

AURORA ALUMINIUM HINGE & PIVOT DOOR QUICK ORDER FORM

				ORDER DATE DUE DATE CUSTOMER	CUSTOMER ORDER # SITE CONTACT NAME UR GLAZING				ST		E SIZE TOP RAIL SIZE to p.2) (refer to p.2)				DELIVERY TIME SPECIAL INSTRUCTIONS BOTTOM RAIL SIZE MID RAIL SIZE MID			MID RAIL POSITION (mm) (Top of rail from bottom of door)	
			SIZE		LO	ocks a	& HANDLES							-		HARDWA	RE		
DOOR REF #	FINISHED HEIGHT	FINISHED WIDTH	INACTIVE DOOR WIDTH	HANDING ACTIVE/INACTIVE (refer to p. 2)	LOCK/ HANDLE TYPE (refer to p. 3)	SUPPLY & FIT	HANDLE HEIGHT (mm to centre of lever)	T	HANDLE HOLES	CYL. HOLE (Outside)		BOTTOM SEAL	(refer to p. 3)	MACHINE ONLY	SUPPLY & FIT	FLUSH BOLT TOP	FLUSH BOLT BASE	DOOR CLOSER (PIVOT) MACHINE ONLY (refer to p. 3)	ADDITIONAL MACHINING
SPECIAL INSTI All hardware must be			rovided from	a different supplie	r, please include manufa	acture	r code and	speci	fication	ons fo	or accu	ırate mac	hining.						

Send completed form to:

VIC orders@criterionindustries.com.au

NSW sales.nsw@criterionindustries.com.au

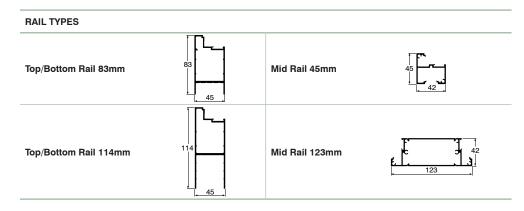
WA sales.wa@criterionindustries.com.au

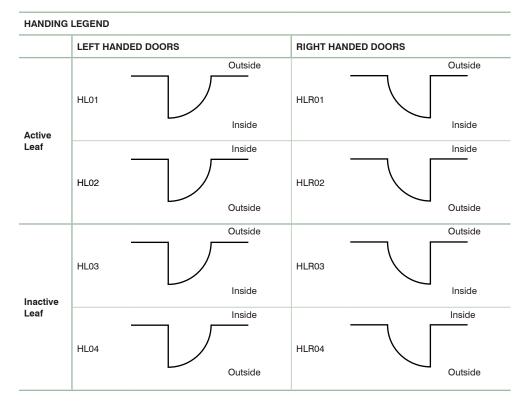


AURORA ALUMINIUM HINGE & PIVOT DOOR MANUFACTURING OPTIONS

STANDARD MEASURING AND MANUFACTIURING DETAILS DOOR WIDTH Daylight Width - 9mm Daylight Width - 13mm (4mm each side for hinges and 5mm gap between DOUBLE DOOR WIDTH meeting stiles) Daylight Height - 15mm off Finished Floor Level (3mm from the top and **DOOR HEIGHT** 12mm from base) - X (allowances for Floor Finishes) STANDARD HANDLE HEIGHT 1000mm to centre of lever from base of door Cylinder Hole is always machined to outside of door unless otherwise specified STANDARD MACHINING DETAILS Measure Height on outside of Jambs Typical door Jamb Measure widths at 3 points and use smallest measurement (if door varies more than 4mm from top to bottom METHOD OF MEASURING specify this under special instructions) DOOR OPENINGS Finished floor level

STILE TYPES			
Plain 66mm	45	Wide Plain 114mm	45
Wiper 66mm	45	Wide Wiper 114mm	116
Pivot 66mm	45	Wide Pivot 114mm	116
Hinge 66mm	45	Wide Hinge 114mm	1116
Lock 66mm	45	Wide Lock 114mm	116







AURORA ALUMINIUM HINGE & PIVOT DOOR MACHINING OPTIONS

LOCK/HANDLE DESCRIPTION	TUBULAR LATCH	A0901 LOCKWOOD ENTRANCE SET	STANDARD BACKSET MORTICE LOCK	NARROW BACKSET MORTICE LOCK	ROLLER BOLT		
Kit code	.Tub	.EntA90	.StdMor	.N/BMor	.Rol		
Kit code description	Prep for Tubular Latch	Prep for A0901 Lockwood Entrance Set	Prep for Standard Hinged Mortice	Prep for Narrow Backset Mortice	Prep for Roller Bolt		
Kit components	Marking for Tile Indiana Blade		Machine for Lockwood Faceplate (114mm)	Machine for Lockwood Faceplate (66mm)	Machine for Roller Bolt		
	Machine for Tubular Latch Plate		Machine Standard Mortice Lock Cylinder Hole	Machine Narrow B/Set Mortice Lock Cylinder Hole			
	Marking faul available	Machine for A0901 Entrance Set	Machine Standard Mortice Lock Turnsnib Hole	Machine Narrow B/Set Mortice Lock Turnsnib Hole			
	Machine for Lever Holes		Machine for Lever Holes	Machine for Lever Holes			

SEAL DESCRIPTION	STANDARD BOTTOM SEAL	HEAVY DUTY BOTTOM SEAL	DOOR CLOSER DESCRIPTION	TRANSOM CLOSER	FLOOR SPRING	FLUSH BOLT DES	SCRIPTION	ADDITIONAL MACHINING	ELECTRONIC TRANSFER SPRING
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Kit code	.StdSea	.HeaSea	Kit code	.TraClo	.FloSpr	Kit code	.FluBol	Kit code	.TraSpr
Kit code description	Prep for IS8010/RP8 Seal	Prep for IS8100/RP70 Seal	Kit code description	Prep for Overhead Tran- som Closer	Prep for Floor Spring	Kit code description	Prep for Flush Bolt	Kit code description	Prep for Transfer Spring
Kit components	Machine for IS8010/RP8 seal to Base	Machine for IS8100/RP70 seal to base	Kit components	Infill top of door with timber to create a 17mm rebate, to suit a 65mm pivot point on the hinge side	Infill top of door with timber to create an 8mm Rebate	Kit components	Machine for 600mm Flush Bolt to Base	Kit components	Machine Hinge Stile for Transfer Spring
							Machine for 300mm Flush Bolt to Base		
				Infill base of door to create a 19mm rebate, to suit a 65mm pivot point on the hinge side	Infill base of door with timber to create a 20mm rebate		Machine for 600mm Flush Bolt to Top		
							Machine for 300mm Flush Bolt to Top		