

REAL

CARRIAGE DOOR &
SLIDING HARDWARE



Fremont Outswing Opener Installation Manual

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We manufacture the highest quality doors and hardware out of the best raw materials in the USA.

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CAUTION

It is recommended that you have a low voltage electrician, or trade member familiar with garage door installations to install the operator. You may call us or the manufacturer to see if there is anyone in your area familiar with the Fremont Opener. Real Carriage Door & Sliding Hardware is not liable for any damage that occurs during install, and replacements are the sole responsibility of the installer and customer. The manufacturer does carry a warranty for any defects or issues that are from manufacturing only and will have to be tested by the manufacturer's technical team before sending replacements.

It is also a good idea to install a surge protector to avoid any damage to the operator. The operator can be damaged by power surges or faulty wiring.

All California residents must have a battery backup installed with electronic door openers according to Senate Bill No. 969. Please call our main line for assistance or check out our website for additional information.

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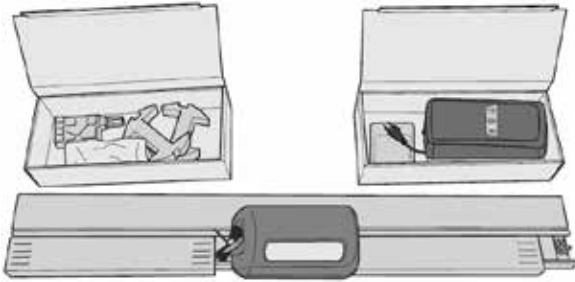
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Packaging and Parts

The Fremont Opener will ship out in multiple packages. Weight and size will vary depending on order.

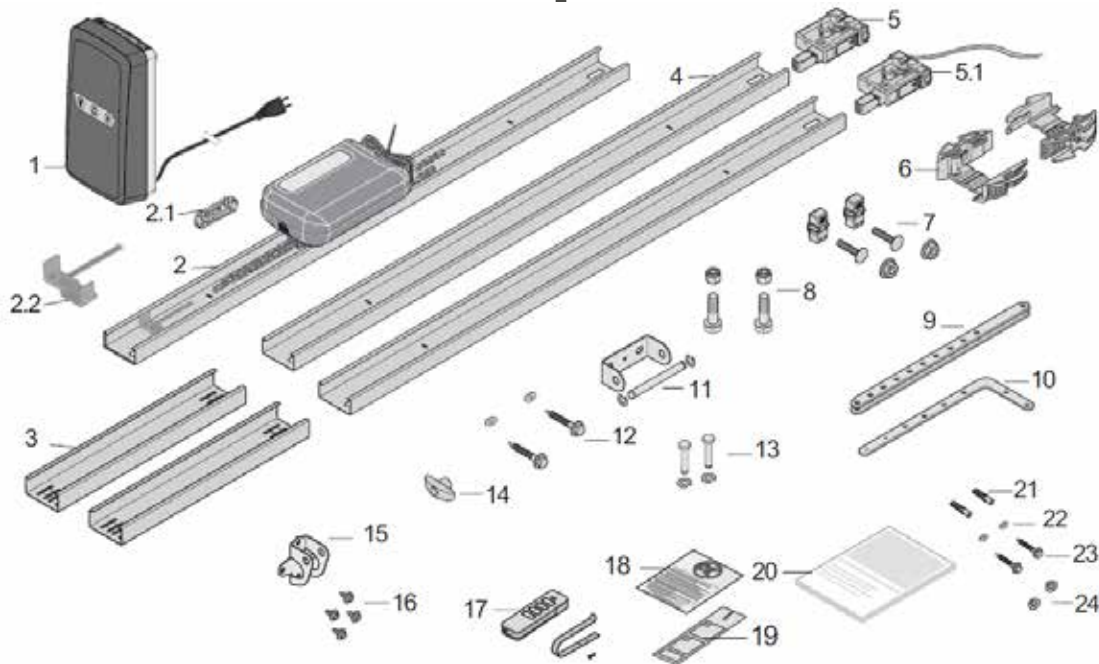
The main package is for your base kit:

- Shipping Dimensions are 44.5" x 7.5" x 5"
- Weight is approximately 30lbs



The kit includes the following parts:

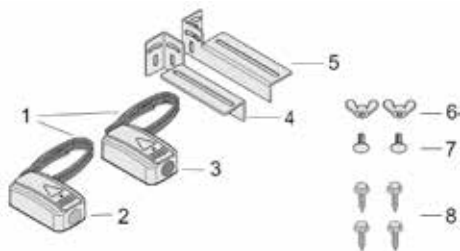
- Chain tensioner (for closing end of track) (5)
- Wire Connector (open end of track) (5.1)
- Ceiling bracket which is 2 parts (6)
- Ceiling bracket hardware (7)
- 2 bolts M8 x 20 (wrench size 1/2") with two self-locking nuts M8 (8)
- Door Arm (9) **Note:** not needed for Fremont application
- Curved door arm (10) **Note:** not needed for Fremont application
- Header bracket with pin and 2 locking c-clips (11)
- 2 screws 8 x 60mm (wrench size 1/2") and 2 washers 5/16" for the attachment to header (12)
- 2 pins with locking c-clip for door arms **Note:** not needed (13)



- Control Unit (1)
- Main track pre-assembled with limit stop chain and motor carriage (2)
- Isolator (pre-assembled on chain) (2.1)
- Connecting sleeve x2 (3)
- Additional track pieces (4)

- Emergency release handle (14)
- Door bracket **Note:** not needed (15)
- Self-drilling screws 1/4" (wrench size 3/8") for the door bracket **Note:** not needed (16)
- Transmitter or remote which is preprogrammed to your opener (17)

- Warning label (18)
- Warning label for emergency release (19)
- Sommer (manufacturer's) installation manual: do not use for install (20)
- Photo Eyes
 - 2 wires at 32' 9" long (1)
 - 1 transmitter photo eye (green sticker) (2)
 - 1 receiver photo eye (red sticker) (3)
 - 1 mounting bracket left (4)
 - 1 mounting bracket (right) (5)
 - 2 wing nuts M6 (6)
 - 2 carriage bolts M6 (7)
 - 4 screws 3/8" (8)



Note: Weights will vary based on additional hardware that is ordered. The weight is per 9ft section of rail with motor and control unit housing. This does not include push rod weight for the Fremont, or other hardware attachments.

Push Rods

For a standard up to 9ft opening the push rods are packaged in a tube with the dimensions 95" x 2" x 2"

Note: The length will increase based on your opening size and may be shipped freight.

Additional Parts Box

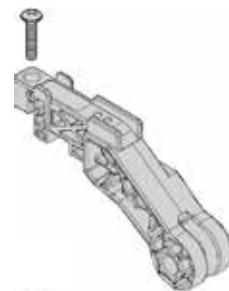
This box includes additional items needed for your swing out application. The package dimensions are 15" x 12" x 3"

This box will include:

- Secondary remote for your

convenience. Keep this remote separate from the one included in the main box. This remote is not programmed to the opener yet.

- Fremont Parts Bag or Swing Arm Fittings
 - (1) U-Fittings (2)
 - (2) Door Bracket (2)
 - (3) Pin 1-1/4" x 3-3/4" (2)
 - (4) C-clip .375" (2)
 - (5) Ring spacer 3/4" (2)
 - (6) Double threaded bolt 2.375" x .375" (1)
- Additional Header bracket (11)
- Swing arm fitting
- Battery Backup (optional except for CA residents)



Note: Any additional accessories ordered will be included in this box.

When unpacking, make sure that all items are included in the packages. If anything is missing, contact us. The actual content may vary depending on the specific order.

ROD ENDS, ROD LENGTHS VARY BY OPENING WIDTH

| PARTS LIST | | | | |
|------------|-----|--|---------------------|-------------|
| ITEM | QTY | PART NUMBER | DESCRIPTION | MATERIAL |
| 1 | 2 | U-FITTING | SWING DOOR H.W. KIT | STEEL, MILD |
| 2 | 1 | DOOR BRACKET | SWING DOOR H.W. KIT | STEEL, MILD |
| 3 | 2 | PIN, 1.25 X .375 IN. | SWING DOOR H.W. KIT | STEEL, MILD |
| 4 | 2 | CLIP, PIN, .375 IN. | SWING DOOR H.W. KIT | STEEL, MILD |
| 5 | 2 | RING SPACER, .75 IN. | SWING DOOR H.W. KIT | STEEL, MILD |
| 6 | 1 | DOUBLE-THREADED BOLT, 2.375 X .375 IN. | | STEEL, MILD |

Specifications

The control board has a motor brake function, meaning if the motor speed is exceeded, the motor brake actively uses the brake resistor. There are also terminals that allow you to hook up to your home automation system. Force process and positions are always known by the control unit, and any changes (attempted break in) will be recognized. Because of the learn mode (autoset), the motor will learn the force required to move the door. This means the operator will not run at full strength (unless needed), but instead adapts to your application. With this operator there is only one limit switch that needs to be installed, and the motor carriage is simply laid out and pre-installed on the rails.

Note: For additional information please visit the manufacturer's (Sommer) manual.

- Troubleshooting page 62
- Warranty information page 67
- Ceiling mounting and position page 24

| Technical Data | 2060 pro+ | 2080 pro+ | 2110 pro+ |
|---|--|-----------|-----------|
| Rated voltage | 24V DC | | |
| Rated frequency | 60 Hz | | |
| Number of programmable remote buttons | 40 | | |
| Duty cycle | 40 % | | |
| Emission value according to operating environment | < 59 dBA – opener only | | |
| IP code | NEMA1 IP21 | | |
| Protection class | class 2 | | |
| Standard door height | 7' and 8' doors (< 2 750 mm) | | |
| Max. door height with extensions | 24 ft. (up to 2 x 3.59 ft. 3 x 3.59 ft. 4 x 3.59 ft.) (7.10 m / up to 2 x 1096 mm 3 x 1096 mm 4 x 1096 mm) | | |

| Technical Data | 2060 pro+ | 2080 pro+ | 2110 pro+ |
|----------------------------------|--------------------------|--------------------------|--------------------------|
| Speed * | 9.4 inch/sec. (240 mm/s) | 8.3 inch/sec. (210 mm/s) | 7.4 inch/sec. (120 mm/s) |
| Max. traction and pressure force | 600 N (0.75 HP) | 800 N (1 HP) | 1100 N (1.25 HP) |
| Max. current consumption ** | 1.0 A | 1.3 A | 1.5 A |
| Standby | < 3 W | | |

Channels

| LED | Radio channel | Function |
|-----|---------------|--------------------------------------|
| 1 | CH 1 | Pulse Mode |
| 2 | CH 2 | Partial Opening or lighting function |
| 3 | CH 3 | Defined OPEN |
| 4 | CH 4 | Defined CLOSED |

| LED | 1 x | 2 x | 3 x | 4 x |
|------|-----|-----|-----|-----|
| CH 1 | | | | |
| CH 2 | | | | |
| CH 3 | | | | |
| CH 4 | | | | |

The standard setup (without extra memory) can memorize up to 40 commands, and each channel utilizes 10 of those. If all 4 channels are used you can have up to 10 remotes.

