

spirax sarco


DP27 Pilot Operated Pressure Reducing Valves with SG Iron Bodies

Description

DP27 pilot operated pressure reducing valves have bodies manufactured using SG iron. These products are not suitable for oxygen service.

Available types DP27 Suitable for steam or compressed air applications.

Standards

This product fully complies with the requirements of the EU Pressure Equipment Directive/ UK Pressure Equipment (Safety) Regulations and carries the  mark when so required.

Certification

This product is available with a manufacturer's Typical Test Report.

Note: All certification/inspection requirements must be stated at the time of order placement.

Sizes and pipe connections

DN15LC - Low Capacity version (not available for DP27G or DP27GY)

DN15, DN20, DN25, DN32, DN40 and DN50

Screwed

BSP (BS 21 parallel) or NPT (DN15 to DN25 only)

Standard flanges:

DN15 - DN50 EN 1092 PN16 and PN25

DN25 - DN50 BS 10 Table H and ASME 300

Flanges available on request:

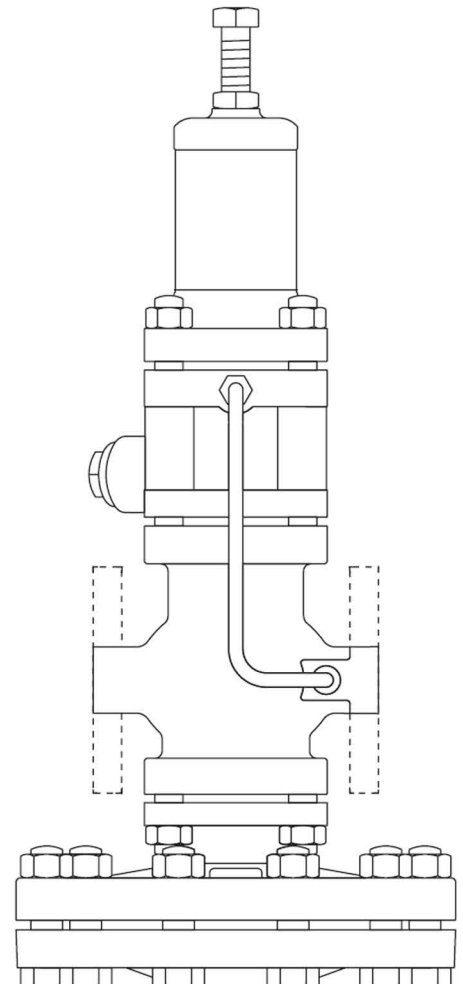
DN15 - DN15 to DN40 JIS 10/16

- DN50 JIS10 and JIS16

- DN15 to 50 ASME 150

DN15 - DN20 BS 10 Table F

DN15 - ASME 300



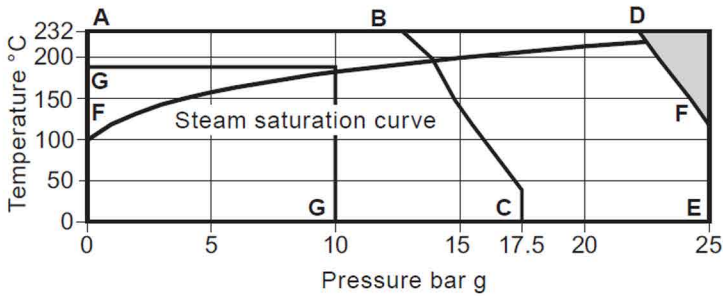
DP27 shown

Local regulations may restrict the use of this product to below the conditions quoted.

In the interests of development and improvement of the product, we reserve the right to change the specification without notice. © Copyright 2021

Pressure/temperature limits

DP27



The product **must not** be used in this region.

A-D-E Screwed and flanged EN 1092 PN25, ASME 300 and BS 10 Table H.

A-B-C Flanged ASME 150.

F-F-E The DP27G and DP27GY are limited to 120 °C.

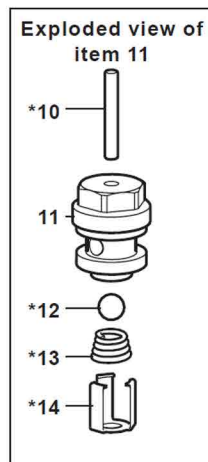
G-G The DP27E is limited to 10 bar g @ 190 °C.

