



# MAP EVOX-OP-REV2

## Install Instructions



## What's in the box?

1x MAP EvoX Oil Pan - Assembled

1x MAP EvoX AC Bracket

15x M6 Bolts 16mm Length, 1mm Pitch

15x M6 Washers

5x M8 Washers

4x M8 Bolts 110mm Length, 1.25mm Pitch

1x M8 Bolt 70 mm Long, 1.25 mm Thread

1x M8 Bolt 35mm Length, 1.25 mm Thread

1x M8 Bolts 20mm Length, 1.25mm Pitch

1x 1/8" NPT Plug

# Tools needed



## You will need:

- 10mm socket
- 3/8ths ratchet
- 3/16ths, 5mm, and 6mm Hex Bit Sockets
- Gasket scraper
- Ultra grey or equivalent gasket sealer

# Step 1



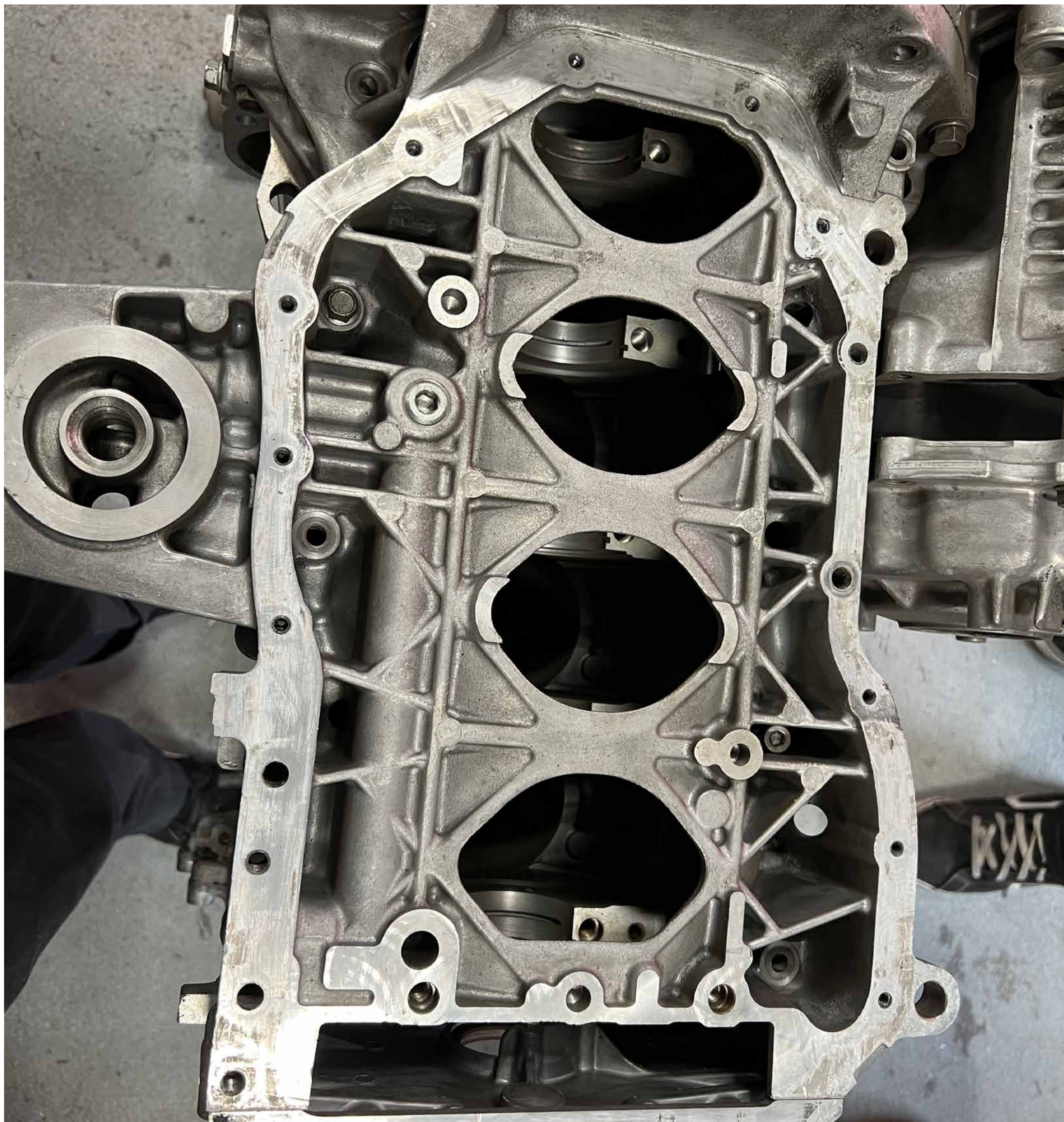
Remove OEM AC compressor  
bracket downpipe

