

# OVER 60 YEARS OF RACE WINNING TECHNOLOGY!





# Words to live (and race) by...

GO PLACIDLY amid the noise and the haste, and remember what peace there may be in silence. As far as possible, without surrender, be on good terms with all persons.

Speak your truth quietly and clearly; and listen to others, even to the dull and the ignorant; they too have their story.

Avoid loud and aggressive persons; they are vexatious to the spirit. If you compare yourself with others, you may become vain or bitter, for always there will be greater and lesser persons than yourself.

Enjoy your achievements as well as your plans. Keep interested in your own career, however humble; it is a real possession in the changing fortunes of time.

Exercise caution in your business affairs, for the world is full of trickery. But let this not blind you to what virtue there is; many persons strive for high ideals, and everywhere life is full of heroism.

Be yourself. Especially do not feign affection. Neither be cynical about love; for in the face of all aridity and disenchantment, it is as perennial as the grass.

Take kindly the counsel of the years, gracefully surrendering the things of youth.

Nurture strength of spirit to shield you in sudden misfortune. But do not distress yourself with dark imaginings. Many fears are born of fatigue and loneliness.

Beyond a wholesome discipline, be gentle with yourself. You are a child of the universe no less than the trees and the stars; you have a right to be here.

And whether or not it is clear to you, no doubt the universe is unfolding as it should. Therefore be at peace with God, whatever you conceive Him to be. And whatever your labors and aspirations, in the noisy confusion of life, keep peace in your soul. With all its sham, drudgery and broken dreams, it is still a beautiful world.

Be cheerful. Strive to be happy.

Desiderata by Max Ehrmann © 1927 The word desiderata means "things that are desired." Max Ehrmann is a poet and lawyer from Terre Haute, Indiana, who lived from 1872 to 1945.



# What's new from At

With over 600 photos, part descriptions, and Racer Tech Tips, ATI's 2022 Spring Catalog once again brings you the latest information about ATI's top quality race components which are produced in-house at our Baltimore. Maryland facility.

Along with our large line of transmissions and SuperCases, Treemaster torque converters and Super Dampers, we are excited to bring you new, innovative products for the 6L, 8L and 10L90E transmissions. We are also proud to continue as a dealer for One Ethanol® Race Fuels, USA-made Rock Racing Batteries and Chargers, and Driven Racing Oils.

As race season ramps up again, our catalog is the perfect source for products and information you need to get to the Winner's Circle. We thank you for your continued support; making ATI one of the leading manufacturers of Americanmade, high performance parts in the motorsports industry today!







Vince Fourcade joins ATI bringing with him three decades of performance racing and automatic transmission building expertise.

In the 80s, Vince could be found on the track running in Pro Stock, Pro Rear Wheel Drive, Top Sportsman or Top Dragster race cars. This gave him a platform from which to understand automatic transmissions from a driver's to a builder's point of view. Starting his career in the late 80s, Vince

found himself at Montgomery Transmissions where he worked with Bobby Edwards, a friend of the founder of ATI, Jim Beattie. After Vince won the Bracket Finals in his dragster at Maple Grove using an ATI transmission and torque converter, he became a fan of ATI's technology.

Vince opened his own transmission shop in 1998 and continued racing as well as his relationship with ATI. When ATI pushed toward designing and developing more bullet proof transmission parts and cases, Vince joined the company in a part-time capacity working with the team to advance the science of high-performance automatic transmissions. Five years later, on March 1, 2021, Vince joined ATI in a full time capacity.

"There are only a handful of really good builders in the country ". JC Beattie, Jr. remarked, "and Vince is one of them. We are extremely lucky and thankful to have him join our team".







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Catalog Effective: 2023

# Super Dampers

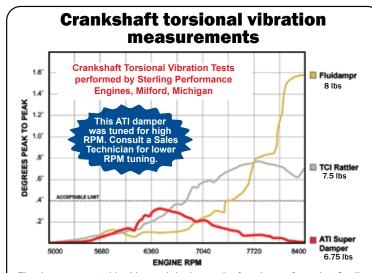
The crankshaft damper preferred around the globe by the best drag race, endurance, diesel and NASCAR engine builders!







- Found on Mopar 392s and GM's 572 and 632 crate, 427 Anniversary and 302, 350, LT376, 396, 327, 350 SC & 427 COPO engines as well as 2009-2011, 2015 and 2020 Drag Pak Challengers and the 2012+ Ford Cobra/SCJ race engines.
- The choice of the best engine builders in the world such as Reher-Morrison, Precision Racing Technologies, Sonny Leonard, Steve Schmidt, Larry Morgan, Scott Shafiroff, Katech, Charlie Buck, BES, Pat Musi and many others.
- Standard equipment on engines from companies like Hendrick Motorsports, ECRT, Roush-Yates Racing, Fulton Racing Engines, PAR Race Engines, Penske, and every NASCAR engine.



The data represented in this graph is the result of testing performed at Sterling Performance Engines in Milford, Michigan. Jim Gamache, President of Sterling, manned the controls of his Superflow 901 dyno and performed a series of closely controlled tests. Roush Anatrol was contracted to measure torsional crank twist on the SB Chevrolet. Each dyno pull was monitored, graphed and documented by two Roush Anatrol engineers.

When NASCAR lines up a 40+ car field to start a 500 mile race, each car will record about 3 million cycles on the engine. That's a total of 120 million engine cycles for practice and competition for all 40 cars.

If you have ever watched the in-car cameras on TV, each car comes off the corners at about 6500 to 7000 RPM on average. They then accelerate down the straight away to 9500 RPM, and lift for Turn One, exit at Turn Two and then do the same thing down the back stretch. That's the equivalent of two extremely hard, slow acceleration rate 1/4 mile runs per lap. Multiply that by 500 laps or 1000 1/4 mile passes x 40 cars = 40,000 1/4 mile passes in 3 hours.

Breakage is usually confined to a valve spring, valve or rocker arm. Crankshaft breakage is extremely rare. That is because every engine is equipped with an ATI Super Damper. That's correct; it's the only damper that you will find on any of the NASCAR race engines.

If you enjoy buying crankshafts and having broken engine parts, use one of the competition's, or an overseas damper. If you would rather be racing and working on your program to make it better, than start with an ATI Super Damper!

Initially, an ATI Super Damper will cost a bit more, but engine protection and repair prevention make the difference in cost negligible. If one damper fails, or worse yet, a crankshaft or other engine part breaks, the difference you pay for ATI quality becomes moot.

www.atiperformanceproducts.com • (866) 379-4632

# There's a Super Damper for you!

## **ATI manufactures two main types of Super Dampers**

Type 1: Dampers with the crank hub and inner shell as one combined part (Figure 1)

ATI's 8" dampers are excellent for 632 CID and above engines. General Motors uses them as OEM equipment on their 572 crate engines and the leading PDRA and ProMod builders use them exclusively on their monsters. Our 7" dampers have been used on big engines successfully for nearly 35 years. Additionally, the 7" units are used on many NASCAR engines (355 CID, 800 HP, 9500 RPM) for many cycles without crank failure, however most of these engines are less than 3.4" stroke. Most of these dampers have been professionally tuned to the builder's combination through torsional instrumentation. This type of damper is produced for our higher volume units in 3-ring, 1.5" width mainly for 5.5", 6", 7" and 8" diameter assemblies. Most of the 5" dampers utilize this design due to space constraints and fitment within vehicles.



Available as internally and externally balanced units for small block and big block engines, these Super Dampers are the least expensive and most popular units that ATI builds. Dampers are packaged partially assembled with the 6 flat head bolts torqued for out-of-the-box installation, and the installation of your pulley or just the pulley bolts with Loctite and proper 16 or 28 ft lb torque.

#### **Type 2: Dampers with a separate hub and inner shell** (Figure 2)

This second type of damper has a separate inner shell to locate the crank hub and contain the inertia weight. They are made of steel and aluminum in 2 widths (1.160" and 1.460"), in many diameters including 6", 7" and 8" for smooth shells or 6.78", 7.53" and larger for serpentine shells.

Our most common size (1.460") dampers consist of an outer shell, inner shell and an inertia weight riding on 8 elastomer o-rings (of varying hardness): 3 on the OD, 3 on the ID, and 1 on each face of the inertia weight to separate it from the inner and outer shells. Our 1.160" wide dampers have 6 elastomer o-rings: 2 on the OD, 2 on the ID, and one on each face. The dampers are self-contained and will bolt to numerous crank hubs that join them to the engines. Damper



assemblies, without the crank hubs, weigh from 2.6 lbs to 14 lbs and contain inertia weights from 2 lbs to 10 lbs. All inertia weights are steel. Without the steel inertia weight there is no damper; dampers must have mass to do their job!





# Damper Info You Need to Know

ATI produces numerous Damper assemblies with steel and aluminum outer shells in a variety of configurations. If you can think of it, we've already done it!

- Serpentine belt drives in 4, 5, 6, 7, 8, 10, 11, 12, 14 and 16 rib configurations
- 8 and 14 mm supercharger drives with the damper inside the shell
- Steel shells with 60-2 or any number of teeth for engine management
- Aluminum shells with magnets inserted for ignition triggers, data acquisition or RPM sensing



#### **DAMPER SPECIFICATIONS**

Current production units are 10.465", 8.074", 7.074" and 6.325" diameter for standard dampers and 7.530", 6.750" and 5.5" on serpentine dampers.

Widths are constant on 2-ring, 3-ring and serpentine dampers.

Typical 2 ring dampers are 1.2" wide, 3 ring dampers are 1.5" wide. External balance units are typically 1.8" wide.

## **BALANCING**

Internal balance units have each part of the damper accurately balanced to 1/10 oz in before assembly. These units should not be on the crank for balancing as the inertia weight may not be centered until the engine starts. External balance GM 400 and 454 are identically balanced to GM service balance specifications. The hub and weight only should be installed for crank balance. Since all hub/weights are identically balanced, ATI offers a slip fit hub and weight assembly for both the 400 and 454, allowing you to balance before pressing the damper on the crank. Replacing a damper on a previously balanced engine requires match balancing the Super Damper to the existing damper, unless the previous damper was an unaltered ATI unit. ATI can match balance a Super Damper to your existing unit accurately and promptly.

#### **LASER ENGRAVING**

Approximately 99% of all units are fully degreed in 1° increments for 360° on microprocessor-controlled laser equipment. Custom timing or face lasering (aluminum only) is available for multiple damper orders. \$60 to \$120 for the first part, \$10 each additional - **5 part minimum order**.



#### **PULLEY MOUNTING**

Most units have 3 Chevrolet mounting holes: 3/8-16 on a 3.200" bolt circle for pulley mounting except OEM Chrysler, OEM 3 bolt Fords and 4 bolt Fords. Most crank hubs have a protruding diameter to locate the OEM pulley.

| locate the orivi pulicy. | Pulley mounts:             |
|--------------------------|----------------------------|
| Protruding diameters:    | Chevrolet 3.200" 3 Bolt    |
| Buick, all2.119          | " Ford 3.300"3 Bolt        |
| Chrysler2.250            | " Ford 3.300"4 Bolt        |
| Ford FE & 3852.179       | " Chrysler 2.810"6 Bolt    |
| Pontiac V82.455          | " 5" Dampers 2.750" 3 Bolt |

3 Bolt Fords require pulley holes to be enlarged to 1/2" if Ford pulleys are used on dampers with the GM 3.2" bolt circle. Most have a 4.750" register diameter for locating the Moroso/MSD style trigger wheels.

#### **CUSTOM HUBS**

Most dampers will accept separate crank hubs that can be designed for any engine. They are also available with HTD, Serpentine or Gilmer style drives on the hubs between the engine and the damper, to drive oil or fuel pumps. Some import dampers even have the lower timing gear as an integral unit to the hub. Custom hubs can be

designed and manufactured to suit your needs. Some may require honing before installation.

All custom hubs and dampers require an initial engineering fee which will count as a non-refundable deposit and be applied toward the final invoice price of the custom piece. Pricing will vary depending upon the complexity of the application.

Approximately 8-12 weeks are required to manufacture the hub or complete custom Super Damper. This time can vary greatly on the time of year, however we will always try to beat the estimate for the customer. If you are in need of a special damper or hub not listed in this catalog, contact an ATI Sales Technician or visit our web site at http://www.atiracing.com/products/dampers/hubs/index.htm for more information and to download a custom application form.



LS1 F Body alum, 25 tooth HTD 6 groove serp #016030



Mitsubishi EVO Integral Cam Drive #916025

## **MICRO SLEEVES FOR ALUMINUM HUBS**

Steel micro sleeves for the seal diameter are factory installed and recommended for aluminum hubs in the following applications: SB Ford (#916004), SB Chevy (#916005), BB Chevy (#916005BB), and LS1/LS2 (#973200).

#### **DAMPER OVERHAUL**

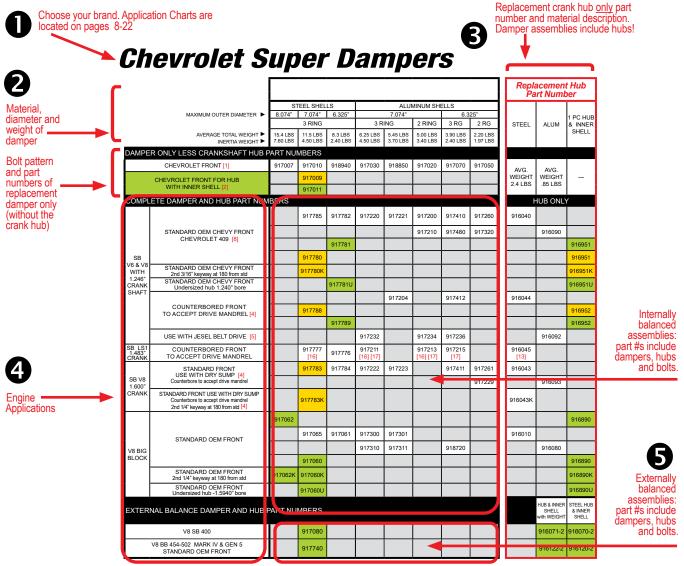
Damper overhaul is available from ATI for \$85.00. Includes fresh elastomer o-rings, new bolts, new face decal and SFI recertification. Extra replacement parts are available at warehouse pricing.

#### **OUTER SHELL COMPONENTS**

Outer Shells for Super Dampers are not available for stocking orders. These shells are available for Drop Ship orders shipping to Engine Builders or Single End Customers only with an added packaging fee.

5" Shells 919174.... \$8.50 7" Shells 919176...\$8.50 6" Shells 919175.... \$8.50 7.5" - 8" Shells 919177....\$8.50

# Reading the Super Damper Charts



- [1] These are damper shell assemblies only without a hub.
- [2] These dampers are outer shell, inertia weight & o-rings. The inner shell is integral with the crank hub.
- [4] Hubs for these assemblies have a 2.280 counterbore. A standard length crank bolt is used & the mandrel bolts to the 3 pulley mounting holes. This eliminates the 4" - 6" long bolt that's ineffective in retaining torque. Adapter #916321 for existing mandrels with 1.245" pilot.
- [5] Aluminum hubs for these assemblies have a 2.250 seal diam, with a .500 wall thickness and fits inside the Jesel lower pulley. This eliminates hub failure at the keyway on engines driving dry sump pumps and pulleys. For Comp Cams style belt drive, use a 7" 2 ring damper due to fitment issues with the cam timing adjustment. Hub must be machined to fit inside lower cam gear.
- 7] Use hub # 916172 for 1.245" crank with BB seal & Chevy bolting.
- [8] Timing pointer must be corrected. Original pointer shows approximately 10° @ TDC (advanced) when the piston is at TDC.
- [13] Use part #916088 for Jesel Belt Drive and steel hub.
- [16] Custom aluminum hub is available. Contact a Sales Technician for more information.



## Color coding within the charts.

Assembly part numbers are color coded to correspond to the <u>bolt pattern</u> listed near the top of the chart. Those without color utilize the standard Chevrolet Front.

= Des (Ch

 Designates a light steel damper - 3.5 lb inertia (Chevy chart only)

- = Chevrolet Front, 6 Bolt
- = Chevrolet Front for Hub with Inner Shell
- = Chrysler Front Blower Drive, 3/8-24 Pulley Bolts
- = Chrysler OEM Front, 5/16" Bolts
- = Ford OEM Front, 4 Bolt Pulley
- = Ford OEM Front, 3 Bolt Pulley
  - = Chevrolet Front for CCW Engine Rotation





|                           |  | Complete Super Damper and Hub Part Number below |                      |                     |                      |                      |                      | Repl<br>Pa           | acemen<br>art Numb   | t Hub<br>per      |                                     |                               |
|---------------------------|--|---|----------------------|---------------------|----------------------|----------------------|----------------------|----------------------|----------------------|-------------------|-------------------------------------|-------------------------------|
|                           |  | ST  | EEL SHEL             | LS                  |                      | ALUI                 | MINUM SH             | ELLS                 |                      |                   |                                     |                               |
|                           | MAXIMUM OUTER DIAMETER ►   | 8.074"  | 7.074"               | 6.325"              |                      | 7.074"               | T                    |                      | 325"                 |                   |                                     | 1 PC HUB                      |
|                           |  |   | 3 RING               | ı                   | 3 R                  |                      | 2 RING               | 3 RG                 | 2 RG                 | STEEL             | ALUM                                | & INNER<br>SHELL              |
|                           | AVERAGE TOTAL WEIGHT ► INERTIA WEIGHT ►  | 15.4 LBS<br>7.60 LBS                            | 11.5 LBS<br>4.50 LBS | 8.3 LBS<br>2.40 LBS | 6.25 LBS<br>4.50 LBS | 5.45 LBS<br>3.70 LBS | 5.00 LBS<br>3.40 LBS | 3.90 LBS<br>2.40 LBS | 2.20 LBS<br>1.97 LBS |                   |                                     | OHEEE                         |
| DAMPE                     | R ONLY LESS CRANKSHAFT HUB F   | PART NUI  | MBERS                |                     |                      |                      |                      |                      |                      |                   |                                     |                               |
|                           | CHEVROLET FRONT [1]  | 917007  | 917010               | 918940              | 917030               | 918850               | 917020               | 917070               | 917050               | AVG.              | AVG.                                |                               |
|                           | CHEVROLET FRONT FOR HUB WITH INNER SHELL [2]   |   | 917009               |                     |                      |                      |                      |                      |                      | WEIGHT<br>2.4 LBS | WEIGHT<br>.85 LBS                   |                               |
| COMPL                     | ETE DAMPER AND HUB PART NUM  | BERS  | 917011               |                     |                      |                      |                      |                      |                      |                   | <br>HUB ONL`                        | <br>                          |
|                           |  | JERO  | 0.47705              |                     | 0.17000              | 0.1700.1             | 0.47000              | 0.7.440              | 0.47000              |                   |                                     |                               |
|                           |  |   | 917785               | 917782              | 917220               | 917221               | 917200               | 917410               | 917260               | 916040            |                                     |                               |
|                           | STANDARD OEM CHEVY FRONT<br>CHEVROLET 409 [8]  |   |                      |                     |                      |                      | 917210               | 917480               | 917320               |                   | 916090                              |                               |
|                           |  |   |                      | 917781              |                      |                      |                      |                      |                      |                   |                                     | 916951                        |
| SB<br>V6 & V8             |  |   | 917780               |                     |                      |                      |                      |                      |                      |                   |                                     | 916951                        |
| WITH<br>1.246"            | STANDARD OEM CHEVY FRONT<br>2nd 3/16" keyway at 180 from std   |   | 917780K              |                     |                      |                      |                      |                      |                      |                   |                                     | 916951K                       |
| CRANK<br>SHAFT            | STANDARD OEM CHEVY FRONT<br>Undersized hub 1.240" bore   |   |                      | 917781U             |                      |                      |                      |                      |                      |                   |                                     | 916951U                       |
| SHAFT                     | COUNTERBORED FRONT TO ACCEPT DRIVE MANDREL [4]   |   |                      |                     |                      | 917204               |                      | 917412               |                      | 916044            |                                     |                               |
|                           |  |   | 917788               |                     |                      |                      |                      |                      |                      |                   |                                     | 916952                        |
|                           |  |   |                      | 917789              |                      |                      |                      |                      |                      |                   |                                     | 916952                        |
|                           | USE WITH JESEL BELT DRIVE [5]  |   |                      |                     | 917232               |                      | 917234               | 917236               |                      |                   | 916092                              |                               |
| SB LS1<br>1.483"<br>CRANK | COUNTERBORED FRONT<br>TO ACCEPT DRIVE MANDREL  |   | 917777<br>[16]       | 917776              | 917211<br>[16] [17]  |                      | 917213<br>[16] [17]  | 917215<br>[17]       |                      | 916045<br>[13]    |                                     |                               |
|                           | STANDARD FRONT<br>USE WITH DRY SUMP [4]  |   | 917783               | 917784              | 917222               | 917223               |                      | 917411               | 917261               | 916043            |                                     |                               |
| SB V8<br>1.600"           | Counterbore to accept drive mandrel  |   |                      |                     |                      |                      |                      |                      | 917229               |                   | 916093                              |                               |
| CRANK                     | STANDARD FRONT USE WITH DRY SUMP<br>Counterbore to accept drive mandrel<br>2nd 1/4" keyway at 180 from std [4] |   | 917783K              |                     |                      |                      |                      |                      |                      | 916043K           |                                     |                               |
|                           |  | 917062  |                      |                     |                      |                      |                      |                      |                      |                   |                                     | 916890                        |
|                           | STANDARD OEM FRONT   |   | 917065               | 917061              | 917300               | 917301               |                      |                      |                      | 916010            |                                     |                               |
| V8 BIG                    | STANDARD CEW FRONT   |   |                      |                     | 917310               | 917311               |                      | 918720               |                      |                   | 916080                              |                               |
| BLOCK                     |  |   | 917060               |                     |                      |                      |                      |                      |                      |                   |                                     | 916890                        |
|                           | STANDARD OEM FRONT<br>2nd 1/4" keyway at 180 from std  | 917062K   | 917060K              |                     |                      |                      |                      |                      |                      |                   |                                     | 916890K                       |
|                           | STANDARD OEM FRONT<br>Undersized hub -1.5940" bore   |   | 917060U              |                     |                      |                      |                      |                      |                      |                   |                                     | 916890U                       |
| EXTERI                    | NAL BALANCE DAMPER AND HUB F   | PART NUI  | MBERS                |                     |                      |                      |                      |                      |                      |                   | HUB & INNER<br>SHELL<br>with WEIGHT | STEEL HUB<br>& INNER<br>SHELL |
|                           | V8 SB 400  |   | 917080               |                     |                      |                      |                      |                      |                      |                   | 916071-2                            | 916070-2                      |
|                           | V8 BB 454-502 MARK IV & GEN 5<br>STANDARD OEM FRONT  |   | 917740               |                     |                      |                      |                      |                      |                      |                   | 916122-2                            | 916120-2                      |

- These are damper shell assemblies only without a hub.
- These dampers are outer shell, inertia weight and o-rings. The inner shell is integral with the crank hub.
- Hubs for these assemblies have a 2.280 counterbore. A standard length crank bolt is used and the mandrel bolts to the 3 pulley mounting holes. This eliminates the 4" - 6" long bolt that's ineffective in retaining torque. Adapter #916321 for existing mandrels with
- Aluminum hubs for these assemblies have a 2.250 "seal" diameter with a .500 wall thickness and fits inside the Jesel lower pulley. This eliminates hub failure at the keyway on engines driving dry sump pumps and pulleys. For Comp Cams style belt drive, use a 7" 2 ring damper due to fitment issues with the cam timing adjustment. Hub must be machined to fit inside lower cam gear.
- Timing pointer must be corrected. Original pointer shows approximately 10° @ TDC (advanced) when the piston is at TDC.