Dip Switches

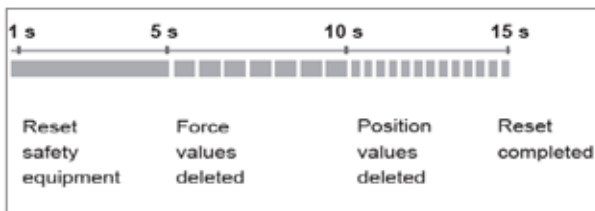
| Dip Switch | ON | OFF |
|------------|-----------------------------|-------------------------------|
| 1 | Automatic closing activated | Automatic closing deactivated |
| 2 | Partial opening active | Illumination function |
| 3 | Side-opening sectional door | Sectional door |
| 4 | Retractable door | Sectional door |



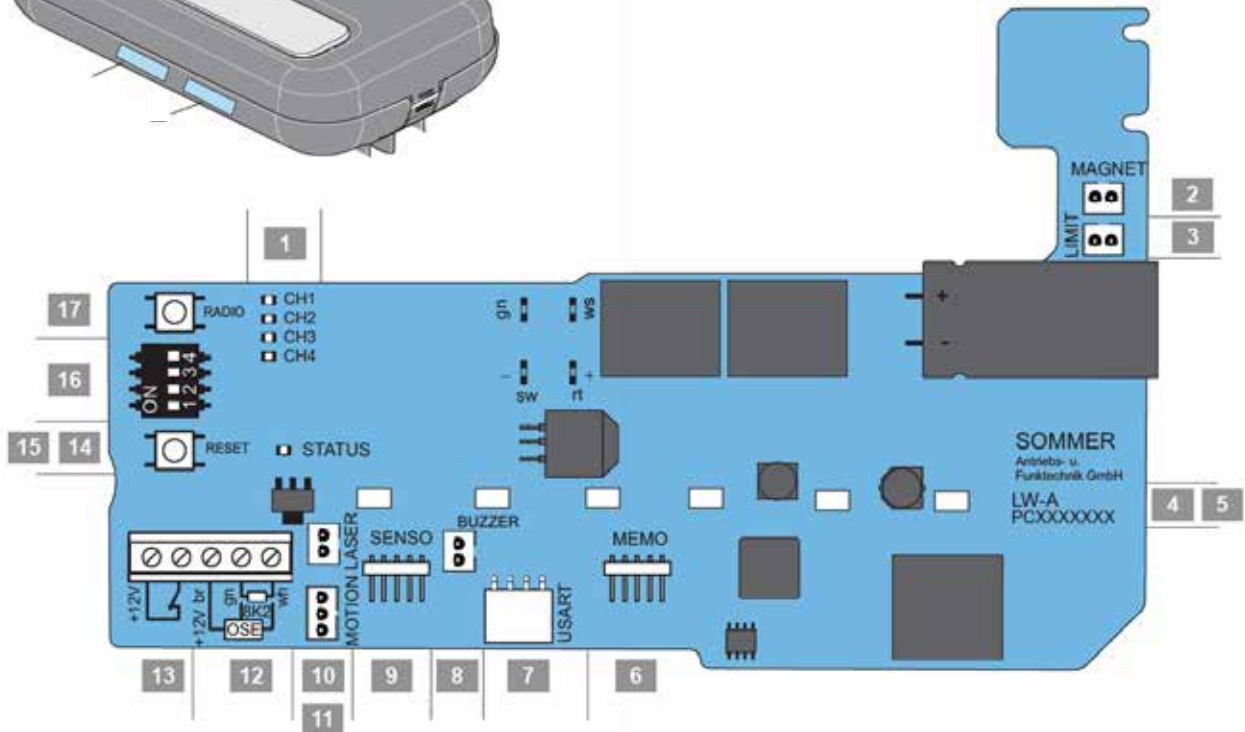
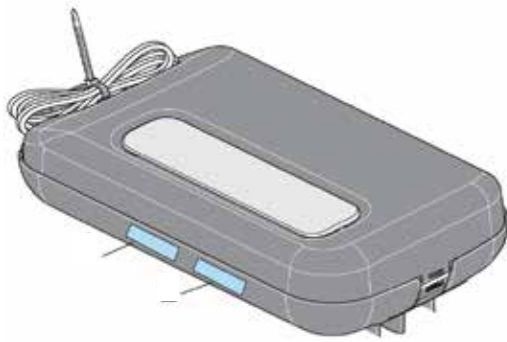
Reset Button

The length of time the reset button is pressed will define what is reset see below options.

- 1-2 seconds will reset the safety devices
- 5 seconds the force values will be deleted
- 10 seconds the end position (or close) will be deleted
- 30 seconds will be full factory reset



Motor Carriage

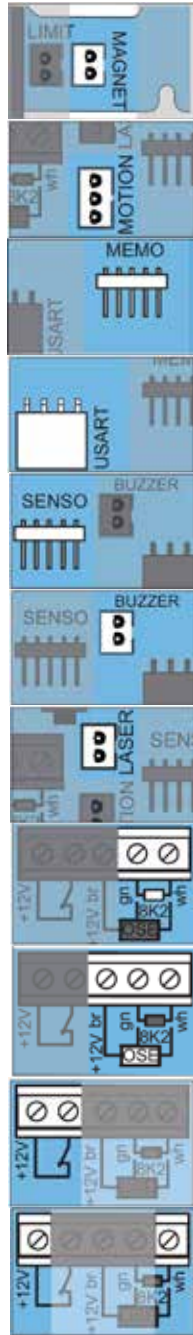


| Control Board Number | Connection Options |
|----------------------|--|
| 1 | LED CH 1-4 (red) display for radio channel |
| 2 | Magnetic slot (green) lock terminal |
| 3 | Limit switch terminal (OPEN) limit (blue) |
| 4 | PCB label |
| 5 | LEDs opener lighting |
| 6 | MEMO slot MEMO terminal |
| 7 | USART slot interface |

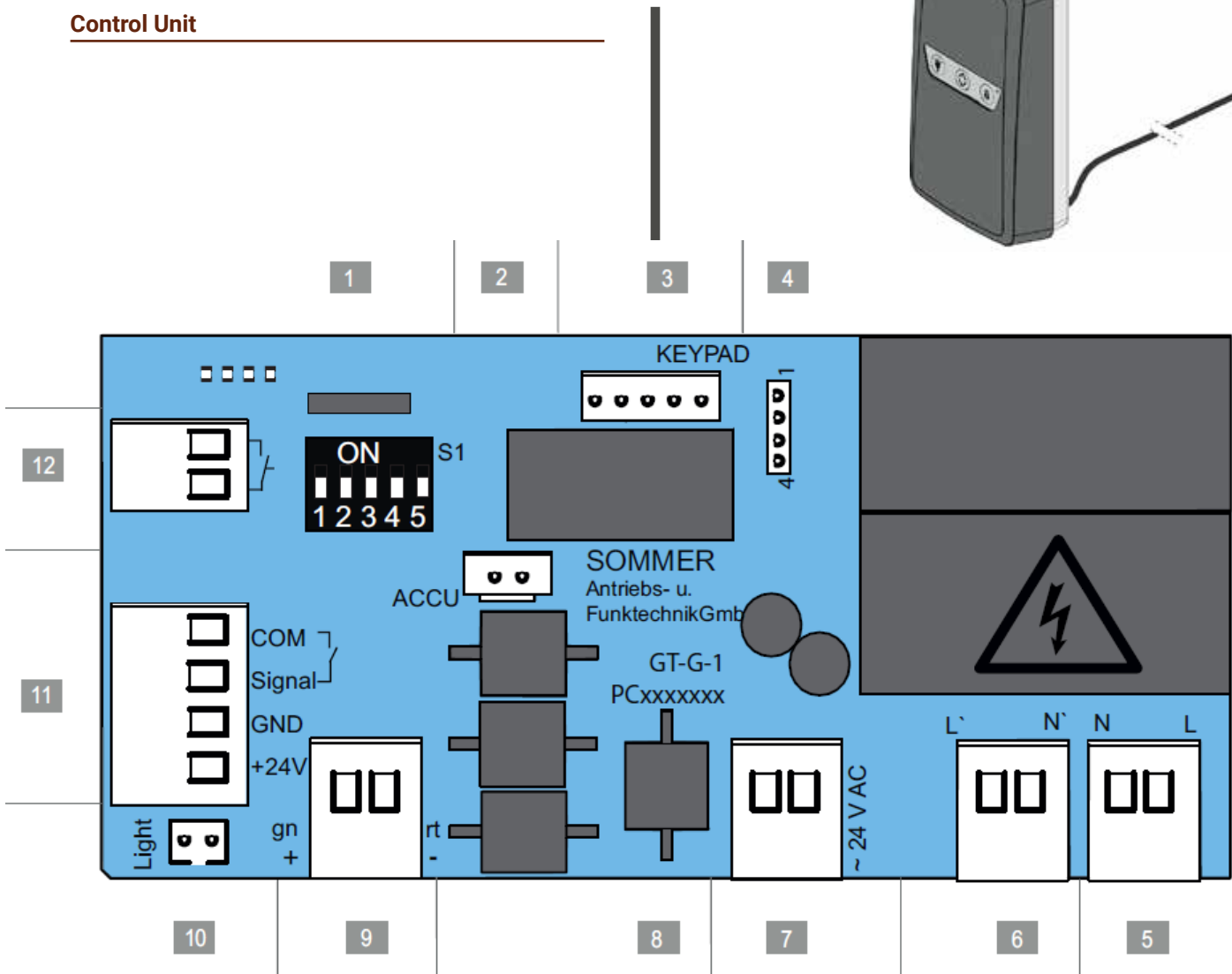
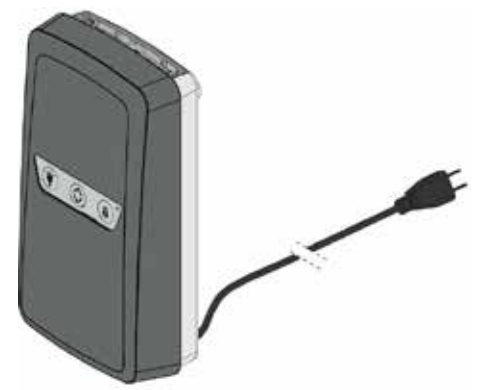
| | |
|----|---|
| 8 | BUZZER slot (black) Warning or alarm buzzer terminal |
| 9 | SENSO slot SENSO terminal |
| 10 | LASER slot (white) Parking position laser sensor terminal |
| 11 | Terminal for safety contact strip 8k2/OSE |
| 12 | Terminal for wicket door contact potential free |
| 13 | Status LED (green) |
| 14 | Reset button (green) |
| 15 | DIP switches |
| 16 | Radio button (red) |

