



# Dundalk Leisure Craft

## Vent Kit Assembly Instructions

(Optional)

*In most cases, venting is not required for proper sauna function, however it increases air flow circulation as well as ventilation when the sauna is not in use.*

*Many people prefer not to install vents in pre fabricated saunas.*

*Generally, you have access to add a vent to your sauna once assembled if it is deemed necessary.*

### Vent Kit

#### Contents

Stainless Steel 3"x 7" Grill (X2)

Cedar Vent Cover

1 ½" Stainless Steel screws (X13)

#### Tools Required

Hole saw or drill bit to drill holes

Cordless Drill

Robertson bit



*The Location of the vent depends on the type of sauna purchased and the location of the heater. Use the following instructions as a guide to help you determine where the vent should be located.*

**Inlet – Low below heater**

**Outlet – High up at far corner away from heater**

*Ex. Saunas with the heater on the back wall in the middle, the inlet would go under heater on the back wall and the outlet would go high on the front wall.*

*Saunas with the heater on the front wall would have the inlet under the heater on the front wall and the outlet high on the back wall for maximum airflow.*

*For Saunas with wood heaters, get the inlet as close as possible to the wood heater and the outlet high in the opposite corner.*

*Panoramic Saunas – Follow these guidelines with the inlet holes positioned on the front wall under the heater and the outlet holes being positioned as high up in the opposite corner on the staves.*



**Inlet under electric heater on Back wall**



**Inlet beside wood heater on Back wall**



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(Optional)

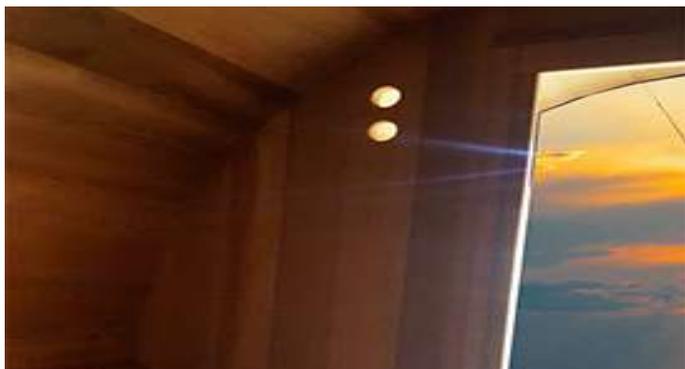


Drill inlet holes centered underneath the heater.  
*(if sauna is being installed with a wood heater, drill close to the side of the heater)*

***\* A 2" diameter hole saw was used in pictures but more holes with a smaller drill size will also work)***



Install 1 of the stainless steel vent grills over the inlet holes on the outside of the sauna centered over the holes using 1 ½" screws. (6pcs)



On the wall away from the heater, close to the top, drill the outlet holes in the same manner as the previous step



Install the other Stainless Vent cover over the outlet holes on the outside using 1-1/2" stainless steel screws. (6pcs)



Install the cedar vent cover over the outlet holes on the inside of the sauna with a 1 ½" screw.

***\* Tighten screw enough that the vent cover still rotates smoothly.***

Vent Kit (Option)