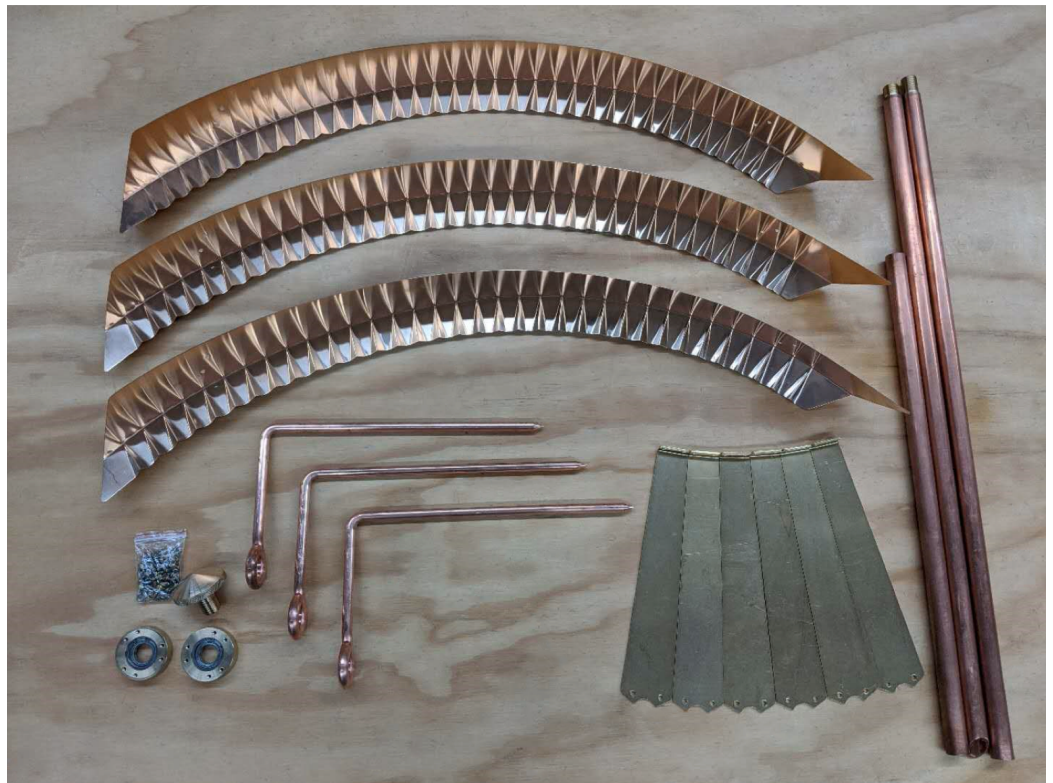


HOW TO ASSEMBLE YOUR STANDING UNITED SPINNER

Parts

These are the parts that should come in the box:



Installation: Pole Anchoring

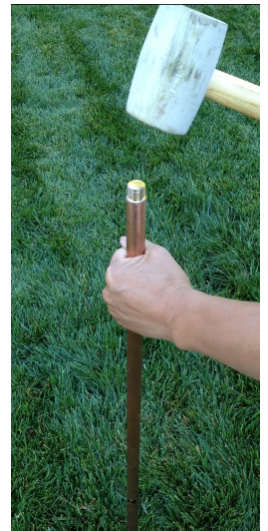
STEP 1.

Gather these parts: one pole with beveled edge and three support stakes.



STEP 2.

Hammer the main pole into the ground using a **Rubber Mallet** until the black line touches the ground (about 1 ft. deep).



* We recommend you use [blue Loctite thread locker](#) if in windy area

Installation: Pole Anchoring

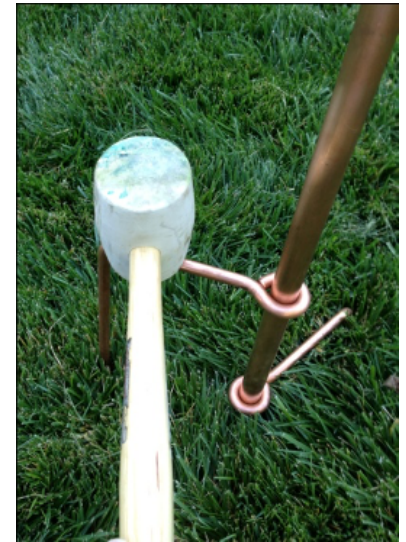
STEP 3.

Slide a support stake into the main pole and hammer it into the ground.



STEP 4.

Slide a second support stake into the main pole. Position it ~120 degrees away from the first stake and hammer it into the ground.



STEP 5.

Slide a third support stake on to the main pole. Position it evenly away from the first two stakes and hammer it into the ground.



STEP 6.



STEP 7.

Take the pole with the trademark "**Stanwood Wind Sculpture**" engraving and connect its female end to the male end of the ground pole. After the poles are connected, the trademark should be legible from the bottom up.

*Check all screw tightness periodically, and tighten if needed

Stanwood Wind Sculpture ↑



Installation: Standing United Spinner

STEP 8.

