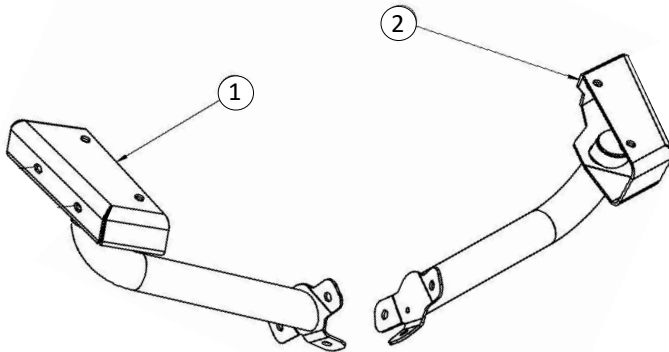




**2021 Ford Bronco**  
**RTR Tubular Bumper End Caps**  
**Part number 14201.0001.14.A**

**Components Identification**

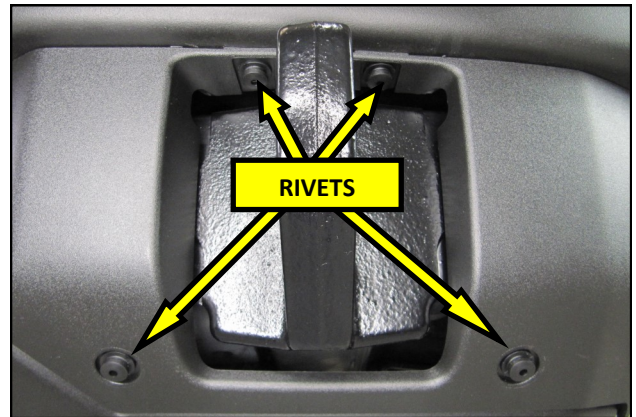
- |    |               |   |
|----|---------------|---|
| 1. | Right End Cap | 1 |
| 2. | Left End Cap  | 1 |



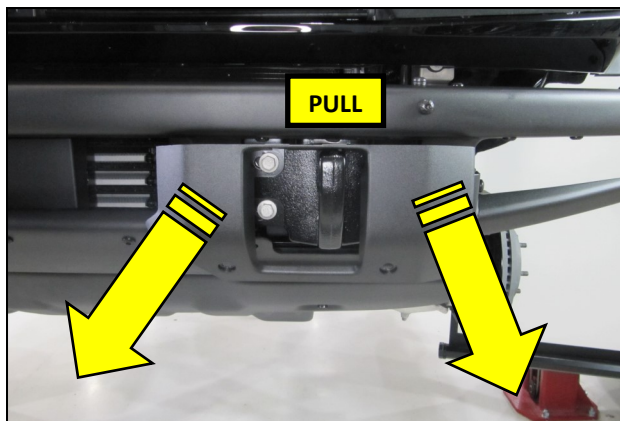
Design and specifications are subject to change without notice.



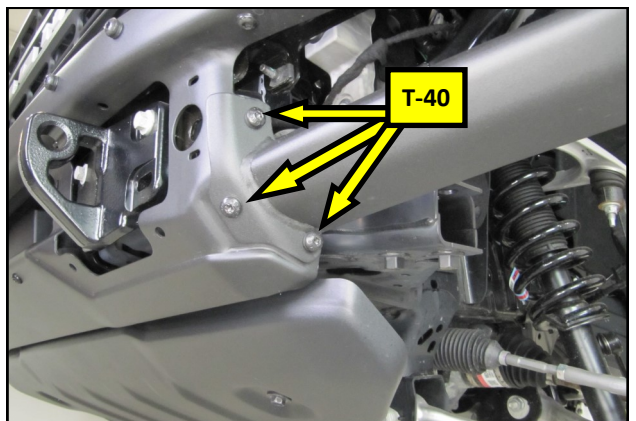
**1. NOTE:** For illustrative purposes, the vehicle has been lifted on a hoist and the wheels and tires have been removed.