- Use hub #916099 for standard aluminum replacement. Use hub #916088 for Jesel Belt Drive and steel hub.
- 7" dampers will not fit front distributor drive timing covers

Aluminum hub part #916099 is available -ADD \$25 at time of install.

> Part # 916098 adapts an ATI Super Damper to the rear of the





#917246 LS1 Y Body with AC Pulley The ATI Serpentine Super Damper contains grooves for serpentine belts machined into the outer damper shell. The dampers come standard with 6 outer grooves for standard OEM drive systems. 8 and 10 grooves are available for supercharger applications. Crank hubs may be fitted with a 6 groove serpentine pulley to drive external oil pumps or vehicle accessories.

| 164 16                        | Complete Super Damper and<br>Hub Part Number below |                |                  |                   |           | Shell<br>Assembly<br>Less Hub |                   | C Pulley<br>ve Serp | Replacement<br>Hubs [2] |                   |                   |                |
|-------------------------------|--|----------------|------------------|-------------------|-----------|-------------------------------|-------------------|---------------------|-------------------------|-------------------|-------------------|----------------|
| F21 - F                       | S2 - LS3 - LS6 - L76                               | STEEL ALUMINUM |                  |                   |           |                               |                   |                     |                         | STEEL             | ALUM              | 1 PC           |
|                               | MAXIMUM OUTER DIAMETER ►                           | 7.425"         | 7.480"           | 6.780"            | 6.235"    | 5.670"                        | 6 GROOVE<br>SERP  | OEM OD              | 10% UD                  |                   |                   | HUB &<br>INNER |
|                               | AVERAGE WEIGHT ▶                                   | 9.75 LBS       | 7.30 LBS         | 4.5 LBS           |           |                               |                   |                     |                         | AVG WT<br>2.9 LBS | AVG WT<br>1.4 LBS | SHELL          |
|                               | OEM DIAMETER WITH A/C PULLEY                       | 917242         | 0.4700.4         |                   |           |                               | 917015            | 916734              |                         | 916031            |                   |                |
| LS1                           | OEM DIAMETER - NO A/C PULLEY                       |                | 917264<br>917302 |                   |           |                               | 917073<br>917073  |                     |                         | 916031            |                   |                |
| F BODY<br>'98 -'02            | 10% UD WITH A/C PULLEY                             |                | 017002           | 917276 [5,7]      |           |                               | 917071-44         |                     | 916732                  | 916031            |                   |                |
| 90 - 02                       | 10% UD   |                |                  | 917277 [5,7]      |           |                               |                   |                     |                         | 916031            |                   |                |
| CAMARO<br>FIREBIRD            | NO A/C PULLEY                                      |                |                  | 917243 [5,7]      |           |                               | 917071-44         |                     |                         |                   | 916035            |                |
| TINEBIND                      | 25% UD - ACCESSORIES<br>10% UD A/C PULLEY          |                |                  |                   |           | 918845<br>[8,10,12]           |                   |                     | 916179                  |                   |                   | 916347         |
| LS1/LS2<br>V BODY             | 25% UD - ACCESSORIES<br>NO A/C PULLEY              |                |                  |                   |           | 918844<br>[8,10]              |                   |                     |                         |                   |                   | 916347         |
| '04-'06<br>GTO                | OEM DIAMETER<br>8MM HTD 25 TOOTH DRY SUMP PULLEY   |                | 918852 [8]       |                   |           |                               | 917073            |                     |                         | 916037A           |                   |                |
| 010                           | 10% UD<br>8MM HTD 25 TOOTH DRY SUMP PULLEY         |                |                  | 918855            |           |                               | 917071            |                     |                         | 916037A           |                   |                |
| Y BODY                        | OEM DIAMETER                                       | 917246         |                  |                   |           |                               | 917015CSX         | 916734              |                         | 916032M3          |                   |                |
| CORVETTE                      | WITH A/C PULLEY [6]                                |                | 917266           |                   |           |                               | 917074CS          |                     |                         |                   |                   |                |
| (Not Grand                    | OEM DIAMETER - NO A/C PULLEY                       |                | 917303           |                   |           |                               | 917073CS          |                     |                         | 916032M3          |                   |                |
| Sport)<br>LS1<br>'97 - '04 C5 | 10% UD WITH A/C PULLEY                             |                |                  | 917278<br>[1,5,6] |           |                               | 917071CS-44X      |                     | 916732                  | 916032M3          |                   |                |
| LS2                           | 10% UD   |                |                  | 917279 [1,5,6]    |           |                               | 917071CS-44       |                     |                         | 916032M3          |                   |                |
| '05 - '07 C6<br>LS3           | NO A/C PULLEY                                      |                |                  | 917247 [1,5,6]    |           |                               | 0110110011        |                     |                         |                   | 916036            |                |
| '08 - '13 C6                  | SMOOTH - NO A/C<br>OEM DIAMETER                    |                |                  |                   | 917307    |                               |                   |                     |                         | 916032M3          |                   |                |
| LS6 Z06                       | 8MM HTD 28 TOOTH DRY SUMP PULLEY                   |                | 917304           |                   |           |                               | 917073CS          |                     |                         | 916033A           |                   |                |
| '01 - '04 C5                  | 10% UD<br>8MM HTD 28 TOOTH DRY SUMP PULLEY         |                |                  | 917289            |           |                               | 917071CS          |                     |                         | 916033A           |                   |                |
| G8/L76<br>'08-'09             | 25% UD - ACCESSORIES<br>10% UD A/C PULLEY          |                |                  |                   |           | 918848<br>[11,12]             |                   |                     | 916179                  |                   |                   | 916349         |
| NEW "SS"                      | 25% UD - ACCESSORIES<br>NO A/C PULLEY              |                |                  |                   |           | 918847                        |                   |                     |                         | 916349D           |                   |                |
| LS1/ LS                       | S2 F & Y BODY NON SERPENTINE                       |                | USE A            | NY NON-SERPEN     | NTINE SHE | LL ASSEMB                     | LY (2-RING and 3- | RING)               |                         | 916045 [9]        | 916099 [9]        |                |

- Requires shorter serpentine belt. Goodyear #4060785 for accessories and #4040405 for AC. All hubs have 3/16 key at standard SB  $10^\circ$  location.
- Contains 40 durometer rubber. Not for full race engines. Specify 66 rubber or call.
- Damper assemblies have all countersunk bolts so nothing protrudes past the front of damper. If you have an older damper and are ordering a new shell assembly only, you must cut a .090" x 45° chamfer on the front of your hub. ATI can also perform this operation for \$40.
- Belts: A/C #4040390 ~ Accessories #4060775.

- Requires 1.25" longer crank bolt (included).
- Use #916088 for Jesel Belt Drive and steel hub. For .005 undersized steel hub, order #916045U.
- Requires shorter belts: Gates #K060760 6 rib, #4040390 4 rib
- Requires shorter belts: Gates #K060775 6 rib, Goodyear #K040405- 4 rib, 25040353 AC.
- [12] For no A/C pulley, use #916179D pulley delete ring.

Complete Super Damper and

**Hub Part Number below** 

| LS3 | 2010-2013 GRAND SPORT        |
|-----|------------------------------|
| LS7 | 2014-2015 Z28 CAMARO, Z BODY |
| 157 | - ISQ Y RODY CORVETTE        |

#918624 LS9 ZR1 Corvette 14% Overdrive

| CUNVE  | MAX. OUTER DIAM. ▶                                       | 8.530"     | 8.25"      | 7.530"     | 7.480"                   | 7.650"                  | 6.730"   |             |     | AVG. WT. |
|--|--|------------|------------|------------|--------------------------|-------------------------|----------|-------------|-----|----------|
| AVERAGE WEIGHT ▶   |  | 11.50 LBS  | 11.75 LBS  | 6.75 LBS   | 9.00 LBS                 |                         | 4.5 LBS  |             |     | 2.9 LBS  |
| LS3 /LS7 [4]<br>DRY SUMP   | 8 RIB W/ 4 RIB A/C PULLEY                                |            |            |            |                          | 918620 <mark>[2]</mark> |          | 917049 [1]  | ı   | 916058   |
| OEM SIZE   | 8 RIB NO A/C PULLEY                                      |            |            |            | 918620N                  |                         |          | 917049N [1] |     | 916058   |
| LS3 /LS7 [4]<br>DRY SUMP   | 8 RIB 10% UD, OEM DIAM.<br>A/C PULLEY                    |            |            |            | 918620U <mark>[2]</mark> |                         |          | 917049U     |     | 916058U  |
| 10% U/D  | 8 RIB 10% UD, NO A/C PULLEY                              |            |            |            |                          |                         | 918620UN | 917049UN    |     | 916058U  |
| LS3 /LS7 [4]<br>DRY SUMP   | 10 RIB 8" 10% OD - OEM AC<br>PULLEY, SINGLE 3/16" KEYWAY |            | 918622 [2] |            |                          |                         |          | 917089      |     | 916058   |
| LS9  | ZR1 CORVETTE, OEM DIAM.                                  |            |            | 918634 [2] |                          |                         |          | 917097      | П   | 916107   |
| LOS  | ZR1 CORVETTE, 14% OD [3]                                 | 918624 [2] |            |            |                          |                         |          | 917093      |     | 916107   |
| LS7/LS9 DRY SUMP WITH LS3 CAMARO<br>ACCESSORY DRIVE, 6 & 4 RIB<br>See chart on page 10 for more options. |  |            |            |            | 918639                   |                         |          | 917073      |     | 916431   |
|  |  |            |            |            |                          |                         |          |             | , - |          |

Utilizes 60 durometer rubber.
Non-removable A/C pulley - OEM diameter.
Contact Lingenfelter for belt and more information.
2010 - 2013 LS3 Corvette Grand Sport coupes with manual transmission come equipped with a dry sump system, LS7 damper is required.

Note! All hubs have 3/16 key at standard SB 10° location. 8 groove and 10 groove shell assemblies are available for supercharger applications. Consult your ATI Sales Technician for more information.



Replacement

Hubs

Shell Assy

Less Hub



# 2010 - 2015 Z Body Camaro and Gen 3 Vortec Truck accessory location on an LS7 with OEM length crank snout Does not work with 2014 - 2015 Z28! Call us for more information

Step 1 - Start with Hub #916431 Step 2 - Choose your serpentine drive:

|                     | CORRESPONDING<br>PART #S |        |  |  |  |  |
|---------------------|--------------------------|--------|--|--|--|--|
| SERPENTINE<br>DRIVE | SHELL<br>ASSEMBLY        | BOLTS  |  |  |  |  |
| OEM DIAM, 6 RIB     | 917073                   | 950213 |  |  |  |  |
| OEM DIAM, 8 RIB     | 917025                   | 950209 |  |  |  |  |
| 5% OD, 8 RIB        | 917107                   | 950213 |  |  |  |  |
| 10% OD, 8 RIB       | 917108                   | 950213 |  |  |  |  |
| OEM, 10 RIB         | 917034X                  | 950209 |  |  |  |  |
| 4% OD, 10 RIB       | 917091                   | 950209 |  |  |  |  |
| 6% OD, 10 RIB       | 917094                   | 950209 |  |  |  |  |

#### Step 3 - Choose your A/C pulley size:

| AC SIZE PULLEY       | PART #          |
|----------------------|-----------------|
| OEM DIAMETER - 7.50" | 916734B [1] [2] |
| 6% UD - 7.00"        | 916734 [1] [2]  |
| 17% UD - 6.25"       | 916732 [1]      |

[1] Must use A/C pulley. Contact ATI for non- A/C use! [2] Order #916734M1 for 1998 - 2002 F Body Camaros

\*Note! All percentages are calculated from an OEM LS3 Camaro-based Damper

| PART#   | DESCRIPTION   |
|---------|---|
| 918643  | LS7 DRY SUMP WITH F BODY ACCESSORIES                              |
| 918639  | LS7 DRY SUMP WITH 2010 CAMARO / TRUCK<br>ACCESSORIES - LONG SNOUT |
| SK286R  | LS7 WET SUMP WITH 2010 CAMARO / TRUCK<br>ACCESSORIES - LONG SNOUT |
| SK286S  | LS7 WET SUMP - LONG SNOUT   |
| SK128H6 | LS9 WET SUMP - LONG SNOUT   |

on these new applications!

Hubs [1]

STEEL

AVG WT 2.9 LBS

916430M

916430M

916430M

916032H

Replacement

Hubs

916032H 916032H 916032H 916032M3 916032M3



#918629 LS3 Z Body 2010+ Camaro 10% UD with OEM AC Pulley

## LS3 AND LSA Z BODY 2010 - 2015 CAMARO

|   |                               | ALUM    | IIVC |
|---|-------------------------------|---------|------|
|   | MAX OUTER DIAM ▶              | 7.480"  |      |
|   | AVERAGE WEIGHT ▶              | 7.9 LBS | 4    |
| Z BODY<br>_S3 2010 - 2015<br>CAMARO [5] | OEM DIAMETERS WITH A/C PULLEY | 918628  |      |
|   | OEM DIAMETERS NO A/C PULLEY   | 918644  |      |
|   | 10% UD WITH A/C PULLEY [2]    |         |      |

| S3 2010 - 2015 | OEM DIAMETERS NO A/C PULL     |
|----------------|-------------------------------|
| CAMARO [5]     | 10% UD WITH A/C PULLEY [2]    |
| Z BODY         | /, LSA 2012- 2015 ZL-1 CAMARO |
| 2009 - 2       | 2015 CADILLAC CTS-V LSA [4]   |
|                | 0//01 0 //05 /00/ //          |

- 1] All hubs have 3/16 key @ std SB 10° location.
- [2] Only OEM A/C pulley size available for LS3 Camaro. NAPA belt #s 25060827, 25040353AC.
- Rear A/C Complete Super Shell Pulley 4 Groove Damper and Hub Part Assembly Number below Less Hub Serp 6 GROOVE 6.780 OEM OD 4.5 LBS 917073 916734B 917073 918629 917071 916734B 918854 916734
- No supercharger pulley supplied. Must choose #916153 (OEM), #916105 (5% OD), #916106 (10% OD), #916227 (17% OD), #916159 (25 %OD).
- For dampers requiring an LS7 / LS9 dry sump with 2010 2015 Camaro accessories drives, see chart above.

Complete Super Damper

and Hub Part Number below

LICHTWEIGHT ALLIMINIUM



#918854 LSA Cadillac CTS-V Shown with 5% OD Pulley

## CADILLAC CTS-V LS2/LS6 & LSA

| LS2/LS6 & LSA  | LIGITI WEIGITI |                         |        |
|--|----------------|-------------------------|--------|
| OUTER DIAMETER ►   | 7.480"         | 6.780"                  |        |
| 2016+ LT4 CADILLAC CTS-V*                                  | 918856 [1]     |                         |        |
| '09 - '15 CADILLAC CTS-V LSA/ '12 - '15 ZL1 CAMARO - NO AC | 918859 [1] [4] |                         |        |
| 2009 - 2015 CADILLAC CTS-V LSA*                            | 918854 [1] [4] |                         | 916734 |
| '04-'07 CTS-V LS2/LS6 10% UD                               |                | 917278 <mark>[2]</mark> | 916732 |
| '04-'07 CTS-V LS2/LS6 OEM DIAMETER                         | 917266 [3]     |                         | 916734 |
|  |                |                         |        |

- [1] No supercharger pulley supplied. (Sold separately, see chart at right.)
- [2] CTS-V is 10% UD Use Duralast Pt # 375K4 for AC pulley and Gates Pt # K060806, 6 rib for accessory drive.
- [3] Damper assemblies have all countersunk bolts so nothing protrudes past front of damper. If you have an older damper and are ordering a new shell assembly only, you must cut a .090" x 45° chamfer on the front of your hub. ATI can also perform this operation for \$40 if you send your hub in.
- [4] Optional upgrade to stainless ARP bolts available.

\* Part # 918854 and 918856 - When making over 20 lbs of boost, you must pin the crankshaft in 2 locations or if you have your crankshaft out of the engine, have two (2) keyways cut into it 180° apart. ATI offers a stronger, heat-treated and double keywayed hub. Available outright or as a \$25 upgrade on new orders Part # 916032H2.

#### **Supercharger Pulleys**

AC Pulley

| Part # | 2009-<br>2015 | 2016+    | Drive<br>Diam. | # of<br>Grooves | RN\$     |
|--------|---------------|----------|----------------|-----------------|----------|
| 916153 | OEM           | 2.5% UD  | 7.835"         | 8               | \$195.58 |
| 916105 | 5% OD         | 3.25% OD | 8.295"         | 8               | \$195.58 |
| 916106 | 10% OD        | 8% OD    | 8.690"         | 8               | \$195.58 |
| 916227 | 17% OD        | 15% OD   | 9.170"         | 8               | \$195.58 |
| 916159 | 25% OD        | 21.5% OD | 9.90"          | 10              | \$210.59 |

Contact LPE for more options: 260-724-2552 or visit www.lingenfelter.com.

## **Pinning Your LS and Late Model Super Dampers**



Many late model engines, including the LS and Late HEMI, do not have built-in factory crank keyways. Therefore, ATI recommends that for these applications where no keyway is available, "pinning" the damper hub to the crank; in fact it is mandatory in high load situations when a supercharger is driven off crank. This process is designed to eliminate the hub/damper from spinning on the crank snout. ATI offers Crank Pin Drill Fixture Kits for most popular LS and Late Model HEMI applications including HEMI Trucks and the Hellcat/Demon. See page 24.



#918427-16 LS based 2016 COPO 427

|    |          | SUPE | R DAM |      |
|----|----------|------|-------|------|
| A  | *        | 3    | 0     | PA I |
|    | 41       | 0    |       |      |
| W  | a        | 0    | - 6   |      |
| ·V | <b>.</b> |      |       |      |

GEN 2 LT1 / LT4 F Body

# **GM LS AND LT BASED**

| COPO      | CRATE ENGINES  | Complete Super Damper<br>and Hub Part Number below | Shell<br>Assy<br>w/o Hub | A/C<br>Pulley |
|-----------|--|--|--------------------------|---------------|
| 2016 +    | LS - 350 - A BODY<br>SUPERCHARGED 7.95" OD ALUMINUM              | 918327-16  | 917138                   | 916732        |
| 2012-2015 | LS - 350, 396, 427 - Z BODY<br>NAT. ASPIRATED 7.48" OD ALUMINUM  | 918427 [1]   | 917073                   | 916732        |
| 2016 +    | LS - 350, 396, 427 - A BODY<br>NAT. ASPIRATED 7.074" OD ALUMINUM | 918427-16  | 918850                   | 916794        |
| 2016 +    | LT - 376 - A BODY<br>NAT. ASPIRATED 7.074" OD ALUMINUM           | 918376   | 917030                   | 916794        |

| Replacement<br>Steel Hubs |
|---------------------------|
| 916430MK (Dual Key)       |
| 916430M                   |
| 916045                    |
| 916315                    |

[1] Can be built with a smooth shell assembly #918850 and titanium bolts

Shell Assembly

Less Hub

| 1992  | - 1997 |
|-------|--------|
| LT1 - | LT4    |

Y BODY

| T1 - LT4           |                                     | STEEL    | ALUMINUM |         |               |
|--------------------|-------------------------------------|----------|----------|---------|---------------|
|                    | MAX OUTER DIAM ▶                    | 7.425"   | 7.480"   | 6.780"  | 6 GROOVE SERP |
|                    | AVERAGE WEIGHT ►                    | 9.75 LBS | 6.75 LBS | 4.5 LBS |               |
| B BODY             | GEN 2 LT1<br>IMPALA CAPRICE [8] [9] |          |          | 917327  | 917071-44     |
| F BODY             | GEN 2                               | 917270   |          |         | 917015        |
| CAMARO<br>FIREBIRD | LT1 - LT4<br>[1] [5]                |          | 917268   |         | 917073        |

917274 [10]

Complete Super Damper

and Hub Part Number below

|   | Replacement<br>Hubs [3]       |
|---|-------------------------------|
|   | 4140<br>HEAT-TREATED<br>STEEL |
|   | 2.9 LBS                       |
|   | 916049A                       |
| П | 916047A [6]                   |
|   | 916047A <mark>[6]</mark>      |
|   | 916096A                       |
|   | 916096A                       |
|   |                               |

Dampers furnished with #916320 hub spacer. For 1997 & up Camaro/Firebird or 1996 & up Corvette engine reluctor wheel; discard spacer provided

GEN 2

- All hubs have 3/16 key @ std SB 10° location.
- Washer #953070 is required with LT1 hubs and is shipped with dampers.
- This hub has a 3-bolt pulley pattern.
- Due to variations in GM's production, the spacer provided may or may not be needed on your application.
- [9] Damper is 10% UD from OEM. Use belt #4060630[10] 1992 and 1993 models may need a longer belt.

917275

Note: 8 groove and 10 rib shell assemblies are available for

917015

917071-44

supercharger applications. Consult your ATI Sales Technician. #917017 (7 1/2" diameter, 8 rib, steel)

#917075 (6 3/4" diameter, 8 rib, aluminum)

## 2019 LT5 - ZR1 CORVETTE 2016+ LT1 A BODY CAMARO - LT4 ZL1, CTS-V 2014+ LT1 AND LT4 Y BODY CORVETTE



[6] Optional upgrade to stainless ARP bolts available. [7] Includes OEM GM LS crank bolt#951499

LT1, LT4, LT5 Super Damper with 5% OD Pulley

| MAX. OUTER DIAM ►                              | 7.480"   |  |
|--|--|--|
| AVERAGE WEIGHT ►                               | 7.30 LBS   |  |
| LT1 CAMARO SS, WET SUMP                        | 040056 *   |  |
| LT4 CAMARO ZL1,<br>CADILLAC CTS-V WET SUMP [2] | 918856 <b>*</b><br>[ <mark>7]</mark>   |  |
| LT1 CAMARO SS, WET SUMP - 10% UD               | 918857 [4] [7]   |  |
| LT1 CORVETTE STINGRAY, WET SUMP                | 917314 [5] [6]<br>Includes bolt  |  |
| LT1 CORVETTE STINGRAY, DRY SUMP                | 917315 * [6]   |  |
| LT4 CORVETTE STINGRAY, DRY SUMP [1]            | Includes bolt  |  |
| LT5 CORVETTE ZR1, DRY SUMP [3]                 | 917316 [6]<br>Includes bolt  |  |
|  | AVERAGE WEIGHT LT1 CAMARO SS, WET SUMP  LT4 CAMARO ZL1, CADILLAC CTS-V WET SUMP [2]  LT1 CAMARO SS, WET SUMP - 10% UD  LT1 CORVETTE STINGRAY, WET SUMP  LT1 CORVETTE STINGRAY, DRY SUMP  LT4 CORVETTE STINGRAY, DRY SUMP [1] |  |

Complete Super Damper and Hub Part Number below Replacement Hubs ALUMINUM STEEL AVG. WT. 2.9 LBS 916032H

[4] Will fit 2016+ CTS-V and 2017+ ZL1 but is NOT recommended for their HP levels Use #916957 spacers with supercharger pulleys for #917314 LT1 Wet Sump Corvette Super Damper. Also requires (6) #951426 bolts.

