

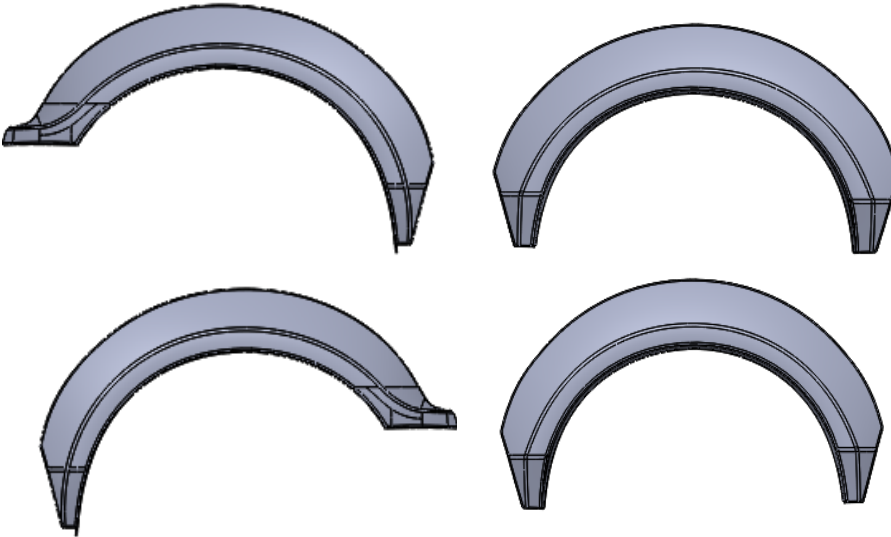
Part number 1897-7012-01

2018-20 Ford F150

RTR Fender Flares

Component Identification

1.	RTR Fender Flares	4
2.	Hardware Kit (not shown)	1
	A. "U" Style Clip (Large Channel)	4
	B. "U" Style Clip (Small Channel)	6
	C. Retaining Clip	6
	D. Adhesion Promoter Pad	1
	E. Front Flare Gasket	2
	F. Rear Flare Gasket	2
	G. Fitting Instructions	1



NOTE: In addition to common hand tools, this installation will require the use of a 5.5mm, 7mm Socket, Isopropyl Alcohol, Razor Blade, O Ring Pick, and Painters Tape.

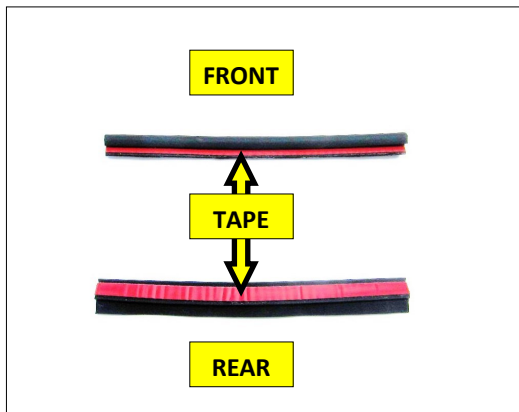
NOTE: If the RTR Fender Flares are part of a package including a Grille, Skid Plate or Bumper, the RTR Flares are to be installed last.

NOTE: For ease of installation RTR recommends using an assistant when installing these Flares.

NOTE: If the vehicle is equipped with factory flares, they must be removed prior to installation. Refer to the Factory Service Manual for removal of factory

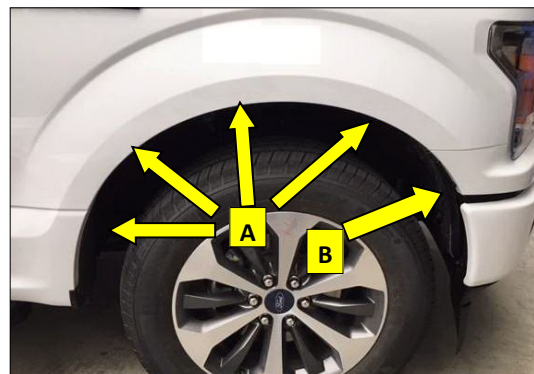
Fender Flare position is indicated by color coded dots on the inside of flare as follows:

Left Front - Pink, Right Front - Blue, Left Rear - Yellow, Right Rear - Purple.