Connection options for Motor Carriage

| |
|---|
| Function/application example |
| Magnetic slot (green), lock terminal, Locking magnet |
| MOTION slot (white) terminal for movement sensor 3-pin |
| MEMO slot, Memo terminal, memory expansion for 450 transmitter commands |
| USART slot, terminal e.g. module, home automation |
| SENSO slot, terminal for SENSO, humidity sensor |
| BUZZER slot (black), terminal for warning/ alarm buzzer |
| LASER slot (white), terminal for parking position sensor |
| Safety contact strip 8k2 terminal |
| OSE safety contact strip terminal, +12V = br, OSE = gn, GND = wh |
| Wicket door fuse terminal, contact command, (12V/10mA) normally closed contact, potential free |
| Output 12V/DC, max 100mA, +12 V, GND = WH, power supply for optional accessories, finger scanner or external lighting |



Control Unit



| Control Board Number | Connection Options |
|----------------------|---|
| 1 | DIP switches |
| 2 | ACCU slot Terminal for battery pack |
| 3 | Keypad (black) Terminal for button connector cable of the wall control unit |
| 4 | Terminal for relay |
| 5 | 2-pin Terminal power supply 120 V AC 50/60 hz |

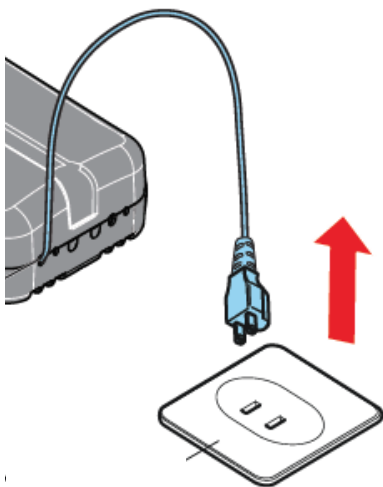
| | |
|----|--|
| 6 | 2-pin Terminal Transformer primary side 120 V AC 50/60 Hz |
| 7 | 2-pin Terminal 24 V AC Transformer secondary side |
| 8 | PCB label |
| 9 | 2-pin Terminal Chain and Track 24 V AC |
| 10 | Light slot (white) Terminal for Lumi+ supplementary lighting |
| 11 | 2-pin Terminal Safety Sensors |
| 12 | 2-pin Terminal wall station or wall button |

| Function Example |
|---|
| Battery slot, ACCU Terminal for battery pack |
| Keypad (black) Terminal for button connector cable of the wall control unit (only for typ pro +) |
| Terminal for relay, switching capacity max 5 A/120 V AC max: 5 A/24 V DC |
| 2-pin Terminal power supply 120 V AC 50/60 hz |
| 2-pin Terminal Transformer primary side 120 V AC 50/60 Hz |
| 2-pin Terminal 24 V AC Transformer secondary side |
| 2-pin Terminal Chain and Track 24 V AC |
| Light slot (white) Terminal for Lumi+ supplementary lighting |
| 2-pin Terminal Safety Sensors any polarity |
| 2-pin Terminal wall station or wall button potential free |

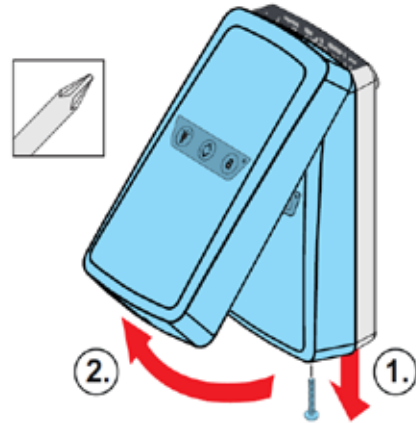


Deinstalling the Control Unit Cover

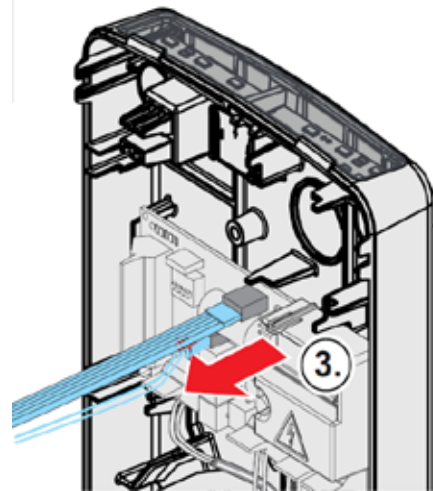
1. Disconnect the opener from the main power supply



2. Loosen the screw on the control unit cover and remove the cover gently upwards



3. Unplug the connection cable for the membrane keypad from the wall control unit



Note: If a battery pack is used, unscrew the cover carefully. Disconnect the battery pack plug from the control board. Remove the cover with the disconnected battery pack.

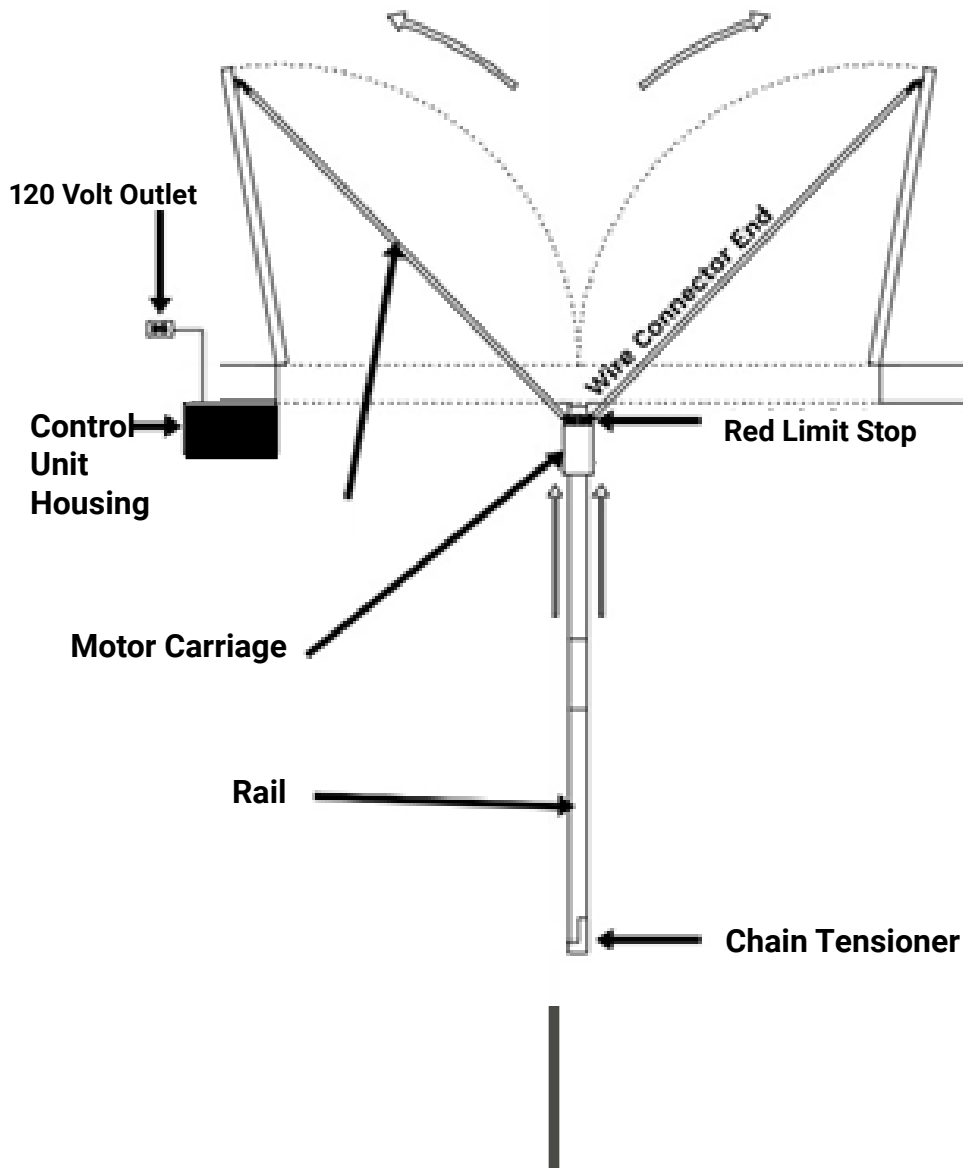
Reinstalling Control Unit Cover

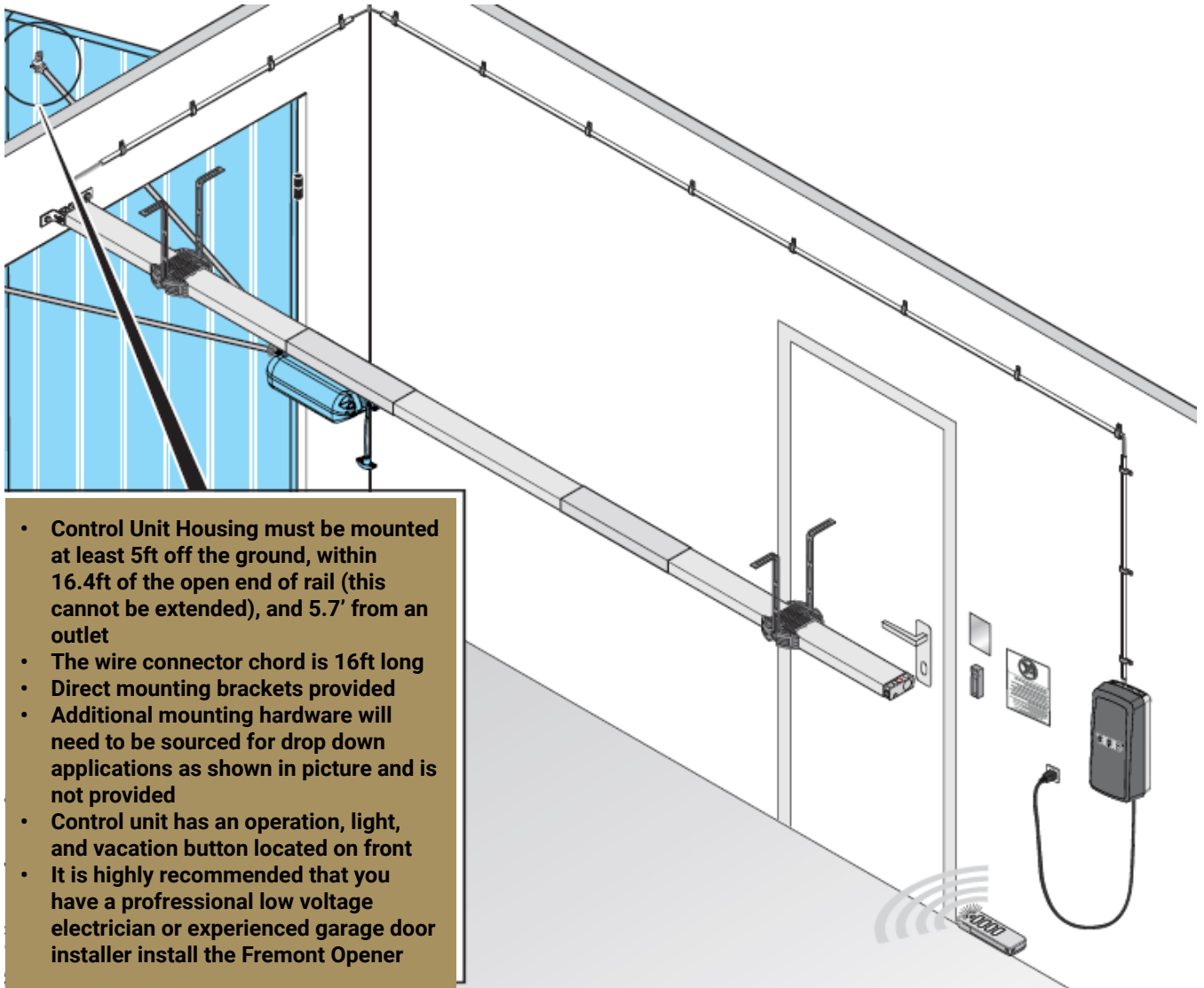
After working on the ceiling control unit replace the cover in reverse order. Connect the opener to the main power supply