\* Part # 917315 and 918856 - For applications making over 20 lbs of boost, ATI offers a stronger, heat-treated and double keywayed hub Available outright or as a \$25 upgrade on new orders. Part #916164H2 for 917315 and #916032H2 for 918856

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov



## [1] Requires a supercharger pulley.

| Pulley |                            | Diam.  | Grooves | Part #    | RN \$    |
|--------|----------------------------|--------|---------|-----------|----------|
|        | Procharger<br>LT1 Dry Sump | 8.290" | 8       | 916163    | \$193.74 |
|        | LT4 Dry Sump, 5% OD        | 8.437" | 8       | 916163-5  | \$210.59 |
|        | LT4 Dry Sump, 10% OD       | 8.800" | 8       | 916163-10 | \$248.09 |
|        | LT4 Dry Sump, 15% OD       | 9.240" | 8       | 916163-15 | \$240.65 |
| ĺ      | LT4 Dry Sump, 20% OD       | 9.602" | 8       | SK1040-B5 | \$249.00 |
|        |                            |        |         |           |          |

## [2] For other CTS-V dampers, see page 10.

| Pulley   | Drive<br>Diam. | #<br>Grooves | Part # | RN\$     |
|----------|----------------|--------------|--------|----------|
| 2.5% UD  | 7.835"         | 8            | 916153 | \$195.58 |
| 3.25% OD | 8.295"         | 8            | 916105 | \$195.58 |
| 8% OD    | 8.690"         | 8            | 916106 | \$195.58 |
| 15% OD   | 9.170"         | 8            | 916227 | \$195.58 |
| 25% OD   | 9.90"          | 10           | 916159 | \$210.59 |

#### [3] Requires an 11 groove supercharger pulley.

| Pulley                | Drive<br>Diam. | Grooves | Part #    | RN\$     |
|-----------------------|----------------|---------|-----------|----------|
| 2019 ZR1 LT5 - 0EM    | 8.07"          | 11      | 916244    | \$195.58 |
| 2019 ZR1 LT5 - 5% OD  | 8.48"          | 11      | 916244-5  | \$195.58 |
| 2019 ZR1 LT5 - 10% OD | 8.88"          | 11      | 916244-10 | \$248.09 |
| 2019 ZR1 LT5 - 15% OD | 9.28"          | 11      | 916244-15 | \$210.59 |
| 2019 ZR1 LT5 - 20% OD | 9.68"          | 11      | 916244-20 | \$200.56 |

5mm to 6mm Step Key modified for 2019 Chevy ZR1 #918955....\$21.58

916032M3 916154

916164

916294H



#### All pulleys sold separately

Contact LPE for more options: 260-724-2552 or visit www.lingenfelter.com







LS1 K Body with AC Pulley

## **VORTEC TRUCK, SSR, TRAILBLAZER**

OUTER DIAMETER ▶ **LS1 / LS2** AVERAGE WEIGHT ▶

| GEN 3 & 4 VORTEC TRUCK                 |
|--|
| INCLUDES 4.8 / 5.3 / 6.0 L TRUCK       |
| SSR ('03 - '06) LS1 & LS2              |
| TRAILBLAZER SS ('06 - '09) LS2         |
| GEN 3 & 4 VORTEC TRUCK 10% UD          |
| GEN 3 & 4 VORTEC TRUCK - NO A/C PULLEY |

| Complete Super Damper<br>and Hub Part Number below |          |        | Shell<br>Assembly<br>Less Hub | Rear<br>A/C Pulley<br>4 Rib Serp |  |
|--|----------|--------|-------------------------------|----------------------------------|--|
| STEEL  | ALUMINUM |        |                               |                                  |  |
| 7.425"   | 7.480"   | 6.78"  | 6 RIB<br>SERP                 | OEM OUTER  <br>DIAMETER          |  |
| 9.75 LBS   |          |        | OLIV                          | <b> </b>                         |  |
| 917286 [2]   |          |        | 917015                        | 916734B                          |  |
|  | 918628   |        | 917073                        | 916734B                          |  |
|  |          | 918629 | 917071                        | 916734B                          |  |
|  | 918644   |        | 917073                        |                                  |  |

eplacement Hubs [1] STEEL 291BS 916430M 916430M 916430M

Replacement Hubs [1]

916433

916437

All hubs have 3/16 key @ std SB 10° location.

Please note: 8 rib and 10 rib shell assemblies are available for supercharger applications. Consult your ATI Sales Technician for details. #917017 (7 1/2" diameter, 8 rib, steel) or #917075 (6 3/4" diameter, 8 rib, aluminum).

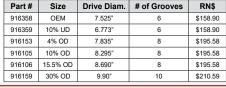
| GEN V TRUCK |  |
|-------------|--|
|             |  |
|             |  |
|             |  |

Must specify pulley size and purchase separately (OEM shown)

| Front drive pulley NOT included,<br>but available in OEM, underdrive<br>and overdrive separately. (Below) | Complete Super<br>Damper and Hub Part<br>Number below | Shell<br>Assembly<br>Less Hub |
|---|---|-------------------------------|
| 2014-2018 4.3L LV3<br>2014-2018 5.3L L83 L8B<br>2015-2019 6.03L L96<br>2014-2018 6.2L L86                 | 918645 [2]<br>Includes crank bolt #951499             | S                             |
| 2018+ 4.3L LV3<br>2019+ 5.3L L84& 6.1L L87 & 6.2L L87<br>2020+ 6.6L L8T                                   | 917306 [2]<br>Includes crank bolt #951499             | 918645S                       |

All hubs have 3/16 key @ std SB 10° location.
 Optional upgrade to stainless ARP bolts available. Consult a sales tech.

#### OPTIONAL FRONT DRIVE PULLEYS Part # Size Drive Diam. # of Grooves RN\$ 916358 OEM 7.525 \$158.90





#918645 Gen V L86 Truck

## **ACCESSORY PULLEYS FOR** 2010 - 2015 LS3 CAMAROS AND LS BASED TRUCKS

Replace your standard A/C pulley with an underdrive 3" 4-groove aluminum pulley or an aluminum 31 tooth 8mm HTD drive pulley. Now you can easily drive a relocated alternator, vacuum pump or a dry sump pump with your ATI Super Damper. It's as easy as specifying the rear pulley at the time of your order. Available for any damper using 916430M or 916430MK hub.

| ALUMINUM PULLEY, 4 GROOVE     | 916165 |
|-------------------------------|--------|
| ALUMINUM 8MM HTD DRIVE PULLEY | 916166 |

| WHEN ORDERED WITH A SUPER DAMPER |        | \$85.00  |
|----------------------------------|--------|----------|
| IF ORDERED AS A "PULLEY ONLY":   | 916165 | \$118.53 |
|                                  | 916166 | \$173.25 |



## ECOTEC 4 CYL. 2.0L/2.2L/2.4L

STEEL W/ INNER

SHELL

916753

| Comple<br>Damper an<br>Number | Replac<br>Hu | en<br>ıbs |    |
|-------------------------------|--------------|-----------|----|
| ALUM                          | IINUM        | STEEL     | ST |
| 6.776" OD                     | 5.670" OD    | SIEEL     | ا  |
| 4.5 LBS                       |              | 2.9 LBS   | ١  |
| 917287                        |              | 916752    |    |
|                               | 917288 [2]   |           | 9  |

All hubs have 3/16 key @ std SB 10° location. 8 groove shell for supercharged upgrades, OEM 6 groove location. When using the 14% UD w/ AC, Alternator and Tensioner, use belt K050390. Fits all LSJ, LNF, LHU, LDK & LES.

[2] 12% UD from stock; not for over 800 HP on the street, 6 rib only.

## Cam Sensor Bracket Kit



ATI's billet aluminum bracket kits are designed for LS engines using Jesel Belt drives by providing 4 trigger cam signal resolution. Includes a late model camshaft reluctor and bracket for standard or raised cams. The bracket accepts the OEM sensor and bolt without interfering with OEM or electric water pumps.

| KIT - STANDARD CAM          | 184500\$279.00  |
|-----------------------------|-----------------|
| KIT - RAISED CAM            | 184500R\$289.00 |
| BRACKET ONLY FOR RAISED CAM | 184502R\$269.00 |

All 2010 - 2015 Z Body Camaro dampers are compatible with this application, including OEM 6 rib as well as 8 rib and 10 rib overdrive blower dampers. (See page 10 for more information.)



# **GM Supercharged Dampers**

## ATI Supercharger Super Damper over the strongest foundation to run your blower belt on the market!

- **✓**4140HT billet steel hubs
- ✓ Captured / short bolt design for a solid clamp
- ▼Thick walled hubs available ▼Rear HTD drives available
- √Thin section seals available √6 accessory drive bolt holes for bolt-on blower pulley
- ✓ Dual 3/16" or 1/4" keyways ✓ Fine thread bolt holes available

| CO C |
|--|
| ES                                       |

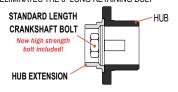
| COMPLETE DAMPER<br>HUB PART NUMBER   |                                | MAT'L   | OUTER<br>DIAM | TOTAL<br>WEIGHT | INERTIA<br>WEIGHT | COMPLETE<br>DAMPER<br>& HUB<br>PART # | REPLACEMENT<br>CRANK HUBS |
|--|--------------------------------|---------|---------------|-----------------|-------------------|---------------------------------------|---------------------------|
| SB BLOWER W/ 1.246" CRANI<br>2 - 3/16" KEYWAYS<br>***8 lbs of boost or less only in<br>Street applications OK to 12          | n race apps.                   | STEEL   | 7.074"        | 10.7 LBS        | 3.65 LBS          | 918872E                               | 916133 [1]                |
| SB BLOWER WITH BBC 1.600<br>CRANKSHAFT - 3/16" & 1/4" K<br>180° APART  |                                | STEEL   | 7.074"        | 10.95 LBS       | 3.65 LBS          | 918873E                               | 916134 <b>[4] [3]</b>     |
| SB, 6 BOLT 3/8-16 CHEVY FRO<br>KEYWAYS, 180° APART<br>***BB Chevy Seal Diameter<br>#925502 cover***                          |                                | STEEL   | 7.074"        | 13.25 LBS       | 4.55 LBS          | 918869                                | 916172                    |
| 1997 - 2013 LS1, 2, 3, 6 Y BO  | DY, G8, SS                     | ALUM    | 8.275"        | 11.60 LBS       | 3.65 LBS          | 917309                                | 916032H                   |
| 1997 - 2013 LS1, 2, 3, 6 YBO<br>& 2004 - 2007 CTS-V (8 & 4 R   |                                | STEEL   | 7.425"        | 14.05 LBS       | 3.65 LBS          | 917345                                | 916032H                   |
| 1997 - 2013 LS1, 2, 3, 6 YBO<br>& 2004 - 2007 CTS-V (10 & 4 F  |                                | ALUM    | 7.530"        | 11.00 LBS       | 3.65 LBS          | 917347X                               | 916032H                   |
| LS1 F BODY (8 & 4 RIB)   |                                | STEEL   | 7.425"        | 16.00 LBS       | 3.65 LBS          | 917345A                               | 916031                    |
| LS1 / LS2 F BODY CAMARO / FIREBIRD<br>& V BODY GTO<br>6 BOLT PATTERN FOR BOLT ON<br>BLOWER PULLEY, SINGLE 3/16"<br>KEYWAY    |                                | STEEL   | 7.425"        | 15.15 LBS       | 3.65 LBS          | 918853                                | 916031S <b>[5]</b>        |
| LS3 Z-BODY 2010 - 2015 CAMARO &<br>GEN 3 VORTEC TRUCK<br>6 BOLT PATTERN FOR BOLT-ON<br>BLOWER PULLEY, SINGLE 3/16"<br>KEYWAY |                                | ALUM    | 7.480"        | 14.00 LBS       | 4.0 LBS           | 918635                                | 916430M                   |
| LS3 2010-2015 CAMARO & GEN 3<br>VORTEC TRUCK - 4% OD (10 & 4 RIB)  |                                | ALUM    | 7.950"        | 14.30 LBS       | 3.65 LBS          | 918632                                | 916430M                   |
| LS3 2010-2015 CAMARO & GE<br>VORTEC TRUCK - 4% OD (8 &   |                                | STEEL   | 7.425"        | 17.00 LBS       | 3.65 LBS          | 917285                                | 916430M                   |
| LS3 Z BODY CAMARO<br>2010 - 2015   | 10 RIB, 8"<br>6% OD<br>WITH AC | ALUM    | 8.190"        | 12.80 LBS       | 3.65 LBS          | 918625                                | 916430M                   |
| LS1/LS2 C & K BODY TRUCK<br>SSR, AND TRAILBLAZER   | 10 RIB,<br>OEM<br>WITH AC      | ALUM    | 7.530"        | 11.90 LBS       | 3.65 LBS          | 918627                                | 916430M                   |
| LS7 Y BODY, 10 RIB 8" 10% OD<br>PULLEY, SINGLE 3/16" KEYWA   |                                | ALUM    | 8.250"        | 10.45 LBS       | 3.35 LBS          | 918622                                | 916058                    |
| LS9 Y BODY, 11 & 6 RIB, 14%  | OD                             | ALUM    | 8.530"        | 13.70 LBS       | 4.55 LBS          | 918624                                | 916107                    |
| LS9 Y BODY, 11 & 6 RIB   |                                | ALUM    | 7.530"        | 11.90 LBS       | 4.55 LBS          | 918634                                | 916107                    |
| BB BLOWER 3/16" & 1/4" KEYWAYS,  |                                | STEEL   | 7.074"        | 12.05 LBS       | 4.55 LBS          | 918871E                               | 916145                    |
| 180°APART  |                                | ALUM    | 7.074"        | 9.50 LBS        | 4.55 LBS          | 918870E                               | 916145                    |
| BB BLOWER 3/8-24 CHEVY FRONT 3/16" & 1/4" KEYWAYS, 180° APART  |                                | STEEL   | 7.074"        | 11.60 LBS       | 4.55 LBS          | 917064                                | 916891 [2]                |
| BB BLOWER DRIVE WITH JESEL BELT<br>DRIVE 3/16" & 1/4" KEYWAYS, 180°<br>APART<br>HUB HAS 24 TOOTH 8MM HTD ACCESS.<br>DRIVE    |                                | STEEL   | 7.074"        | 11.95 LBS       | 4.55 LBS          | 918874E                               | 916144                    |
| EXTERNAL BALANCE DA  | D HUB P                        | ART NUM | BERS          |                 |                   |                                       |                           |
| BB BLOWER, 3/16" & 1/4" KE<br>180° APART   | YWAYS                          | STEEL   | 7.074"        | 13.40 LBS       | 4.55 LBS          | 917741E                               | 916145                    |

- [1] Use hub #916136 for 1.246 " SB crankshaft with BB seal and Chrysler bolting.
- [2] One piece hub and inner shell.
- [3] For equally spaced OEM holes & ignition trigger, use #916134A.
- The BB Chevy and SB Chevy with BB 1.600" nose both use a unique 2-piece hub that allows the stock length bolt to hold the damper to the crank and a separate extension to locate the blower pulley and crank trigger. (See diagram below.)

## **BLOWER DRIVE HUBS**

- 2-PIECE HUB FOR BB CHEVY (3 VERSIONS)
- · SB CHEVY WITH BB SNOUT

ELIMINATES THE 6" LONG RETAINING BOLT



Use hub part #916031A for larger seal diameter and dual 3/16" keyways. Recommended when exceeding 10 lbs of boost or using a 12 rib or cog drive. Includes proper seal (required).

## OTHER SUPERCHARGED **APPLICATIONS**

| LS1 / LS2 / LS3 / LS6<br>GEN 3/4 TRUCK 3 RING<br>(NO LS DRY SUMP)<br>SHELL ASSEMBLIES |        |       |                   |  |  |  |
|---|--------|-------|-------------------|--|--|--|
| MAT'L   | # RIBS | OD    | Part #            |  |  |  |
| ALUM  | 8      | 8.27" | 917108 [1]        |  |  |  |
| ALUM  | 8      | 7.96" | 917107 <b>[1]</b> |  |  |  |
| ALUM  | 8      | 7.48" | 917139 <b>[3]</b> |  |  |  |
| ALUM  | 10     | 8.19" | 917094            |  |  |  |
| ALUM  | 10     | 7.95" | 917091            |  |  |  |
| ALUM  | 10     | 7.53" | 917034X [2]       |  |  |  |
| ALUM  | 10     | 7.53" | 917034 <b>[3]</b> |  |  |  |
|   |        |       |                   |  |  |  |

- [1] Must be counter sunk drilled for Y Body applications.
- [2] 5/16 countersunk pulley bolt holes.
- [3] 3/8 countersunk pulley bolt holes

Our Supercharged series places the outstanding protection of a Super Damper inside the crank blower pulley! For more Supercharged options, see pages 14-15.

# Supercharged Components

## **SB CHEVY DAMPER HUBS** FOR SUPERCHARGED APPS



Hub For Small Block Chevy with Big Block Snout and Seal Diameter and crank bolt #916134



Two Piece Timing Cover with Big Block Seal Diameter Includes hardware, timing tabs and gaskets #925502

NOTE: Corresponding 6 bolt shell assemblies: #917026 fits all 6 bolt Chevy fronts. #918442E (steel) and #918440E (aluminum) fit 6 bolt Chrysler fronts.

The early small block Chevrolet and the later LT1 and LS1 engines all present problems when supercharging. The original Small Block and LT1 have a shaft size of 1.245" and a seal diameter of 1.760" leaving the hub wall thickness at .257" or just over 1/4". Many engine builders put a 1/4" key in the crankshaft leaving just 1/8" of material between the groove and the seal surface. The result: a failed hub that destroys the damper and the nose of the crank shaft. The later LT1 and LS1 are even worse with just a press fit and no keys; a total disaster when you try to supercharge and drive the blower from the damper. To remedy this situation, ATI manufactures a variety of Small Block Chevrolet hubs for supercharging.

#### Big Block 2.331" Seal Diameter

For the serious racer with high boost requirements, ATI offers a small block Chevy crank hub with the big block 2.331 seal diameter increasing the wall to .562"; a whopping 220% increase that totally eliminates failure at this point. A new timing cover and seal are required. For small blocks up to 1992.

HUB FOR SBC, 6 BOLT, CHRYSLER FRONT WITH (1) 3/16 KEYWAY AND (1) 1/4 KEYWAY\*

916135 ..... \$151.27

\*The damper shell assembly for 6 bolt Chrysler is #918442E.

HUB FOR SBC, 6 BOLT 3/8-24, CHRYSLER FRONT, (2) 3/16 KEYWAYS\* 916136 ......\$151.27 \*Room in front of damper for ignition trigger wheel located on hub.

HUB FOR SBC, 6 BOLT 3/8-16, CHEVY OEM FRONT, (2) 3/16 KEYWAYS\* 916172 ......\$119.74 \*The complete damper assembly with the 916172 hub is damper #918869.

HUB FOR SBC WITH BIG BLOCK SNOUT, BB SEAL DIAMETER 6 BOLT 3/8-24, CHRYSLER FRONT, DUAL KEYWAYS 3/16" & 1/4"\*

916134 ..... \$197.87

\*Includes 951502 crank bolt.

TIMING COVER ASSEMBLY (2 PIECE) - SB CHEVY, W/BIG BLOCK SEAL Black anodized aluminum with all hardware, timing tabs and gaskets

925502 ..... \$339.00

#### 1.940" Seal Diameter

For the economy minded racer who is limiting boost to 20 psi using the standard small block crank, ATI offers a 1.245 bore hub with a 1.940" seal diameter and a new seal that fits the stock small block timing cover. This increases the wall thickness to .347" - a 35% increase!

HUB FOR SBC, 6 BOLT, CHEVY OEM FRONT, (2) 3/16 KEYWAYS\* \*The damper shell assembly for 6 bolt Chevy is #917026

916169 ..... \$148.82

Use Bolt Kit #950201 (\$10.49)

HUB FOR SBC, 6 BOLT, CHRYSLER FRONT, (2) 3/16 KEYWAYS\* \*The damper shell assembly for 6 bolt Chrysler is #918442E

916168 ..... \$149.65

Use Bolt Kit #950220 (\$8.95)

SEAL FOR V8 & V6 90° 973134 ..... \$21.17

## The remedy for supercharging small block Chevy hubs



A standard Small Block Chevy hub provides little wall thickness for supercharged applications that require a keyway, which can result in a failed hub and damper.

#916040



ATI's supercharged hubs with the 2.331" seal diameter increases the hub wall thickness by 220%, virtually eliminating failure in this area.

## ATI' Super Pulley reduces the risk of belt failure!

Tired of breaking blower belts? ATI's Super Pullev uses "Superior Sprag Technology" to release the pulley each time the blower spins faster than the engine RPM, reducing wear on your supercharger by not allowing the gear drive to mesh in the opposite direction when spinning down! Fits F1/F2/F3 and reverse rotation ProChargers and accommodates 8mm HTD style belts up to 70 mm wide. Ideal for both competition and street applications; it's a must for any crank started, street driven or race blower car!

.875" SHAF

45T. F1. F2. P1. D1 916195-45 ..... ......\$540.83 45T, F1 REVERSE ROTATION 916195-45R.....

.991" SHAFT

45T. F2 916196-45 .....\$528.32 45T, F2 REVERSE ROTATION 916196-45R.....\$528.32

**SUPER PULLEY CLUTCH HUB ASSEMBLY** 

916216.....\$821.27 For Procharger bolt-on pulley and ATI big HP pulley (pulley not included) 50 tooth HTD 8mm. Call for details. Requires customer's pulley.



Pulley in action!

HOLDING TOOL TO TIGHTEN FRONT BOLT

918989 ..... \$58.25

MILITEC GREASE 14 OZ. FOR USE IN SUPER PULLEY



# Supercharged Components

## **LS WIDE BELT CONVERSION KITS**

Everything you need to convert your stock 6 rib serpentine belt to an 8 or 10 rib! The wider belts give you more belt surface which can create more boost without the slippage.

