

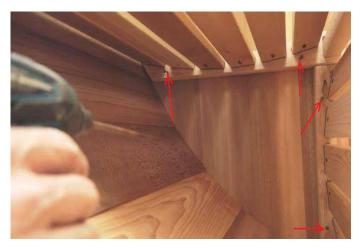
Dundalk LeisureCraft Signature Sauna Bench Assembly Instructions



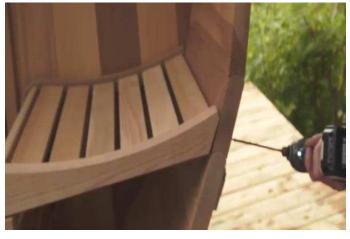
Assemble porch benches (if applicable) by fastening seat assemblies to front assemblies using one 1½" Kreg Screw per joint (2 joints)



Place front assembly on top of flat floor and level the bench.



Secure to the front wall of sauna with (4) 2 ½" screws into the pre drilled holes as in picture.



Fasten through the outer wall into the back of the bench seat frame with 2 ½" screws (1 place).



Screw the outer leg of the assembly to the floor using a 2 ½" Kreg screw in the pre drilled hole.



The sauna interior benches have a support at each end and supports in the middle of benches.

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Join the bench supports at the top of the bench front by their square ends with two kreg screws. Level the Bench Support, and join the angled end to the sauna wall with two Kreg screws, as shown.



Before fastening top bench to front assembly, Screw bench bracket to bench support using 2" screws.



Place the bench seat on top of the installed front assembly as shown.



Secure the top of the bench to the bottom assembly in the front with two 2½" deck screws (2 places, as shown below)





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