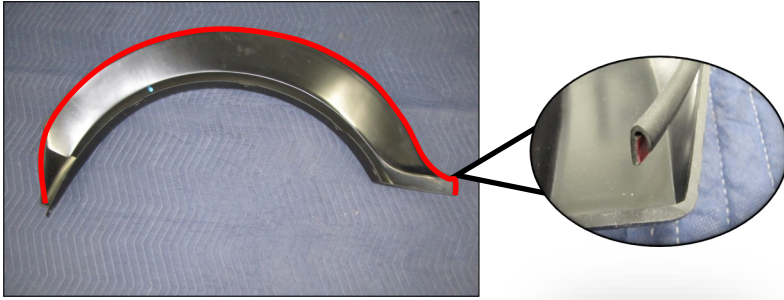


NOTE: There are two sets of Flare Gaskets included with this kit-Front and Rear. The Front has a single strip of tape backer and the Rear has two strips of tape backer.

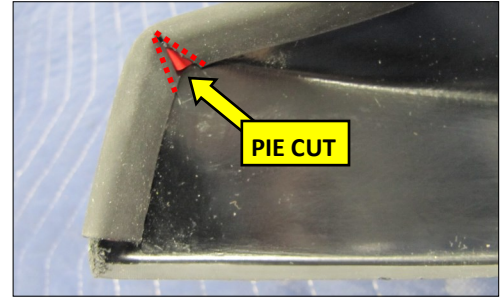
Front Fender Flare Installation



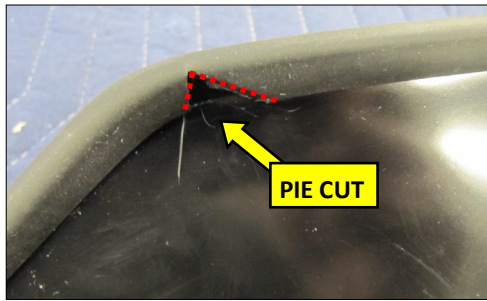
1. [A] Remove the 4, 5.5 mm head screws at the above locations. **[B]** Remove the 7 mm head screw at the above location. Retain the screws for re-installation.



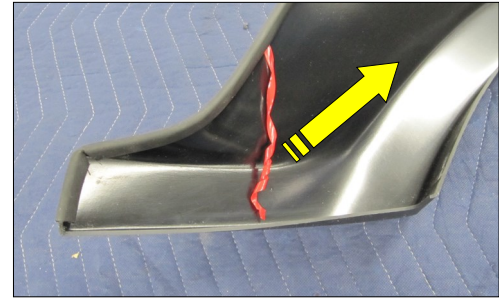
2. Install the single tape backed Gasket onto the Front flare as shown, with the tape inside the flare.



3. Using a razor blade, Pie cut the Gasket as shown, at the front of the Flare to relax any bulging of the Gasket.



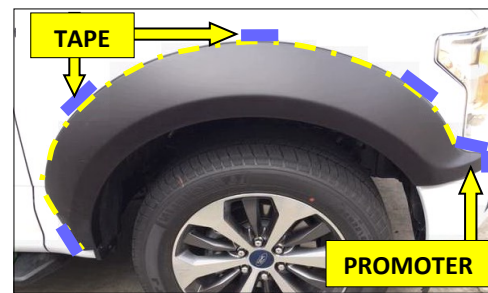
4. Using a razor blade, Pie cut the Gasket as shown, at the rear of the Flare to relax any bulging of the Gasket.



5. Using an O Ring pick or equivalent, pull the tape backer out of the Gasket and apply pressure to bond the gasket to the flare.



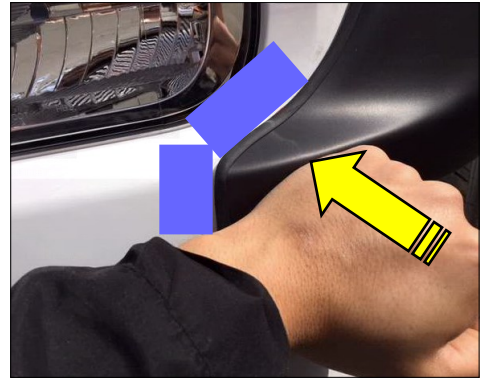
6. Apply Adhesion Promoter to the tip of the Flare and peel the tape backer off of one side of the Mounting block. Install the block onto the Flare as shown.