Note: A variable rate conical pressure adjustment spring is fitted providing a downstream pressure range of 0.2 - 17 bar g. For the DP27Y downstream pressure range is 0.2 - 3 bar g.

Body design conditions		PN25
Maximum design pressure	A-D-E	25 bar g @ 120 °C
	A-B-C	17.2 bar g @ 40 °C
Maximum design temperature		232 °C @ 21 bar g
Minimum design temperature		-10 °C
Maximum upstream pressure for saturated steam service For ASME 150, see A-B-C above	DP27, DP27R and DP27Y	17 bar g
	DP27E	10 bar g
Maximum upstream pressure for compressed air and inert industrial gas service	DP27G and DP27GY	25 bar g
	DP27, DP27Y	232 °C @ 21 bar g
	DP27E	190 °C @ 10 bar g
Maximum operating temperature For ASME 150, see A-B-C above	DP27G, DP27GY	120 °C @ 25 bar g
		0 °C
Minimum operating temperature		0 °C
Note: For lower operating temperatures consult Spirax Sarco		
Maximum differential pressure	DP27, DP27R and DP27Y	17 bar
	DP27G and DP27GY	25 bar g
	DP27E	10 bar
Designed for a maximum cold hydraulic test pressure of:		38 bar g
Note: With internals fitted, test pressure must not exceed:		25 bar g

Materials - DP27 (Parts 1 to 14)

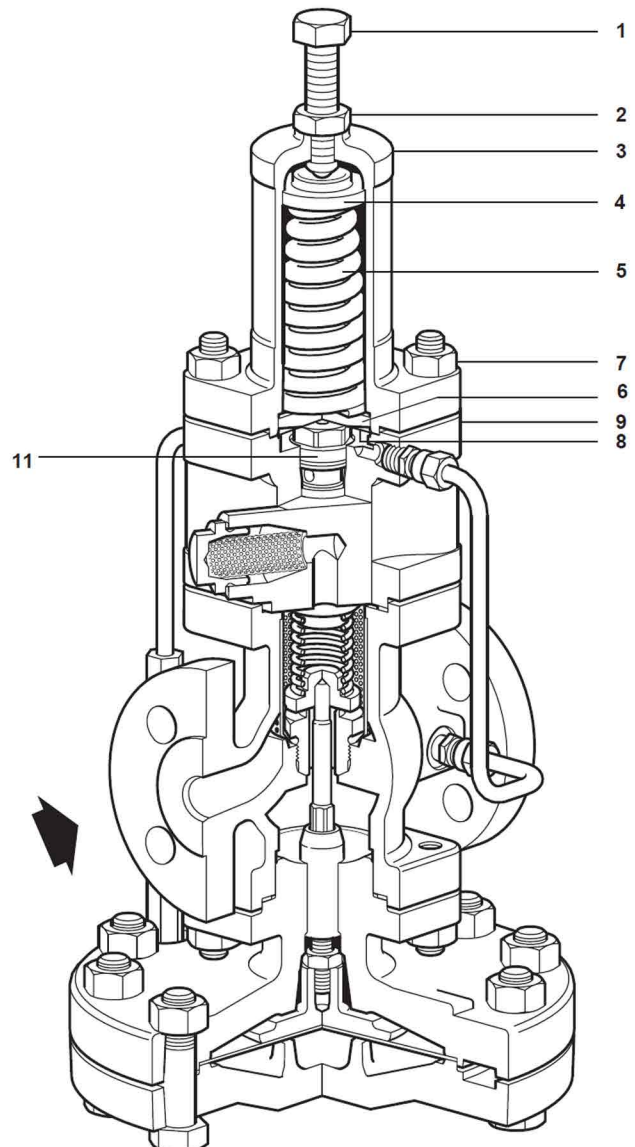
No.	Part	Material	
1	Adjustment screw	Steel	BS 3692 Gr. 8.8
2	Adjustment lock-nut	Steel	BS 3692 Gr. 8
3	Spring housing	SG iron	DIN1693 GGG 40.3
4	Top spring plate	Stainless steel	ASTM A351/A351M CF8M
5	Pressure adjustment spring	Stainless steel	BS EN 10270-3:2001 302 S 26
6	Bottom spring plate	Hot brass stamping	BS EN 12165 CW617N
	Securing nuts	Steel	BS 3692 Gr. 8
7	Spring housing	Steel	BS 4439 Gr. 8.8
		DN15 to DN32	M10 x 95 mm
		DN40 and DN50	M12 x 95 mm
8	Pilot diaphragms	Phosphor bronze	BS 2870 PB102 1980
9	Pilot valve chamber	SG iron	EN JS 1025



