



An OSC Technologies Company

WILLIAMS & HUSSEY

Machine and Tool Company

MACHINE SPECIFICATIONS

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FEATURES	Model 154CE. 208/230.1 V2.0	Model 206. 208/230.1 V2.0	Model 206. 208/230.3 V2.0	Model 206. 208/230.1.50 V2.0	Model 209. 115.1 V2.0 *Requires 20 Amp Dedicated Outlet
Cutterhead Motor					
HP	2	2	2	2	1.5
Phase	1	1	3	1	1
Voltage	208/230V	208/230V	208/230V	208/230V	115V
Hertz	60	60	60	50	60
RPMs	3450 rpm	3450 rpm	3490 rpm	3450 rpm	3450 rpm
Enclosure	TEFC	TEFC	TEFC	TEFC	TEFC
Arbor RPMs	6900 rpm	6900 rpm	6980 rpm	6900 rpm	6900 rpm
Amps	8.8	8.8	5.3/5	8.8	15
Feed Drive Motor					
Type	NA	DC Universal	DC Universal	DC Universal	DC Universal
HP	NA	1/17 HP	1/17 HP	1/17 HP	1/17 HP
Voltage	NA	130V	130V	130V	130V
Feed Rate	11 feet per min	0-19 feet per min	0-19 feet per min	0-19 feet per min	0-19 feet per min
Number of Speeds	1	Variable	Variable	Variable	Variable
Power Transfer	Chain Drive	Chain Drive	Chain Drive	Chain Drive	Chain Drive

Machine Specifications for All Models:

Cutting Capacity:

- Maximum Planing Width - 7"
- Maximum Profile Width - 6 3/4"
- Maximum Profile Depth - 3/4"
- Minimum Stock Length - 9"
- Minimum Stock Thickness - 1/4"
- Maximum Stock Thickness - 8"
- Maximum Height Above Final Cut - 3/16"

Knife Information:

- Number of Knives - 2
- Knife Type - M2, High Speed Steel
- Knife Length - 1" - 7", in 1/2" increments
- Knife Thickness - 1/4"

Available Accessories:

- Custom Profile Knives
- Standard Profile Knives
- Elliptical Jig
- Mobile Base
- Profile Pressure Guide
- Flat Extension Tables in 4' and 8' lengths. Width = 14".
- Roller Extension Tables in 4' and 8' lengths. Width = 15".

Electrical

- Switch with E-Stop
- Switch Voltage - 24V DC
- Cord Length - 7'
- Cord Gauge - 12-4 AWG
- Recommended Breaker Size - 20 Amp
- Plug Included for all models, except model 206.208/230. V2.0

Overall Dimensions:

- Weight - 300 lbs
- Length - 31"
- Width - 24"
- Height - 49"
- Foot Print - 24" x 31"

Shipping Dimensions:

- Total Shipping Approximate Weight - 315 lbs.
- Shipping Length - 36"
- Shipping Width - 36"
- Shipping Height - 60"
- Tested and Fully Assembled.
- Shipped LTL on a pallet.

Construction Materials:

- Stand - Heavy-Gauge Steel Construction
- Body Assembly - Cast Iron
- Cutterhead Assembly - Steel
- Paint - Powder coated
- Infeed and Outfeed Rollers - Polyurethane rollers in "soft" or a "durable" hardness; 6 $\frac{3}{4}$ " roller with 1" core
- Guide System - 23.5"L x 11 $\frac{3}{4}$ "W x $\frac{1}{2}$ "H; Constructed of HDPE

Other:

- Number of Dust Ports - 1
- Dust Port Size - 4"
- Country of Origin - USA
- Warranty - 1 year warranty against factory defects
- Stand-Mounted Control Switch
- No Assembly Required