








SPECIAL BLIND RIVETS

Peel alu/steel Standard

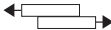
Rivet body: Aluminium alloy
Mandrel: Steel, zinc-plated



D	D x L mm	 mm	No.	
3.2  3.6 mm	3.2 x 10	2.5 - 5.0	145 5496	A 500
	3.2 x 12	4.5 - 7.0	143 3748	"
	3.2 x 16	6.5 - 11.0	145 5497	"
4  4.4 mm	4 x 8	1.0 - 3.0	145 5490	A 500
	4 x 10	2.5 - 5.0	145 5494	B 500
	4 x 12	4.5 - 6.5	145 5491	"
	4 x 14	6.0 - 8.0	145 5492	"
	4 x 16	7.5 - 10.0	143 3740	"
	4 x 18	9.0 - 12.0	143 3741	"
	4 x 20	11.5 - 14.0	145 5493	"

D	D x L mm	 mm	No.	
4.8  5.2 mm	4.8 x 10	2.5 - 5.0	143 3747	B 500
	4.8 x 12	4.5 - 7.0	143 3742	"
	4.8 x 14	6.5 - 9.0	143 3743	B 250
	4.8 x 16	8.5 - 10.0	143 3744	"
	4.8 x 18	9.5 - 12.0	143 3746	"
	4.8 x 20	11.5 - 14.0	143 3745	"
	4.8 x 25	13.5 - 19.0	143 3749	"




SHEAR STRENGTH

D mm	N 	d _m mm	max. d _k mm
3.2	700	1.95	6.5
4	1,200	2.1	8.0
4.8	1,700	2.7	9.5

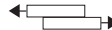
Test procedure according to DIN EN ISO 14589

Profile clinching rivets alu/steel

Rivet body: Aluminium alloy
Mandrel: Steel, zinc-plated

Profile Typ  3.1 mm	D x L mm	 mm	No.	
HA	3 x 5	1.0 - 2.5	145 3916	A 500
HB	3 x 5	1.0 - 2.5	145 3918	A 500
HB	3 x 7	2.5 - 4.5	145 3919	"
W	3 x 5	1.0 - 2.5	145 3920	A 500
A	4 x 7	1.0 - 4.0	145 3921	B 500
BR	4 x 7	1.0 - 4.0	145 3922	"
C	4 x 7	1.0 - 4.0	145 3923	"

SHEAR STRENGTH

D mm	N 	d _m mm
3	450	1.8
4	850	2.1

Test procedure according to DIN EN ISO 14589

