



# Dundalk Leisurecraft Leak Proof Roof System Assembly Instructions

1. Place rubber membrane over barrel sauna centered on either side.
2. Measure 6" in from ends and place roof supports end to end (PART A TO PART A) as in Pic. 1. and secure to sauna with 2 1/2" screws.
3. Take another roof support and place on inside of first support so that end "C" is even to bottom of membrane. Secure to roof with 2 1/2" screws .
4. Repeat steps 2-3 at other end of sauna.
5. (Saunas shorter than 8' will have 3 sets of supports, Saunas over 8' will have 4 sets)  
If Sauna is shorter than 8' secure supports in center of Sauna in same method as Step 2&3.  
If Sauna is over 8', Even out the 2 roof support sections and secure to roof in same method as above.
6. Secure a "Roof Stave" ( Marked "D" in Pic 2. at bottom of roof supports using 2 1/2" screws (1 screw into each support)  
Repeat on opposite side.  
\* note that these should be level to each other\*
7. Using 2 1/2" screws, Secure "Roof Staves" (1 screw into each support) starting at the center of the top of the barrel and working down to roof stave marked "D" on either side as in Pic. 3  
Space "Roof Staves" 1" to 1 1/2" apart.





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9. After all staves are secure, Cut Rubber membrane flush to edge of Sauna at either end.



10. Congratulations on the installation of your  
Dundalk Leisurecraft Leak Proof Roof System.

