

INSTALLATION INSTRUCTIONS

4INCH OVAL STRAIGHT SIDEBARS 2019-2024 DODGE RAM 1500 CREW CAB (Excl. 2019-2024 Ram 1500 Classic)

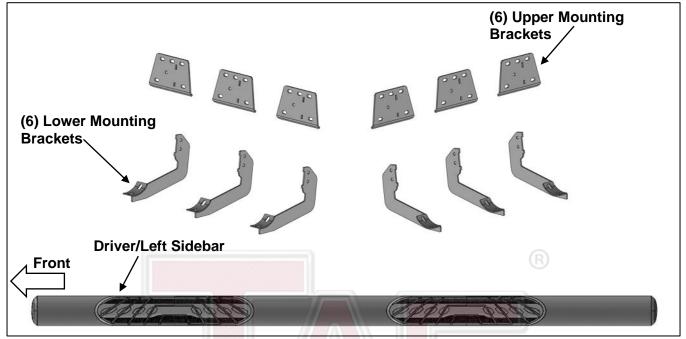
PART# 4S-19D1012-1N

TRUCK ACCESSORIES COMPANY

UPGRADED 4INCH OVAL STRAIGHT SIDEBARS 2019-24 DODGE RAM 1500 CREW CAB (EXCL. 19-24 RAM 1500 CLASSIC)

PARTS LIST:

1	Driver/Left Sidebar	12	8mm x 25mm Hex Bolts
1	Passenger/Right Sidebar	18	8mm x 24mm OD x 2mm Flat Washers
6	Upper Mounting Brackets	24	8mm x 16mm OD x 1.6mm Flat Washers
6	Lower Mounting Brackets	30	8mm Nylon Lock Nuts
12	8mm x 25mm Combo Bolts		



PROCEDURE:

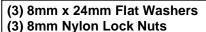
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. USE WIRE BRUSH TO CLEAN MOUNTING STUDS OF PAINT AND DEBRIS.
- 2. Start the installation under the Driver/Left side of the vehicle. Locate the front (3) factory stude along the inner side of the body panel, (Figure 1).
- 3. Select (1) Front Upper Mounting Bracket. Attach the Mounting Bracket to the (3) factory studs with (3) 8mm x 24mm Flat Washers and (3) 8mm Nylon Lock Nuts, (Figure 2). Do not tighten hardware.
- 4. Select (1) Front Lower Mounting Bracket. Attach the Lower Bracket to the short side of the Upper Bracket with (2) 8mm Hex Bolts, (4) 8mm x 16mm Flat Washers and (2) 8mm Nylon Lock Nuts, (Figure 3). Do not tighten hardware.
- **5.** Move to the center location, **(Figure 4)**. Repeat **Steps 3 & 4** to attach (1) Upper Mounting Bracket and (1) Lower Mounting Bracket. Do not tighten hardware.
- **6.** Move to the rear location, **(Figure 5)**. Repeat **Steps 3 & 4** to attach (1) Upper Mounting Bracket and (1) Lower Mounting Bracket. Do not tighten hardware.
- 7. Select the Driver/Left Sidebar. With assistance, place the Step onto the (3) Mounting Brackets. **IMPORTANT:** Do not rotate or slide on the Brackets or damage to the finish may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm Combo Bolts, (Figure 6). Do not tighten hardware.
- **8.** Level and adjust the Rocker Step as necessary, then fully tighten all hardware.
- **9.** Repeat **Steps 1—8** to attach the Passenger/Right Sidebar.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

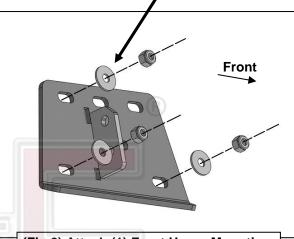
To protect your investment; Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebars.

UPGRADED 4INCH OVAL STRAIGHT SIDEBARS 2019-24 DODGE RAM 1500 CREW CAB (EXCL. 19-24 RAM 1500 CLASSIC) **Driver/Left Side Installation Pictured**



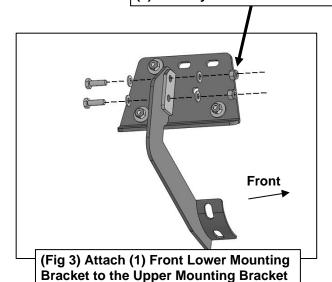
(Fig 1) Driver/Left Front mounting location





(Fig 2) Attach (1) Front Upper Mounting Bracket to the threaded studs

- (2) 8mm Hex Bolts
- (4) 8mm x 16mm Flat Washers
- (2) 8mm Nylon Lock Nuts



UPGRADED 4INCH OVAL STRAIGHT SIDEBARS 2019-24 DODGE RAM 1500 CREW CAB (EXCL. 19-24 RAM 1500 CLASSIC) Driver/Left Side Installation Pictured