Note! Dimensions listed are over-all diameters, not necessarily drive diameters. Consult a Sales Technician for more information.

#### Y BODY (LS1 / LS2 / LS3 / LS6)

Includes damper, power steering, alternator & tensioner pulleys. May require water pump pulley for 10 rib and larger applications.

#### **8 RIB SERPENTINE**

10 RIB SERPENTINE

917346... \$1,143.90

- OEM 7.425" Overall Dia, uses shell assy, 917025
- 9% OD 7.960" Overall Dia, uses shell assy, 917107
- 12% OD 8.235" Overall Dia, uses shell assy, 917108

#### **Z BODY 2010-2015 CAMARO (LS3)**

Includes damper, power steering pulley, alt pulley, water pump pulley, tensioner pulley, idler pulleys.

\$1,335.41

- OEM 7.530" Overall Dia, uses shell assy, 917034X,
- 4% OD 7.950" Overall Dia, uses shell assy, 917091
- 7% OD 8.190" Overall Dia, uses shell assy, 917094

#### CADILLAC CTS-V ('04 - '07)

Includes damper assembly, power steering pulley, alternator pulley, tensioner pulley.

#### **8 RIB SERPENTINE**

917350.....\$1.107.00

- OEM 7.425" Overall Dia, uses shell assy, 917025
- 9% OD 7.960" Overall Dia, uses shell assy, 917107
- 12% OD- 8.235" Overall Dia, uses shell assy, 917108

#### LS TRUCK (4.8 / 5.3 / 6.0)

Includes damper assembly, power steering pulley, alt pulley, water pump pulley, tensioner pulley.

#### 8 RIB SERPENTINE

917339\* .....

- .\$1,213,64
- OEM 7.425" Overall Dia, uses shell assy, 917025
- 6% OD 7.960" Overall Dia, uses shell assy, 917107
- 10% OD 8.235" Overall Dia, uses shell assy, 917108
- \* Note! Includes 4" overall length water pump pulley. May need modifying by installer for some applications or substitute 916187WPP-A (2.80") or 916187WPP-B (3.05") at time of order.

#### 10 RIB SERPENTINE

917338 .....\$1,244.76

- OEM 7.530" Overall Dia, uses shell assy, 917034X
- 4% OD 7.950" Overall Dia, uses shell assy, 917091 • 7% OD - 8.190" Overall Dia, uses shell assy, 917094



Add a reusable **Crank Pin Drill Kit** and pin your crank the RIGHT way when you urchase any 8 or 10 rib conversion kit. Part # 918993 Page 24



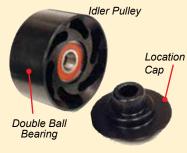
## **PULLEY ASSEMBLIES**

Aluminum Assemblies for 10 to 12 Rib Belts that Press onto the Water Pump Shaft



Billet 6061

Δluminum



| LS TRUCK/GTO  | 4.00 OAL |
|---------------|----------|
| LS TRUCK      | 2.80 OAL |
| LSX / VORTEC  | 3.05 OAL |
| LS3 - Z BODY, | 2.39 OAL |

.7465" SHAFT 916187WPP... 916187WPP-A.....\$221.60 7465" SHAFT 916187WPP-B.....\$221.60 .7465" SHAFT .6250" SHAFT 916218.....\$185.12

#### Optional Idler Pulley, Double Bearing, Black Hard Coat, Supplied with Cap for 10mm x 1.5 Bolt

| 76 MM | 916208-76  | \$133.71 |
|-------|------------|----------|
| 90MM  | 916208     | \$143.06 |
| 100MM | 916208-100 | \$143.06 |

## **10 RIB PULLEYS**

| Pulley Type                        | Drive<br>Diam. | Part #  | RN\$     |
|------------------------------------|----------------|---------|----------|
| LS SERIES ALTERNATOR (2.62 OD)     | 2.625"         | 916185  | \$91.94  |
| LS TRUCK ALTERNATOR (2.62 OD)      | 2.625"         | 916185M | \$101.31 |
| TENSIONER PULLEY (DOUBLE BEARING)  | 2.640"         | 916186  | \$123.35 |
| LS SERIES POWER STEERING<br>PULLEY | 6.330"         | 916187  | \$232.85 |
| LS TRUCK POWER STEERING<br>PULLEY  | 6.370"         | 916187T | \$242.55 |



Many blower drive kits supply a V-belt pulley that bolts to the stock damper with 3 bolts and serves as an adapter to bolt on the 6 bolt blower pulley. While this system has 6 bolts driving the blower pulley, the 6 bolt pulley is driven to the damper by just 3 bolts. Like most blower pulleys, the ATI true blower dampers have 6 bolt holes on the Chrysler bolt circle. It is recommended that the adapter pulley be drilled through 29/64 so that it is sandwiched between the blower pulley and the ATI damper with all 6 bolts.

# Ford Super Dampers



Ford V8 385 429-460 #917620

OUTER DIAMETER ▶

AVERAGE TOTAL WEIGHT ▶ INERTIA WEIGHT ▶

| STEEL S              | SHELLS               | AL                   | UMINUM SHEL          | LS                   |
|----------------------|----------------------|----------------------|----------------------|----------------------|
| 7.074"               | 6.325"               | 7.07                 | 6.325"               |                      |
| 3 RI                 | NG                   | 3 RING 2 RING        |                      | 3 RING               |
| 8.75 LBS<br>4.50 LBS | 6.00 LBS<br>2.40 LBS | 6.25 LBS<br>4.50 LBS | 5.00 LBS<br>3.40 LBS | 3.90 LBS<br>2.40 LBS |

| DAMPER ONLY          | DAMPER ONLY LESS CRANK HUB PART NUMBERS |         |   |        |             |        |  |  |
|----------------------|---|---------|---|--------|-------------|--------|--|--|
| CI                   | 917010                                  | 918940  | 917030  | 917020 | 917070      |        |  |  |
| FORD OEM             | FRONT - 3 BOLT PULLEY                   | 917012  | 918941  |        |             | 917076 |  |  |
| FORD OEM             | FRONT - 4 BOLT PULLEY                   |         | 918930  | 918007 |             | 918935 |  |  |
| COMPLETE DA          | MPER AND HUB PART NUM                   | BERS    |   |        |             |        |  |  |
|                      | CHEVY FRONT 3"                          | 917514  | 917515  |        |             | 917661 |  |  |
|                      | C TIMING TAB [6]                        |         |   |        |             | 917681 |  |  |
|                      | 3" C TIMING TAB                         |         | 917511  |        |             | 917660 |  |  |
| V8 SB (ALL) 6 CYL    | [1]                                     |         |   |        |             | 917680 |  |  |
| See timing tab chart | 3" A TIMING TAB                         |         | 917511AK  |        |             |        |  |  |
| below for proper     | 3.35" C TIMING TAB                      |         | 918023  |        |             |        |  |  |
| timing [2]           | 3.35" C TIMING TAB                      |         | 918920  | 918002 |             | 918923 |  |  |
|                      | 4" C TIMING TAB                         |         | 918929  |        |             | 918927 |  |  |
|                      | 4" B TIMING TAB                         |         | 918921  |        |             | 918924 |  |  |
|                      | 4" B TIMING TAB [4]                     |         | 918917  |        |             | 918918 |  |  |
| V                    | 3 "FE" 332 - 428 [3]                    | 918310  | 918311  | 918320 |             |        |  |  |
| \                    | V8 "385" 429 - 460                      |         | 917621  | 917630 |             |        |  |  |
| V8 "385" 42          | 9 - 460 WITH SHORT SNOUT                | 917562  | 917563  |        |             |        |  |  |
| FOR BI               | FOR BRYANT CRANKSHAFT [4]               |         | Call for other damper assembly part numbers [5] |        |             |        |  |  |
| PINTO 4 CYLIND       | ER Crank hub has 2 V-belt pulleys       |         |   |        | 918230 [19] |        |  |  |
| EVEEDNAL DALA        | NCE DAMBED AND UITE DADT                | NUMBERO |   |        |             |        |  |  |

| EXTERNAL BALA  | NCE DAMPER AND HUB PART   | NUMBERS |            |   |
|--|---------------------------|---------|------------|---|
|  | 3" A AND C TIMING TAB [1] |         | 918895 [7] |   |
| V8 SB ALL FORD<br>28.2 OZ. IN.<br>EXCEPT<br>1982 AND UP<br>302 HO<br>(See below) | 3.35" C TIMING TAB        |         | 918900     | CLEVELAND AND WINDSOR   |
|  | 4" B TIMING TAB           |         | 918911     | USE WHEN STROKING THE 302 HO<br>WITH THE EXTERNAL BALANCE CRANK<br>RETAINS STOCK 302 HO PULLEY<br>LOCATION.<br>28.2 OZ IN IMBALANCE |
| '82-'95 302 HO ONLY  | 4" B TIMING TAB           |         | 918910     | 1982 AND UP 302 HO ONLY   |

| Replacement<br>Crankshaft Hubs |                       |  |  |  |  |  |
|--------------------------------|-----------------------|--|--|--|--|--|
| STEEL                          | ALUM                  |  |  |  |  |  |
|                                |                       |  |  |  |  |  |
| AVG. WGHT.<br>2.4 LBS          | AVG. WGHT.<br>.85 LBS |  |  |  |  |  |
| HUB (                          | ONLY                  |  |  |  |  |  |
| 916560 [10,12]                 |                       |  |  |  |  |  |
|                                | 916570 [1]            |  |  |  |  |  |
| 916560 [1,10,12]               |                       |  |  |  |  |  |
|                                | 916570 [1]            |  |  |  |  |  |
| 916560AK                       |                       |  |  |  |  |  |
| 916563 [1]                     |                       |  |  |  |  |  |
| 916561 [10]                    |                       |  |  |  |  |  |
| 916564<br>916562               |                       |  |  |  |  |  |
| 916562G [8]                    |                       |  |  |  |  |  |
| 916580                         |                       |  |  |  |  |  |
| 916610                         |                       |  |  |  |  |  |
| 0.00.0                         |                       |  |  |  |  |  |
| 916560-G [8]                   |                       |  |  |  |  |  |
|                                | 916920                |  |  |  |  |  |
|                                |                       |  |  |  |  |  |
| 916560 [10,12]                 |                       |  |  |  |  |  |
| 916561 [10]                    |                       |  |  |  |  |  |
| 916562 [10]                    |                       |  |  |  |  |  |
| 916562 [10]                    |                       |  |  |  |  |  |

- These dampers have a 2.280 female pulley locating diameter
- Minor modifications to water pump may be needed to clear 7" dampers. Most electric water pumps have clearance.
- 1957-1961 early FE Requires adapter #916581, & shortening the spacer sleeve .375", to install stock pulleys in the OEM location.
- For use with aftermarket crank with key at front. Hub must be honed to fit. Hub has .150 counterbore for full length press fit. May not fit with Jesel belt drives. Call ATI for info.
- Ford 3 bolt dampers will accept pulleys with standard Ford 3 bolt  $3.3^\circ$  [10] diameter circle.
- For early "A" timing tab, be sure to tell your Sales Tech that A timing tab is needed with driver's side timing marks
- Timing marks 0-60° in 1° increments.
- This hub is bored straight through with no lead area and will not press fit onto OEM crankshafts with the keyway 1" back. It is intended for aftermarket cranks or "engine builder hone to fit" full length keys. Request counterbore if using an OEM crankshaft.
- Add "G" to part # for aftermarket crank. "G" hubs are bored straight through with no lead area and will not press fit onto OEM crankshafts with the keyway 1" back. It is intended for aftermarket cranks or "engine builder hone to fit" full length keys. Request counterbore if using an OEM
- [12] Add "U" to # for undersized specs.
- [19] Does not work with 2.0L Pinto.

# Ford Small Block Timing

Internal balance or external balance, do you have the correct damper part number?

To choose the correct SBF Damper, you need to know the location of the timing tab, the bolt style of the pulley and the overall damper length - the distance measured from the front face of the damper to the back of the hub. You also need to know your application: Drag, Oval, Road, etc.

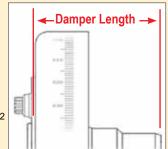
#### Part #918910 is for 50 oz in - 1982 and later 302 HO only!

All other Ford Small Blocks use:

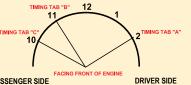
- (1) 3 timing covers with 3 tab locations (see chart to the right).
- (2) 2 pulley styles: 3 bolt or 4 bolt.
- (3) 3 different lengths: 3", 3 3/8" with 3 bolt pulleys, and 3 3/8" or 4" with 4 bolt pulleys.
- (4) External balance units are 28.2 oz. in. 302-351, except 302 HO part #918910 which IS 50 oz in.

Use part #918911 (28 oz in) if you install a 351 external balance crank in a 302 HO and use the stock 302 HO timing cover. The 28.2 oz in units will work on all external balance engines EXCEPT the 1982 and later HO provided:

- (1) The timing tab is in the proper place or you can fabricate a pointer.
- (2) The length is OK if you are using pulleys.



## **TIMING TAB LOCATIONS**



PASSENGER SIDE

"A" SB Ford timing tab engines (driver side timing) would most likely be 260 (all), 289 (all), 302-('67-'69) and Boss 302 ('69-'70).

| EXT BAL<br>DAMPER<br>ALL 28.2 OZ | TAB   | PULLEY | LENGTH |
|----------------------------------|-------|--------|--------|
| 918895                           | A & C | 3 BOLT | 3"     |
| 918911                           | В     | 4 BOLT | 4"     |
| 918900                           | С     | 4 BOLT | 3 3/8" |







STEEL

291BS 916571

916572 916584 916565 [2 916565 [2 916565 [2 916576H 916576H 916576H 916473 916577 916578 [10 916124

Replacement Hubs

ALUM

1 PC HUB & INNER

916575M

# FRPFNTINE

| SEKPENTII<br>APPLICATI                                  |  | Complete Super Damper and Hub<br>Part Number below |               |                     |           |           |           | Snell Assembly<br>Less Hub |               |            |               |               |                |
|---|--|--|---------------|---------------------|-----------|-----------|-----------|----------------------------|---------------|------------|---------------|---------------|----------------|
| AFFLIUATIONS  |  | STEEL  |               |                     |           | ALU       | IMINUM    |                            |               |            |               |               |                |
| MAXIMUM OU  | TER DIAMETER ▶                             | 7.425"   | 8.120"        | 8.074"              | 7.8"      | 7.57"     | 7.48"     | 7.092"                     | 6.780"        | 5.67"      | 6 GRV<br>SERP | 8 GRV<br>SERP | 10 GRV<br>SERP |
| AVERAGE WEIGHT ▶  |  | 9.75 LBS   | 11.85 LBS     | 12.00 LBS           |           |           |           |                            | 7.55 LBS      | 6.0 LBS    | OLIVI         | OLI (I        | OLIV           |
| MUSTANG GT &  | OEM 6 GRV [6]                              |  |               |                     |           |           |           |                            | 918036        |            | 917078        |               |                |
| COBRA 4.6L  | 6 GRV -16% UD                              |  |               |                     |           |           |           |                            |               | 918041     |               |               |                |
| '96 - '04   | 8 GRV                                      |  |               |                     |           |           |           |                            | 918037        |            |               | 917079        |                |
| MUSTANG COBRA<br>4.6L OEM CRANK<br>SUPPORT<br>'03 - '04 | 6 GRV                                      |  |               |                     |           |           |           |                            | 918044        |            | 917078        |               |                |
| MUSTANG GT  | OEM 6 GRV                                  |  |               |                     |           |           |           |                            | 918039        |            | 917021        |               |                |
| 4.6L<br>MOD MOTOR                                       | 8 GRV - 12% OD                             |  |               |                     |           |           | 918018    |                            |               |            |               |               |                |
| '05 -'10  | 8 GRV - 20% OD                             |  |               | 918019              |           |           |           |                            |               |            |               | 918019S       |                |
| GT500 COBRA JET   | OEM 6 & 10 GRV                             | 918045   |               |                     |           |           |           |                            |               |            |               |               | 917085         |
| MID 2007 - 2012 5.4L                                    | OEM 6 & 10 GRV<br>10% OD                   |  |               |                     | 918049    |           |           |                            |               |            |               |               | 917115         |
| GT 500 '13-'14 5.8L                                     | OEM 6 & 10 GRV<br>15% OD                   |  | 918046<br>[4] |                     |           |           |           |                            |               |            |               |               | 917102         |
| 2020+ 7.3L<br>GODZILLA                                  | OEM 6 GRV                                  |  |               |                     |           | 918073    |           |                            |               |            |               |               |                |
| 2010 - 2015 SVT<br>RAPTOR & ALL 6.2L                    | 8 GRV                                      |  |               |                     |           |           |           |                            | 918062<br>[9] |            |               | 917134        |                |
| ENGINES   | 8 GRV - 12% OD                             |  |               |                     |           |           | 918065    |                            |               |            |               | 917133        |                |
|   | 6 GRV                                      |  |               |                     |           |           |           |                            | 918047        |            | 917104        |               |                |
|   | WITH A/C PULLEY                            |  |               |                     |           |           |           |                            | 918047A       |            | 917104        |               |                |
| 2011-2021   | 6 GRV                                      |  |               |                     |           |           |           |                            | 918047N       |            | 917104A       |               |                |
| MUSTANG GT  | W/O AC PULLEY                              |  |               |                     |           |           |           |                            | 918047NA      |            | 917104A       |               |                |
| COYOTE 5.0 V8<br>2012-2013 BOSS                         | (2) 6 GRV - 17%UD<br>A/C PULLEY- 10%<br>UD |  |               |                     |           |           |           |                            |               | 917354     | 916726M1      |               |                |
| 2011-2013 F-150<br>2013 COBRA JET                       | 6 GRV 17%UD<br>NO A/C PULLEY               |  |               |                     |           |           |           |                            |               | 917353     | 916726M1      |               |                |
| NATURALLY   | 8 GRV - 10% OD                             |  |               |                     |           |           | 918052    |                            |               |            |               | 918052S       |                |
| ASPIRATED   | 8 GRV - 15% OD                             |  |               |                     | 918053    |           |           |                            |               |            |               | 918053S       |                |
| 2012-2013 COBRA<br>JET                                  | 10 GRV 20% OD<br>WITH A/C PULLEY           |  |               | 918048<br>[7,11,14] |           |           |           |                            |               |            |               |               | 917109         |
| SUPERCHARGED  | 10 GRV 20% OD<br>W/O AC PULLEY             |  |               | 918048N             |           |           |           |                            |               |            |               |               | 917109A        |
|   | 5%OD<br>NO A/C PULLEY                      |  |               |                     |           |           |           | 918488N                    |               |            |               |               | 916799         |
| 2013+   | F-150                                      |  |               | Call y              | our Sales | s Technic | ian for m | ore inform                 | ation and co  | rrect part | numbers       |               |                |
| 2014, 2016<br>COBRA JET 5.0L<br>SUPERCHARGED            | 10 GRV 20% OD<br>WITH A/C PULLEY           |  |               | 918066<br>[12]      |           |           |           |                            |               |            |               |               | 917142         |
| OT CUPEDOAD 5.41  | CURERCHARGER [45]                          | 010043   |               |                     |           |           |           |                            |               |            |               |               | 017005         |

Complete Super Damper and Hub

916124K

916124A

916124A

916124

916653 916653 916124 916124 916124K 916124K 916124K

- Washer #954078 is required and included.
- Standard GT500 will require an 88" belt with a stock diameter blower pulley. For 2013 models with oil cooler, relocation fittings are available from EVO

GT SUPERCAR 5.4.L - SUPERCHARGED [15] 918043

- An optional adapter ring and interchangeable blower drive pulleys are available from METCO Motorsports for this damper
- These dampers will not work with a stock water pump pulley. Must use Ford 10 rib conversion kit to retain stock water pump or an electric pump must be used. Hub #916124K has two (2) 3/16" keyways.
- [9] OEM replacement, can be used with a 6 rib bel [10] Has oversized hub and special seal (#973138).
- OEM replacement, can be used with a 6 rib belt to the rear.
- [11] Does not fit 2014 Cobra Jet without modifications to the rear of the shell.

916576H

- Install required Whipple Pulley Kit WB-COY10-11 for 2011-2014 and WB-COY10-15 for 2015.
- [15] Installation of damper may require modified oil pump pulley.



Mustang Cobra Jet 20% overdrive 10 groove #918048



AVERAGE TOTAL WEIGHT

|  | INERTIA WEIGHT ►                         |            | 2.40 LBS | 3.00 LBS |  |  |  |
|--|--|------------|----------|----------|--|--|--|
| COMPLETE DAMPER AND HUB PART NUMBERS         |  |            |          |          |  |  |  |
|  | SB V8 & V6, 4" LONG, B TIMING            |            | 918916   |          |  |  |  |
| FORD   | V8 MUSTANG COBRA 4.6 L 8 RIB - 12%OD     | 918038 [3] |          |          |  |  |  |
|  | V8 MUSTANG ('96 - '04) 4.6 L 8 RIB       |            |          | 918037   |  |  |  |
| EXTERNAL BALANCE DAMPER AND HUB PART NUMBERS |  |            |          |          |  |  |  |
| FORD   | V8 SB EXCEPT '82 - '93 302 HO 28.2 OZ IN |            | 918912   |          |  |  |  |
|  |  |            |          |          |  |  |  |

| Comple         | ete Super D          |                      | Replacemen |             |
|----------------|----------------------|----------------------|------------|-------------|
| and Hub        | Part Numb            |                      | Crank Hub  |             |
| S <sup>-</sup> | TEEL SHELL           | S                    | П          |             |
| 7.425"         | 6.325"               | 6.780"               |            |             |
| 3 RI           | NG                   | 3 RING               |            | STEEL       |
|                | 6.00 LBS<br>2.40 LBS | 8.00 LBS<br>3.00 LBS |            |             |
| BERS           |                      |                      |            | HUB ONLY    |
|                | 918916               |                      | П          | 916566A [1] |
| 918038 [3]     |                      |                      |            | 916572      |
|                |                      | 918037               | Ш          | 916572      |

- Hub #916566A has increased wall thickness and two 3/16" keyways for 4-bolt supercharged applications. Requires seal #973131. This hub is bored straight through with no counterbore for OEM crankshafts with the keyway 1" back. It is intended for aftermarket cranks or "engine builder hone to fit" full length keys. Request counterbore if using an OEM crankshaft.
- Must grind and epoxy later model block's crank sensor area to clear the back outer diameter of the damper.



