

A2 Stainless steel

Standard

Dome head









Stainless steel A2 - no. 1.4567



Stainless steel A2



D	D x L mm	 mm	No.	
3.2  3.3 mm	3.2 x 8	1.0 - 5.0	143 3909	B 1,000
	3.2 x 9.5	2.0 - 6.0	145 6288	"
	3.2 x 11	3.0 - 8.0	143 3910	"
4.0  4.1 mm	4 x 10	1.0 - 6.5	143 3911	B 500
	4 x 13	3.0 - 8.0	143 3912	"
	4 x 17	7.0 - 11.0	143 3913	"
4.8 CE  4.9 mm	4.8 x 10	1.0 - 6.5	143 3914	B 500
	4.8 x 15	5.0 - 10.0	143 3915	"
	4.8 x 17	8.0 - 12.0	143 3916	"
6.4  6.5 mm	6.4 x 13	2.0 - 6.5	143 3918	B 250
	6.4 x 15	3.5 - 8.5	143 3917	"
	6.4 x 20	7.0 - 12.5	143 3919	B 200

Material surcharge will be added at a daily rate.

A4 Stainless steel

Standard

Dome head








Stainless steel A4 - no. 1.4578



Stainless steel A4



D	D x L mm	 mm	No.	
3.2  3.3 mm	3.2 x 11	3.0 - 8.0	143 3921	B 1,000
	4.0	1.0 - 6.5	143 3922	B 500
4.0  4.1 mm	4 x 10	1.0 - 6.5	143 3922	B 500
	4.8	1.0 - 6.5	143 3923	"
4.8  4.9 mm	4.8 x 10	1.0 - 6.5	143 3923	"
	4.8 x 15	5.0 - 10.0	143 3924	"

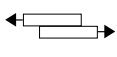

Material surcharge will be added at a daily rate.

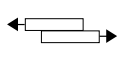



The information on shear and tensile strength, rivet pin diameters and the maximum setting head diameters can be found on **page 38**.

POLYGRIP® Shear and tensile strength

SHEAR AND TENSILE STRENGTH POLYGRIP®

D mm	 N	 N	d _m mm	max. d _k Standard mm	max. d _k Großkopf mm
ALU/STEEL AND ALU/STAINLESS STEEL					
3.2	720	1,050	1.8	6.5	9,5
4.0	1,060	1,680	2.3	8.0	12.0
4.8	1,500	2,300	2.7	9.5	16.0
6.4	2,800	4,000	3.65	13.0	-
STEEL/STEEL					
3.2	1,200	1,600	2.1	6.5	9,5
4.0	1,650	2,400	2.6	8.0	12.0
4.8	2,400	3,200	3.2	9.5	16.0
6.4	4,000	6,100	4.25	13.0	-

D mm	 N	 N	d _m mm	max. d _k Standard mm
STAINLESS STEEL A2				
3.2	1,450	2,300	2.2	6.5
4.0	2,650	3,600	2.7	8.0
4.8	4,000	5,000	3.2	9.5
6.4	7,800	8,800	4.25	13.0
STAINLESS STEEL A4				
3.2	1,450	2,300	2.2	6.5
4.0	2,650	3,600	2.7	8.0
4.8	4,000	5,000	3.2	9.5

Test procedure according to DIN EN ISO 14589