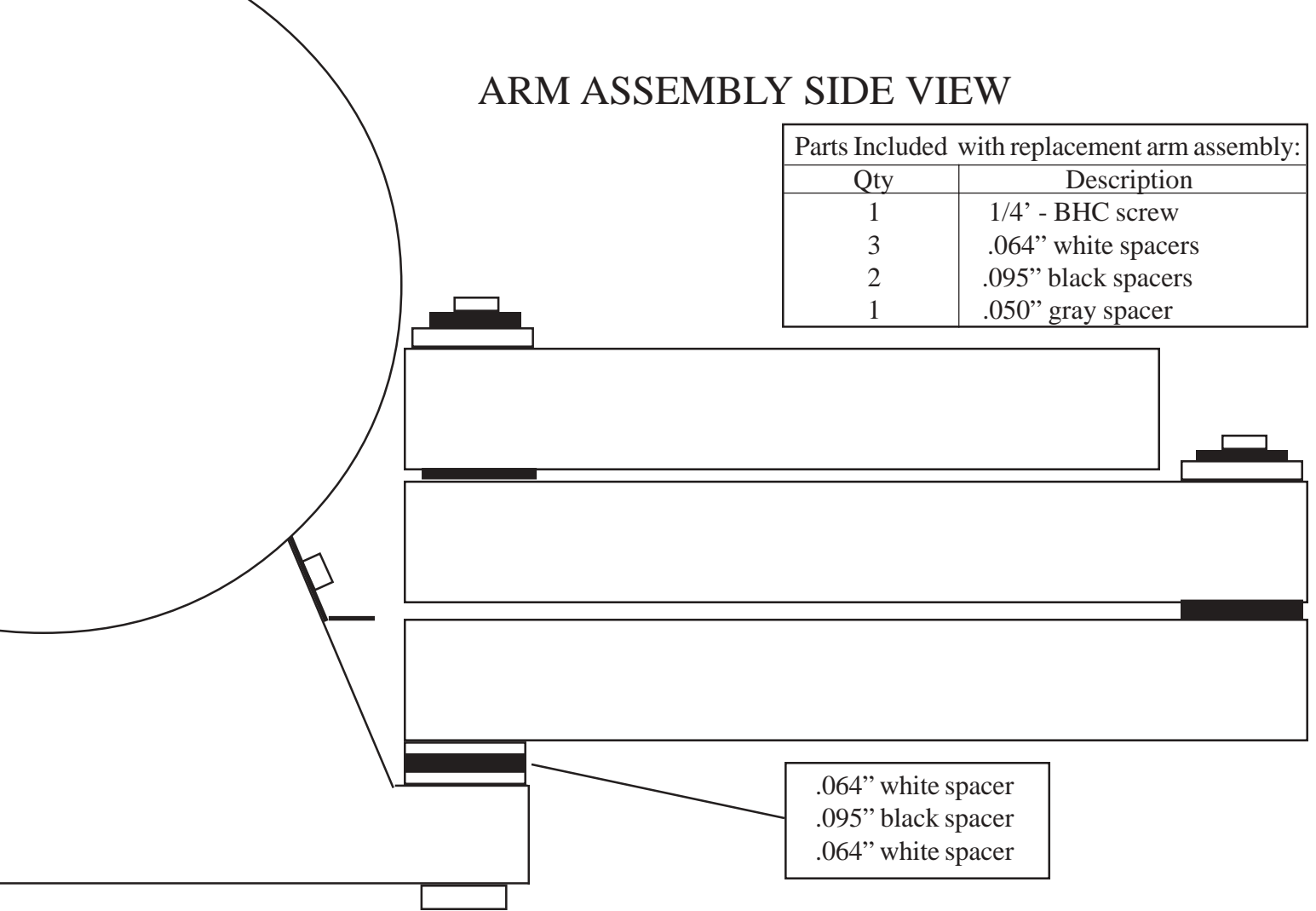


## ARM ASSEMBLY SIDE VIEW

Parts Included with replacement arm assembly:	
Qty	Description
1	1/4" - BHC screw
3	.064" white spacers
2	.095" black spacers
1	.050" gray spacer



### *Arm Assembly Installation Instructions on the Twice as Sharp® scissors sharpener*

1. Remove the screw holding the old arm assembly from the bottom of the sharpener using a 5/32" allen wrench.
2. Push the new screw through the motor base and install 1 black washer and 2 white washers between the arm and motor base as shown in the above illustration (.223").
3. Tighten the new screw and arm assembly firmly, the bottom arm stays perpendicular to the sharpener and does not move during sharpening.

### *Testing the Installation of the New Arm Assembly*

*Test* Sharpen a blade on the left hand wheel at 35° and without removing it from the clamp, turn over and hone the edge on the right hand wheel. The honing bevel should match the sharpening bevel.

### *If the bevels do not match*

<i>If honing is at the cutting edge</i>	<i>If honing is at the back of the bevel</i>
Remove the spacers and replace with 3 white spacers (.192").	Remove the spacers and replace with 1 white spacer & 2 black spacers (.254").
Repeat the test.	Repeat the test.
“install a combination of spacers to decrease height”	“install a combination of spacers to increase height”