## Step 2



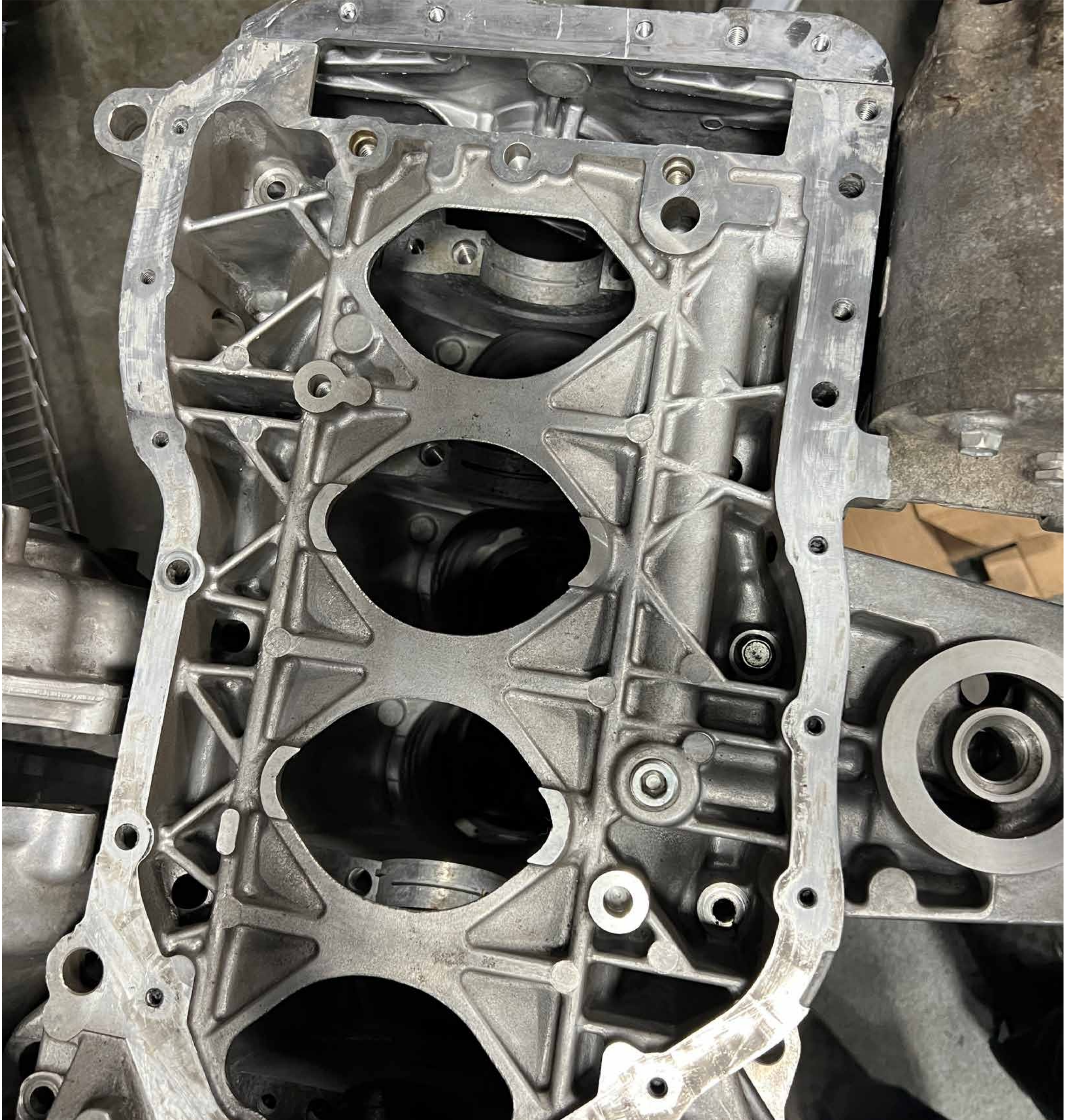
Remove oil pan bolts

## Step 3



Remove oil pan, some prying may required to remove oil pan

## Step 4



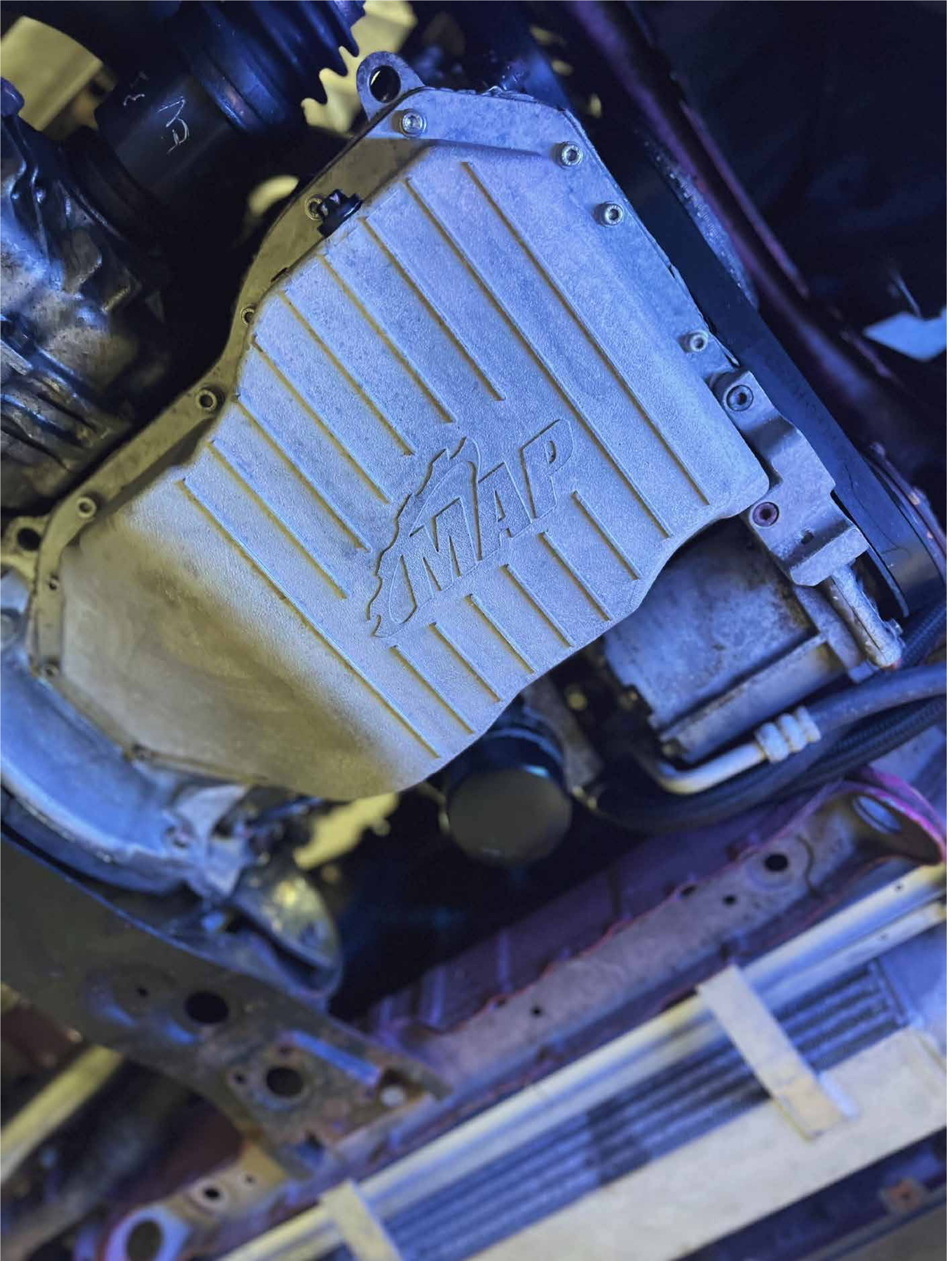
Clean gasket surface on oil pan,  
using gasket scraper or new razor  
blade at 90\* angle

# Step 5



Apply gasket maker to  
MAPerformance EVO X pan, following  
the path pictured

# Step 6



Install evo x oil pan with included hardware



# Step 7

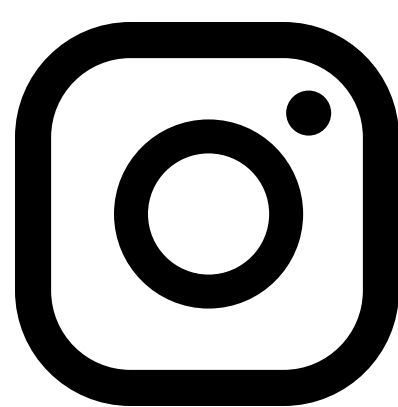


Install MPerformance EVO x oil pan  
AC compressor bracket, install all bolts  
hand tight, and then tighten ac  
compressor bolts then oil pan bolts

We hope you enjoy your purchase! Reach out to us with any issues or concerns.



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