

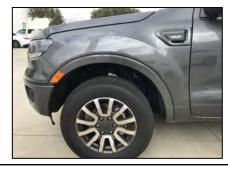
## Part number: 1992-7010-01 2019 Ford Ranger Fender Flares Component Identification

1.	RTR Fender Flares	1 SET
2.	Hardware Kit (not shown)	1
	A. "U" Style Clip (Large Channel)	12
	B. "U" Style Clip (Small Channel)	6
	C. Screw Plugs	6
	D. Screws	6
	E. Washers	6
	F. Surface Wipes	4
	G. Tape Squares	6
	H. Rubber Seal	1

## Front Fender Flare Installation



1. Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle. Trim excess rubber seal and discard.



**2.** Using the Surface wipes, clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turn tires outward for Fender Flare installation.



**3.** Removal of the turn signal is required for installation of front Fender Flares. Pull back the inner wheel well liner to locate the turn signal body and wiring. Remove the turn signal from the vehicle body by squeeze the lower tab on the back of the turn signal body. Carefully turn the wiring harness counter clockwise and remove the bulbwiring harness from the turn signal body.



**4.** Apply the provided tape squares 3 per side to the turn signal recess, cutting of the tapes will be required per image. Remove the tape liner, install the turn signal body into the recess in the front Fender Flares. Ensure the tabs in the back of the turn signal body snap into the Fender Flare recess pocket. Apply firm pressure across the turn signal once in place to achieve tape wet out. Reinstall the bulb-wiring harness to the turn signal body.

FF944 1





**5.** Using Philips head screwdriver remove factory wheel arch fasteners in the three shown locations. Install the screw plugs provided in the hardware kit into the shown locations.



**6.** Reconnect the bulb-wiring harness to the turn signal body, place the Fender Flare onto the vehicle into position of best fit. To secure the Fender Flare to the vehicle body, install the provided screws and washers into the screw plugs in the three shown locations



7. Apply upward tension on Fender Flare to the vehicle fender when installing the large U clip in location A and the small U clips in location B. Slide the clips over the Fender Flare and the inner wheel arch lip in the two locations shown. Position the clip so that the barb in the clip locates in the slot of the Fender Flare.



**8.** Starting at the front of the front fender flare, remove tape liner from rubber gasket. Ensure rubber gasket is not tucking into flare and flush neatly against the bumper body. Ensure all fixing points are tight and secure. Repeat install steps for the opposite side of the vehicle.

FF944 2

## Front 1/4 Fender Flare Installation



**9.** Attach the included rubber seal to the Front 1/4 Fender Flares. Peel back 2" of the adhesive backing and position on the 1/4 Fender Flare. Attach the seal to the 1/4 Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to 1/4 Fender Flare edge. Attach rubber seal along all areas the 1/4 Fender Flare will make contact with the vehicle. Trim excess rubber seal and discard.



11. Apply tension to 1/4 Fender Flare to the vehicle bumper when installing the U clip in locations noted above. Slide the clips over the 1/4 Fender Flare and the inner bumper arch lip in the two locations shown. Position the clip so that the barb in the clip locates in the slot of the 1/4 Fender Flare.



**10.** Clean the bumper body where the 1/4 Fender Flares will make contact. Ensure bumper area are dry prior to install. Turn the tires outward for Fender Flare installation.



**12.** Starting at the front of the 1/4 fender flare, remove tape liner from rubber gasket. Ensure rubber gasket is not tucking into flare and flush neatly against the bumper body. Ensure all fixing points are tight and secure. Repeat install steps for the opposite side of the

FF944 3



## Rear Fender Flare Installation



13. Attach the included rubber seal to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach rubber seal along all areas the Fender Flare will make contact with the vehicle body. Trim excess rubber seal..



**15.** Place Fender Flare on the vehicle into the position of best fit. To secure the Fender Flare to the vehicle body, apply upward tension on Fender Flare to the vehicle fender when installing the large U clips. Slide the clips over the Fender Flare and the inner wheel arch lip in the five locations shown. Position the clip so that the barb in the clip locates in the slot of the Fender Flare.



**14.** Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install.



**16.** Starting at the front of the rear fender flare, remove tape liner from rubber gasket. Ensure rubber gasket is not tucking into flare and flush neatly against the bumper body. Ensure all fixing points are tight and secure. Repeat install steps for the opposite side of the