

Alu/stainless Standard









(Dome head)



Aluminium alloy



Stainless steel A2

D	D x L mm	 mm	No.	
3.2  3.3 mm	3.2 x 8	0.5 - 5.0	143 3883	B 1,000
	3.2 x 9,5	1.5 - 6.5	143 3884	"
	3.2 x 11	3.0 - 8.0	143 3885	"
4.0   4.1 mm	4 x 10	0.5 - 6.5	143 3887	B 500
	4 x 13	3.5 - 9.5	143 3888	"
	4 x 17	7.0 - 13.0	143 3889	"
4.8   4.9 mm	4.8 x 10	0.5 - 6.5	143 3892	B 500
	4.8 x 15	4.5 - 11.0	143 3893	"
	4.8 x 17	6.5 - 13.0	143 3894	"
	4.8 x 25	11.0 - 19.5	143 3895	B 250
	4.8 x 30	16.0 - 24.0	143 3896	"
6.4  6.5 mm	6.4 x 15	1.5 - 9.0	143 3902	B 250
	6.4 x 20	6.0 - 14.0	143 3903	"
	6.4 x 25	10.0 - 18.0	143 3904	"

Material surcharge will be added at a daily rate.








Alu/stainless Large flange



Aluminium alloy



Stainless steel A2

D	D x L mm	 mm	No.	
3.2 -  K 9.5  3.3 mm	3.2 x 8	0.5 - 5.0	145 6032	B 1,000
	3.2 x 9.5	1.5 - 6.5	143 3886	"
4.0 -  K 12  4.1 mm	4 x 10	0.5 - 6.5	143 3890	B 500
	4 x 13	3.5 - 9.5	143 3891	"
	4 x 17	7.0 - 13.0	145 6034	"
4.8 - K 16  4.9 mm	4.8 x 10	0.5 - 6.5	143 3897	B 250
	4.8 x 15	4.5 - 11.0	143 3898	"
	4.8 x 17	6.5 - 13.0	143 3899	"
	4.8 x 25	11.0 - 19.5	143 3900	B 100
	4.8 x 30	16.0 - 24.0	143 3901	"

Material surcharge will be added at a daily rate.

Under certain conditions all
GESIPA® PolyGrip® blind
rivets are splash waterproof.





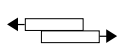

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The information on shear
and tensile strength, rivet pin
diameters and the maximum
setting head diameters can
be found on **page 38**.

POLYGRIP® Shear and tensile strength

SHEAR AND TENSILE STRENGTH POLYGRIP®

D mm	 N	 N	d _m mm	max. d _k Standard mm	max. d _k Großkopf mm
ALU/STEEL AND ALU/STAINLESS STEEL					
3.2	720	1,050	1.8	6.5	9,5
4.0	1,060	1,680	2.3	8.0	12.0
4.8	1,500	2,300	2.7	9.5	16.0
6.4	2,800	4,000	3.65	13.0	-
STEEL/STEEL					
3.2	1,200	1,600	2.1	6.5	9,5
4.0	1,650	2,400	2.6	8.0	12.0
4.8	2,400	3,200	3.2	9.5	16.0
6.4	4,000	6,100	4.25	13.0	-

D mm	 N	 N	d _m mm	max. d _k Standard mm
STAINLESS STEEL A2				
3.2	1,450	2,300	2.2	6.5
4.0	2,650	3,600	2.7	8.0
4.8	4,000	5,000	3.2	9.5
6.4	7,800	8,800	4.25	13.0
STAINLESS STEEL A4				
3.2	1,450	2,300	2.2	6.5
4.0	2,650	3,600	2.7	8.0
4.8	4,000	5,000	3.2	9.5

Test procedure according to DIN EN ISO 14589