*** Note:**

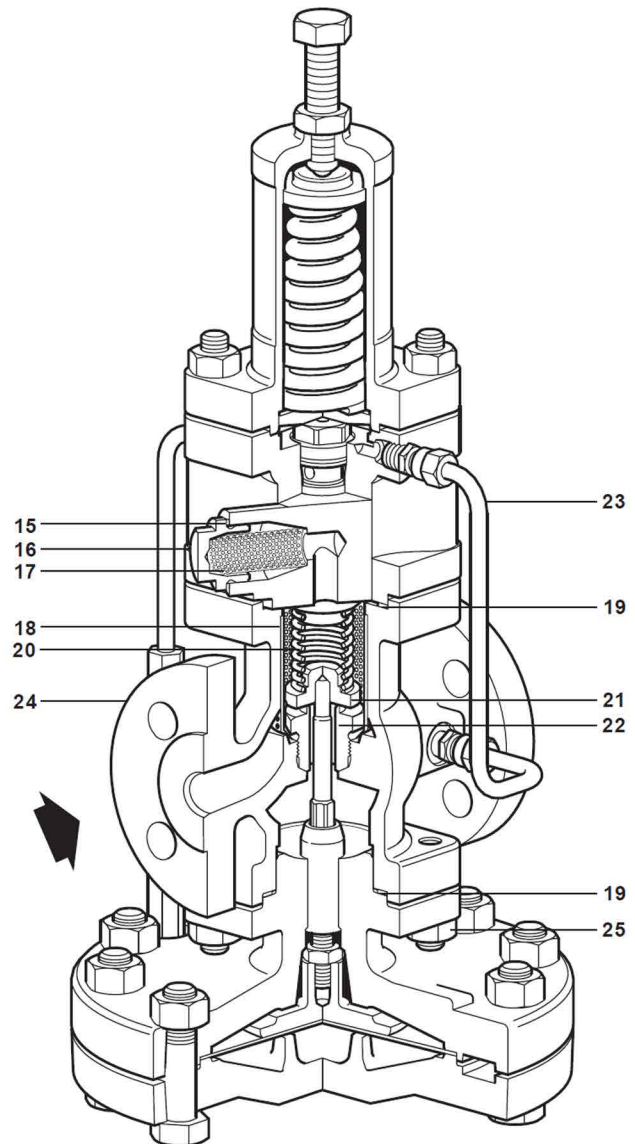
Items 10, 12, 13 and 14 are shown on the exploded view, as they are hidden by the pilot filter on the main illustration.

No.	Part	Material	
10 *	Pilot valve plunger	Stainless steel	BS 970 321 S 31
11	Pilot valve seat with integral seal	Stainless steel + PTFE	BS 970 431 S 29
12 *	Pilot valve ball	Stainless steel	AISI 420
13 *	Pilot valve spring	Stainless steel	BS 2057 302 S 26
14 *	Pilot valve clip	Stainless steel	BS EN 10088-2 1995 1.4310