System Overview

- In order to install the Fremont opener you will need to connect the swing arm attachment to the motor carriage, which is pointing in the direction of your doors
- The red limit stop, and wire connector must be located on the door side of the rail (open end)

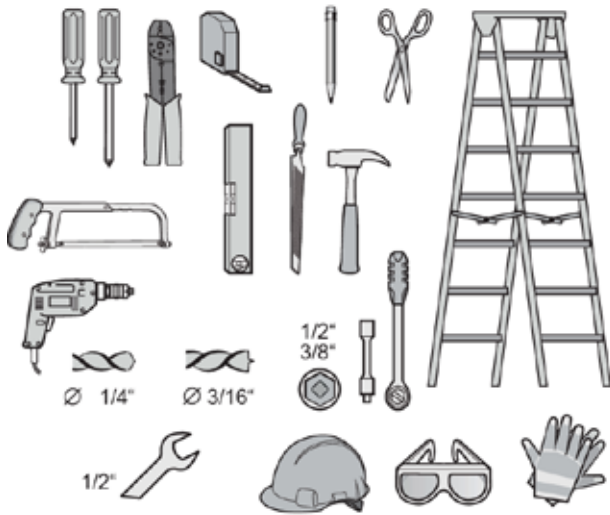
- The control unit housing must be mounted at least 5ft from the ground, within 16.4ft of the open end of the rail and no more than 5.7ft (69") from an outlet. These distances cannot be extended
- The wire connector is positioned on the open end of the track nearest the doors and is wired to the control unit housing. This will supply power to the rail





Installation Instructions

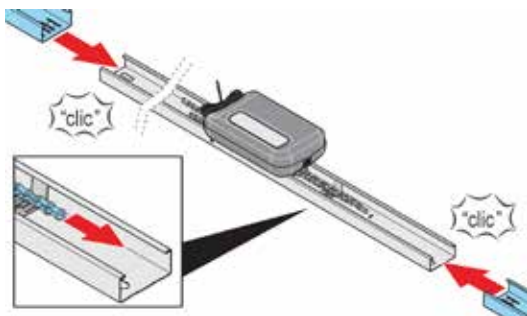
- Wood drill 3/16"
- Concrete drill 1/4"



- Wrench 1/2" and 3/8"
- Ratchet driver 1/2" and 3/8"

Connecting the rails

1. Take your rails and parts boxes out and set aside



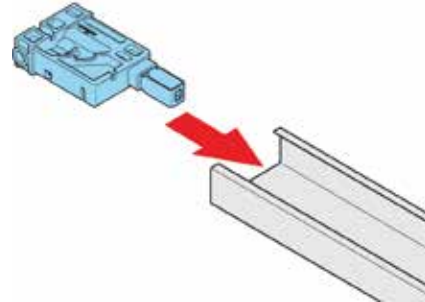
2. Slide the bridges (part 3) onto each end of Part 2 (track with motor carriage)
3. Proceed to slide other rails (part 4) into the bridges until they meet with the edges of Part 2

4. Stretch the chain across the length of the track

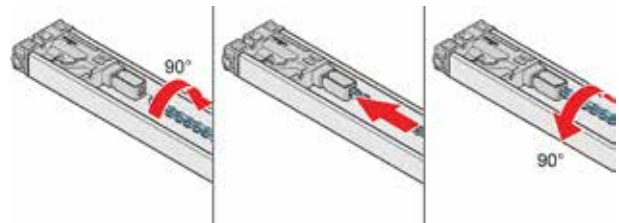
Chain Tensioner

Note: Chain tensioner is installed on closing end of the rail, while as the wire connector is on the open end.

1. Slide chain tensioner (part 5) into the closing end of the track (away from the doors)



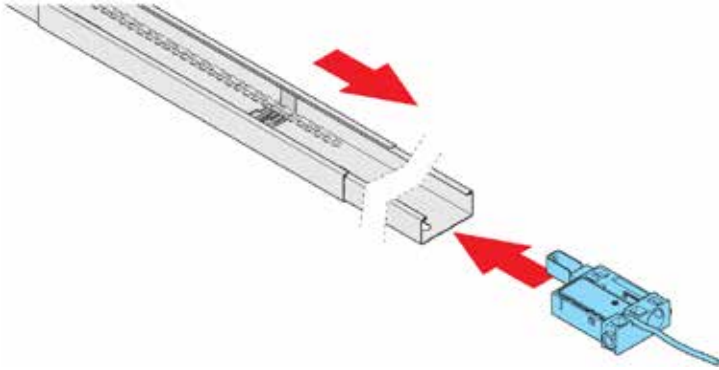
2. Stretch the chain
3. Rotate it 90 degrees so it slides into the chain holder



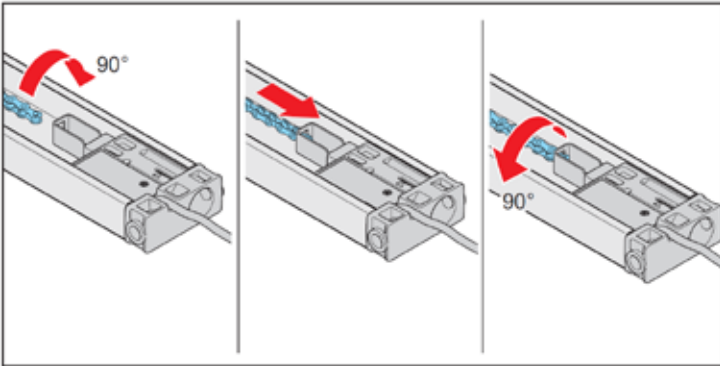
4. Make sure the tensioner is loosened before attaching chain
5. Rotate the chain back so it locks into place

Wire Connector

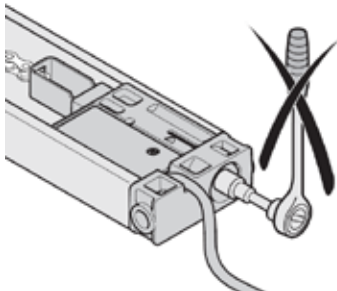
1. Slide wire connector into end of rail behind red limit stop (open end)
2. Pull chain across the rail and lay chain over red limit stop until it reaches the wire connector



3. Rotate the chain 90 degrees and insert into chain holder of wire connector
4. Rotate back 90 degrees

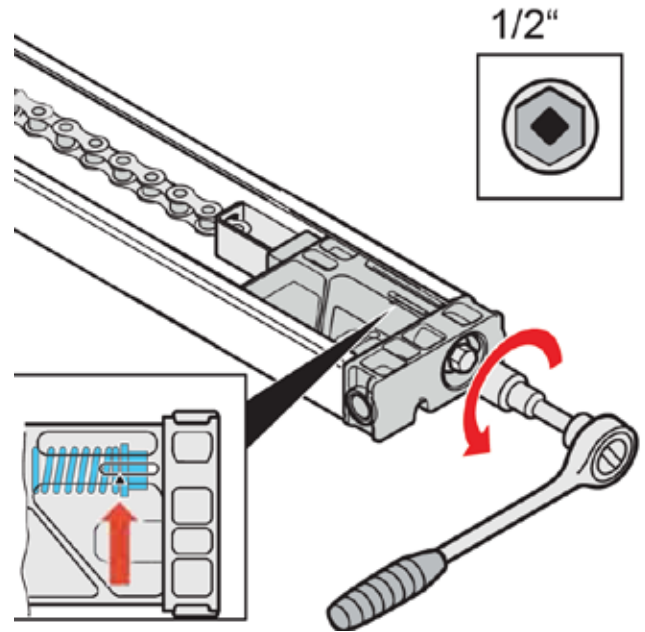


Note: Do not tighten the chain on wire connector.



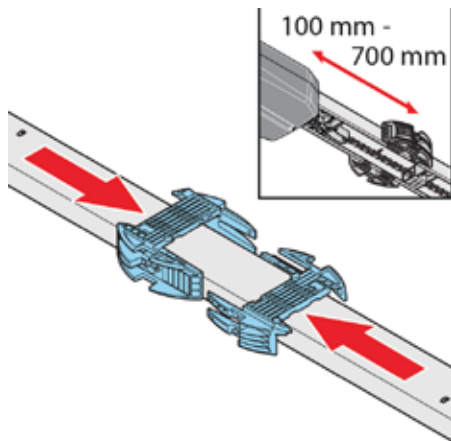
Tightening the Chain

1. Tighten the tensioner bolt with socket (1/2") until the washer hits the arrow (or triangle)



Ceiling Bracket

1. To install the ceiling bracket (part 6) take the $\frac{3}{4}$ " L bracket and insert the bolts (part 7) through the bracket where the hollowed-out notch is on each side (this is what mounts it to the ceiling)
2. **Note:** You may have additional ceiling brackets depending on your application.
3. Place one side against the top of the rail, and the other at the bottom facing each other
4. Slide the pieces together so they interlock
5. To tighten the bolts first hand tighten them and then with a socket only 1-2 more revolutions



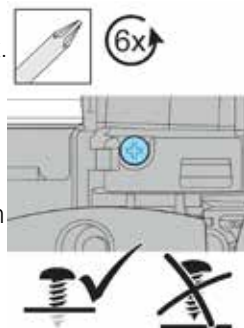
Important Notes:

- It is important to not overtighten
- Do not force the pieces together, they should interlock easily. Make sure they are firmly pressed against rail and the brackets are aligned.
- For applications where you must drop the opener down from the ceiling we provide an option for a secondary ceiling bracket for additional support. If you need an additional bracket please call to place an order.

Attaching the Swing Arm Fitting

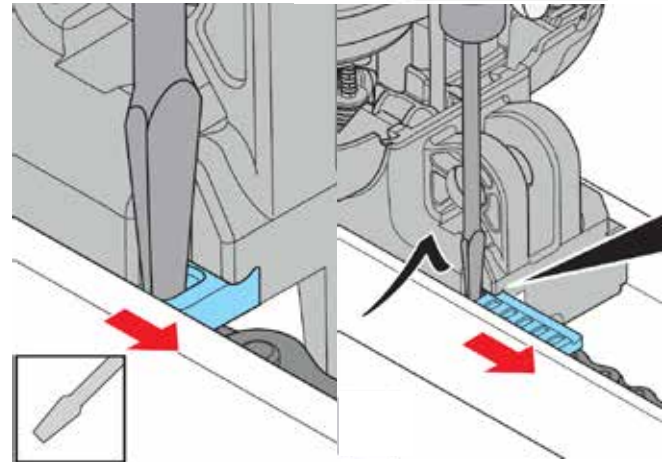
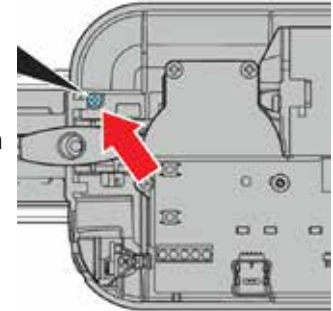
To attach the swing arm, you must remove the motor from the rail first.