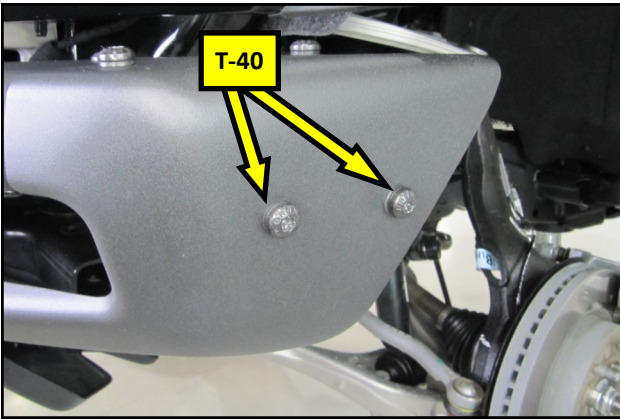
**2.** Using a panel clip removal tool or equivalent, pry the center posts from the 4 plastic rivets in the bumper trim panel and remove the rivets from the panel.



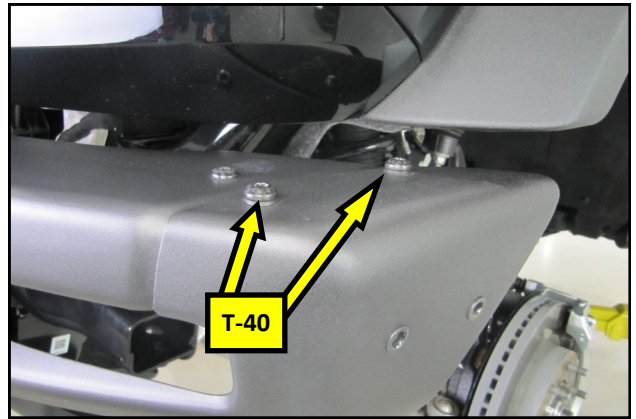
**3.** Forcefully pull outward on the bumper trim panel to separate it from the bumper.



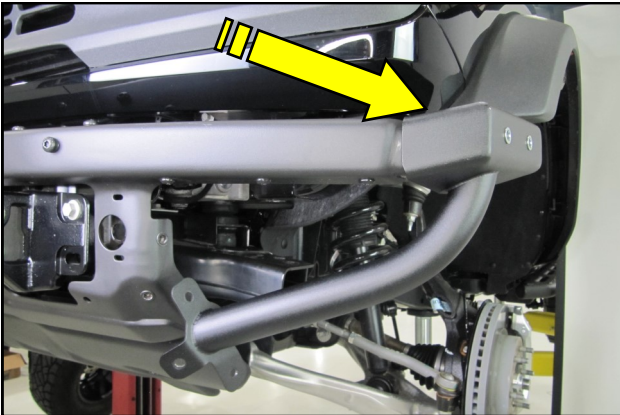
**4.** Using a T-40 TORX® bit, remove the 3 button head cap screws in the lower end cap mount and set them aside. These will be reused with the RTR End Caps.



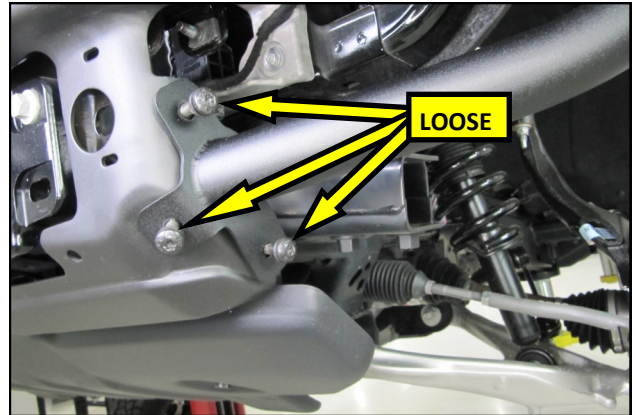
5. Remove the 2 button head cap screws at the cap edge and set them aside.