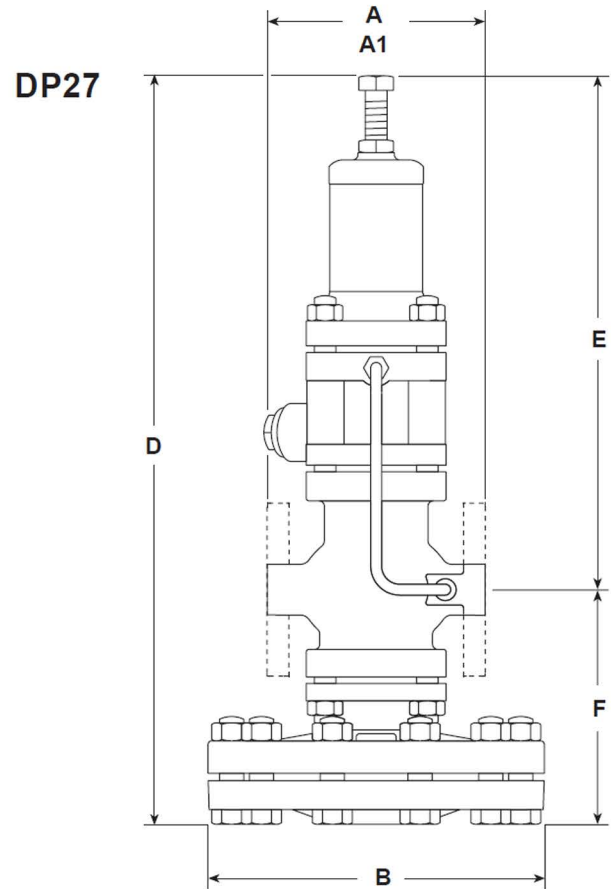
Materials - DP27 (Parts 15 to 25)

No. Part	Material	
15	Pilot filter cap gasket	Stainless steel BS 1449 316 S 11
16	Pilot filter cap	Stainless steel BS 970 431 S 29
17	Pilot filter element	Brass
18	Internal strainer	Stainless steel ASTM A240 TP 304
19	Body gasket	Stainless steel reinforced exfoliated graphite
20	Main valve return spring	Stainless steel BS 2056 302 S 26