6. Disengage the motor with emergency release chord
7. Unfasten screw shown (the screw is located where the arm connects)
8. Remove the slider from



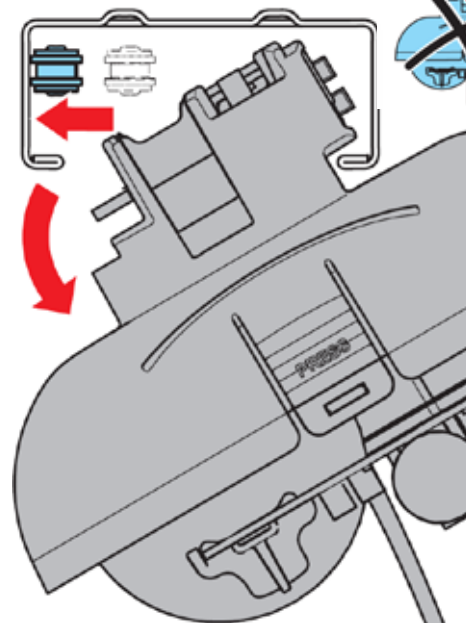
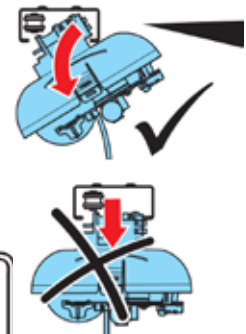
underneath the motor (it is black) with a tool like a flat head screw driver

Note: It is easier to remove when the chain is already tight

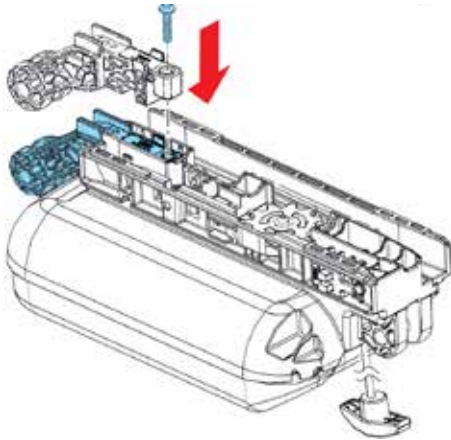


9. Push the chain up against the rail

- Then rotate the motor towards you
- Lift off rail

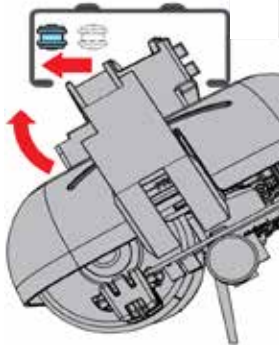


- Swing arm attachment mounts towards the chain plate and bolts on with one screw

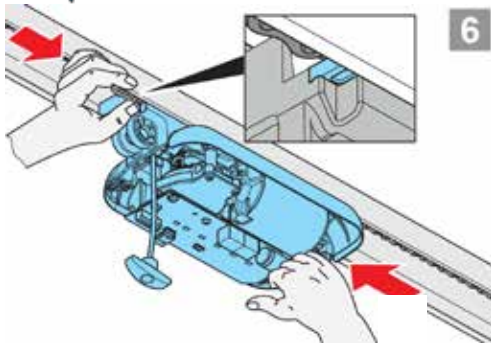


- Push the chain against the rail

- Rotate motor and place back into the rail



- Engage the motor by pulling the red emergency chord

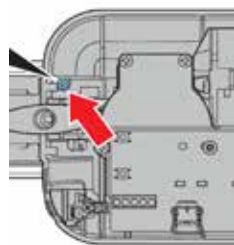


- Slide the black chain slider underneath the motor

- Fasten the motor back into place with the screw you removed in step 1

- Insert u-fitting into the swing arm attachment on both sides

- Tighten together

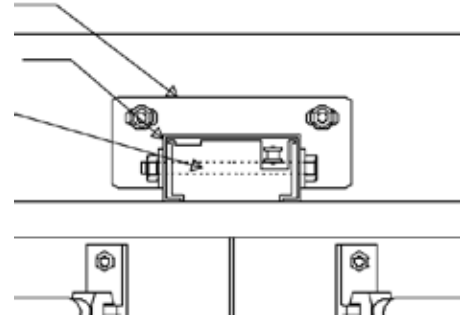


Header Brackets

Header bracket

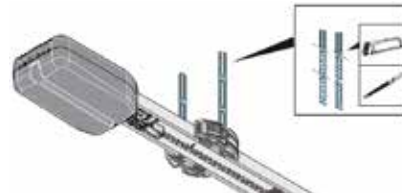
Insert rail here

Pin



- Install a header bracket (part 11) centered above your doorway. A second will be installed for direct mounting applications at the other end of the rail

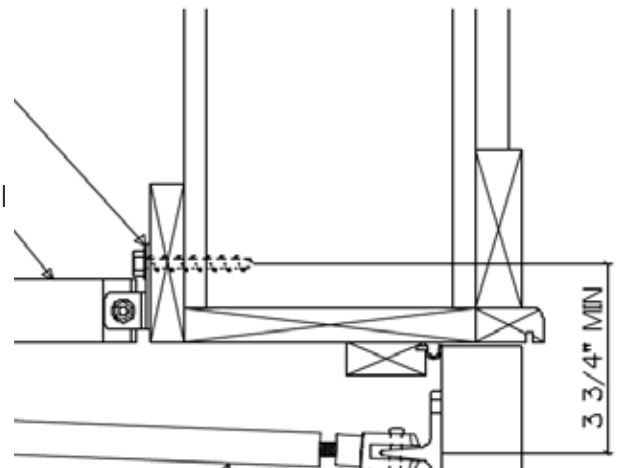
Note: We do not provide additional ceiling mounted hardware for application where a drop down is required. There is an option to purchase an additional ceiling mount bracket. Please call for assistance.



- Place the rail into the header bracket over the chain tensioner or wire connector

Header bracket

Rail

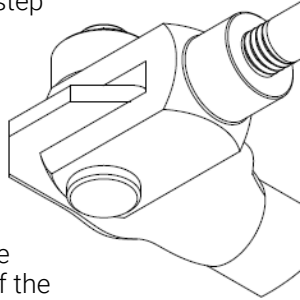


- Insert pin into the header bracket and tensioner with the holes lined up
- Secure with c-clips

Push Rods

Before proceeding to this step attach the opener to the ceiling and secure.

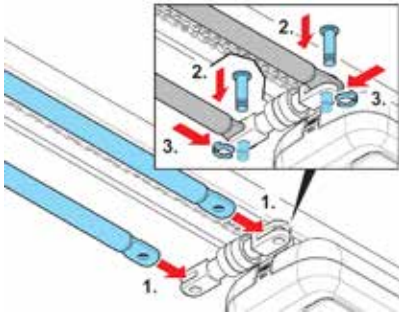
1. Fasten the push rod into the u-fitting located on the motor carriage



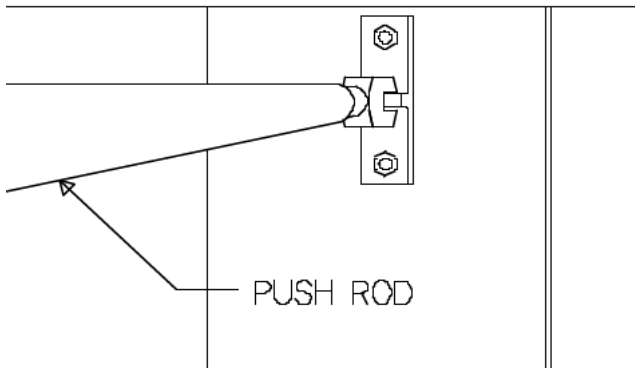
- Another u-fitting will be mounted on the end of the push rod and will attach to the door bracket

2. Mark and predrill the locations for the door brackets

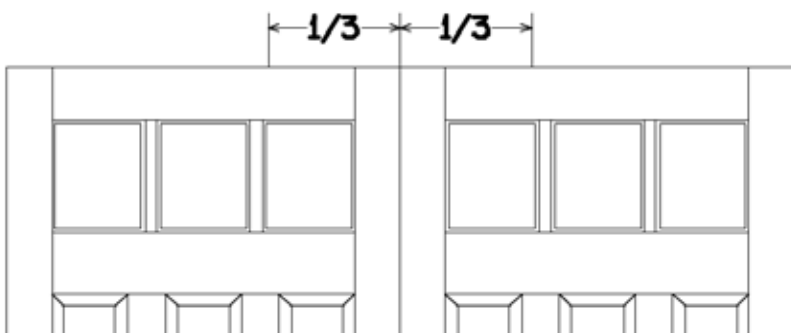
- Suggested positioning is in the middle of each inner door stile



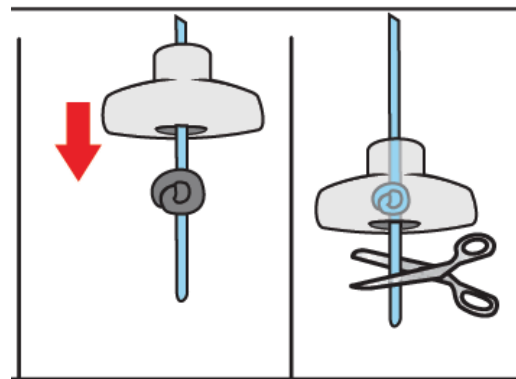
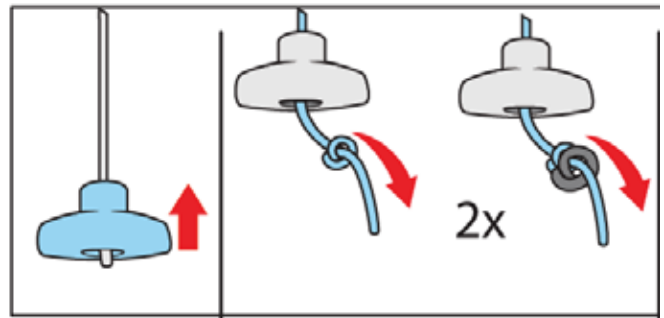
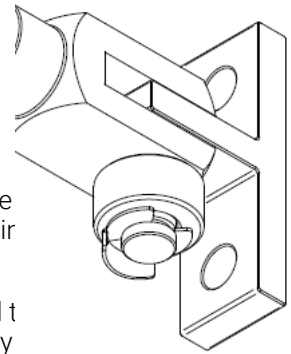
- The rods may also be mounted up to 1/3 of the door's width from the center



Note: that the minimum distance from the center of the rail assembly to the center of the door brackets is 3 3/4".