# Chrysler Super Dampers

Chrysler V8 B 361-440 #917127E

OUTER DIAMETER >

STEEL SHELLS 3 RING AVERAGE TOTAL WEIGHT ▶ 8.75 LBS 7.0 LBS 6.25 LBS

Complete Super Damper and Hub Part Number below

3 RING

ALUMINUM SHELLS

5.45 LBS

2 RING

5.00 LBS 3.75 LBS

Replacement Crankshaft Hubs

STEEL ALUM

|   |                 | INERTIA WEIGHT ▶   | 4.50 LBS     | 3.5 LBS    | 4.50 LBS        | 3.70 LBS        | 3.40 LBS    | 2.20 LBS |
|---|-----------------|--|--------------|------------|-----------------|-----------------|-------------|----------|
| DAMPER ONLY LES                                     | SS CRA          | NK HUB PART NUMBE  | R            |            |                 |                 |             |          |
| CH  | CHEVROLET FRONT |  |              |            | 917030          | 918850          | 917020      |          |
| CHRYS. OEM  | FRONT 5         | 5/16" or 3/8" BOLTS  | 918441E      | 918605S    | 918440E         |                 | 917040E     | 917041E  |
| COMPLETE DAMPE                                      | ER AND          | HUB PART NUMBERS   |              |            |                 |                 |             |          |
|   |                 | CHEVY FRONT  | 918280       |            |                 |                 |             |          |
| V8 A<br>318 - 340 - 360 [2]                         |                 | OEM FRONT  | 918282E      |            | 917392E         |                 |             |          |
|   |                 | OEM FRONT  |              | 918605 [3] |                 |                 | 917400E     | 917401E  |
| VIPER V10 GEN I, II<br>'92 - '02                    |                 | OEM FRONT  |              |            |                 |                 | 917932E     |          |
| VIPER V-10 GEN III<br>'03-'06 [9]                   |                 | OEM FRONT  |              |            |                 |                 | 917934E     |          |
| VIPER V-10<br>GEN IV 2008 - 2010<br>GEN V 2013+ [9] | OEM FRONT       |  |              |            |                 |                 | 917936E     |          |
|   | C               | HEVROLET FRONT [11]  | 917120       |            | 918430          |                 |             |          |
| V8 B<br>361<br>383                                  |                 | OEM TIMING COVER<br>Retains stock location for<br>pulley alignment |              |            |                 |                 | 917470E [1] |          |
| 400   | OEM             | OEM TIMING   | 917122E [12] |            |                 |                 |             |          |
| 413<br>426  | [11]            | COVER  |              |            |                 |                 | 917471E     |          |
| 440   | 1.44            |  |              |            |                 | 917474E [12,13] |             |          |
| 440   |                 | DONOVAN & KB GEAR DRIVE<br>OR INDY TIMING COVER                    | 917127E [12] |            | 917475E [12,13] |                 |             |          |
| EXTERNAL BALANCE                                    | DAMPE           | ER AND HUB PART NUMBE  | ERS          |            |                 |                 |             |          |
| V8 360 '71 - '92 [2]                                |                 | OEM FRONT  |              | 918605E    |                 |                 |             |          |

| SILLL      | ALOW     |
|------------|----------|
|            |          |
|            |          |
| AVG. WT.   | AVG. WT. |
| 2.4 LBS    | .85 LBS  |
| HUB (      | ONLY     |
| 916190     |          |
| 916253     |          |
| 916254 [8] |          |
| 916262     |          |
| 916265     |          |
| 916269     |          |
| 916200L    |          |
| 916661     |          |
| 916661L    |          |
|            | 916421   |
|            | 916421L  |
| 916663     |          |
|            |          |
| 916249     | _        |
| 916442     |          |

916663

Uses bolt pack #950268 due to timing cover seal clearance.

OEM FRONT

OFM FRONT

OEM TIMING COVER ONLY

Hubs are dimensioned to clear the stock cast-in timing tab on MOST applications. Due to changes by the manufacturer over time, the tab MAY need to be ground and re-welded. The damper face for pulley mounting will be forward of the OEM location by .150" for 2-ring int. balance, .450" for 3-ring int. balance, .750" for 3-ring ext. balance. Hubs may be shortened by the listed amount for int. balance & by .600" (.150" fwd of OEM) on ext. balance if tab is cleared. 2-ring int. balance can be installed in OEM location with minor clearancing of timing tab and retain OE

> A FUEL (2) 1/4" KEYWAYS 1 AT TDC AND 1 AT 180° DSTM [7

> > OEM BB (2) 1/4" KEYWAYS

**OEM TIMING TAB [4** 

VIPER V-10 GEN I, II 1992 - 2002 [2

VIPER V-10 GEN III 2003 - 2006 [2] [3] [

VIPER V-10 GEN IV '08 - '10, GEN V 2013+ [2]

- Customer must cut and re-weld the stock timing tab. This damper is OEM location.
- Cannot retain OE location. Must space out accessory
- For 2 ring dampers, use hub #916254M.

918604E

918601E [6]

- Supplied with new lightweight aluminum pulley to retain stock belt location.
- [11] Passenger timing.
- [12] Not an OEM replacement for stock pulley location.
- [13] 3/8" pulley bolts in shell. Hub has 5/16" bolts.



"THE JUGGERNAUT" VIPER 6.89 @205 mph World's Quickest IRS Gen II Viper built by Nth Moto Gen II Viper with Gen V Engine Combo ATI Max Duty Outlaw Lock Up T400 Transmission, Torque Converter, Super Damper

## SUPERCHARGED APPLICATIONS

361, 383 400.413

426, 440

V8 360 MAGNUM '93 -UP [

V8 B 400-440 CAST CRANK

Complete Super Damper and Hub Part Number below AVERAGE TOTAL WEIGHT ▶ INERTIA WEIGHT ▶ COMPLETE DAMPER & HUB PT NUMI

| STEEL<br>SHELL       | ALUMINUM<br>SHELL    |  |
|----------------------|----------------------|--|
| 7.074                |                      |  |
| 3 RING               | 2 RING               |  |
| 8.75 LBS<br>4.50 LBS | 5.00 LBS<br>3.40 LBS |  |
| BERS (Intern         | G                    |  |
| 917123E [7]          |                      |  |
|                      |                      |  |

|          | STEEL      |
|----------|------------|
| IG       | SIEEL      |
| BS<br>BS |            |
| nce)     | HUB ONLY   |
|          | 916256     |
|          | 916258     |
| 1E       | 916260 [1] |
| 3E       | 916264 [1] |
| E E      | 040000     |

Replacement

Crank Hubs



## Supercharging and Boost



Ricky Hults Sales Technician - Ext. 3041

Dampers that are under drive (smaller in diameter than OEM) will spin the accessories slower while over drive dampers (larger in diameter than OEM) will spin the accessories faster. For supercharged applications, an overdrive damper will spin the blower faster and make more boost. You must contact your blower manufacturer in regard to the amount of boost your damper will add.

Hub has (2) 3/16" wide keys at 180° and requires à #916261M spacer, included.

For GTS-R, call your Sales Tech.

retain stock belt location.

917110E [6]

Not an OEM replacement for stock pulley location. Part #918442E-99 shell is used. 99 durometer rings are

91793

91793

91793

Supplied with new lightweight alum pulley to used with driver's side timing.

#### Viper Pulleys for Superchargers

|   | <u>vor</u> | TEC | <u> 2H 2</u> | <u>APP</u> | LIC | AΤΙ | ONS | ì |
|---|------------|-----|--------------|------------|-----|-----|-----|---|
| _ |            |     |              |            |     |     |     |   |

VIPER GEN 3 7.790 - 10 & 7 GROOVE 916263C VIPER GEN 3 7.790 - 8 & 7 GROOVE 916263D .... \$240.65 VIPER GEN 1-2 7.320 - 10 & 7 GROOVE 916263 \$240.65 VIPER GEN 1-2 7.790 - 10 & 7 GROOVE 916263A... \$248.09 **PAXTON APPLICATIONS** 

VIPER GEN 3 7.280 - 8 & 7 GROOVE 916266.

Viper V-10 Gen III Super Damper #917934E

# Chrysler Super Dampers

| SERPENTINE APPS   |   |                         |         |                     | Complete Super Damper and Hub Part Number below |                      |                      |                    |                      |                      |                      | Shell<br>Assy<br>Less Hub | Replac<br>Crank      | ement<br>Hubs |                |                |
|-------------------|---|-------------------------|---------|---------------------|---|----------------------|----------------------|--------------------|----------------------|----------------------|----------------------|---------------------------|----------------------|---------------|----------------|----------------|
| JE                | NPENTINE A  | 4663                    | •       |                     |   |                      |                      | RING ALUN          |                      |                      |                      |                           |                      |               | STEEL          | 1 PC           |
|                   | OUTER DIAMETER ▶  |                         |         | 8.900"              | 8.184"  | 7.95"                | 7.53"                | 7.480"             | 7.074"               | 6.780"               | 6.325"               | 5.930"                    | 5.670"               |               | AVG.           | HUB &          |
|                   | AVERAGE IN  | TOTAL WEI<br>IERTIA WEI | -       | 13.0 LBS<br>4.0 LBS | 12.5 LBS<br>4.0 LBS                             | 11.60 LBS<br>5.0 LBS | 11.05 LBS<br>5.0 LBS | 9.0 LBS<br>4.0 LBS | 6.25 LBS<br>4.50 LBS | 4.50 LBS<br>2.40 LBS | 3.90 LBS<br>2.40 LBS | 7.55 LBS<br>2.20 LBS      | 6.45 LBS<br>2.20 LBS |               | WT.<br>2.4 LBS | INNER<br>SHELL |
| 2015+             | 354 SC NHRA DRAG PAK  | 12 RIB 8                | 6 DID   |                     |   | 918484 [4]           |                      |                    |                      |                      |                      |                           |                      | 918484S       | 916279         |                |
| 2010+             | CHALLENGER [10]   | 12 KID 6                | K O KID |                     |   |                      | 918489 [4]           |                    |                      |                      |                      |                           |                      | 918489S       | 916279         |                |
|                   | 6.2L SUPERCHARGED<br>V8 HEMI HELLCAT. '18                             | OEM                     | 10 RIB  |                     | 918483 [4]                                      |                      |                      |                    |                      |                      |                      |                           |                      | 918483S       | 916278         |                |
| 2015+<br>VVT      | DEMON CHALLENGER,<br>CHARGER AND<br>TRACKHAWK                         | 10% OD                  | 6 RIB   | 918485<br>[4] [9]   |   |                      |                      |                    |                      |                      |                      |                           |                      | 918485S       | 916278         |                |
| (05. (40          |   | 5% OD                   |         |                     |   |                      |                      |                    |                      | 918432               |                      |                           |                      | 917071-55     | 916652         |                |
| '05 - '10<br>NON- | 6.1 L / CRATE 392 AND   | 17% OD                  | 6 RIB   |                     |   |                      |                      | 918437             |                      |                      |                      |                           |                      | 917073        | 916652         |                |
| VVT               | 426 HEMI STOCK [8]  | 13% UD                  | OND     |                     |   |                      |                      |                    |                      |                      |                      |                           | 918438[3,7]          |               |                | 916241         |
|                   | 5.7L AND 6.4L   | 6% OD                   |         |                     |   |                      |                      |                    |                      | 918459               |                      |                           |                      | 917071        | 916541         |                |
| '11 <b>-</b> '20  | HEMI CHARGER,<br>CHALLENGER, 300C.                                    | 18% OD                  |         |                     |   |                      |                      | 918486             |                      |                      |                      |                           |                      | 917073        | 916541         |                |
| VVT               | GRAND CHEROKEE,<br>COMMANDER AND<br>DURANGO                           | 15% UD                  | 6 RIB   |                     |   |                      |                      |                    |                      |                      |                      |                           | 918487 [3]           |               |                | 916241         |
| '09 <b>-</b> '10  | 5.7L HEMI CHARGER,  | 18% OD                  |         |                     |   |                      |                      | 918446             |                      |                      |                      |                           |                      | 917073        | 916246         |                |
| VVT               | CHALLENGER, 300C,<br>GRAND CHEROKEE                                   | 15% UD                  | 6 RIB   |                     |   |                      |                      |                    |                      |                      |                      |                           | 918447[3]            |               |                | 916245         |
| '05 -'08          | 300, MAGNUM,<br>GRAND CHEROKEE.                                       | 10% OD                  |         |                     |   |                      |                      | 918436             |                      |                      |                      |                           |                      | 917073        | 916247         |                |
| NON-<br>VVT       | CHARGER,<br>COMMANDER   | 2% UD                   | 6 RIB   |                     |   |                      |                      |                    |                      | 918435               |                      |                           |                      | 917071        | 916247         |                |
| '03 -'08          | 5.7L HEMI TRUCK.  | 4% OD                   | 8 RIB   |                     |   |                      |                      | 918434 [5]         |                      |                      |                      |                           |                      | 917044        | 916248         |                |
| NON-              | DURANGO, ASPEN  | 5% UD                   |         |                     |   |                      |                      |                    |                      | 918433 [5]           |                      |                           |                      | 917075        | 916248         |                |
| VVT               |   | 15% UD                  | 7 RIB   |                     |   |                      |                      |                    |                      |                      |                      | 918439 [1,3]              |                      |               |                | 916242         |
|                   | 5.7L & 6.4L HEMI<br>TRUCK. 2009                                       | 18% OD                  | 8 RIB   |                     |   |                      |                      | 918452             |                      |                      |                      |                           |                      | 917044        | 916238         |                |
| '09-'20<br>VVT    | DURANGO (NON-   | 6% OD                   | 8 RIB   |                     |   |                      |                      |                    |                      | 918453               |                      |                           |                      | 917075        | 916238         |                |
| ٧٧١               | JEEP/COMMANDER)<br>AND ASPEN  | 15% UD                  | 6 RIB   |                     |   |                      |                      |                    | 918454[4]            |                      |                      |                           |                      | 917020        | 916239         |                |
|                   | 4.7 & SOME 3.7 RAM,<br>DAKOTA . GRAND                                 |                         |         |                     |   |                      |                      |                    | 918429 [6]           |                      |                      |                           |                      | 918850        | 916311         |                |
| YEARS<br>VARY     | CHEROKEE W/BOLT-ON<br>PULLEY<br>OEM (# 916236) & 25%<br>UD (# 916237) |                         | 6 RIB   |                     |   |                      |                      |                    |                      |                      | 918428               |                           |                      | 917070        | 916311         |                |
| 2000 -<br>2010    | 2.4L NEON SRT-4 / PT<br>CRUISER DOUBLE 4<br>RIB OUTER SHELL           | 7% OD                   | 4 RIB   |                     |   |                      |                      |                    |                      | 917469 [2]           |                      |                           | LIDA FCC los         | 918449        | 916422         |                |

- Use Duralast belt #560K4. [2] Use Duralast belt #560K4.[3] Must turn down OD of stock washer to 1.850".
- [4] Optional upgrade to stainless ARP bolts avail. [6] Req. a 97.75" long belt Gates part # K060975.
- Use the first groove closest to engine. Aftermarket belts are 6 rib.
- [1] Req. shorter belt (Goodyear #4070975) 7 rib. [5] This is an 8 rib damper. Your OEM belt is 7 rib. [7] Requires shorter belt Dayco # 5060800. For 392, use 5.7/6.1 OEM or ARP retaining bolts.
  - Adds 3 PSI. Requires grinding the AC bracket for clearance. Use Gates Belt #K100594H (59.4").
- [10] NHRA FSS legal as of 7/2/2021. Requires BB Chevy seal and front cover to be
- bored to fit! 2015+ 354 Super charged Drag

STEFI

HUB &

INNER SHELL

916951

# Buick-Pontiac-Olds & AMC Dampers



Complete Super Damper and Hub Part Number below ALUMINUM SHELLS STEEL SHELLS OUTER DIAMETER > 7.074" 6.325" 7.074" 6.325 3 RING 3 RING 2 RING 3 RING 2 RING AVERAGE TOTAL WEIGHT ►
INERTIA WEIGHT ► 8.75 LBS 4.50 LBS 6.00 LBS 2.40 LBS 6.25 LBS 4.50 LBS 5.45 LBS 3.70 LBS 5.00 LBS 3.40 LBS 3.90 LBS

| DAMPER ONL    | Y LESS HUB PART NUMBERS                  |        |            |        |        |        |        |        |
|---------------|--|--------|------------|--------|--------|--------|--------|--------|
|               | 917010                                   | 918940 | 917030     | 918850 | 917020 | 917070 | 917050 |        |
| CHEVROLET     | FRONT FOR HUB WITH INNER SHELL           | 917011 |            |        |        |        |        |        |
| COMPLETE      | DAMPER AND HUB PART NUMBE                | RS     |            |        |        |        |        |        |
| AMC V8 304-4  | 101 Use only 6.325" OD for '70 & '71 360 |        | 917941     |        |        |        |        |        |
| BUICK V6 &    | V8 (ALL) EXCEPT 430 & 455 DRY SUMP       |        | 918571     |        |        |        |        |        |
|               | BUICK V8 430 - 455 [1]                   |        |            |        | 918171 |        |        |        |
| BUICK G       |  |        | 917456 [3] |        |        |        |        |        |
|               |  | 917831 | 917840     |        |        |        |        |        |
|               |  | 917780 | 917781     |        |        |        |        |        |
| ·             | PONTIAC 4 CYLINDER 151                   | 917785 | 917782     | 917220 | 917221 | 917200 | 917410 | 917260 |
| PONTIAC       | V8 - PASSENGER SIDE TIMING [4]           | 917160 | 917161     | 917730 |        |        |        |        |
| EXTERNAL BA   | ALANCE DAMPER AND HUB PART N             | UMBERS |            |        |        |        |        |        |
| AMC 360 401   | 180° OEM WEIGHT                          |        | 917942     |        |        |        |        |        |
| AIVIC 300 401 | 240° OEM WEIGHT                          |        | 917943     |        |        |        |        |        |
| BUICK G       | 917455 [3]                               |        |            |        |        |        |        |        |
|               | BUICK V8 (430 - 455) [1]                 | 918400 |            |        |        |        |        |        |
| OI            | DSMOBILE V8 (267 - 455) [2]              | 918480 |            |        |        |        |        |        |
|               |  |        |            |        |        |        |        |        |

- [1] Buick engines require mounting damper face forward of the OEM location to clear the timing cover for external balance dampers. 403-455 is .725" forward of the OEM location; 265-350 V8 and 252 V6 are 1.250' forward of the OEM location.
- [2] Machining the timing cover may be required for clearance.
- [3] Includes 6 groove drive pulley #916287.
- [4] Passenger side timing! for 917160 use 917010P shell, for 917161 use 918940P shell, for 917330 - use 917030P shell.



WARNING: These products can expose you to certain chemicals, which are www.atiperformanceproducts.com • (866) 379-4632 known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

# Import Super Dampers

# TOYOTA





DAMPER ONLY LESS CRANKSHAFT HUB PART NUMBERS

COMPLETE DAMPER AND HUB PART NUMBERS

TOYOTA - BMW B58 2020+ SUPRA, 2019+ BMW Z4

TOYOTA 3S-GTE 1990 - 1995 MR2 TURBO, 4 & 4 RIB - 7% OD

SUPRA 1987 - 1992 7M-GE/GTE 3.0 INLINE 6 CYL

SUPRA 1994 - 1998 JA80 2JZ-GTE 6 CYL

TOYOTA 1GR-FE 2003-2008 10% UD [4] [5



#918523

OFM SPACING 6 RIB

OEM SPACING, 6 RIB

21% UD, 6 RIB

OEM SPACING 10% UD. 6 RIB

OEM SPACING / OEM DRIVE DIAMETER, 6 RIB



MAX. OUTER DIAM. ▶

AVERAGE TOTAL WEIGHT ▶ INERTIA WEIGHT ▶



ATI Super Damper-equipped Supra

#### Complete Super Damper and Hub Part Number below

| ALUMINUM SHELLS      |                      |                      |  |  |  |  |  |  |
|----------------------|----------------------|----------------------|--|--|--|--|--|--|
| 7.074"               | 5.670"               |                      |  |  |  |  |  |  |
| 2 RING               | 3 RING               | 3 RING               |  |  |  |  |  |  |
| 3.75 LBS<br>2.20 LBS | 8.00 LBS<br>3.00 LBS | 3.60 LBS<br>2.20 LBS |  |  |  |  |  |  |

918562 [1

917027

918525

918529

918523

| Replacement<br>Crank Hub<br>Part Number |                              |  |  |  |  |  |  |
|---|------------------------------|--|--|--|--|--|--|
| STEEL                                   | 1 PC HUB<br>& INNER<br>SHELL |  |  |  |  |  |  |
| AVG. WGHT<br>2.4 LBS<br>HUB             | AVG. WGHT<br>2.6 LBS<br>ONLY |  |  |  |  |  |  |
|   | 916147                       |  |  |  |  |  |  |
|   | 916068                       |  |  |  |  |  |  |
| 916023 <mark>[2]</mark>                 |                              |  |  |  |  |  |  |
| 916289                                  |                              |  |  |  |  |  |  |
| 916289                                  |                              |  |  |  |  |  |  |
|   | 916501                       |  |  |  |  |  |  |
|   | 916501                       |  |  |  |  |  |  |
|   | 916796                       |  |  |  |  |  |  |
|   | 916086                       |  |  |  |  |  |  |
|   | 916016                       |  |  |  |  |  |  |
|   | 916148L                      |  |  |  |  |  |  |

SCION 4U-GSE, 10% UD [1] Requires longer belt: 15% OD, OEM, 6 rib. (Use Goodvear #4060775, Gates #K060775,

SCION 2AZ-FE 2.4 - 2.6L 2%UD

LOTUS - ELISE, EXIGE, 2-ELEVEN

- Dayco #5060775 or Drive-Rite #775K6). [2] 24 Tooth HTD drive crank hub available for 3
- 6-2 trigger order pt #916292.
- [3] Shorter belt required.
- [4] This damper is 1.250" longer than stock.
- [5] Will require an smaller idler pulley for fitment when using a street motor.