21	Main valve	Stainless steel BS 970 431 S 29
22	Main valve seat	Stainless steel BS 970 431 S 29
23	Balance pipe assembly	Copper BS 2871 C 106 ½H
24	Main valve body	SG iron DIN 1693 GGG 40.3



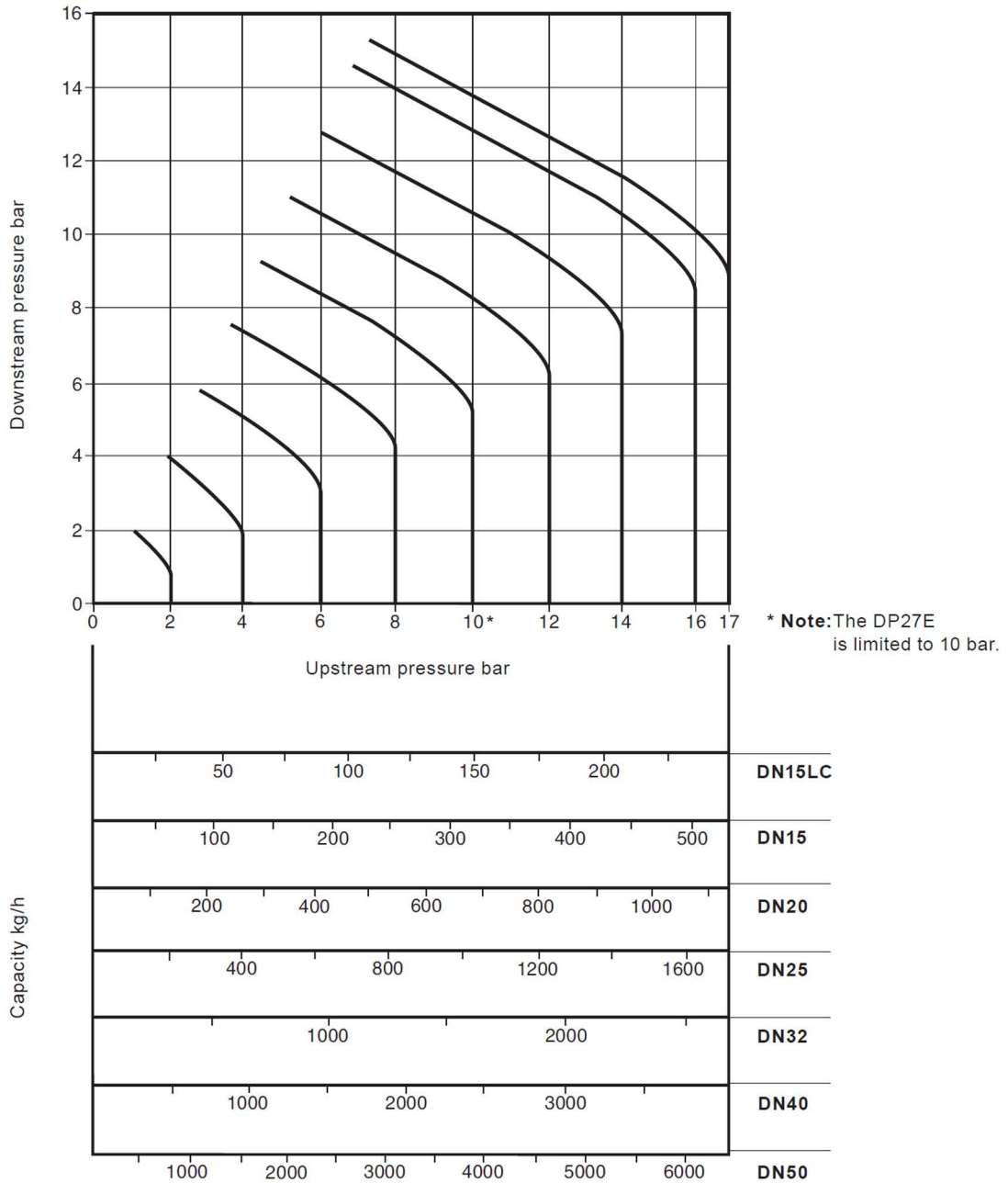
No. Part	Material	
	Securing nuts	Steel BS 3692 Gr. 8
25	Main body	Steel BS 4439 Gr. 8.8
	Securing studs	DN15 to DN32 M10 x 25 mm
		DN40 and DN50 M12 x 30 mm

