
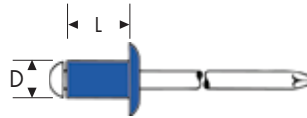








BLIND RIVETS **STEEL/STEEL**






Standard Dome head

 Steel, zinc-plated

 Steel, zinc-plated



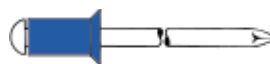
D	D x L mm	 mm	No.	
3  3.1 mm	3 x 5	0.5 - 2.0	145 4595	A 500
	3 x 6	2.0 - 3.0	143 3551	"
	3 x 8	3.0 - 5.0	143 3552	"
	3 x 10	5.0 - 6.5	145 4596	"
	3 x 12	6.5 - 8.5	145 4597	"
	3 x 16	8.5 - 12.5	145 4598	B 500
3.2  3.3 mm	3.2 x 6	0.5 - 3.0	145 4602	A 500
	3.2 x 8	3.0 - 5.0	143 3553	"
	3.2 x 10	5.0 - 6.5	143 3554	"
	3.2 x 12	6.5 - 8.5	145 4603	"
	3.2 x 16	8.5 - 12.5	145 4604	B 500
	3.2 x 18	12.5 - 14.5	145 4601	"
	3.2 x 20	14.5 - 16.5	145 4605	"
4  4.1 mm	4 x 6	0.5 - 2.5	145 4606	A 500
	4 x 8	2.5 - 4.5	143 3555	"
	4 x 10	4.5 - 6.5	143 3556	B 500
	4 x 12	6.5 - 8.5	143 3557	"
	4 x 16	8.5 - 12.0	145 4607	"
	4 x 18	12.0 - 14.0	145 4609	"
	4 x 20	14.0 - 16.0	145 4608	"
	4 x 25	16.0 - 21.0	145 4610	"
4.8  4.9 mm	4.8 x 8	2.0 - 4.0	143 3558	B 500
	4.8 x 10	4.0 - 6.0	143 3559	"
	4.8 x 12	6.0 - 8.0	143 3560	"
	4.8 x 16	8.0 - 11.0	143 3561	"
	4.8 x 20	11.0 - 15.0	143 3562	B 250
	4.8 x 25	15.0 - 20.0	145 4612	"





D	D x L mm	 mm	No.	
5  5.1 mm	5 x 8	2.0 - 4.0	145 4613	B 500
	5 x 10	4.0 - 6.0	145 4614	"
	5 x 12	6.0 - 8.0	145 4615	"
	5 x 16	9.5 - 11.0	145 4617	"
	5 x 20	11.0 - 15.0	145 4619	B 250
	5 x 25	15.0 - 20.0	145 4620	"
	5 x 30	20.0 - 25.0	145 4621	A 100
	5 x 35	25.0 - 30.0	145 4622	"
	5 x 40	30.0 - 34.0	145 4623	B 100
	5 x 45	34.0 - 39.0	145 4624	B 100
6  6.1 mm	6 x 10	2.5 - 4.5	145 4626	B 250
	6 x 12	4.5 - 6.5	145 4627	"
	6 x 14	6.5 - 8.5	145 4628	"
	6 x 16	8.5 - 10.5	145 4629	"
	6 x 20	10.5 - 14.5	145 4630	"
	6 x 25	14.5 - 19.5	145 4631	"
6.4  6.5 mm	6.4 x 8	1.0 - 3.0	143 3563	B 250
	6.4 x 12	3.0 - 6.0	143 3564	"
	6.4 x 16	6.0 - 9.0	143 3565	"
	6.4 x 20	9.0 - 13.0	143 3566	"
	6.4 x 25	13.0 - 17.0	143 3567	"


BLIND RIVETS **STEEL/STEEL**

Countersunk (120°)

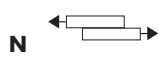

 Steel, zinc-plated  Steel, zinc-plated



D	D x L mm	 mm	No.	
3  3.1 mm	3 x 6	1.0 - 3.0	145 4633	A 500
	3 x 8	3.0 - 5.0	145 4634	"
	3 x 10	5.0 - 6.5	145 4635	"
	3 x 12	6.5 - 8.5	145 4636	"
4  4.1 mm	4 x 6	1.5 - 2.5	145 4637	A 500
	4 x 8	2.5 - 4.5	145 4638	"
	4 x 10	4.5 - 6.5	145 4639	B 500
	4 x 12	6.5 - 8.5	145 4640	"
	4 x 16	8.5 - 12.0	145 4641	"

D	D x L mm	 mm	No.	
5  5.1 mm	5 x 8	2.0 - 4.0	145 4644	B 500
	5 x 10	4.0 - 6.0	145 4645	"
	5 x 12	6.0 - 8.0	145 4646	"
	5 x 16	9.5 - 11.0	145 4647	"
	5 x 20	11.0 - 15.0	145 4648	B 250
	5 x 25	15.0 - 20.0	145 4649	"

SHEAR AND TENSILE STRENGTH STEEL/STEEL Standard and countersunk

D mm	 N	 N	d _m mm	max. d _k mm
STANDARD				
3	1,000	1,300	1.95	6.5
3.2	1,200	1,500	2.0	6.5
4	2,000	2,500	2.5	8.0
4.8	2,900	4,000	3.0	9.5
5	3,100	4,400	3.0	9.5
6	4,400	6,000	3.65	12.0
6.4	4,900	6,800	3.85	13.0
COUNTERSUNK				
3	1,000	1,300	1.95	6.0
4	2,000	2,500	2.5	7.5
5	3,100	4,400	3.0	9.0

Test procedure according to DIN EN ISO