7. Dry fit the Flare onto the vehicle to familiarize yourself with the flare positioning. Note the area where the Fender Flare gasket will contact vehicle body and where the mounting blocks will contact bumper trim. Use strips of painters tape to make reference marks on fender and bumper where the Flare will be installed. Apply the Adhesion Promotor to vehicle surface at the Mounting Block location and peel the tape backer off of the Mounting Block.



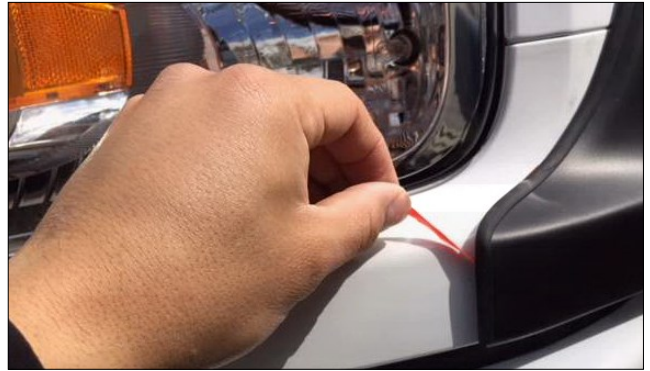
8. Slide the rear Fender Flare tab behind the factory mud flap. Loosely re-attach the 5.5 mm head screw to secure Flare.



9. Properly position the tip of the Flare on the vehicle and press firmly on the Flare to bond the Mounting Block to the vehicle.



10. Insert the 3 Retaining Clips into the slots in the Fender Flare and loosely re-install 5.5 mm head screws as shown.

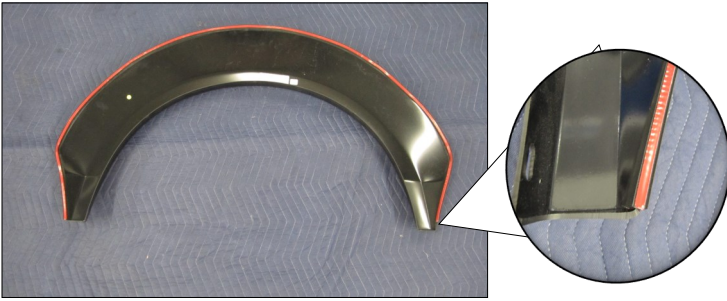


11. Remove the tape liner from the rubber Gasket, working from each end and meeting in the center. Firmly depress the Gasket onto the vehicle. Tighten all of the screws, final tight. Slight adjustments of the Flare position can be made while tightening for best fit.

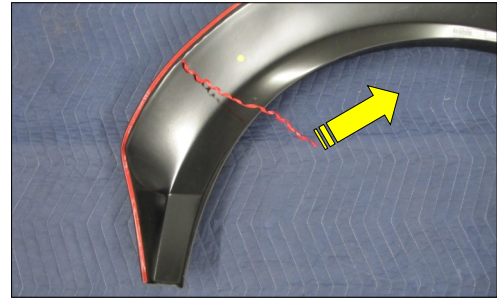


12. Ensure the rubber Gasket is not tucked into the Flare. If this occurs, use small plastic prying tool to fix the Gasket. Repeat Steps 1-12 on the opposite side of the vehicle.

Rear Fender Flare Installation



1. Install the Rear Gasket onto the Flare as shown, with the long sided tape edge against the inside of the Flare.



2. Using an O Ring pick or equivalent, pull the tape backer out of the Gasket and apply pressure to bond the gasket to the flare. .



3. Using 50/50 mixture of isopropyl alcohol and water, clean vehicle body where Fender Flare will make contact.



4. Place fender flare in position of best fit. Using large channel U-shaped clip secure fender flare at front and rear slot. Clips will snap into place when properly installed.



5. Using small channel U-shaped Clip secure Fender Flare at remaining 3 slots. Clips will snap into place when properly installed.



6. Starting at the front of the flare, remove tape liner from rubber gasket. Ensure that the Gasket is not tucking into flare. If this occurs, use small plastic prying tool to fix the Gasket. Repeat steps 1 - 4 on the opposite side of the vehicle.