Dimensions/weights (approximate) in mm and kg



Size	Screwed	Flanged						B	D	E	F	Weight	
	A	BS 10 H A1	PN16/25 A1	ASME 300 A1	BS 10 F A1	ASME 150 A1	JIS 10/16 A1					Screwed	Flanged
DN15LC	160	-	130	126.6	117	120.2	122	185	406	276	130	13.2	14.0
DN15	160	-	130	126.6	117	120.2	122	185	406	276	130	13.2	14.0
DN20	160	-	150	-	133	139.4	142	185	406	276	130	13.2	14.9
DN25	180	160	160	160.0	-	160.0	152	207	430	282	148	14.2	17.2
DN32	-	180	180	180.0	-	176.0	176	207	430	282	148	-	18.2
DN40	-	200	200	200.0	-	199.0	196	255	475	297	178	-	30.2
DN50	-	230	230	230.0	-	228.0	222	255	475	297	178	-	32.2

Steam capacities chart



Note

The capacities quoted above are based on valves fitted with an external pressure sensing pipe. Reliance on the internal pressure sensing pipe will mean that capacities may be reduced. In the case of low downstream pressure this reduction could be up to 30% of the valve capacity.

How to use the chart

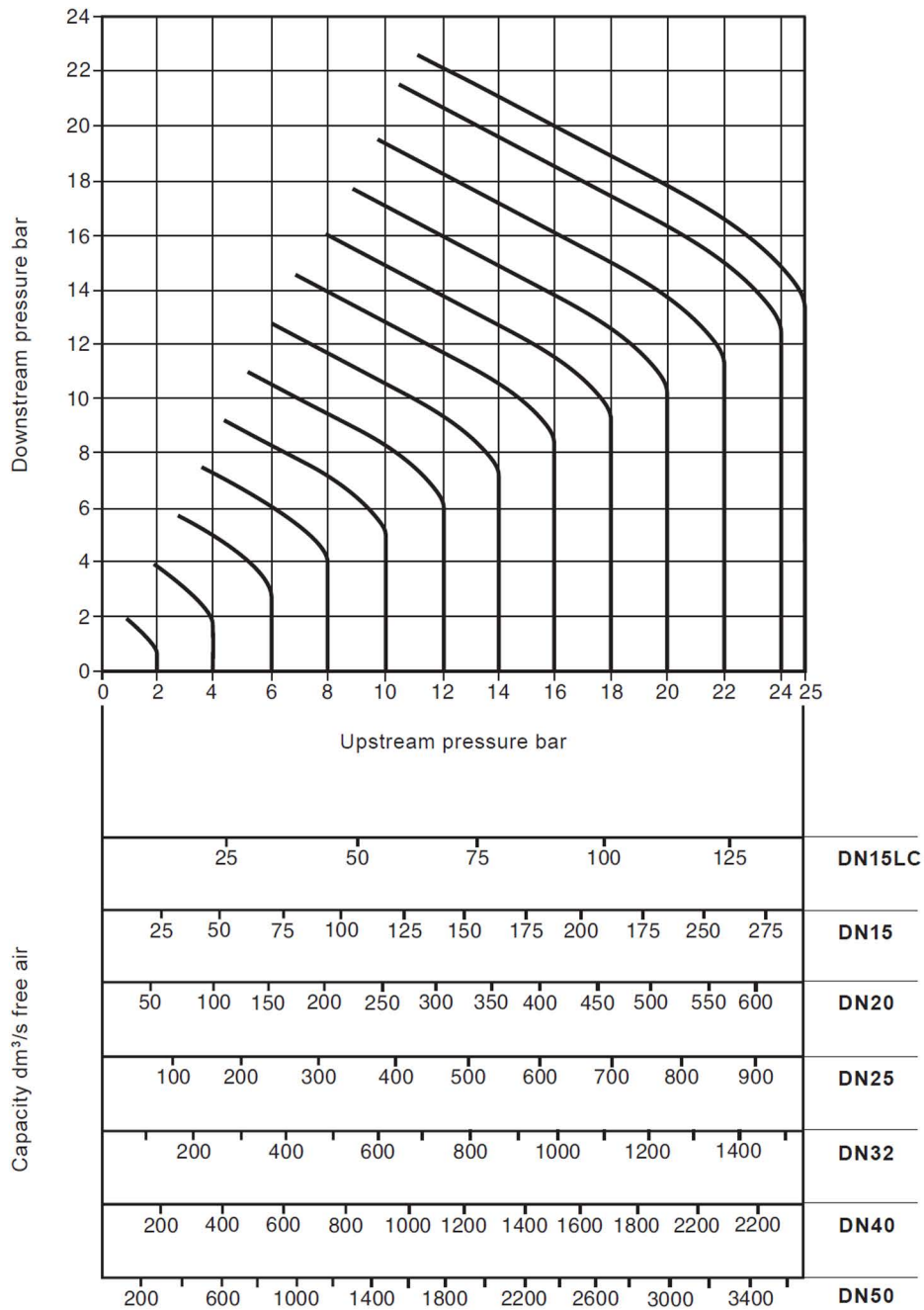
Saturated steam

A valve is required to pass 600 kg/h reducing from 6 bar to 4 bar. Find the point at which the curved 6 bar upstream pressure line crosses the horizontal 4 bar downstream pressure line. A perpendicular dropped from this point gives the capacities of all DP sizes under these conditions. A DN32 valve, is the smallest size which will carry the required load.

Superheated steam

Because of the higher specific volume of superheated steam a correction factor must be applied to the figure obtained from the chart above. For 55 °C of superheat the factor is 0.95 and for 100 °C of superheat the factor is 0.9. Using the example given for saturated steam, the DN32 valve would pass $740 \times 0.95 = 703$ kg/h if the steam had 55 °C of superheat. It is still big enough to pass the required load of 600 kg/h.

Compressed air capacities chart



How to use the chart

Capacities are given in cubic decimetres of free air per second (dm^3/s). The use of the capacity chart can be best explained by an example. Required, a valve to pass $100 \text{ dm}^3/\text{s}$ of free air reducing from 12 bar to 8 bar.