CHEVROLET FRONT

TOYOTA 2ZZGE 1.8L 4% OD . CELICA GT-S. COROLLA XRS. MATRIX XRS. PONTIAC - VIBE GT



VQ35 VQ37



RB26



STEEL

916020 916780

AVG. WGHT. AVG. WGHT. 241BS

**HUB ONLY** 

SR<sub>20</sub>

& INNER

261BS

916063 916065

916792

## NISSAN

MAX. OUTER DIAMETER ▶

AVERAGE TOTAL WEIGHT ▶ INERTIA WEIGHT ▶

## Complete Super Damper and Hub Part Number below

| ALOWINOW STILLES     |                      |                      |        |                      |        |                      |                      |  |
|----------------------|----------------------|----------------------|--------|----------------------|--------|----------------------|----------------------|--|
| 7.450"               |                      | 7.074"               |        | 6.7                  | 78"    | 6.325"               | 5.5"                 |  |
| 2 RING               | 3 RING               |                      | 2 RING | 3 RING               | 2 RING | 3 RING               | 3 RING               |  |
| 5.25 LBS<br>3.50 LBS | 6.25 LBS<br>4.50 LBS | 5.45 LBS<br>3.70 LBS |        | 4.50 LBS<br>2.40 LBS |        | 3.90 LBS<br>2.40 LBS | 3.60 LBS<br>2.20 LBS |  |

| DAMPER ONLY LESS CRANKSHAFT HUB PART NUMBERS      |                                   |            |        |        |                            |            |        |        |                         |
|---|-----------------------------------|------------|--------|--------|----------------------------|------------|--------|--------|-------------------------|
| CHEVROLET FRONT                                   |                                   |            | 917030 | 918850 |                            |            |        |        |                         |
| COMPLETE DAMPER                                   | AND HUB PART NUMBERS              | 3          |        |        |                            |            |        |        |                         |
| NISSAN 4 CYLINDER L16, 18                         | , 20                              |            |        |        |                            |            |        | 917720 |                         |
| NISSAN 6 CYLINDER L24,26,28                       | 8 SINGLE V BELT BEHIND DAMPER     |            | 917800 | 917801 |                            |            |        | 918040 |                         |
| NISSAN RB-26 DIRECT BOLT                          | -ON U/D - R32 ONLY-up to 750 HP   |            |        |        |                            |            |        |        | 918599 [1]              |
| NISSAN RB-26 - DIRECT BOL                         | T-ON U/D - R32 up to 1000 HP      | 917752 [2] |        |        |                            |            |        |        |                         |
| NISSAN RB-26 - DIRECT BOLT-                       | ON U/D-R33-34 ONLY - up to 750 HP |            |        |        |                            |            |        |        | 918598 [1]              |
| NISSAN RB-26 DIRECT BOLT                          | -ON U/D - R33/34 -up to 1000 HP   | 917753 [2] |        |        |                            |            |        |        |                         |
| NISSAN 300ZX '90 - '98                            | 800 HP MAX                        |            |        |        |                            |            |        |        | 917754 [6]              |
| 35MM CRANK  | 1000 HP MAX                       |            |        |        |                            | 917755 [7] |        |        |                         |
| NISSAN 350Z VQ35DE                                | RACING APP.                       |            |        |        | 918586                     |            |        |        |                         |
| 2002 - END OF '06                                 | STREET APP.                       |            |        |        |                            |            | 918588 |        |                         |
| NISSAN 370Z                                       | 5.7" OEM 7 RIB PULLEY             |            |        |        | 918565 <mark>[4,8</mark> ] |            |        |        |                         |
| V6 VQ35HR V6 VQ37VHR                              | 4.8" 15% U/D 7 RIB PULLEY         |            |        |        | 918566 <mark>[4,8</mark> ] |            |        |        |                         |
| NISSAN V6 V6 VQ35HR, 3502                         | Z, 370Z 4% UD                     |            |        |        |                            |            |        |        | 918584                  |
| NISSAN 6 CYL. SAFARI TRUC                         | K - TB48DE - 4.8L INLINE 6        |            |        |        |                            | 917793     |        |        |                         |
| NISSAN  | RACING APP.                       |            |        |        | 918608 [9]                 |            |        |        |                         |
| SR20 FWD [3]                                      | STREET APP.                       |            |        |        |                            |            | 918607 |        |                         |
| NISSAN SR20 RWD, 4& 5 GRV W/PS PULLEY STREET APP. |                                   |            |        |        |                            |            |        |        | 918582 <mark>[5]</mark> |
| NISSAN KA24 OEM SIZE                              |                                   |            |        |        |                            |            |        |        | 917756                  |
| NISSAN GTR VR38                                   |                                   |            |        |        | 918641                     |            |        |        |                         |

- 15% UD for power steering. AC, water pump & alternator are all 5%UD. 19% DI or power seterning. A.C., water pump a uniteriated at each 37% DI. Damper includes new billet aluminum water pump pulley for clearance and to maintain OEM water flow. AC is a 25% OD. Do not use a belt if racing! 3% UD power steering, 10% UD for alternator. If installing on a standard "DE" engine, you must use ATI crank spacer #916298 behind the damper.
- Only for use on dry sump motors without a dipstick. OEM dipstick will
- Power steering pulley is 11% UD.
- [6] Power steering pulley is 6% UD, alternator, water pump is 12% UD.

Crank Hubs

|    | ALUMINUM SHELLS      |        |        |                      |                      |                      |  |  |  |  |
|----|----------------------|--------|--------|----------------------|----------------------|----------------------|--|--|--|--|
|    | 7.074"               |        | 6.7    | 78"                  | 6.325"               | 5.5"                 |  |  |  |  |
| RI | NG                   | 2 RING | 3 RING | 2 RING               | 3 RING               | 3 RING               |  |  |  |  |
|    | 5.45 LBS<br>3.70 LBS |        |        | 4.30 LBS<br>2.20 LBS | 3.90 LBS<br>2.40 LBS | 3.60 LBS<br>2.20 LBS |  |  |  |  |

918574 [3]

918573

918351

918466

918482L

| J | П |        | 916063 |
|---|---|--------|--------|
|   |   |        | 916065 |
| 1 |   |        | 916781 |
|   |   | 916784 |        |
|   |   | 916069 |        |
|   |   | 916069 |        |
|   |   | 916778 |        |
|   |   | 916778 |        |
|   |   |        | 916316 |
|   |   | 916018 |        |
|   |   | 916082 |        |
|   |   | 310002 |        |
| 1 |   |        | 916066 |

Power steering pulley is 8% OD, alternator, water pump is 6% OD.

916787

- Optional upgrade to stainless ARP bolts available
- Includes water pump and power steering drive only. Alternator will need to be relocated, if needed.



# **Import Super Dampers**



D Series



Honda B Series Race Version



Honda F 20, F22 Street Version



Honda K20 Street Version



MAX. OUTER DIAMETER ▶ AVERAGE TOTAL WEIGHT ▶

INERTIA WEIGHT ▶

| Complete Super Damper and Hub Fart Number below |                      |                      |                      |                      |  |  |  |  |
|---|----------------------|----------------------|----------------------|----------------------|--|--|--|--|
| ALUMINUM  |                      |                      |                      |                      |  |  |  |  |
| 7.0   | 74"                  | 6.780"               | 6.325"               | 5.670"               |  |  |  |  |
| 2 R   | NG                   | 2 RING               | 2 RING               | 3 RING               |  |  |  |  |
| 5.00 LBS<br>3.40 LBS                            | 3.75 LBS<br>2.20 LBS | 5.25 LBS<br>3.50 LBS | 3.30 LBS<br>1.97 LBS | 3.60 LBS<br>2.20 LBS |  |  |  |  |

Complete Super Damper and Hub Part Number below

| Replac  | ement    |
|---------|----------|
| Cranksh | naft Hub |
|         |          |

1 PC HUB & INNER SHELL STEEL AVG. WGHT. 2.4 LBS AVG WGHT

| DAMPER ONLY LESS CRANKSHAFT HUB PART NUMBERS |   |             |             |        |            |        |
|--|---|-------------|-------------|--------|------------|--------|
| C  | CHEVROLET FRONT FOR CCW ENGINE ROTATION               | 917020 CCWP | 917000 CCWP |        | 917050     |        |
| COMPLETE                                     | DAMPER AND HUB PART NUMBERS (INTERNAL BAL             | ANCE)       |             |        |            |        |
| ACURA NSX, 3                                 | .0L 600HP MAX   |             |             |        |            | 917757 |
| HONDA "B" SEI                                | RIES CCW MOTOR ROTATION RACE ONLY, ALT DRIVE ONLY [2] | 918471      | 918470      |        | 918474 [1] |        |
| OEM HONDA "I                                 | B" SERIES BOLT-ON SERP PS PULLEY 500 HP OR LESS [5]   |             |             |        |            | 918476 |
| HONDA "D" - 7                                | 50 HP MAX RACE ONLY/ALT DRIVE ONLY                    | 918456      |             |        |            |        |
| HONDA F20 / F                                | 22 7% OD - 600HP MAX                                  |             |             |        |            | 918464 |
| HONDA F20 / F                                | 22 10% UD [6] [7]                                     | 918465      |             |        |            |        |
| HONDA H22                                    | RACING APPLICATIONS [4]                               | 918469      | 918467      |        |            |        |
| (Call for H23)                               | STREET APPLICATIONS - 400HP MAX [3]                   |             |             | 918468 |            |        |
| HONDA  | RACING APPLICATIONS (NO PULLEY)                       |             | 918478      |        |            |        |
| K-20   | STREET APPLICATIONS                                   |             |             |        |            | 918477 |

| HUB     | ONLY   |
|---------|--------|
|         | 916779 |
| 916026  |        |
|         | 916342 |
| 916129  |        |
|         | 916127 |
| 916128  |        |
| 916054M |        |
| 916054  |        |
| 916017  |        |
|         | 916029 |

- Not for over 300 HP damper has lightweight inertia for clearance!
- For no alternator / serpentine on hub, use hub #916027and appropriate shell assembly #. PS - 4% OD, 6 rib serpentine accessory drive is 9% OD or 400 + HP with serpentine drive (call).
- Race damper has a smooth outer shell with no belt drives

- Power steering pulley (#916769) 7% UD. Can be used in place of 4 rib serpentine on early models.
- Not a slip fit! Includes required special timing cover seal for heat-treated thick wall hub, #973128.
- Does not fit with OEM water pump.

918067



Audi / VV



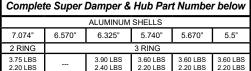


AVERAGE TOTAL WEIGHT









|               | $\sim$              |
|---------------|---------------------|
|               | cement<br>haft Hub  |
| STEEL<br>AVG. | 1 PC HUB<br>& INNER |
| WCHT          | SHELL               |

AVG. WGHT.

2.4 LBS

| V - Street  |
|-------------|
| UPER DAMPIN |
| 1 m         |
|             |
|             |
| ni EVO 10   |

Mitsubisl



Subaru FA20

INERTIA WEIGHT ▶ COMPLETE DAMPER AND HUB PART NUMBERS (INTERNAL BALANCE AUDI 6 RIB - STREET VERSION [8] A4 ('02-'05, 3.0L) A4 QUATTRO ('02 - '05, 1.8L) ('02 - '06, 3.0L) A6 ('02 - '04, 3.0L) ALLROAD ('03 - '05, 2.7L)

| AUDI 6 RIB - RACE VERSION [7]<br>A6 ('02 -'04, 2.7L-3.0L)<br>ALLROAD ('03 -'05, 2.7L)   |         | 918068 |
|---|---------|--------|
| MAZDA MIATA '94 - '05 1.8L [4]  |         |        |
| MINI COOPER S '01 - '06 1.6L [1] [5]  |         |        |
| MINI COOPER S '01 - '06 1.6L 6 RIB 2% OD [5]  |         |        |
| MINI COOPER - BMW B46 & B48 ENGINE  |         |        |
| MITSUBISHI ECLIPSE / TALON  |         |        |
| MITSUBISHI EVO 8 & 9 [3]  |         |        |
| MITSUBISHI EVO 10, 3% UD  |         |        |
| MITSUBISHI EVO 10 - RACE VERSION NO ACCES. DRV.   | 918254  |        |
| SUBARU FA20/TOYOTA 4U-GSE, 10% UD<br>BRZ ('12+), FORESTER ('12-'16),<br>IMPREZA ('12-'14), LEGACY ('13-'14),<br>OUTBACK ('13-'14), XV CROSSTREK ('13-'14)<br>SCION - FRS ('12-'16) TOYOTA - 86 ('12+) | 918482L |        |
| SUBARU WRX EJ20, 22, 25 5% OD   |         |        |

- The Mini Cooper Belt Tensioner Tool (#90880118410) is required to remove or replace the factory belt.
- [2] Damper hub and lower timing gear is made into 1 piece for strength. Also requires trimming of the lower timing cover for
- clearance.
  12% OD from OEM. For correct belt length, use Carquest/ [3] Gates K060715
- [4] Customer must supply trigger wheel if needed. Bolt-on 5.5" billet aluminum super charger pulley is available, order part #916276. Must also add belt guide #916885BG if using a trigger wheel or #916885 BG1 without a trigger wheel.
- [5] 2003-2008 ONLY requires special puller. ATI puller will not
- 2.6 LBS **HUB ONLY** 916317 916318 916885 916102 916102 916025 916025 916123 916399 9161481 Timing marks - TDC, 5, 10, 15, 20, 25,  $30^\circ$  with CW rotation. Fits '02-'04 A6 2.7L, 2.8L and 3.0L engines and includes the

918251 [2,6

918250 [2]

Fits '02- '03-02-11, and of the lower timing gear.
Fits '02- '05 A4 1.8L/3.0L, '03-'05 Allroad 2.7L and '97-'05
Passat 2.8L engines with an available OEM timing gear.



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

www.atiperformanceproducts.com • (866) 379-4632

918522

917992

917999

918253

917993

# Performance Diesel Dampers

# Trusted by top shops like SoCal Diesel, Pure Diesel, East Coast Diesel, Diesel Innovations, Power Products Unlimited & more!

Whether you have a mildly tuned street 5.9L Cummins or a 700" International Sled Puller, ATI has a damper to fit your needs. At ATI we've been building elastomer Super Dampers for over 30 years and we know how to build them right. ATI Diesel Dampers range from 6" to 10" in diameter and weigh between 10 to 36 lbs. They are tuned in-house to fit your exact application, and if you make a change, your Super Damper can change too. Each part is replaceable and rebuildable. No need to replace your entire damper at service intervals or if something happens. Don't be fooled, treat your diesel engine like the professionals do, with an ATI Super Damper!



Steel
Replacement
Hub

916014 [2]

916014 [2]

916119

916138

916083

916764 916761 916754



Cummins with Reluctor



Powerstroke



Duramax

| ATI DIESEL   | ENGINE      | OUTER DIAMETER  |                 | DAMPER<br>ASSEMBLY | Damper<br>And Hub |  |
|--|-------------|-----------------|-----------------|--------------------|-------------------|--|
| SUPER DAMPER   | LINGINE     | STEEL<br>4 RING | STEEL<br>3 RING | WEIGHT             | Part #            |  |
| CUMMINS 1992-1998<br>2 TIMING SLOTS FOR TACH [5]   | 5.9L<br>6BT |                 | 8.074"          | 23 lbs.            | 917373            |  |
| CUMMINS IN-LINE 1989 - 1991 & 1998½ - 2002 [1]   | 4BT 6BT     |                 | 8.074"          | 20 lbs.            | 917365            |  |
| CUMMINS 2003 - 2007 1/2  | 5.9L        |                 | 7.98"           | 18 lbs.            | 917374            |  |
| CUMMINS 2007.5+, 8 RIB [6]   | 6.7L        |                 | 7.98"           | 19 lbs.            | 917375            |  |
| CUMMINS ISC - REPLACEMENT FOR RUBBER [3]<br>STYLE OEM ENGINES BETWEEN 10/1997 - 4/2004<br>6C, 6L8.9, C Gas Plus CM556<br>C8.3, C8.3G, G8.3, GTA8.3 CM558<br>ISC CM2150 / CM554 / CM850 /8.3 CM2250<br>ISL CM2150 / CM2150 SN / CM554 / CM850 / G /<br>CM2180<br>ISL 9 CM2250 / L Gas Plus CM556<br>QSC8.3 CM2250 / CM554 / CM850 / G CM558 | 8.3L        |                 | 7.95"           | 21 lbs.            | 917372            |  |
| DURAMAX, 6 RIB 2001- 2015+ NEUTRAL BALANCE   | 6.6L        |                 | 7.425"          | 19 lbs             | 917378            |  |
| DURAMAX, 6 RIB 2011-2016 LML & LGH, EX. BAL.   | 6.6L        |                 | 7.425"          | 19 lbs.            | 917376            |  |
| DURAMAX, 6 RIB 2006 - 2010 LBZ & LMM   | 6.6L        |                 | 7.425"          | 19 lbs.            | 917369            |  |
| DURAMAX, 6 RIB 2001 - 2005 LB7 & LLY   | 6.6L        |                 | 7.425"          | 19 lbs.            | 917371            |  |
| FORD POWERSTROKE 2011+   | 6.7L        |                 | 7.95"           | 17.7 lbs.          | 918892            |  |
| FORD POWERSTROKE 2008 - 2010 [7]   | 6.4L        |                 | 8.48"           | 26 lbs.            | 918887            |  |
| FORD 6.0 POWERSTROKE 2003 - 2007   | 6.0L        |                 | 7.95"           | 16 lbs             | 918888 [4]        |  |
| FORD F-250/350 POWERSTROKE 1999 -2003  | 7.3L        |                 | 7.45"           | 15 lbs.            | 918889 [11]       |  |
| INTERNATIONAL  | 640         | 10.465"         |                 | 36 lbs.            | 918642 <b>[9]</b> |  |
| INTERNATIONAL  | 640/466     |                 | 8.074"          | 23 lbs.            | 917361            |  |
| JOHN DEERE W/ HEAVY INERTIA  | 466/619     |                 | 8.074"          | 19 lbs.            | 917364 [8]        |  |
| JOHN DEERE W/ HEAVY INERTIA  | 466/619     |                 | 7.074"          | 15 lbs.            | 917363            |  |
| JOHN DEERE W/ STANDARD INERTIA   | 466/619     |                 | 7.074"          | 13 lbs.            | 917362 <b>[8]</b> |  |
| OLIVER TRACTOR, 6 CYL. CHEVY FRONT   | 6 CYL.      |                 | 7.074"          | 14 lbs.            | 917368            |  |



- [1] For a race version with no pulley & shortened hub, order #917365C.
- [2] Requires a modified hub for competition, #916014M.
- [3] OEM service calls for 2 year replacement.
- [4] Requires front pulley #916118 for dual alternator.
- [5] Damper OD is 9.254". OEM tach sensor may be relocated from 11 o'clock to 3 o'clock. Order an ATI bracket kit, #917373BKT.....\$90.
- [6] Shell assembly part #917114 includes a 60-2 tooth trigger wheel.

- [7] Drive pulley #916162.
- [8] Timing for a 466 John Deere will line up TDC on the bottom side of the damper at 180° so you will be under the engine to set from the 180° mark. Request a second 1/4" keyway to be cut for topside timing at no additional charge if requested at time of new order. The 619 timing will be set at TDC and straight up at 12 o'clock.
- [9] Requires a custom hub. Call a Sales Technician for more information or visit ATI's website at http://www.atiracing.com/pdf/ custom-damper-form.pdf.
- [11] Damper is 12% OD. Use NAPA belt 25-081253.



FOR 3208 CATERPILLAR DIESEL HUB (.750" X .750")

918952......\$25.38





# **Crank Trigger Shells**

ATI offers a custom crank trigger shell option, eliminating an additional pulley being bolted to your damper. If you already own an ATI Super Damper, you can just change the outer shell to the trigger. ATI can place any number of magnets in the outer shell at whatever degree marks you wish. These aluminum crank trigger shells will work with "Flying Magnet" pick ups and other trigger sources. When placing your order, please have the desired quantity and location of magnets ready. Additional charges for extra magnets\*.

Shell Diameter Max. # Magnets

| Shell Diameter | Max. # Magnets |          |
|----------------|----------------|----------|
| 6"             | 16             | <u>*</u> |
| 7"             | 24             | ١        |
| 8"             | 28             | ]1       |

\*If ordering: 5-8 magnets add \$50 9-16 magnets add \$100 17+ magnets add \$150

\$346.50 As an installed option on a new damper: 8" - \$175.00 6" and 7" - \$145.00

| CH | EVY  |
|----|--|
| 8" | 3 RING, CHEVY FRONT916380TR                                      |
| 7" | 3 RING, CHEVY FRONT916680TR                                      |
| 7" | 3 RING, CHEVY FRONT 4 magnets starting at 50 degrees 916680TR-50 |
| 7" | 3 RING, CHEVY FRONT 4 magnets starting at 55 degrees 916680TR-55 |
| 7" | 3 RING, CHEVY FRONT 4 magnets starting at 60 degrees             |
| 7" | 2 RING, CHEVY FRONT916960TR                                      |
| 6" | 3 RING, CHEVY FRONT916730TR                                      |

| <u>F0</u> | <u>RD</u>                 |          |
|-----------|---------------------------|----------|
| 7"        | 3 RING, FORD 4 BOLT FRONT | 916909TR |
| 6"        | 3 RING, FORD 4 BOLT FRONT | 916915TR |

| CH | <u>RYSLER</u>    |         |          |
|----|------------------|---------|----------|
| 7" | 3 RING, CHRYSLEF | R FRONT | 916612TR |



Does not work

| 7" 3 Ring, Smooth                                | 916360-10AEM. | \$346.50 |  |
|--|---------------|----------|--|
| 6" 3 Ring, Smooth                                |               |          |  |
| 7" 3 Ring, 6 Groove                              |               |          |  |
| 6" 3 Ring, 6 Groove                              |               |          |  |
| Note! If installed on a new damper, deduct \$50. |               |          |  |

Call for custom shells available for Holley, BS3, 60-2 & others!





ATI has partnered with VAC Motorsports to develop new dampers for BMW 2.5L, 2.8L, 3.0L and 3.2L straight-6 engines found in the E36 and E46 M3 as well as newer Z3s and Z4s. These dampers eliminate crankshaft harmonic vibration, allowing the engine to produce more horsepower and torque, while reducing internal engine wear at the same time. Broken oil pumps and timing chains will be a thing of the past! When used with a VAC accessory pulley, these dampers are a direct replacement over the OEM balancer. They have a 7" outer diameter and include OEM style timing alignment tabs. BMW enthusiasts should know that all ATI Super Dampers exceed SFI 18.1 Safety Certification and are approved for competition.

| •  |   |  |  |
|--|---|--|--|
| 917994   | M3 - S54 E36 Z3 (August 2000 -2002), E46 M3 (2001-2006), Z4 M (2004 - 2008)   |  |  |
| 917994TR   | E36 Euro M3 with Trigger Wheel - S50b30 (1994-1995), S50b32 (1996-1999)   |  |  |
| 917995 M52 - E46 325i, 328i, 330i, M52Tu, M54 (1999 - 2005)<br>M54 - Z4 2.5i, 3.0i (2004 - 2008) |   |  |  |
| 917995TR   | E36 with Trigger Wheel - 325i, 328i, M3 US - M50 ('91-'95),<br>M52 (1996-1999), and S50us/S52us (1995-1999), Z3 - S52 (1997 - July 2000)                |  |  |
| 917996   | S55 - 3.0L i6 (2015-2020), M2 - M3 - M4   |  |  |
| 917997   | N52/N54 - E60 535i, E90/E91/E92/E93 335i, E82/E88 135i (2007 - 2010)<br>X6 xDrive35i ('08 - '10), Z4 sDrive35i (2009 - 2016), E85 Z4 2.5i (2005 - 2008) |  |  |
| 917998 NEW!  | F30 M3 - S14  |  |  |

To purchase these dampers or parts, contact VAC Motorsports at 215-462-4666 or www.vacmotorsports.com.

## How To Order A Custom Trigger Shell

In order to build a trigger shell correctly, you will need to provide the placement of the first magnet. This is NOT the degree of timing you want to run but rather the number to which the pick-up is pointing when the TDC pointer is at the firing degree.