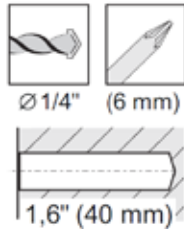
3. Install each bracket lag screws
 4. Attach one u-fitting to the threaded end of each push rod
 5. Connect each rod to the door brackets by insertir pin and c-clip
- It is helpful to suspend t from the rail temporarily length of rope while you are working
6. Adjust the emergency release chord to the length you need. See below instructions



Mounting the Control Unit

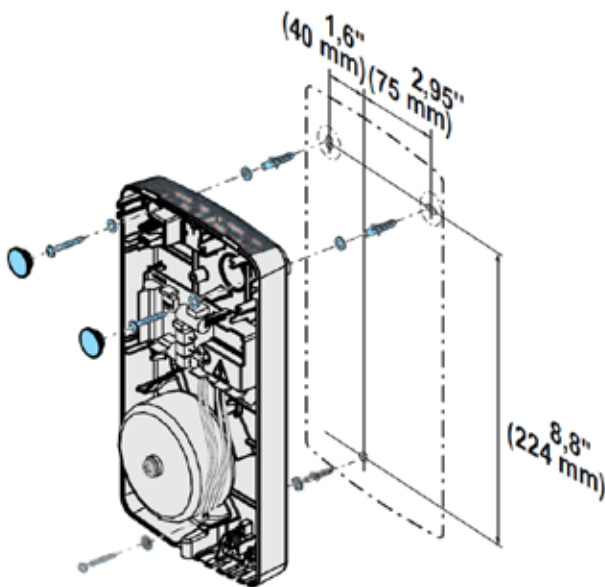
The control unit housing must be mounted at least 5ft from the ground, within 16.4ft of the open end of the rail and no more than 5.7ft (69") from an outlet. These distances cannot be extended.

1. Loosen the screw on the cover of the control unit and gently remove the cover by lifting upwards
2. Unplug the connection cable for the membrane keypad from the control unit
 - See page 11 for instructions on removing the cover
3. Transfer the mounting points to the wall by drilling two pilot holes 4.55" (4-11/20") apart
 - 1/4" pilot holes that are 1.6" deep (40mm)



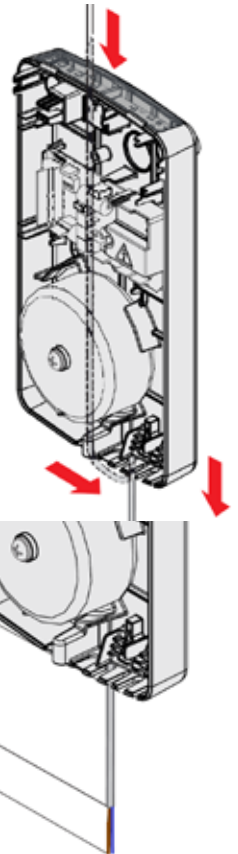
Note: You may also create a template using paper and tracing the back of the control unit for hole placement.

4. Drill a 3rd pilot hole (1/4" drill bit) 1.6" (1-3/5") over and 8.8" (8-4/5") down from first hole on left
5. Insert wall plugs into pilot holes
6. Secure the control unit with two top screws and two washers

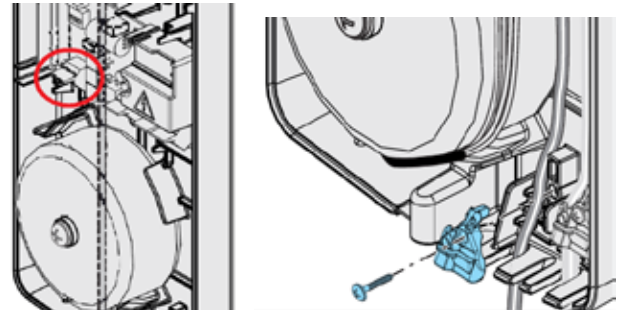


7. Align the unit (check with level) and firmly tighten screws with all three screws

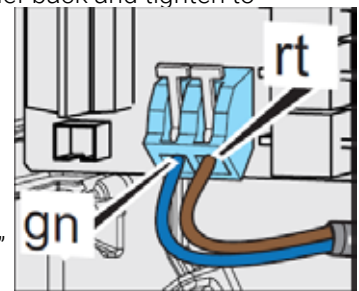
8. Press the sealing plugs into the indentation to seal the housing
9. Route the wire connector cable and secure to the wall to prevent displacement
10. Lay the cable along the cable conduit along the back side of the control unit and up to the cable inlet
11. Feed the cable through the inlet
12. Shorten the cable so that no less than 7" (174 mm) in length remains in control unit, and uncover the last 2" of cable



13. Strip the wires

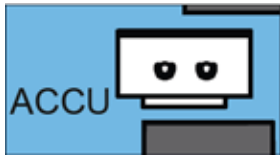


14. Remove the strain relief
15. Route the wires along the transformer to the gn/rt terminal
16. Put the strain relief back and tighten to prevent wire displacement
17. Connect the blue wire to "gn" terminal
18. Connect the brown wire to "rt" terminal
19. Close the housing in reverse order

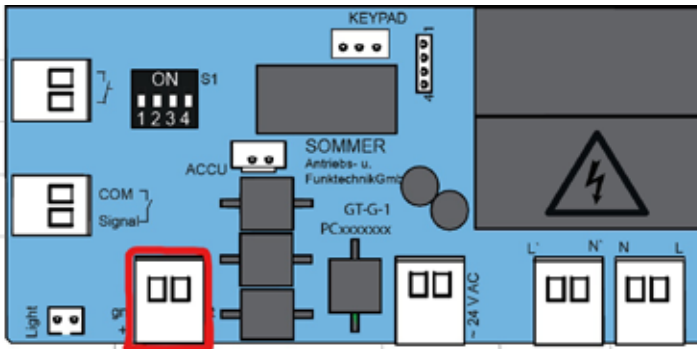


Inserting ACCU (battery backup)

The battery pack can help with approximately 5 cycles within 12 hours of a power failure.



1. Make sure the unit is unplugged
2. Loosen the screw on the control unit cover and gently lift upwards to remove cover
3. Unplug the connection cable for the membrane keypad from the unit
4. Place the battery pack in the control unit cover and fasten with the two cable binders
5. Plug the battery pack plug into the ACCU battery slot on the control board
6. Set DIP switch 3 to "ON" on the control unit only



7. Plug the connection cable for the membrane keypad back into the circuit board
8. Place control unit cover back
9. Screw on cover

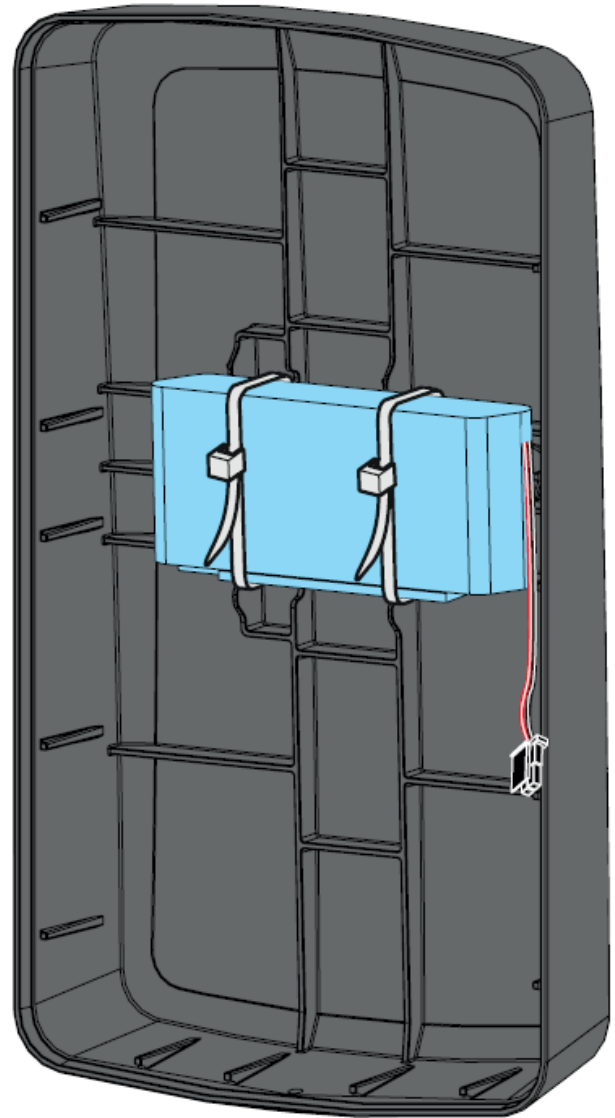
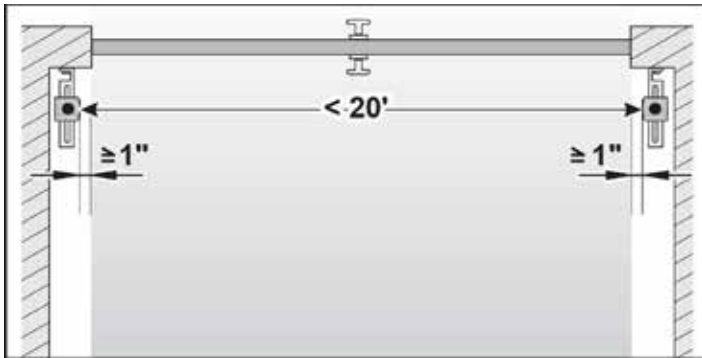


Photo Eyes

The 2-wire safety sensors must be connected to the Control Housing Unit. Initial Operation is not possible without the safety sensors. The photo eyes are automatically detected during initial operation.

- If you want to use your own wires you can, be sure to use 22 gauge.
- The photo eyes are labeled with colored stickers.
- The green is the transmitter
- The red is the receiver



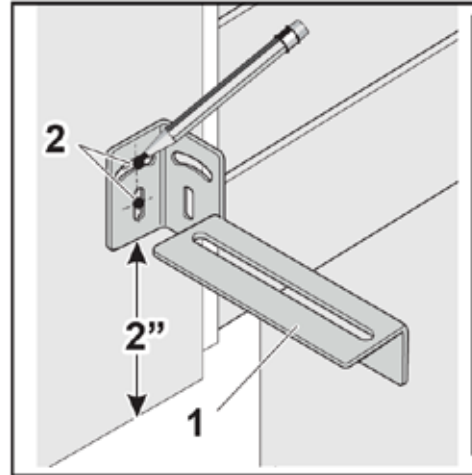
Positioning of the Photo Eyes

- The lights should be solid when they are properly connected, if they are blinking it means they have power but are not aligned properly.
- It is very important that the receiver is not in the direct sunlight as it will detect the beam from the other photo eye.
- Do not mount the safety sensors in the path of the moving garage door. Mount at least 1" away from it
- The distance between the transmitter and receiver of the safety sensors set can range up to a maximum of 20'. If you have a runtime of over 20' (for a single door) please contact customer service
- The distance from the floor must be selected so that an obstacle of 6" high can be reliably detected
- This corresponds to a distance of 2" from the bottom edge of the installation bracket to the floor
- Mount one safety sensor to the left and one to the right of the door.