Place blade attachment with flanges face down on top of brass hub.



STEP 9.

Place stainless steel locking washers and brass screw in the attachments with screw driver.



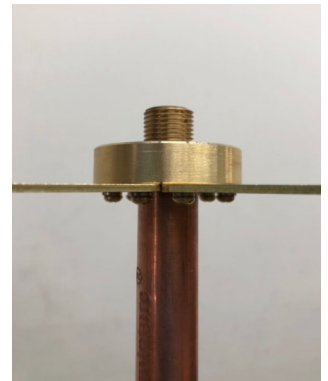
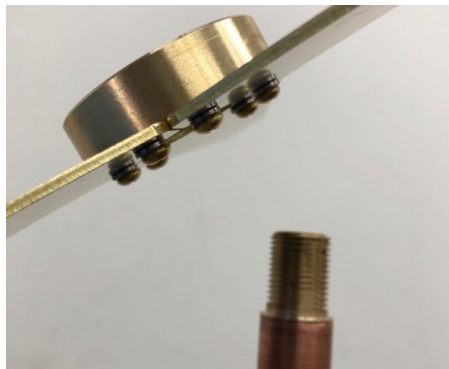
STEP 10.

Finish assembly and repeat Steps 8 & 9 for both brass hubs.



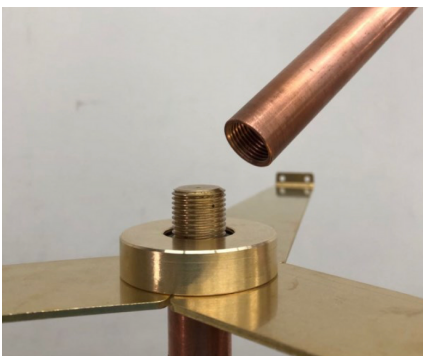
STEP 11.

Place the brass hub with attachment on top of support pole with screws facing down.



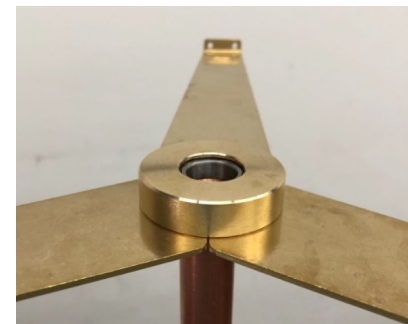
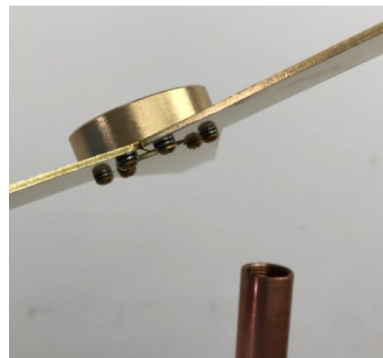
STEP 12.

Hand tighten the top section onto the support pole.



STEP 13.

Place the second brass hub with attachment with screws facing down.



Installation: Standing United Spinner

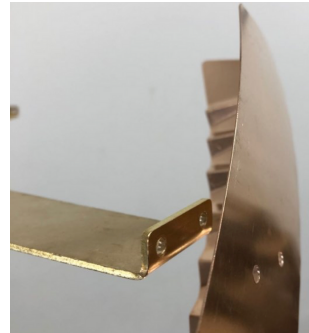
STEP 14.

Screw the brass mushroom-shaped nut into the top section.



STEP 15.

Align copper blade as shown in the picture (strictly follow the picture). Finger tighten just one brass washer screw and nut.



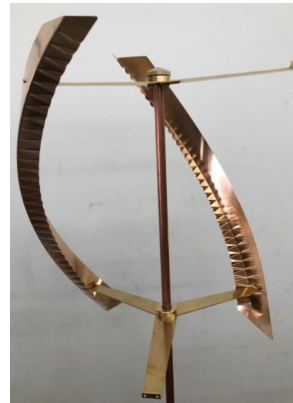
STEP 16.

Repeat the same step for one bottom screw.



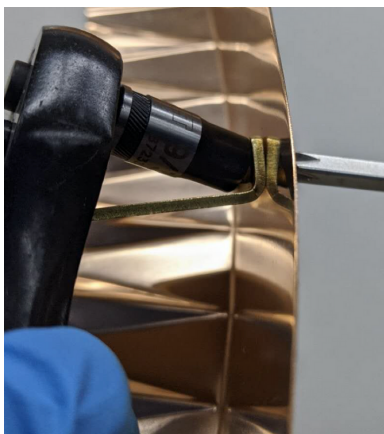
STEP 17.

Repeat **Step 15** for the second and third blades. Make sure all blades are aligned, then hand tighten second screw-washer and nut.



STEP 18.

Tighten all screws with a 9/32 socket wrench and screw driver.



STEP 19.

Repeat and double check that all screws and nuts have been tightened.



ANY QUESTIONS PLEASE
CONTACT US AT:
service@stanwoodimports.com
sales@orientalhomegarden.com

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