If you want to run 32° of timing, first rotate the engine to put the 32° mark at the TDC pointer. Then, move the pick-up to the center of its travel (so you will have room for adjustment either way) and indicate the number the pick-up is pointing to. This will be the placement of the first magnet. When the magnet comes around and meets the pick-up, the engine will fire at 32°.

Most EFI set-ups require the first magnet to be between 50° and 60°. This allows full travel within the timing map. In these cases, you will need to rotate the engine so that your specified number is at the TDC pointer. Where you tell us the pick-up is pointing is where we will put the 1st magnet.

Most people use the commonly available pick-up brackets and run similar total timing numbers. ATI offers three stocking trigger shells for Chevrolet based engines on the most commonly requested marks.

# DAMPER PULLER INSTALLER KIT

ATI's Puller/Installer Kit can be used as a universal puller. The puller plate is CNC-machined to accept a variety of bolt sizes. Made with professional grade, heavy duty material, this kit comes in a handy storage case and works with all popular engines. It can also be used for similar items such as pulleys and steering wheels.



#### **OPTIONAL Installation Studs for Puller Installer Kit**

- [A] & [B] DURAMAX DIESEL (STUD AND WASHER) 918999D......\$66.99
- [B] DURAMAX DIESEL AND TOYOTA 2JZ SUPRA (STUD ONLY) 951392 ......\$31.00
- [C] NEW GEN HEMI 918999H .....\$28.00
- [D] NEW GEN HEMI HELLCAT AND 2018 DEMON 918999HC ......\$28.00
- [E] LS1, 2, 3, 6, 7 & 9 918999SC.....\$36.43
- [F] METRIC ADAPTER M12 X 1.5 X 5.6" LONG 918999M1......\$26.00
- [G] METRIC ADAPTER M12 X 1.75 X 5.6" LONG 918999M2.....\$26.00
- [H] METRIC ADAPTER M14 X 1.25 X 5.6" LONG 918999M3......\$26.00
- [1] METRIC ADAPTER M18 X 1.5 X 5.6" LONG 918999M4.....\$28.00

CRANK
PIN DRILL
FIXTURE KITS

ATI's Crank Pin Drill Fixture Kit for the LS1, 2, 3, and 6 along with Hemi Super Dampers allows you to install 1 or 2 dowel pins to the LS or Hemi crank, eliminating the damper twist on the shaft. In most applications, the crank may be drilled and the pin installed with the engine in the vehicle. This is a must for engines used in circle track racing or supercharging!



U.S. Patent #6,851,899

| ۷İ | th the engine in the vehicle. This is a must for | engines used in circle | track racing or supercharging! |
|----|--|------------------------|--------------------------------|
|    | CRANK PIN DRILL FIXTURE KIT                      |                        |                                |
| ı  | FOR LS1, LS2, LS3 AND LS6                        | 918993                 | \$139.00                       |

CRANK PIN DRILL FIXTURE KIT FOR LS1, LS2, LS3, AND LS6
LOCATES TIMING MARKS TO USE A DISTRIBUTOR
INSTEAD OF THE ELECTRONIC TIMING\*

\* Locates on timing gear key for reference.

\$149.00

EXTRA PIN, 3/16 958025 ......\$2.36

CRANK PIN DRILL FIXTURE KIT FOR

FORD 7.3L GODZILLA

918666 ......\$145.00

DAMPER REBUILDING



To best dampen torsional vibrations in your engine, ATI Super Dampers are rebuildable and can be "tuned" by changing the durometer of the inserts. This custom-machined tool set lets you assemble and disassemble the Super Damper with ease.

 REBUILDING TOOLS FOR 6" AND 7" DAMPERS
 918998
 \$718.21

 REBUILDING TOOL SET FOR SERPENTINE & STD OD
 918998S
 \$721.12

 REBUILDING TOOL SET FOR 5" DAMPER
 918998-5
 \$238.41

#### **Optional Inertia Ring Fixtures**

| 5" GUIDE FIXTURE | 916986 | \$56.48  |
|------------------|--------|----------|
| 5" SHAFT         | 916984 | \$80.78  |
| 6" GUIDE FIXTURE | 916988 | \$75.00  |
| 7" GUIDE FIXTURE | 916989 | \$66.82  |
| 8" GUIDE FIXTURE | 916987 | \$143.40 |
|                  |        |          |

#### **Optional Cross Bar Pusher**

FOR STANDARD & SERPENTINE OUTER SHELLS 916995C ...... \$78.39

## The proper press fit your damper

Make sure that your ATI Super Damper has the proper press fit. If the damper is too loose on the snout of your crankshaft, all of your engine's harmonics will not transfer to the damper and allow it to do the proper job. For best results, use a damper installation tool when you install or remove your damper.

Stuart Smith Sales Technician - Ext. 3046





## **ADJUSTABLE TIMING POINTERS**

Adjustable timing pointers for the Torsional Super
Damper are available for Small Block and Big Block
Chevys, and Small Block and Big Block Fords. Machined from quality billet aluminum, these pointers provide up to four degrees of adjustment ensuring accurate timing for optimum engine performance. The black anodized finish provides sufficient contrast against engine parts.

#### CHEVY

| 6.325" SMALL BLOCK CHEVY | 918950\$54.00 |
|--------------------------|---------------|
| 7" SMALL BLOCK CHEVY     | 918954\$54.00 |
| 7" BIG BLOCK CHEVY       | 918958\$54.00 |
| 8" BIG BLOCK CHEVY       | 918951\$54.00 |

#### **FORD**







\* Will not work with Cleveland engines

# Anatomy of an ATI Mandrel Drilled and tapped 3/8-16 x 2-1/8" deep 1.000" Diameter Shaft 3/8" clearance hole with 82° countersink Chevy 3-Bolt Drive Mandrel & Spacer DRIVE MANDREL SPACER 916635...\$17.00 A 1/4" thick spacer slides on the mandrel shaft and mates

## **6061 T6 BILLET DRY SUMP DRIVE MANDRELS**

These drive mandrels are designed for use with dry sump systems. They are available for Buick, Chevrolet and Ford applications.

CHEVY 3-BOLT\* 916631.... \$149.94

FORD 3-BOLT & 4 BOLT

WITH 2.281 COUNTERBORE\* 916633....\$194.95

\*Profile milled, back cut, countersunk holes. Includes spacer and mounting bolts!







For mandrels that fit Duramax Diesel Super Dampers, contact Pacific Performance Engineering 714-985-4825 or Jones Racing Products 610-847-2028.

## **KEY STOCK** 3 sizes available!

to the mandrel radius to give a flat surface for pulleys.

Make your own machine keys with this super strong heat-treated 8630 alloy steel! Tensile strength is 112,000 PSI.

3/16 x 3/16 x 2 7/8" 916325 ......\$24.95 1/4 x 1/4 x 2 7/8" 916326 ....\$24.95

KEY STOCK FOR DRIVE MANDRELS **Not heat-treated!** 1/8 x 1/8 x 5 3/4" 916327 .....\$5.95

## **STEP KEYS**

3/16" to 1/4" step keys for reducing cranks with 1/4" keyway to 3/16".





ON-LINE

## **ELASTOMER O-RING KITS**



Elastomer kits can be ordered for dampers in 2, 3, and 4 ring configurations. Unless marked, most dampers are shipped with 70 durometer elastomers for 7" diameter dampers and 60 durometer for 6" dampers.

|    | cicipo.c.     |                               |             |         |
|----|---------------|-------------------------------|-------------|---------|
| OD | # OF<br>RINGS | DUROMETER<br>OUTER/INNER/FACE | PART#       | RN\$    |
| 8" | 3             | 70 / 70 / 70                  | 918959      | \$39.95 |
| 8" | 3             | 70 / 70 / 80 🕈                | 918959-70AL |         |
| 8" | 3             | 80 / 70 / 70                  | 918959-87   |         |
| 7" | 3             | 40 / 40 / 70                  | 918960-40   |         |
| 7" | 3             | 60 / 60 / 70                  | 918960-60   |         |
| 7" | 3             | 70 / 70 / 70                  | 918960-70   |         |
| 7" | 3             | 70 / 70/ 80 ♦                 | 918960-70AL |         |
| 7" | 3             | 70V / 70 / 70                 | 918960-70V* |         |
| 7" | 3             | 70 / 60 / 70                  | 918960-76   |         |
| 7" | 3             | 70V / 60 / 70                 | 918960-76V* |         |
| 7" | 3             | 80 / 80 / 70                  | 918960-80   |         |
| 7" | 3             | 80 / 60 / 70                  | 918960-86   |         |
| 7" | 3             | 80 / 70 / 70                  | 918960-87   |         |
| 7" | 3             | 80 / 70 / 80 ♦                | 918960-87AL |         |
| 7" | 3             | 80 / 80 / 80                  | 918960-88   |         |
| 7" | 3             | 90 / 90 / 70                  | 918960-90   |         |
| 7" | 2             | 70 / 70 / 70                  | 918970-70   |         |
| 7" | 2             | 70 / 60 / 70                  | 918970-76   |         |
| 7" | 2             | 70 / 60 / 80 ♦                | 918970-76AL |         |
| 7" | 2             | 80 / 80 / 70                  | 918970-80   |         |
| 7" | 2             | 80 / 70 / 70                  | 918970-87   | V       |
| 6" | 4             | 70 / 70 / 70                  | 918975-70   | \$41.95 |
| 6" | 3             | 60 / 60 / 70                  | 918980-60   | \$39.95 |
| 6" | 3             | 70 / 70 / 70                  | 918980-70   | \$39.95 |
| 6" | 3             | 70V / 70 / 70                 | 918980-70V* | \$44.95 |
| 6" | 3             | 70 / 60 / 70                  | 918980-76   | \$39.95 |
| 6" | 3             | 70V / 60 / 70                 | 918980-76V* | \$44.95 |
| 6" | 3             | 80 / 80 / 70                  | 918980-80   | \$39.95 |
| 6" | 2             | 50 / 50 / 70                  | 918990-50   |         |
| 6" | 2             | 60 / 60 / 70                  | 918990-66   |         |
| 6" | 2             | 70 / 70 / 70                  | 918990-70   |         |
| 6" | 2             | 70 / 60 / 70                  | 918990-76   |         |
| 5" | 3             | 70 / 70 / 70                  | 918985-70   |         |
| 5" | 3             | 70 / 60 / 70                  | 918985-76   |         |
| 5" | 3             | 80 / 80 / 70                  | 918985-80   |         |

♦ For aluminum shell \* Viton O-Rings on Outer

# CRANK HUB



| DESC.  | ID     | THICK | PART#   | RN\$    |
|--|--------|-------|---------|---------|
| CHEVY BB                                     | 1.612" | .093" | 916310  | \$13.37 |
| CHEVY SB                                     | 1.261" | .093" | 916320  | \$11.34 |
| CHEVY LS1 for Jesel Drive                    | 1.490" | .965" | 916322  | \$31.76 |
| CHEVY LS1 for Jesel Drive, steel             | 1.490" | .965" | 916322S | \$64.37 |
| CHEVY LS1<br>for Jesel Drive with belt guide | 1.490" | .965" | 916323  | \$47.79 |
| CHRYSLER                                     | 1.544" | 093"  | 916370  | \$24.69 |
| CHRYSLER 360 to OEM position                 | 1.538" | .285" | 916470  | \$29.00 |
| FORD SB PONTIAC V-8                          | 1.386" | .093" | 916400  | \$14.44 |
| NISSAN SR20<br>Use with base DE engine       | 1.183" | .200" | 916298  | \$41.16 |

## **DAMPER ASSEMBLY LUBE**

Available for those who rebuild their own dampers. It's the only correct assembly lube for ATI Super Dampers! The non-oily, non-staining formula penetrates small openings and produces a thin polymer film that reduces wear, eliminates sticking and stops squeaks, while providing a durable protective coating.

975005 \$7.95



## T-40 PLUS TORX BIT





ATI dampers are assembled with T-40 Plus counter sunk bolts for the strongest possible mechanical connection of the shell assembly to the crankshaft hub. Also known as IP-40 Torx-Plus Insert Bit, the T-40 Plus must be used in lieu of a regular Torx bit for these bolts as the Torx head is designed for maximum strength when removing the bolt.

T-40 PLUS TORX BIT 918997 .....\$3.95

# What you need to know about damper bolts

The flat head countersunk bolts used in ATI's Super Dampers require a T40 Plus Torx Bit. (ATI Part #918997)

If you are trying to source one yourself, this bit is also referred to as an IP40 Torx Plus Insert Bit. Do not use a standard T40 Torx bit as it will not work and will ultimately strip the head. Remember! You must install, torque and Loctite® all bolts supplied with your Super Damper regardless of whether or not you are bolting a pulley to the face of the damper.



## **DAMPER BOLT PACKS**

| (6) 5/16 - 18 X 3/4, CHRYSLER DAMPERS                                 | 6 BOLTS     | 950210 \$9.95  |
|---|-------------|----------------|
| (6) 5/16-18 X 5/8, CHRYSLER DAMPERS                                   |             |                |
| (6) 5/16 - 18 X 1 BOLTS - FACE BOLTS ONLY, NO PULLEY BOLTS            | 6 BOLTS     | 950220 \$8.95  |
| FORD - 4 BOLT DAMPERS WITH PULLEY BOLTS                               | 0 POLTS     | 050220         |
|   |             | ****           |
| (6) 5/16 - 18 X 1 AND (3) 3/8 -16 X 1                                 | 9 BOLTS     | 950204 \$12.95 |
| (6) 5/16 - 18 X 1 AND (3) 3/8 -16 X 1 1/4                             | 9 BOLTS     | 950200 \$9.95  |
| (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1, BUTTON HEAD                   | 9 BOLTS     | 950205 \$10.49 |
| (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 1/2                            | 9 BOLTS     | 950267 \$10.49 |
| (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 1/2, STAINLESS ARP COUNTERBORE | 9 BOLTS     | 950269 \$15.29 |
| (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 3/4, STAINLESS ARP COUNTERBORE | 9 BOLTS     | 950270 \$14.95 |
| (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 2, <b>NOT CHRYSLER</b>           | 9 BOLTS     | 950202 \$9.95  |
| (6) 5/16 - 18 X 1 AND (3) 3/8 - 24 X 1 1/4, <b>NOT CHRYSLER</b>       | 9 BOLTS     | 950218 \$9.95  |
| (6) 5/16 - 18 X 1 AND (3) 5/16 -18 X 1 1/4, 5" DAMPER                 | 9 BOLTS     | 950241 \$9.95  |
| (6) 5/16 - 18 X 1 AND (3) 5/16 -18 X 2, 5" DAMPER                     | 9 BOLTS     | 950243 \$9.49  |
| (6) 5/16 - 18 X 1 AND (3) 5/16 - 18 X 2 1/4                           | 9 BOLTS     | 950203 \$9.49  |
| LS Y BODY (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 - ALL FLAT HEAD      | 9 BOLTS     | 950224 \$10.49 |
| LS Y BODY (6) 5/16 - 18 X 1 AND (3) 3/8 - 16 X 1 1/4 - ALL FLAT HEAD  | 9 BOLTS     | 950211 \$10.49 |
| LS1 Y BODY WITH REAR PULLEY - ALL 5/16 BOLTS, FLAT HEAD               | 9 BOLTS     | 950209 \$9.95  |
| LS1 Y BODY NO AC - 5/16 - 18 X 1 - FLAT HEAD TORX PLUS BOLTS          | 9 BOLTS     | 950217 \$9.49  |
| LS1 F BODY WITH REAR PULLEY - ALL 5/16 BOLTS                          | 9 BOLTS     | 950213 \$10.49 |
| (9) 5/16 - 18 X 3/4 FLAT HEAD TORX PLUS BOLTS                         | 9 BOLTS     | 950226 \$10.49 |
| (6) W/ STANDARD THREAD AND (6) 3/8-16 X 1 1/4, NOT CHRYSLER           | 12 POLTS    | 050201 \$10.40 |
| (6) WITH FINE THREAD AND (6) 3/8 - 24 X 1 1/4, <b>NOT CHRYSLER</b>    |             |                |
| (6) W/ FINE THREAD AND (6) 3/8 - 24 X 1 1/2, <b>NOT CHRYSLER</b>      |             |                |
| CADILLAC CTS-V (#918854) WITH ARP PULLEY BOLTS                        |             |                |
| (6) 5/16-18 X 1 (6) 3/18-16 X 1 3/4, STAINLESS ARP COUNTERBORE        |             |                |
| (6) 5/16-18 X 1 (3) 3/8-16 X 1 1/2, (3) 3/8-16 X 2 1/2                |             |                |
|   |             |                |
| (6) 5/16-18 X 1 (3) 3/8-16 X 2 1/2 (3) 3/8-16 X 1-1/2                 |             |                |
| FORD - (6) 5/16-18 X 1 (3) 3/8-16 X 2 (3) 3/8-16 X 1-1/4              | . 12 BULI 5 | 950282 \$9.95  |
| CUMMINS DIESEL DAMPER - WITH M12 X 1.25 X 60MM HUB BOLTS              | 16 BOLTS    | 950251 \$69.00 |





## DAMPER CRANK BOLTS



| [A] | [D  |  |
|-----|-----|--|
| [B] |     |  |
| [C] | E . |  |
|     |     |  |

| SMALL BLOCK CHEVY, OEM               | 950231\$11.95  |
|--------------------------------------|----------------|
| BIG BLOCK CHEVY, OEM WITH WASHER     | 950232 \$13.95 |
| LT1/LT4 (2014+) & LS3, 7 & 9, OEM GM |                |

| Factory dry sump engines only  | 951500 [A] \$18.49                      |
|--|---|
| LS1,2,3,4,6 & L71, L76/7, L92,<br>L98/9, LSA, LSX CRATE MOTORS,            | 951499 [B]\$14.95<br>OEM GM             |
| L20, L33, L55, LC9, LFA, LH6/8, LM4/7/G, LQ9, LY5-7LT1/LT4 <b>WET SUMP</b> | 951503 [C]\$49.00<br>(Includes Sealant) |

| 360 MOPAR (3/4 X 16 X 3 HHCS) | 950233 [D]\$11.95 |
|-------------------------------|-------------------|
| 5.7, 6.4L 2011+ HEMI          | 951496 \$15.29    |
| SB CHEVY WITH INTEGRAL WASHED | 051501 \$20.05    |

SB & BB FORD WITH INTEGRAL WASHER 950234 [E]...... \$19.00 CUMMINS 8.3 ISC, MODIFIED 951388 ..... \$34.00



Have an aftermarket application that uses standard bolts? ATI has a quick fix to fill the gap with our cone-shaped aluminum

951502 ..... \$29.95

CONE SHAPED WASHERS, ALUMINUM Converts countersink to flat 5/16" 953003 ...... \$4.17 EA.

## ARP 12 PT STAINLESS STEEL BOLTS

ARP Stainless is specially alloyed for extra durability. It's polished using a proprietary process to produce a beautiful finish.

| [A] 95 | 1454 - | 3/8-16 x | 3/4"   | \$4.49 |
|--------|--------|----------|--------|--------|
| [B] 95 | 1334 - | 3/8-16 x | 1-1/4" | \$3.72 |
| [C] 95 | 1452 - | 3/8-16 x | 1-1/2" | \$5.31 |
| [D] 95 | 1453 - | 3/8-16 x | 2-1/2" | \$4.95 |
| [E] 95 | 1455 - | 5/16-18  | x 1"   | \$3.75 |
| [E] 05 | 1236 - | 3/8-16 v | 3 1/2" | \$6.95 |



## TITANIUM BOLT PACKS Includes 6 titanium 5/16 -18x1 countersunk bolts and 3 Titanium 3/8-16x1 bolts that fit most standard Super Dampers, except Chrysler. These bolts are made in the USA and are 47% lighter TITANIUM - ALL 3 BOLT EXCEPT CHRYSLER 950200T.....\$47.00 TITANIUM - MINI COOPER 950216T.....\$47.00 TITANIUM - FACE BOLTS ONLY (6) 5/16-18 X 1" 950220T.....\$28.00

WARNING: These products can expose you to certain chemicals, which are

known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

BB CHEVY WITH INTEGRAL WASHER

## Treemaster Converters







Since ATI maintains an ample supply of new, in-house built components required to custom-build a torque converter to the exact needs of the customer, many orders can be turned-around the following business day after it arrives.

There are absolutely no compromises with ATI sprag-equipped Treemaster Converters! Unlike other converter manufacturers that use refurbished OEM or new off-shore parts, ATI uses all new components that are produced in-house using only original Opel tooling.

## ATI is the only independent company in the world that has this capability.

Because of its ability to control all aspects of the manufacturing process, ATI has the advantage of designing each component for optimum efficiency and total durability.

Configuring a torque converter to take full advantage of an engine's power curve is what separates the winners from the "also rans". With over fifty years of racing experience, ATI custom-builds converters to the exact needs of our customers.

To accomplish this in a timely manner, ATI maintains a large inventory of turbines, stators and components. This gives ATI the ability to turn around your new converter or repair efficiently.

It doesn't get any better than this!

At ATI, we take our commitment to superior race products very seriously. Not only do we produce quality torque converters, but we also manufacture the equipment to make them. ATI's CW3 and CW4 Converter Welders, Accu-Balance Converter Balancer and Quick Test Leak Tester ensure our customers get the best products on the market today! For more information about ATI's Converter Rebuilding System, log on to aticw3.com.

CONVERTER WELDING





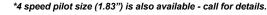
# Treemaster Converters

PUMP WITH

## REEMASTER CONVERTERS

|                                  |        | 8"         |        | 0"       |  |
|----------------------------------|--------|------------|--------|----------|--|
|                                  | Part # | Price      | Part#  | Price    |  |
| Powerglide                       | 208500 | \$1,199.00 |        |          |  |
| TH350 and TH400                  | 408500 | \$1,199.00 | 408360 | \$995.00 |  |
| 700-R4 / T-200, Non Lock-up, Std | 708500 | \$1,045.00 |        |          |  |
| C-6 1.848" Standard*             | 608500 | \$1,199.00 |        |          |  |
| C-4 Standard                     | 649500 | \$1,199.00 |        |          |  |
| TF-727 - Chrysler                | 729500 | \$1,299.00 |        |          |  |
| TF-904 - Chrysler                | 909500 | \$1,299.00 |        |          |  |





<sup>•</sup> DEDUCT \$100 for Spragless option • ADD \$175 for Mechanical Diode

## TREEMASTER "MRT" CONVERTERS

## Minimum Reaction Time Option - Great for transbrakes, turbo & NOS use!

Ouick and consistent reaction times are the key to winning rounds and races! Many factors affect your reaction time, but most people don't realize a converter is a very big part of that. MRT stands for "Minimum Reaction Time" and is one of our most popular converter lines. Most of these converters have the unique designed cast steel front cover. Additional optimized new stator designs are available. With decades of hard core racing information compiled on different combinations, ATI will know what your car needs, the first time!

|                                       | 8"<br>3.5 - Stroke |            | 3.5 +  | 8"<br>Stroke | 10"    |            |  |
|---------------------------------------|--------------------|------------|--------|--------------|--------|------------|--|
|                                       | Part #             | Price      | Part # | Price        | Part # | Price      |  |
| Powerglide                            |                    |            | 208800 | \$1,199.00   |        |            |  |
| TH350 and TH400                       | 408700             | \$1,199.00 | 408800 | \$1,199.00   | 408390 | \$1,095.00 |  |
| C-4<br>Specify spline and bolt circle |                    |            | 649800 | \$1,199.00   |        |            |  |
| TF-727 - Chrysler<br>Not for AMC!     |                    |            | 729800 | \$1,299.00   |        |            |  |
| TF-904 - Chrysler*                    | 909700             | \$1,199.00 |        |              |        |            |  |

- DEDUCT \$100 for Spragless option
- ADD \$175 for Mechanical Diode

when placing your

converter order.