Find the point at which the curved 12 bar upstream pressure line crosses the horizontal 8 bar downstream pressure line. A perpendicular dropped from this point shows that whereas a DN15LC valve will only pass $57 \text{ dm}^3/\text{s}$ and is therefore not large enough, a DN15 valve will pass approximately $120 \text{ dm}^3/\text{s}$ under these conditions and is the correct valve size to choose.

Safety information, installation and maintenance

For full details see the Installation and Maintenance Instructions (IM-P100-05 for the DP27G and DP27GY, or IM-P470-03 for the DP27E, DP27R and DP27Y) supplied with the product.

Installation note:

The pilot operated pressure reducing valve should be installed in a horizontal pipeline, protected by a strainer and a separator, with the direction of flow as indicated by the arrow on the valve body.

Spare parts

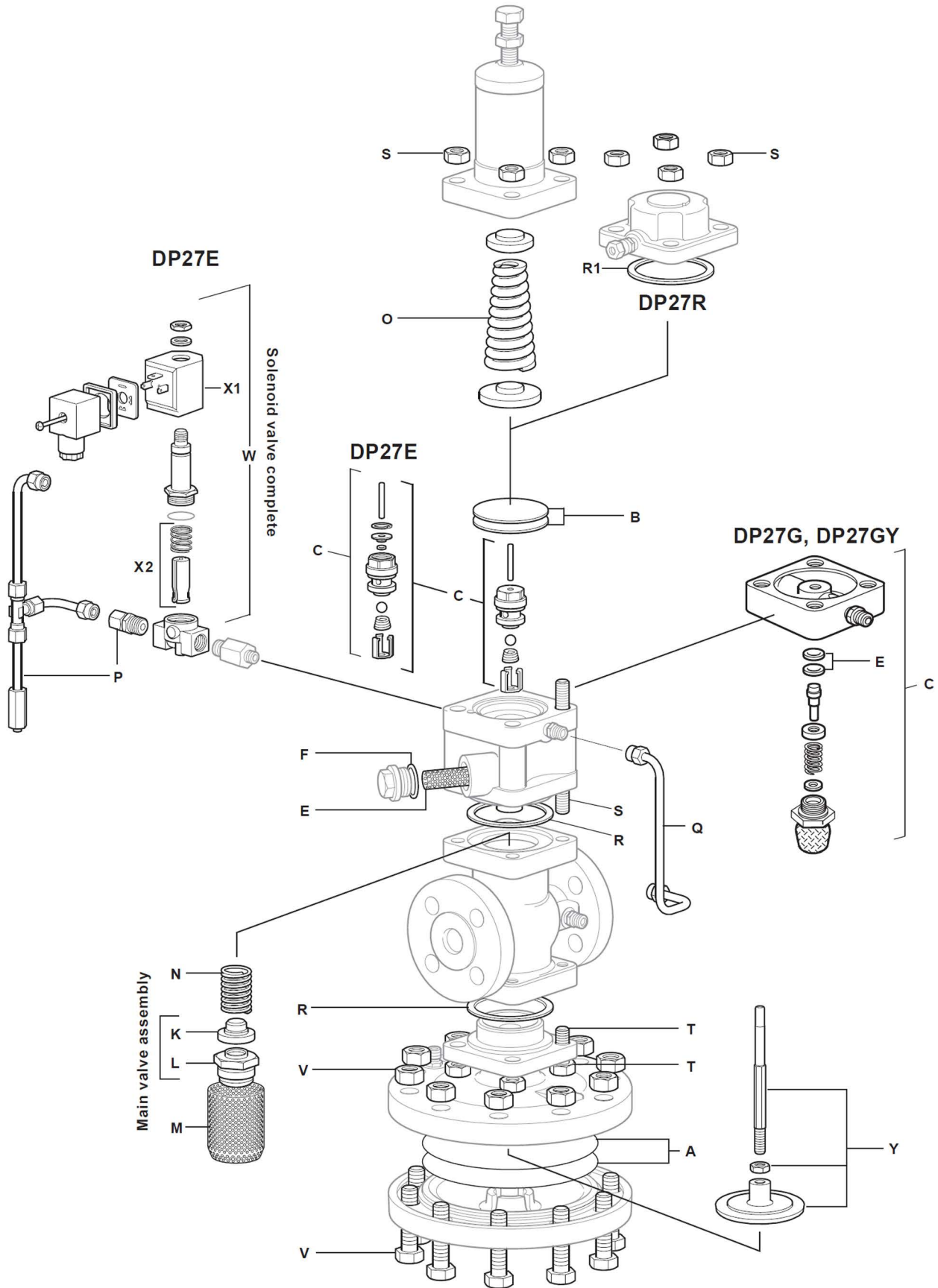
Available spares

Maintenance kit

A stand-by set of spares for general maintenance purposes and covers all spares marked*

Main diaphragm *	(2 off)			A
Pilot diaphragm *	(2 off)			B
Pilot valve assembly inclusive of filter element * (Pilot valve chamber assembly for the DP27G and DP27GY)				C
Pilot filter element and cap gasket * (Not required for the DP27G and DP27GY)	(packet of 3 off each)			E, F
	DP27G and DP27GY only - PTFE seals (packet of 6)			E
Main valve assembly				K, L
Internal strainer *				M
Main valve return spring				N
Pressure adjustment spring (Not required for DP27R)	DP27, DP27E and DP27G	0.2 to 17 bar		O
	DP27Y and DP27GY	0.2 to 3 bar		
Control pipe assembly *				P
Balance pipe assembly *				Q
Body gasket (3 off) *				R
Pilot valve block gasket (DP27R only)				R1
Set of spring housing/actuating chamber cover securing studs and nuts	(set of 4)			S
Set of main body studs and nuts	(set of 4)			T
