

CONGRATULATIONS ON YOUR PURCHASE OF YOUR NEW ICS RACEFORKS! TRAC ICS FORKS ARE DESIGNED NOT ONLY FOR LOOKS AND LIGHT WEIGHT, BUT FOR SUPERIOR FUNCTION AS WELL. TO ACHIEVE THE BEST PERFORMANCE POSSIBLE FROM YOUR RACEFORKS, PLEASE FOLLOW THE PROCEDURES AND RECOMMENDATIONS BELOW:

## **INSTALLATION:**

- 1, WHEN INSTALLING YOUR NEW TRIPLE CLAMPS, **DO NOT** OVER TIGHTEN THE STEERING HEAD BEARINGS, HAND TIGHTEN ONLY.
- 2, **DO NOT** OVER TIGHTEN THE LOWER TRIPLE CLAMP PINCH BOLTS!!! THIS WILL CAUSE THE FORKS TO BIND. FOR ICS RACEFORKS, TORQUE THE LOWER PINCH BOLTS TO 45 INCH LBS. FOR ICS "ULTRA" FORKS, TORQUE THE LOWER PINCH BOLTS TO 90 INCH LBS. ALL TOP PINCH BOLTS CAN BE TIGHTENED TO 90 INCH LBS. STEM PINCH BOLTS CAN BE TIGHTENED TO 100 INCH LBS.
- 3, ALWAYS CHECK STEERING STOP SYSTEM AND GROUND CLEARANCE!

## **TIPS:**

- 1, **NEVER** USE A CLEANER WITH AMMONIA TO CLEAN YOUR ICS FORKS, THIS WILL FADE THE ANODIZE FINISH. YOU CAN USE SIMPLE GREEN OR SOAP AND WATER. NO WINDEX!
- 2, ICS FORKS COME READY TO RUN, HOWEVER, SHOULD YOU NEED TO SERVICE YOUR FORKS, USE ONLY 10 WT "CARTRIDGE FORK OIL" AMOUNTS ARE AS FOLLOWS: 23" FORKS = 9 OZ PER LEG. 24" FORKS = 9.5 OZ. 25" FORKS = 10 OZ. 26" FORKS = 11 OZ. 27" AND 28" FORKS = 12 OZ. MAKE SURE YOU COMPLETELY DRAIN EACH LEG BY PUMPING THE CARTRIDGE BEFORE ADDING NEW OIL.
- 3, WE RECOMMEND A FULL SERVICE OF YOUR FORKS EVERY 2 SEASONS.
- 4, **NEVER** REMOVE THE THREADED SET SCREWS THAT ARE ON THE AXLE HOLDERS OF YOUR FORKS. THEY LOCK THE FORKS IN PLACE AND WILL LEAK IF REMOVED.

SHOULD YOU HAVE ANY QUESTIONS REGARDING YOUR FORKS, PLEASE CALL OUR TECH LINE AT: 661-295-1956 EXT 102, OR E-MAIL [tracinc@earthlink.net](mailto:tracinc@earthlink.net)