

## **GX460 TIRE CARRIER INSTRUCTIONS**

## **TOOLS NEEDED**

RATCHET, 10MM SOCKET, 13MM WRENCH, 13MM SOCKET, 14MM WRENCH, 14MM SOCKET, DREMEL, RAZOR BLADE, PANEL PULLER 3/32" DRILL BIT, 1/8" DRILL BIT, 1/4" DRILL BIT, 5/16" DRILL BIT, 3/8" DRILL BIT, 25/64 DRILL BIT, DRILL, RIVET NUT TOOL WIRE STRIPPER, CRIMPING TOOL, WIRE CUTTERS, HEAT GUN

## INCLUDED HARDWARE



1) NECK SUPPORT BRACES



2) NECK HARDWARE

3)TONGUE HARDWARE

6) INNER SUPPORT BRACES



4) UPPER CARRIER & INNER SUPPORT BRACE HARDWARE



5) LOWER CARRIER & BACKING PLATE HARDWARE



7) TIRE CARRIER



8a) STANDARD NECK FOR CPM (BUNDLE 2)

or



8b) SLOTTED CAMERA NECK (BUNDLE 1)



9) \*OPTIONAL CENTER PLATE MOUNT (BUNDLE 2)



10) DOWN FORCE PLATE



11) tongue



12) QUICK RELEASE CONNECTORS (FOR BUNDLE 2)



13) DIY RELOCATION FOR LICENSPLATE (BUNDLE 1)



#### STEP 1 CARRIER ASSEMBLY

NEED: NECK SUPPORT BRACES, HARDWARE, TIRE CARRIER AND NECK







#### STEP 2 REMOVAL OF PLASTICS

- 1) REMOVE BOTH PANEL COVERS
- REMOVE 10MM BOLT
- 2) REMOVE PHILLIPS SCREW
- 3) REMOVE PLASTIC COVER
- 4) USE BODY PANEL TOOL & POP TABS TO REMOVE REAR HATCH PLASTICS.
- 5) REMOVE DUST SHIELD



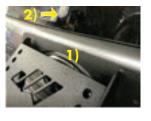


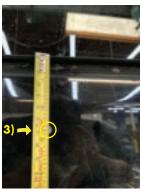
### STEP 3 MOUNTING THE CARRIER

- 1) CENTER THE CARRIER TO HATCH
- 2) GOOD REF. FOR CENTER
- 3) ONCE CENTERED, MARK THE HOLES. MAKE SURE CENTER OF EACH SIDE IS 2 5

CENTER OF EACH SIDE IS 2 5/8" FROM BOTTOM OF WINDOW

- 4) CENTER PUNCH TOP MOUNTING POINTS







### STEP 4 DRILLING THE HATCH

- 1) START WITH A 3/32" DRILL BIT TO START YOUR PILOT HOLE
- 2) WORK YOUR WAY UP 1/8", 1/4"
- 3) FINISH WITH THE 5/16" DRILL BIT
- \*DO NOT MOUNT THE CARRIER YET.



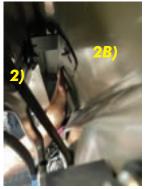




STEP5
UPPER INNER DOUBLE
SKIN SUPPORT

- 1) SLIDE INNER DOOR SKIN SUPPORT IN HATCH
- 2) MAKE SURE YOU PUSH UP THE BRACKET AS FAR UP AS POSSIBLE. 2B) INSERT BOLTS THROUGH CARRIER INTO DOOR SKIN SUPPORT BRACE







- 3) INSERT BOLT FROM INNER DOOR SKIN SIDE THROUGH INNER DOOR SKIN SUPPORT & 3B) ADD WEDGE WASHERS.
- 4) WHAT INNER DOOR SKIN SUPPORT SHOULD LOOK LIKE







- 5) DRILL OUT THE FIRST LOWER CARRIER BOLT HOLES WITH 5/16" DRILL BIT. ONCE DRILLED OUT, PUT A **BOLT THROUGH TO HOLD** IN PLACE. DRILL 2ND HOLE. **REMOVE BOLT AND MOUNT DOWN FORCE PLATE. HAVE** THE 2ND PERSON HOLD **BACKING PLATE FROM THE** INSIDE OF THE DOOR SKIN & HAND TIGHTEN. 13MM SOCKET FOR OUTSIDE 13MM WRENCH FOR 2ND PERSON TO HOLD THE BOLT FROM THE INSIDE. TIGHTEN **CARRIER BOLTS FROM TOP** TO BOTTOM, WHEN TIGHTENING THE BOTTOM **BOLTS, MAKE SURE TO PUSH UP ON THE DOWN FORCE** PLATE.





#### **TONGUE INSTALLATION**

#### STEP 6

- 1) REMOVE PLASTIC ACCESS COVER
- 2) PULL OFF TOP BUMPER COVER
- 3) CUT OUT PLASTIC



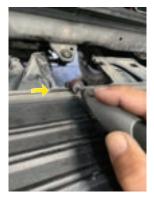






- 4) WHAT CUT OUT SHOULD LOOK LIKE DONT WORRY IF ITS NOT THE PRETTIEST THIS WILL BE COVERED
- 5) GRIND DOWN THE LIP WITH A DREMEL
- 6) LIP SHOULD LOOK LIKE THIS WHEN FINISHED







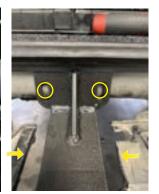
7) GET YOUR 3/8"
DRILL BIT TO DRILL
OUT THE SPOT WELDS.
MAKE SURE NOT TO
DRILL THROUGH THE
SPOT WELDS.

- 8) PULL BACK TAB AND REMOVE.
- 9) LINE UP TONGUE IN THE CENTER AND MARK THE HOLES TO BE DRILLED











- 11) START OFF PILOT HOLES WITH 3/32" DRILL BIT AND END WITH 25/64"
- 12) NUTCERT WITH PROVIDED NUTCERTS.
- 13) HAND TIGHTEN TONGUE. (PRESS DOWN ON THE TONGUE WHILE TIGHTENING)
- 14) CENTER PUNCH HOLE FOR BOTTOM SIDE OF THE TONGUE









15) DRILL PILOT HOLE WITH 3/32" DRILL BIT. WORK UP TO 25/64"

16) NUTCERT

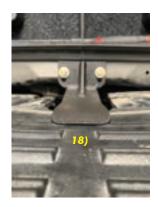
17) PUT BOLTS IN FRONT & BOTTOM. PRESS DOWN ON TONGUE WHEN TIGHTENING FRONT BOLTS.

18) TIGHTEN BOTTOM BOLT (TENSION BOLTS) SHOULD LOOK LIKE FIGURE 16







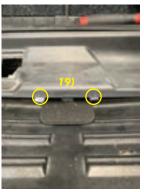


19) PUT PLASTIC COVER BACK ON TO MARK THE CUT LINES

20) CUT WITH AIR SAW OR RAZOR BLADE

21) SCORE THE BACK OF THE PLASTICS, YOU DONT HAVE TO CUT ALL THE WAY THROUGH.

22) BEND PLASTICS ON THE SCORE LINE AND IT WILL BEND PERFECTLY.









23) CUT ACROSS THE LINE

24) SHOULD LOOK LIKE FIGURE 24 WHEN DONE

25) NEED TO GRIND DOWN ALL POINTS TO CLEAR A PATHWAY FOR THE TONGUE

26) WILL LOOK LIKE FIGURE 26 WHEN COMPLETE









27) PUT COVER BACK ON

