Unlatch buckle tongues from existing buckle.

Disconnect harness straps from the two splitter-plates located on the back of the seat. (See page 53 in the owners manual)

Pull the harness straps through the front of the seat and remove the harness covers, chest clips and buckle tongues. (See page 53 in the owners manual)

Locate and unhook the elastic straps holding the bottom seat cover to the seatback on the rear of the seat. Pull bottom of seat cover forward.

Push buckle down through seat bottom cover.

Pull buckle through seat bottom cover.

Lift up buckle lock-off plate and remove from slot.

Cut webbing with scissors and remove buckle and lock-off plate from seat.

The buckle should be completely removed from the seat as shown.

Thread replacement buckle through the seat bottom cover. Pull bottom of seat cover forward.

Firmly push the strap under the seat bottom and up through the opening as far under as possible.

Pull the strap up through the lock-off plate slot as far as possible.
Thread the harness straps through each buckle tongue.
(See page 53 in the owners manual)

Fold back seat bottom cover and re-attach elastic straps to seat back on each side.

Thread the harness straps through each buckle tongue.
(See page 53 in the owners manual)

Lift the cover flap and thread the ends of the harness straps through the harness slots.
(See page 56, Fig. 56-3 in the owners manual)

Pull the harness webbing ends through the back of the seat and thread the straps up and over the upper cross-bar as shown. The webbing MUST be threaded over the cross-bar to function correctly.
(See page 57 in the owners manual)

Reconnect harness straps from the two splitter-plates located on the back of the seat.
(See page 53 in the owners manual)