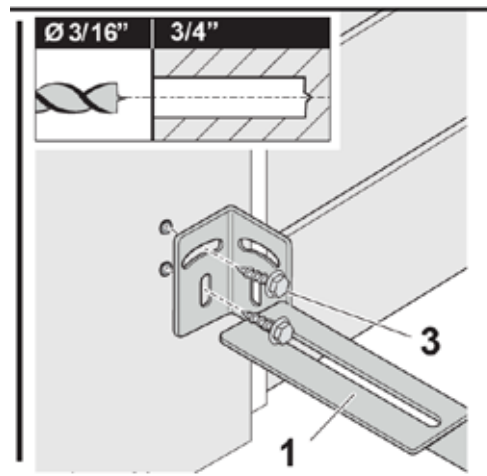
- It does not matter which safety sensor is installed on the left or on the right side

Installation

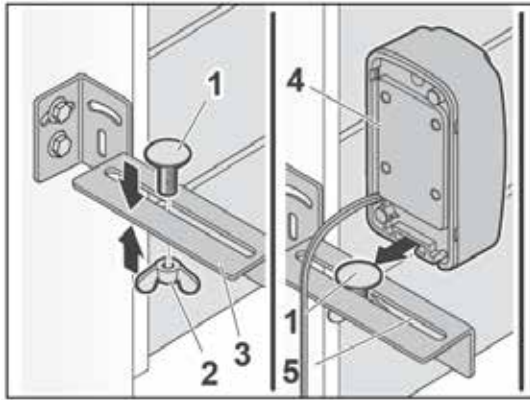
1. Look for a suitable installation position for the mounting bracket (1) inside the garage to the left and the right of the door
 2. Hold the mounting bracket (1) to the wall and mark the mounting points
- The distance from the bottom edge of the installation bracket to the floor is 2"



3. The height and angle of the bracket can be adjusted through the slotted holes (2)
- Drill holes for the screws. (3)
 - Screw in two screws (3)

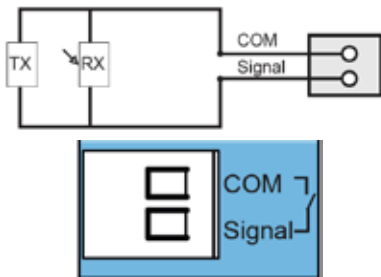
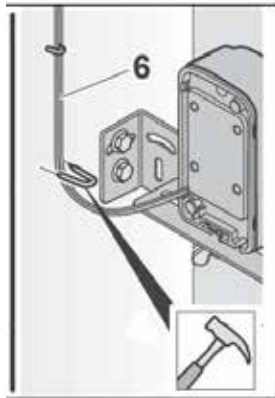


4. Pre-attach the carriage bolt M6 (1) and the wing nut M6 (2) to the mounting bracket (3)
5. Slide the transmitter (4) over the head of the carriage bolt M6 (1) and tighten the wing nut M6 (2)



Note: The position of the safety sensors can be adjusted through the slotted holes (5).

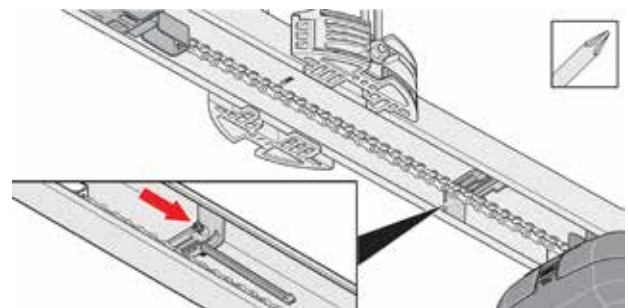
6. Mount the receiver on the opposite side in the same way
7. Run the two sets of wires (6) from the safety sensors to the ceiling control unit
 - Use staples to keep wires in place
8. Connect to control unit



Autoset Programming

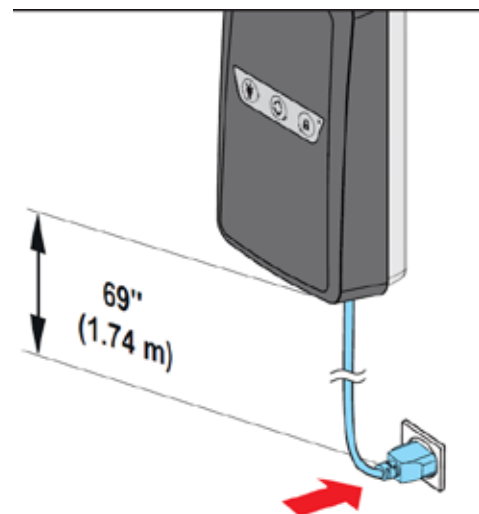
Red Limit Stop

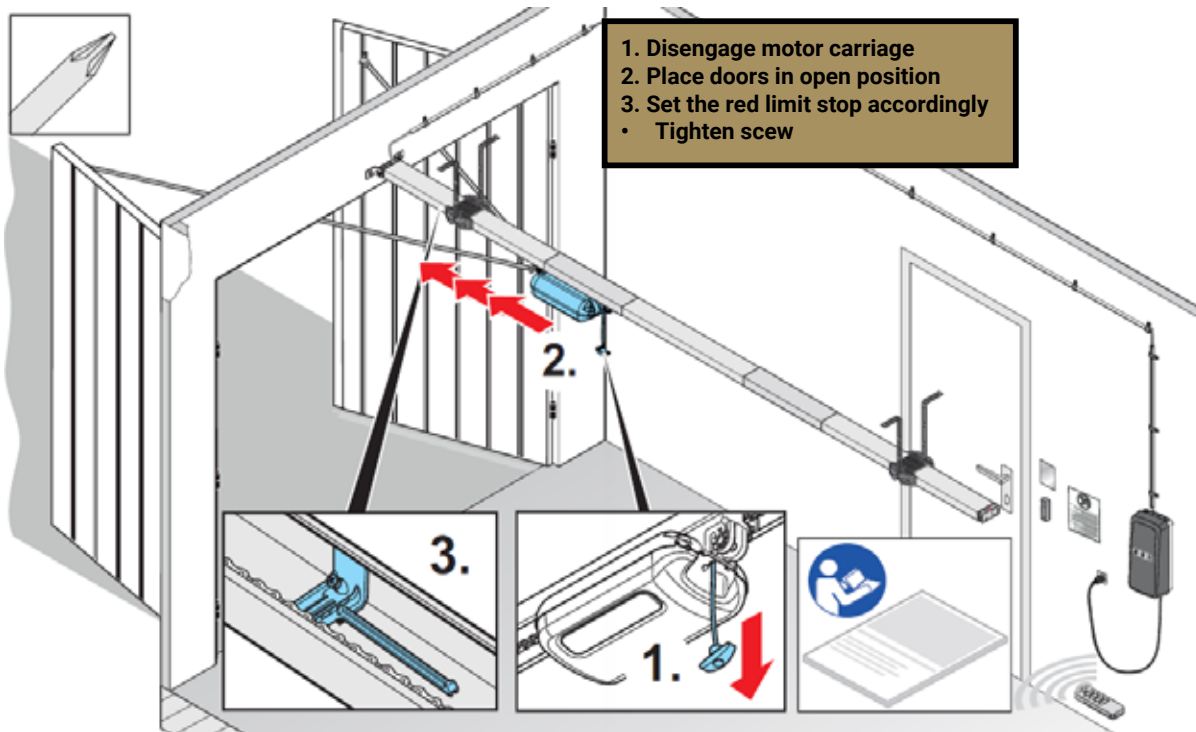
1. Disengage the motor
 - Pull the red chord (emergency release) until it disengages. This will allow you to move the door freely to see where the door needs to stop
2. Place the doors in open position
3. Position the red stop accordingly so it engages with the motor carriage
 - Tighten the limit back down
4. Place the doors in the halfway open position
 - Re-engage the motor by pulling the red emergency release chord



Powering Up the Unit

Do not plug the control unit into the outlet until the installation is complete to prevent damage to the opener. The outlet may not exceed 69" away from the control unit.





Autoset

Make sure doors are in the open position before starting and red limit stop has been adjusted.

Note: It is helpful to keep the motor carriage cover off during autoset.

1. Use the remote that was packed with the opener (main box) as it is pre-programmed to the opener for your convenience

Note: Only the 1st button is used on the remote for programming purposes.

2. Plug the motor into your power outlet
 - The status light on the control board should blink rapidly
3. Press 1st button on the remote until the motor carriage starts to move
 - Release quickly
 - The motor carriage will move forward into the red limit stop and then move backwards to the close position
4. To set the close limit you must program the position for the opener to learn with your remote

Note: The motors are very strong and will try to pull through the resistance while it is in learning mode and will possibly result in bending/breaking hardware.

1. Disengage motor carriage
2. Place doors in open position
3. Set the red limit stop accordingly
 - Tighten screw

- Push 1st button on the remote to stop the door right before the doors hit the jamb
5. Hold down the 1st button on the remote to activate the hop function
 - The opener will make a small jump forward
 - Release quickly
 6. Repeat until you reach the desired stop location

Note: An alternate solution is use something like 2x4 wood planks or other form of sturdy brace to stop the door at the right location. This will absorb the force and take the pressure off the hardware. This may not work for all install applications.

Caution! We do not recommend using yourself or any other persons to stop the door at the closing limit as this may result in injury.

7. Press the 1st button to activate the opener to return the open limit
 - The opener will continue the autoset (learn mode) on its own
8. The motor carriage will go back and forth across the rail between the limits so it can learn the push force required to move your doors
 - During learn mode the LED lights will be flashing
9. As soon as the programming is complete the light will remain solid and is then ready for use

Warning! It is very important to not interrupt or stop the opener prematurely during its programming.

Note: The number of repetitions will vary based on your door. The heavier the doors are the more passes are required for the opener.

After Autose

Battery Pack (ACCU) Installation

The battery pack is optional except for California residents.

If the battery pack has not been installed yet follow instructions on page 20, and if it is installed then complete below steps. Needs 24 hours to charge.

Run a function test (after 12hr charging time):

10. Pull the power plug out of the power outlet
 - The opener is now powered by the battery pack
11. Press the button on the transmitter
12. Opener opens or closes the door at reduced speed
13. Plug the unit back into the power plug

Adjusting the Close Limit

If after the autose you determine you need more closing pressure on the doors then follow below instructions.

1. Press and hold the reset button for 10 seconds
 - This will delete limit settings without resetting entire opener
2. Begin autose process again starting on page 23 and after step 6 follow below steps:
3. Pull the emergency release cord to disengage the motor
4. Activate the hop function, each hop equals a 1/4" distance in programming
 - The motor will not move
5. Pull emergency cord to engage the motor and continue with step 7

Troubleshooting

1. Opener will not operate
 - If the motor does not operate or power up at all make sure the chain is not loose and touching

the rail as this will cause a short in the system

- Photo eyes are commonly incorrectly wired into the orange terminal, the LED lights on the photo eyes will light up but the opener will not operate
- Do not grease/lubricate the chain or rail. This will gunk up the system and will disrupt the flow of electricity
- If you are getting power to the control unit but the nothing will work (and there may also be a buzzing noise from the transformer) check the fuse located next to the transformer. It is located in a black rubber junction in the wiring
- If you are getting intermittent operation with the opener check to make sure nothing is between the rail and chain. For example if a screw or other object touches it will cause a short

Remotes

Refer to page 39 in the Sommer manual for additional programming, and deleting of transmitters information.



