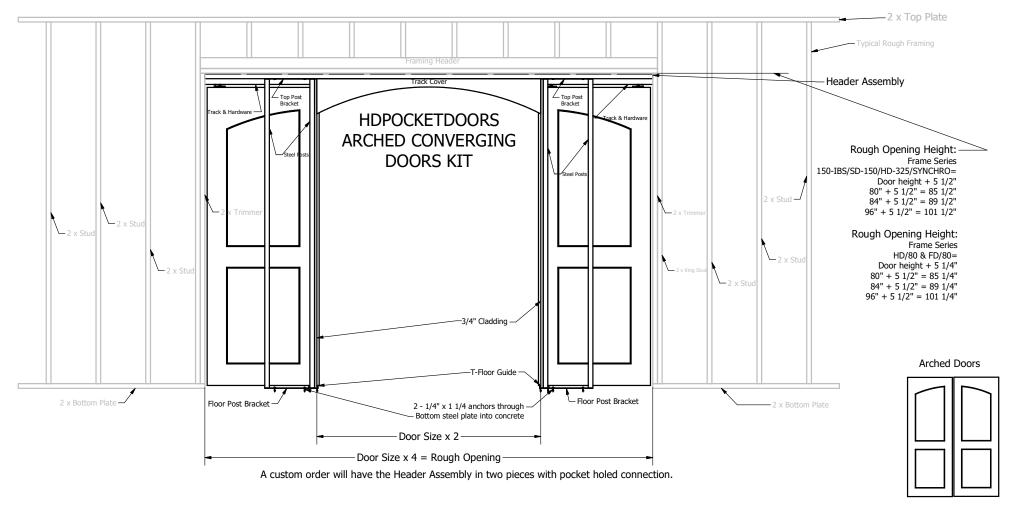




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HEAVY DUTY POCKET DOOR FRAME
Typical Wall Detail for Arched Converging Doors





Contact: Christner Construction, Inc. DBA HDPOCKETDOORS 44329 N. 11th Street New River, Arizona 85087 by appointment only. Director of Operations Mike Christner 602-694-5449 hdpocketdoors@yahoo.com http://www.heavydutypocketdoorframes.com





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INSTALLATION INSTRUCTIONS ARCHED CONVERGING PAIR

- 1. Check your rough opening size.
- A. Width = door size x 4 Example: 2/6 = 30" x 4 = 120" = 120" RO
- B. Height for 150 I-Beam Series = Door height plus 5-1/2"
- C. Height for SD 150, HD 325 & XHD 500 Box Beam Series = Door height plus 5-1/2"
- D. Height for HD/80 & FD/80 Series = Door height plus 5-1/4"

If your rough opening is framed correctly, you are ready to proceed. Identify your wall width. (3500) 3-1/2", and (5500) 5-1/2" are standard width. Other wall widths can be accommodated, but will require a custom order.

- 2. Remove the head piece from the packaging. It will be a 2x4 or 2x6 or custom width depending on your application. Depending on your door size your frame may have been sent out in two units with pocket hole connection in the center of the header for shipping. It will have the track and the track covers already preassembled along with the top mounting brackets for the steel posts. The floor mounting brackets and the T-Guide are indicated and are temporarily secured. The arched track covers depending on size may have been removed and shipped separately.
- 3. Remove the steel posts and the (floor mounting bracket) see next step, and assemble them by snapping them securely into each other. One set for each side of the wall to be used in step 5.
- 4. Lay the header on the floor and remove the track covers (2) and (floor mounting brackets) (4) along with the T-Guides. If shipped in two packages do for part one and two. Now lay headers on a flat surface take the pocket hole screws from the hardware pack and reassemble the header so it is straight and flush. Take the full header and place it in the rough opening. Use clamps to temporarily secure it to the rough framing header.
- 5. Now take 2 posts attached to the same floor mounting bracket and place the opposite end into the top mounting bracket and slide the posts into place. Now repeat with the remaining posts for the other side of the pocket on both sides of the opening. Line up the brackets with the bottom of your opening directly below the header. Now place shims between the rough opening header and the LVL header forcing it tight to the posts. (If the posts are a little loose you can use self-tapping screws to keep from rattling). Center the LVL header in your rough opening. VERY IMPORTANT place shims at strategic locations until the track is perfectly straight and level, (utilize long level or laser level). Then securely fasten the LVL header to the rough frame header with nails or screws.
- 6. <u>VERY IMPORTANT!! WITH A LONG LEVEL, PLUMB THE STEEL POSTS</u> and securely fasten them to the subfloor. Make sure that you are in line with each side of the rough opening keeping your wall coplanar. Now install the arched track covers with included screws and pocket screws. Line up in the correct lettered position. Now trim your shims flush with the frame. If you are using the T-Floor Guide, follow the supplied instructions and install now.
- 7. You are now finished with the heavy duty pocket door frame arched converging pair installation. Place the bag of top mount hardware in a secure location until you are ready to install the doors. <u>IMPORTANT</u> (The arched track covers will need to be removed from at least one side to hang the doors).