

SWINGARM INSTALLATION INSTRUCTIONS

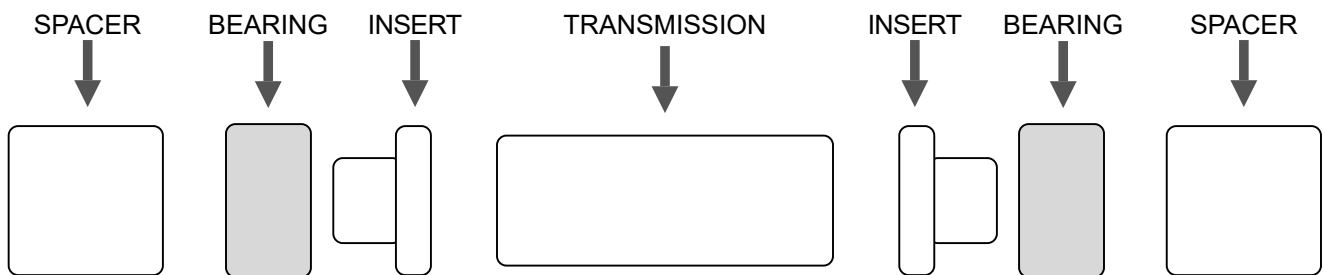


09-23 ROADGLIDE BILLET SERIES SWINGARM

Trac Dynamics swingarms are manufactured entirely in-house here at our facility in Valencia California using only the highest quality materials. With 40 years of experience in the motorcycle performance industry, you can rest assured you are getting nothing but the best for your motorcycle. For information regarding your specific product, please read the following instructions below.

- Install inserts from your stock arm into the provided spherical bearings (see drawing for proper arrangement).
- Press spherical bearings into the right and left pivot tubes of the swingarm, all the way down to the bottom lip.
- Place the spacers from your stock arm into the pivot tubes. These will sit between the bearings and the frame blocks.
- Slide the arm between the frame and around the transmission.
- Attach to the motorcycle using your stock factory pivot bolt and torque to factory spec.
- This swingarm works with your stock rear brake caliper and hanger.
- This swingarm features dual shock mount locations.
- The rear hole will simulate stock ride height while the front hole will raise the bike approx. 3/4 inch.
- This arm comes with a 25mm axle using custom thread nuts. Torque spec is 60 lbft. Adjuster bolts are Grade 8.
- If you plan to paint or powdercoat this arm, **DO NOT** coat the axle adjusters or the adjustment pocket on the arm!

PIVOT KIT ORIENTATION AND ARRANGEMENT



WARRANTY

Trac Dynamics swingarms are built in the USA and are guaranteed for a period of two years from the time of purchase against mechanical or manufacturing defects, provided they are not modified or altered in any way. Chroming of a swingarm will instantly void any and all warranties and cannot be repaired.

Should you experience a problem or breakage with a Trac arm that has not been altered or subject to abuse, you may send it to us for repair. If it is within the two year time period, we will perform the repair at no charge, however, any additional charges such as shipping, stripping, re-chroming, polishing, or powdercoating is the sole responsibility of the customer. Trac Dynamics inc. is not responsible for any damages incurred to person or property where a Trac product or service has been utilized. All warranties apply to the original owner.

QUESTIONS? PLEASE EMAIL: tech@tracdynamics.com OR CALL 661-295-1956

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