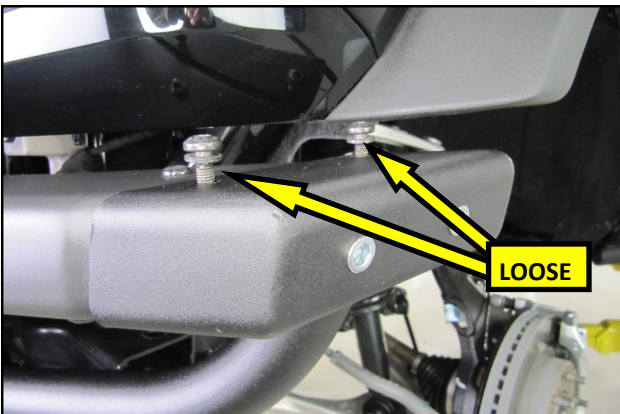
6. Remove the 2 button head cap screws in the upper cap mount and remove the OEM end cap. Retain all of OEM hardware for use with the RTR End Caps.



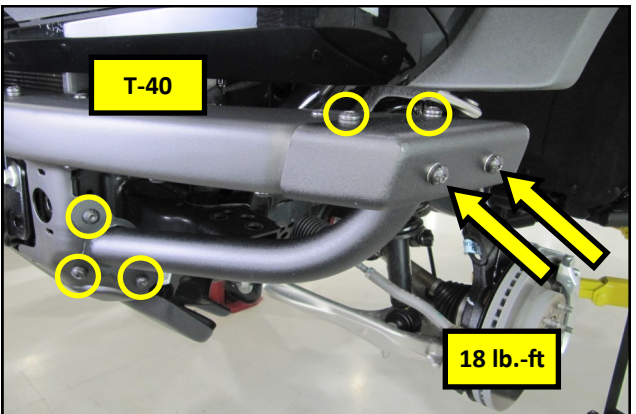
7. Slide the Upper mount of the RTR End Cap onto the OEM bumper as shown.



8. Using 3 of the previously removed OEM button head cap screws, secure the Lower mount of the RTR End Cap to the bumper. Leave the screws finger tight at this time.

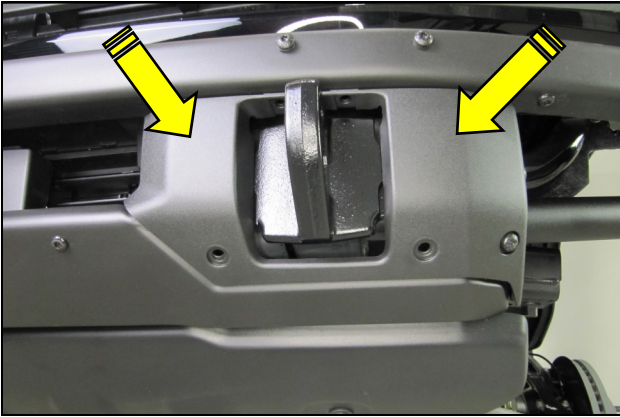


9. Using 2 of the previously removed OEM button head cap screws, secure the Upper mount of the RTR End Cap to the bumper. Leave the screws finger tight at this time.

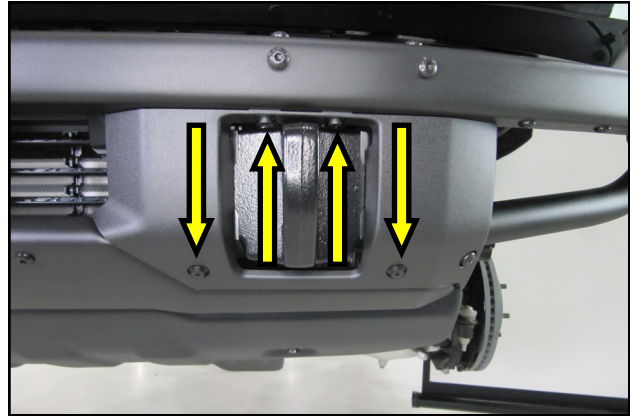


10. Install the 2 remaining OEM screws into the end of the RTR End Cap. Using a T-40 TORX® bit, torque all 7 fasteners to 18 lb.-ft.





**11.** Reinstall the trim panel onto the bumper.



**12.** Reinstall the 4 plastic rivets removed in step 2



**13.** Repeat steps 2-12 on the opposite side of the vehicle.

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