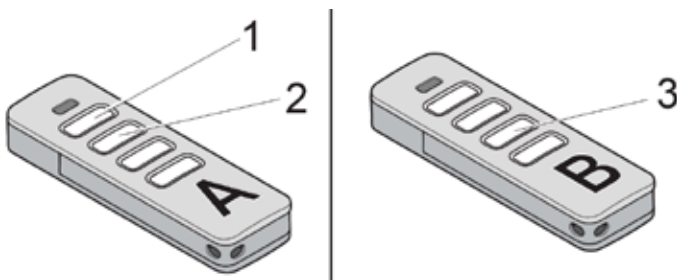
Preprogrammed Remote Functions

1. Hold until the unit moves
 - Do not continue to press the button or it will go into "dead man" mode
2. Hop function
 - Hold button until the unit jumps, continue until it reaches the location that is desired
3. Clone additional remotes (remotes must be identical model)

Programming Additional Remotes

To do this you must be in range of the opener.

1. Press and hold down the second button on your currently working
 - At the same time press and hold the first button together (with the second button) for 3-5 seconds



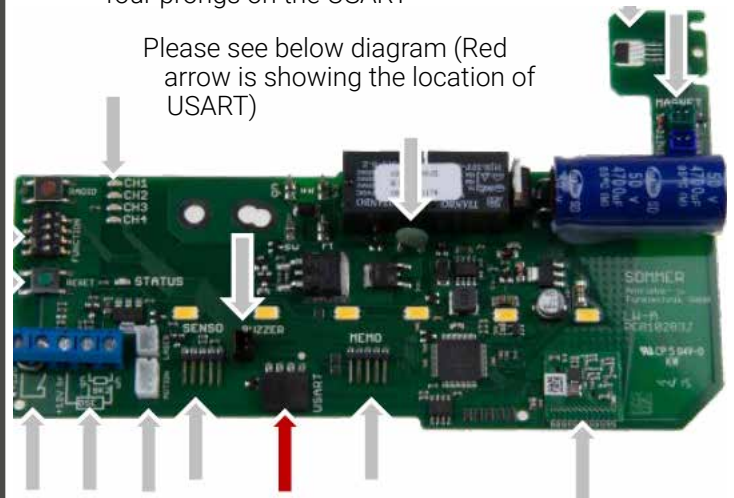
- The LED light on the motor will flash
2. Release the two buttons
 3. This puts it in learn mode and will remain for 30 seconds
 4. Press any button on your new remote to clone it
 5. The opener light will remain steady
 6. Second remote is programmed

Homelink

See page 43 of Sommer manual for programming information.

Note: While programming homelink to the vehicle it will go through a learn cycle at least 3-4 times.

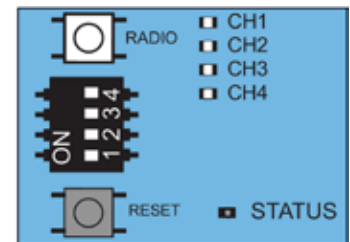
- Not compatible with car2u or Tesla
- Homelink is on a 310 frequency
- Homelink will be installed into the first four prongs on the USART



Note: Homelink installation video is available on YouTube. Just search "Homelink training for Sommer garage door openers".

Homelink Programming

1. For the first time programming press and hold all 3 Homelink buttons for 30 seconds
2. Release only when the homelink indicator light turns off
3. To ensure Homelink is in training mode press and hold each of the buttons individually
4. Indicator light blinks rapidly for 2 seconds and then turns to continuous light
5. At the carriage locate the radio button
6. Press and release the radio button
7. LED light is activated
8. Return the carriage and firmly press and hold the desired Homelink button to be programmed



for 2 seconds and release

- Repeat the press/hold/release sequence a second time to activate the door
- You may need to repeat this sequence for pressing radio button on the motor carriage and then pressing the Homelink button in the vehicle up to 3 times to complete the training process
- Homelink should now activate the rolling code equipped opener

Battery Pack

- Battery pack can supply power during power failure
- Battery pack can be operated for approx. 5 cycles in 12 hours

Note: It is recommended to have a qualified electrician to install, test and replace battery pack.

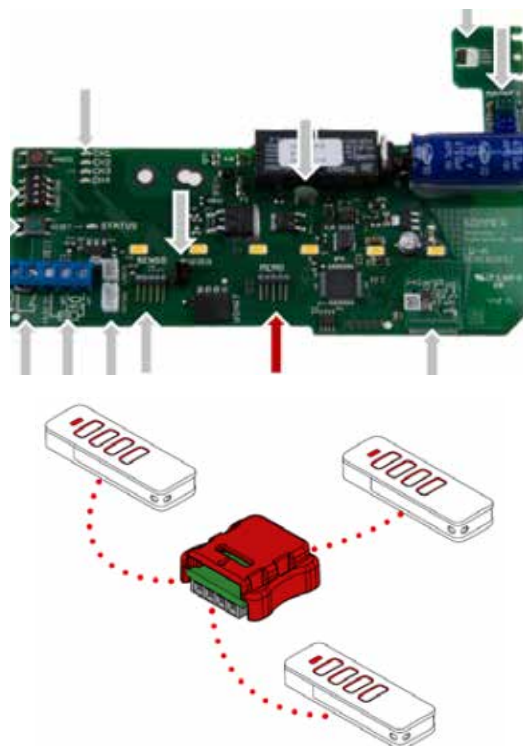
- Battery pack contains charging and monitoring hardware

Please see below diagram (Red arrow is showing the location of ACCU for install)



MEMO

- Memory extension from 40 commands up to 450 commands
- Easy to install and will work without programming (plug and play)
- When plugged in the MEMO transfers data from internal memory to the MEMO and stores information
- The MEMO must be remained plugged in. At any time the data can be transferred back to the internal memory or deleted



SOMLINK

Is a service tool, for adjusting and viewing parameter settings of the drive. These include force and speed values as well as operating parameters and other convenient functions.

- Integrated Wi-Fi mode
- Integrated web server
- Universal for smartphones/tablet/laptop
- Talks to the opener via radio signal
- Opener needs to be on channel 1
- Diagnostic help: full history and codes with possible solutions
- Data backup
- Generation, backup and loading of own user profiles on to the drive
- Can program features like humidity venting, power, sensitivity, speed, and lighting.
- Recommended to only be used by qualified installers or technicians



SOMweb

The SOMweb tool allows you to control your operators (up to 10) from the convenience of your smartphone, tablet or computer via app or web browser. Functions include:

- Open and close the door
- Check door status
- Real-time notifications
- Supports voice control via Siri and Google
- HomeKit technology allows use of Apple Home App

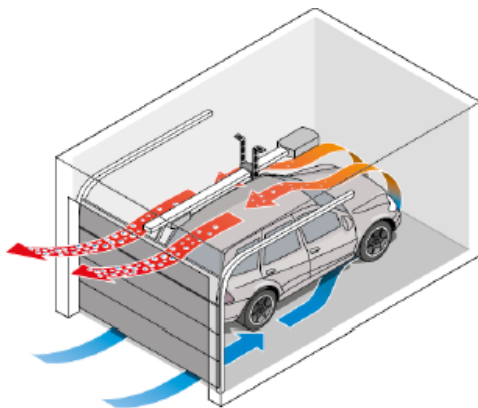
With IFTT platform (additional) you can utilize Alexa voice control, and creation of events/scenarios. Optional expansion for up to 50 users and video monitoring.



SENSO

Senso is an add on device that monitors humidity levels in the space.

There is a standard factory setting for humidity levels that allows for venting if the humidity rises. The opener will be equipped to open about an inch or less if the humidity reaches 80% and will close again once it goes down to 70%. This setting can be adjusted with our SOMlink device. For additional information please contact us directly at 1-253-853-3815.



Outdoor Keypad

Keypad Activation

1. Press and hold the [M] button for about 8 seconds
- Both red and amber LED lights will light up for about 2 seconds

Note: The lower amber light will flash until the upper red light comes on. The keypad is not activated until the red LED illuminates.



Programming Access Code

1. Press the [P] button
2. Press the first button of your access code
3. Press the [P] button
4. Enter entire access code
5. Press the [P] button again to complete

Programming the Keypad to the Opener

1. Press the radio button on the control board of the motor carriage (this puts it in learn mode)
2. Enter access code immediately on keypad

Changing Access Code

1. Press [P] button
2. Enter existing access code
3. Press [P] button
4. Enter a new access code that uses the first same first digit (longer is OK)
5. Press [P] to complete

Erase Access

1. Press [M] button
2. Press [P] button
3. Enter 9 digit reset code
4. Press [M] button
5. Press [P] button
6. The red and amber LED lights will illuminate for 2 seconds and all codes are cleared

Note: It is important to keep the reset code sticker which includes the 9 digit reset code



- They keypad will transmit the first digit code from the original code to the opener

Deleting Radio Code

1. Press and hold learn button in opener until LED flashes
2. Press the desired keypad button
3. This will delete the first digit from entry code

Wireless Wall Control

Please see instructions included with the two button wall control station for specifications, assembly and additional information.

1. Press radio button once
2. Press the desired transmitter button
 - The LED blinks orange once
 - The LED lights up red
3. Radio is now programmed
4. Repeat steps 1 and 2 to program additional buttons



Maintenance and Care

The use of oil or grease on the chain track or carriage will reduce conductivity. This may result in faults due to inadequate electrical contact.

- The use of unsuitable cleaning agents may damage the surface of the opener. Clean with a dry lint-free cloth only

Service the opener regularly as directed below. This ensures safe operation and a long service life of your opener.

| How Often? | What? | How? |
|--------------|--|--|
| Once a month | Test the emergency release | See chapter 12.7 in manufacturer's manual |
| Once a month | Test the obstacle detection | See chapter 11.1 in manufacturer's manual |
| Once a month | Test the safety sensors | Interrupt the active safety sensors while the door is closing. The doors should stop and open. |
| Once a year | Test the door and all moving parts | As directed by the door manufacturer |
| Once a year | check screws on door ceiling and header | Check that screws are tight and tighten if necessary |
| As needed | chain and track | maintenance free |
| As needed | Track | See below cleaning instructions |
| As needed | Cleaning ceiling control unit and carriage housing | See below cleaning instructions |

Cleaning

1. Clean track, carriage and control unit housing
 - Pull the power plug out of the outlet. If a battery pack has been installed, remove the control unit housing cover and disconnect the battery pack. Check that the power is disconnected
2. Remove the loose dirt with moist, lint-free cloth
 - From the carriage and the control unit housing
 - From the track and the inside of the track
3. If applicable install the battery pack in reverse order of removal

Cleaning Photo Eyes

1. Clean the housing reflectors with a moist, lint-free cloth



Please visit our website and download our most up to date manual. Call us directly at 1-253-853-3815 for additional assistance.