Set of diaphragm securing bolts and nuts	Valve sizes	1/2" - DN32	(set of 10)	V
		DN40 and DN50	(set of 12)	
Pushrod and main diaphragm plate assembly				Y
Type DP27E only				
Solenoid valve complete				W
Replacement coil				X1
Valve seat and core assembly				X2

DP27, DP27G, DP27GY, DP27Y




Interchangeability of spares

The following table shows how in certain sizes some parts are interchangeable. For example in the line headed 'Main diaphragm' the diaphragm used in the screwed valves ½" and ¾" is common to these sizes by the letter 'a', the letter 'c' indicates that one diaphragm is common to the DN40 and DN50 valves. All spares are interchangeable with the DP27T and where marked † are interchangeable with the 37D temperature control.**

** **Note:** This does not apply to the DP27G and DP27GY soft seat pilot valve or main valve assemblies.

Size DN	Screwed				Flanged						
	½"LC	½"	¾"	1"	15LC	15	20	25	32	40	50
Maintenance kit	a	a	a	b	f	f	a	b	c	d	e
Main diaphragm	a	a	a	b	a	a	a	b	b	c	c
Pilot diaphragms †	a	a	a	a	a	a	a	a	a	a	a
Pilot valve chamber assembly	a	a	a	a	a	a	a	a	a	b	b
Pilot filter element	a	a	a	a	a	a	a	a	a	a	a
Pilot filter cap gaskets	a	a	a	a	a	a	a	a	a	a	a
PTFE seals	a	a	a	a	a	a	a	a	a	a	a
Main valve assembly †	a	b	c	d	a	b	c	d	e	f	g
Internal strainer †	a	a	a	b	f	f	a	b	c	d	e
Main valve return spring †	a	a	a	a	a	a	a	a	a	c	c
Pressure adjustment spring	a	a	a	a	a	a	a	a	a	a	a
Control pipe assembly †	a	a	a	b	f	f	a	b	c	d	e
Balance pipe assembly	a	a	a	b	f	f	a	b	c	d	e
Body gasket †	a	a	a	a	a	a	a	a	a	b	b
Set of spring housing securing studs and nuts	a	a	a	a	a	a	a	a	a	b	b
Set of main body studs and nuts †	a	a	a	a	a	a	a	a	a	b	b
Set of diaphragm securing bolts and nuts †	a	a	a	a	a	a	a	a	a	b	b
Pushrod and main diaphragm plate assembly	a	a	a	b	a	a	a	b	b	c	c

 Not available for the DP27G or the DP27GY