\* 3.6 +/- stroke on 8" Treemaster for TF-904

Identifying the correct input shaft for your C-4: Please call ATI's 1964-1969: 26 SPLINE TRANS 24 SPLINE CONVERTER Sales Technicians 1964-1969: 24 SPLINE TRANS 24 SPLINE CONVERTER

> \*EARLY - .788 FOR RESTORATION ONLY - MILD PERFORMANCE 1970 ONLY: 26 SPLINE TRANS **26 SPLINE CONVERTER**

1971-UP: 24 SPLINE TRANS

**26 SPLINE CONVERTER** 



DAN FLETCHER - 105 NHRA National Event Wins and counting! ATI Transmission, Treemaster Converter,



CONTINGENCY ITEM

## STEEL VS. **ALUMINUM** STATORS



OEM stators are die cast and are not very strong. After GM France ceased 8" Opel converter production, ATI purchased the tooling to produce their own 8" units. Originally, there was virtually no radius on the stator where the blade meets the body, but ATI increased that radius, ultimately stopping failures. Since 100% of these stators are produced by ATI, they all have the new radius. ATI heavy duty alloy stators are poured as an investment casting that is 400% stronger than the die casting. We have never seen one failure with these stators.

ATI's custom alloy stators have two distinct advantages over their steel counterparts. First, they are lighter by 2/3, hence the inertia of the spinning unit is much less and imposes considerably less load on the sprag when it has to stop the stator. This increases sprag life. Second, and most importantly, each blade of the aluminum stator is shaped like an air foil, as opposed to the flat shape of the steel blade. The air foil shape causes the fluid to increase in speed as it passes over the blade. Torque multiplication is far greater, producing free energy with the aluminum stator.

# Bolt Together / Lock-Up Converters





26.5 LBS

## 8" AND 9" LOCK-UP CONVERTERS

ATI now offers Bolt Together and Lock-Up versions of their popular Treemaster and MRT Converters. For racers who frequently send out their converters for stall changes or overhauls, they will save both time and money by having the option to service and adjust the converter themselves – at home or at the track! Each unit comes with a billet aluminum rear cover, stator, brazed turbine and pump half. ATI offers several different stator options specific to converter size. The 8" pumps are adjustable and ATI offers pump options for 9" and 10" converters allowing for a multitude of possible combinations. ATI also offers a range of Bolt Together Lock-Up Converters that provide 0% slip, minimum ET and maximum MPH!

- Double O-ring seals
- Requires just half the assembly bolts of other bolt together converters keeping the largest diameter of the converter as light as possible.

|                              | 8            | "          | 9      | "          |
|------------------------------|--------------|------------|--------|------------|
|                              | Part # Price |            | Part # | Price      |
| Bolt Together *              | 408850       | \$1,995.00 | 408950 | \$2,095.00 |
| <b>Bolt Together Lock Up</b> | 408851       | \$2,895.00 | 408951 | \$2,995.00 |

#### \* #408850 ONLY:

Comes standard w/Spring & Roller Sprag

- DEDUCT \$100 for Spragless option
- ADD \$100 for Fuel Element SpragADD \$175 for Mechanical Diode

#### <u>#408851, 408950 & 408951:</u>

Comes standard w/Fuel Element Sprag

- DEDUCT \$100 for Spragless option
- ADD \$175 for Mechanical Diode

10" AND 10.5"
OUTLAW CONVERTERS®



**BOLT TOGETHER** 

LOCK-UP!

|  | 1      | 0"         | 10.5"    |            |
|--|--------|------------|----------|------------|
| <b>Bolt Together Outlaw</b>                                | 408450 | \$2,995.00 | 408435   | \$2,995.00 |
| Bolt Together Outlaw - Lock-Up                             | 408451 | \$4,495.00 |          |            |
| Bolt Together Outlaw Non-Lock Up with Lock-Up Height       |        |            | 408431   | \$3,149.00 |
| Outlaw for SG 4 & Big Shaft 400 - Lock-Up                  |        |            | 408422LU | \$3,495.00 |
| Outlaw for SG 4 & Big Shaft 400<br>Bolt Together - Lock-Up |        |            | 408430LU | \$4,495.00 |

All Bolt Together and Lock-Up Outlaw Converters® come standard with Fuel Element Sprag

DEDUCT \$100 for Spragless option ADD \$275 for Mechanical Diode

Titanium studs and nuts available!



## FRICTION PLATES

For Bolt Together Cover Assemblies
GREEN, LOCK-UP CLUTCH 451924 .....\$13.34
BLUE, LOCK-UP CLUTCH 451924B...\$13.34
BLACK OR BROWN SOFT

APPLY LOCK-UP CLUTCH 451928 ..... \$17.95

# PAD SPACERS FOR BOLT TOGETHER CONVERTERS

(Requires 6 per Converter)

451900A.....\$11.39 EA .500" 451900B......\$9.46 EA

.250" 451900C...... \$8.50 EA







# Bolt Together Builder Kits

ATI's now offers Builder Kits for 8", 9", 10" and 10.5" Bolt Together and Bolt Together Lock-Up Torque Converters. If you have a local converter builder you trust, this may be the option for you!

Each kit gives your builder the ability to convert your favorite existing welded converter to a Bolt Together or Bolt Together Lock-Up unit for ease of maintenance and stall changes. It also provides substantial weight savings over conventional welded torque converters. Kits include everything except the converter core (stator - pump - turbine).



NTH MOTO'S 3306 HP "KRATOS" VIPER WINS & BREAKS RECORD AT FL2K21
ATI Damper, ATI Outlaw Lock Up T400 Trans & Converter combo!



|                       | 8"        |            | 9       | 9"         |         | 10"        |         | .5"        |
|-----------------------|-----------|------------|---------|------------|---------|------------|---------|------------|
|                       | Part #    | Price      | Part #  | Price      | Part #  | Price      | Part #  | Price      |
| Bolt Together *       | 408850K   | \$895.00   | 408950K | \$826.46   | 456805K | \$1,017.44 | 456805K | \$1,017.44 |
| Bolt Together Lock-Up | * 408851K | \$2,186.83 | 408951K | \$2,053.89 | 408451K | \$2,455.16 | 408430K | \$2,416.32 |

<sup>\*</sup> Complete kits less converter core - Not for individual sale!

| <ul> <li>O-Ring for Pump Ring (Outer), 8"</li> </ul> | 970004\$8. | 95 |
|--|------------|----|
| <ul> <li>O-Ring for Pump Ring (Inner), 8"</li> </ul> | 970005\$8. | 95 |

#### HOW TO QUALIFY FOR PURCHASE

In order to purchase these builder kits, you must be a qualified performance business located at a commercial location.

A Business License and Tax ID number are required.

AVERAGE WEIGHT SAVINGS ON A BOLT TOGETHER CONVERTER OVER A CONVENTIONAL WELDED UNIT

8" CONVERTER .... 2.5 LBS. 10" CONVERTER .... 4.3 LBS.



# Fuel and Blown ~ Outlaw Converters

## **FUEL AND BLOWN** CONVERTERS



The super strong Fuel and Blown Converter features a special 22 element sprag with double cage construction to simultaneously control each sprag element. This arrangement maintains alignment while providing the highest possible dynamic load capacity. The sprag sits in concentric races that are heat-treated to 65 on the Rockwell C scale with every step

of the manufacturing process

| accomplished in-house at ATI.   |        | 8"         |        | 9"         | 10"                  |            |  |
|---------------------------------|--------|------------|--------|------------|----------------------|------------|--|
|                                 | Part # | Price      | Part # | Price      | Part #               | Price      |  |
| TH350 and TH400                 | 408900 | \$1,249.00 | 408930 | \$1,199.00 | 408420               | \$1,149.00 |  |
| TF-727 - Chrysler (not for AMC) | 729900 | \$1,299.00 | 729930 | \$1,199.00 |                      |            |  |
| Toyota 2JZ (T350/T400 Spline)   |        |            | 408931 | \$1,245.00 | Call for information |            |  |
| Nissan RB26                     | 408932 | \$1,199.00 |        |            |                      |            |  |

• DEDUCT \$100 for Spragless option • ADD \$175 for Mechanical Diode



## 10" AND 10.5" OUTLAW CONVERTERS®

Outlaw Racing Torque Converters are available with 5-axis fully machined billet steel, aluminum or hand-built steel stators and have 6-bolt mounting on the GM small bolt circle. For maximum efficiency each converter has one-way sprags with a .5" thick wall

on the inner race for the C-6 stator spline

| used on Bruno and Lenco units.    | 10"    |            | 10.5"  |            |  |
|-----------------------------------|--------|------------|--------|------------|--|
|                                   | Part # | Price      | Part # | Price      |  |
| Outlaw "Extreme Duty"             | 408421 | \$1,995.00 | 408424 | \$2,195.00 |  |
| Outlaw for SG 4 and Big Shaft 400 | 408423 | \$1,995.00 | 408422 | \$2,195.00 |  |

• DEDUCT \$100 for Spragless option • ADD \$275 for Mechanical Diode

## **CRANK PILOT RINGS**

Threaded, removable, replaceable converter pilots. These pilot rings are used on ATI's 8" and 9" converters for Ford and GM applications.

#### **GM APPLICATIONS**

STANDARD GM 450" LONG 451340... \$22.95 For no midplate to .125" midplates MIDPLATE GM .638" LONG For .125" to .250" midplates MIDPLATE GM .765" LONG For .375" midplate MIDPLATE GM .865" LONG Extra long for special applications 451352 .... \$20.66 STANDARD GM-LS1 .765" LONG NO midplate



451342 .... \$22.95

#### **FORD APPLICATIONS (C4 C6)**

STANDARD FORD 1.205" LONG 1.375 Diameter

651340 .... \$26.95

## **CRANK PILOT SLEEVES**

For mid-plate use (.250" LONGER) 451923....\$30.85 For non-mid-plate use 451922....\$39.95





- After we have established a running combination, rear gear becomes an important part of your converter combination. Removing rear gear to slow down the RPM may not work. Rather, it may just make the converter work harder and slip more by asking it to lock-up at a
- Higher RPM makes a converter more efficient. If your converter is slipping, adding gear may reduce the slippage without gaining trap RPM. ATI converters are designed to operate efficiently with the proper rear gear specified.
- Converter slip in the 200 300 RPM range is normal and desired. It tells you that the engine is still making power at trap RPM and not laying down; dictating less rear gear or more tire diameter.
- Your engine's trap RPM is an important number -

If it is <u>lower</u> than normal and the MPH is off, your motor probably has a problem or the sprag is locked, not allowing the stator to freewheel, just like a spragless converter. This not only hurts ET and MPH, but it will not let the motor accelerate and cooks the fluid. The engine will go to the same RPM and no higher every run.

If the trap RPM is higher and the MPH is the same or lower, the converter or transmission may be hurt, or something is causing drag on the car (ie: a front shock locking in the extended position making the front end push too much air, a bent rear end housing or a worn out ring and pinion, etc.)



# Streetmaster Converters

Tightest

No cheap junk in these units! A superior quality performance converter great for hot street cars that also see track action!

Stage 1

Stage 2

| REETMASTERS                      | 3.0 & Great | ter Rear Gear | 3.30 To 3. | 70 Rear Gear | 3.70 To 4.30 Rear Gear |          |  |
|----------------------------------|-------------|---------------|------------|--------------|------------------------|----------|--|
|                                  | Part #      | Price         | Part #     | Price        | Part #                 | Price    |  |
| TH350 and TH400                  | 408320      | \$569.00      | 408330     | \$569.00     | 408340                 | \$569.00 |  |
| C-6 1.848" Crank Pilot           |             |               | 608330     | \$549.00     |                        |          |  |
| C-4 Specify spline & bolt circle | 649320      | \$549.00      | 649330     | \$549.00     |                        |          |  |
| TF-727 - Chrysler                |             |               | 729330     | \$669.00     | 729340                 | \$669.00 |  |

- The same methods, quality materials and workmanship as our Treemaster Converters!
- Minimizes low RPM slippage
- Reduces heat build-up

## **10" SUPERSTREET MASTERS**

| Available for 700R4 and 4L60/65E      | LOCK UP |          |  |
|---------------------------------------|---------|----------|--|
|                                       | Part #  | Price    |  |
| 700R4 / 4L60E ('85-'97) Standard SBC  | 708330  | \$735.00 |  |
| 4L60E / 4L65E ('98 - up) Standard SBC | 708332  | \$735.00 |  |
| 4L60E / 4L65E ('98 & up) LS1          | 708334  | \$735.00 |  |

# 10" LOCK-UP SUPERSTREET MASTERS WITH BILLET COVERS

For 4L60/65E, 4L80/85E, 6L80E and 8L80/90E

|   |        | Part # | Price      |
|---|--------|--------|------------|
| SINGLE DISK LOCK-UP                                 |        |        |            |
| 4L60E / 4L65E                                       |        | 708337 | \$949.00   |
| 4L60E / 4L65E - For 2005 Corvette                   |        | 708339 | \$995.00   |
| 4L80E / 4L85E                                       |        | 708338 | \$995.00   |
| 4L80E / 4L85E - For Toyota 2JZ                      | NEW!   | 708341 | \$1,035.00 |
| 8L80E / 8L90E                                       | NEW!   | 708343 | \$1.149.00 |
| 10L80E / 10L90E - For 2017 ZL-1 Camaro              | MARANA | 708355 | CALL       |
| TRIPLE DISK LOCK-UP                                 |        |        |            |
| 4L60E / 4L65E                                       |        | 708347 | \$1,299.00 |
| 4L60E / 4L65E - For 1997-2004 Corvette              |        | 708344 | \$1,299.00 |
| 4L60E / 4L65E - For 2005 Corvette                   |        | 708349 | \$1,299.00 |
| 4L80E / 4L85E                                       |        | 708348 | \$1,299.00 |
| 4L80E / 4L85E - For Toyota 2JZ                      | NEW!   | 708342 | \$1,299.00 |
| 6L80E / 6L85E / 6L90E                               |        | 708340 | \$1,299.00 |
| 6L80E / 6L90E - For 2006-2014 Corvette              |        | 708345 | \$1,349.00 |
| 8L80E / 8L90E - For 2016+ Camaro & CTS-V            |        | 708350 | \$1,349.00 |
| 8L80E / 8L90E - For late 2014 <sup>+</sup> Corvette | NEW!   | 708351 | \$1,349.00 |
|   |        |        |            |





## Street Converter Facts

At ATI, we have become aware of some misinformation about Street Converters and we'd like to set the record straight with a few facts.

- A Street Converter will only see full stall when the maximum torque is present and the tires are hooked.
- When street driving, keep the car out of high gear until you are up to speed.
- Low and 2nd gear will keep the horsepower per gear ratio low and RPM higher. The unit will be coupled. ATI recommends 3.70 gear minimum.
- In high gear at speed, the throttle setting will be light and the converter will couple.
- ATI recommends down-shifting to 2nd to pass someone or accelerate with heavy throttle.
- A heavy throttle in high gear will cause the converter to get to stall speed easily and will create heat.
- A light throttle and level ground will allow a 3000 - 4000 stall speed converter to couple at 1500 or less.



# Adapter Kits

0.5" thick 6061 T-6 heat-treated luminum plate with an SFI-spec

Over the years many types of transmissions have been utilized in medium to high horsepower bracket and class-style race cars. Although there are numerous transmissions available for racers to choose from, the GM two- and three-speed automatics seem to be some of the most popular transmissions in the performance transmission market. Many racers would argue that a Chevy Powerglide transmission, when matched with the proper rear gear, is the quickest and most consistent of all existing transmission designs.

This is great if you own a vehicle with a GM engine. But what if you have a Ford or Chrysler? ATI's adapter kits allow Ford and Chrysler owners to benefit from the GM transmissions as well! With an ATI adapter kit, you can now perform this operation in less time with less fabrication. Includes an ATI adapter plate, an ATI crank adapter, ATI flexplate, and all the necessary mounting hardware to correspond with your Ford or Chrysler engine.

| mounting naruware!  | GM POWERGLIDE-T350-T400 TRANSMISSIONS |            |             |            |                   |         |                            |             |         |          |
|---|---------------------------------------|------------|-------------|------------|-------------------|---------|----------------------------|-------------|---------|----------|
|   | KIT                                   |            | ADAPTE      | R PLATE    | CRANK A           | DAPTER  | SFI FLEXP                  | I FLEXPLATE |         | ARE KIT  |
| FORD SMALL BLOCK 289 - 302 - 351C - 3                                     | 51W SFI flex                          | plates for | aftermarket | converters | only              |         |                            |             |         |          |
| All - Internal Balance SFI Flexplate,<br>164 Teeth                        | 915231 [1]                            | \$598.00   | 915110      | \$309.00   | 915603            | \$96.00 | 915704 [1]                 | \$239.00    | 950141  | \$101.71 |
| All - Except '81 & Up 5.0l (302) 28.2 oz. in.<br>SFI Flexplate, 164 Teeth | 915232 [5]                            | \$655.23   | 915110      | \$309.00   | 915603            | \$96.00 | 915705 [2]                 | \$240.00    | 950141  | \$101.71 |
| FORD 429-460 ENGINES SFI flexplates fo                                    | r aftermarket o                       | converters | only        |            |                   |         |                            |             |         |          |
| All - Internal Balance, SFI Flexplate                                     | 915242 [1]                            | \$664.88   | 915120      | \$277.08   | 915612            | \$88.00 | 915700 [1]                 | \$239.00    | 950160  | \$78.38  |
| CHRYSLER A ENGINES 318 - 340 - 360 (                                      | See footnotes                         | 5 & 6)     |             |            |                   |         |                            |             |         |          |
| All - Internal Balance, 130 Teeth   | 915250<br>[1] [6]                     | \$598.00   | 915130      | \$309.00   | 915630X<br>[7][8] | \$83.00 | 915650X<br>[1] [6] [7] [8] | \$230.00    | 950170  | \$85.01  |
| CHRYSLER B & RB ENGINES 383 - 400 -                                       | 426 - 440 (Se                         | ee footnot | es 5 & 6)   |            |                   |         |                            |             |         |          |
| 8 Bolt Crank 426 HEMI<br>Driver Side Starter                              | 915290 [1]                            | \$611.07   | 915150      | \$277.08   | 915640X<br>[7]    | \$83.00 | 915660X<br>[1] [6] [7] [9] | \$219.00    | 950190  | \$77.42  |
| HEMI to Chevy Pro Mods using Fuel Cranks<br>Passenger Side Starter        | 915291X                               | \$769.11   | 915140X     | \$468.84   | 915640XF<br>[10]  | \$99.00 | 915660X [10]               | \$219.00    | 950190X | \$143.87 |
| CHRYSLER LATE MODEL HEMI  |                                       |            |             |            |                   |         |                            |             |         |          |
| 5.7 - 6.1 - 6.4 HEMI  | 915245 [11]                           | \$655.23   | 915145      | \$277.08   | 915606            | \$87.00 | 915664                     | \$229.00    | 950145  | \$189.14 |
| CHRYSLER DODGE VIPER  |                                       |            |             |            |                   |         |                            |             |         |          |
| NEW! VIPER V-10 (2005 - 2017 only)<br>Internal Balance, 143 Teeth         | 915739[13]                            | \$695.00   | 915148      | \$299.00   | 915645            | \$99.00 | 915666                     | \$275.00    |         |          |

- Engine must be internally balanced.
- 28.2 oz in weight is 4 1/4" x 3/4" x 3/8" thick.
- All external balance flexplates must be on the crank for balancing or match-[5] balanced to the unit that was originally balanced with the crank.
- Some 340-383-400-440 are externally balanced. Engine must be internally balanced. Weights may be added by your engine balancer for external balance.
- When ordering replacement parts, be sure to specify date of original order. Parts shipped prior to 1/2007 have different dimensions and part # (non-X numbers).
- Requires six (6) crank bolts ATI #951471-6 (grade 8) or OPTIONAL ATI #951034-6 (Extreme Duty).
- Requires eight (8) crank bolts ATI # (grade 8) or OPTIONAL ATI #951035-8 (Extreme Duty).
- Requires eight (8) crank bolts ATI #951035-8 (Extreme Duty). DO NOT use grade 8 bolts in this application! Use #915640XFB bushing.
- Requires Mopar Starter, part # 05030023AA. Clamps for the adapter may require spacers. For 4L60E, add pt. #915859, for T350 & 700R4, add pt. #915860 and for the ATI SuperCase, add pt. #915861. Will not work with bolt-on bell 4L60E.
- For 2005-2017 only! Consult an ATI Sales Technician before placing an order for proper fitment and spacing. May require (6) spacers #451900E...\$16.02 each.

## **FLEXPLATE CRANK ADAPTERS** (FOR CHRYSLER AND CHEVY CRANKS)

These reinforcing crankshaft adapters bolt on behind the flexplate to extend the pilot diameter 1/2" toward the transmission, eliminating extra long pilots on the converter. Bolt kits available - page 39.

CHEVY WITH 7/16" CRANK BOLTS

915000 ..... \$123.87

CHRYSLER FUEL CRANK 8 - 1/2" CRANK BOLTS FOR BRUNO / LENCO / HEMI (.250" THICK)

915641.....\$134.00





material!



# Race Quality Flexplates

Flexplate for Ford Mod Motor

Gen III HEMI Flexplate

## Performance flexplates are critical components in today's high tech race cars. Choose a genuine race quality flexplate from ATI!

Manufactured in the USA on state-of-the-art CNC equipment, ATI's flexplates are double mig/tig welded with certified American-made materials that far exceed SFI specs for safety. ATI flexplates are manufactured and toleranced from actual OEM drawings to insure fit and location. Each flexplate is quality inspected to EXCEED the flatness and run-out tolerances of the OEM units and are precisionbalanced on Hines digital equipment with a resolution of 1/10 oz. in.

#### INTERNAL **EXTERNAL APPLICATION ENGINE GROUP** TEETH PRICE PRICE BALANCE **GENERAL MOTORS** CHEVROLET LATE MODEL **BOLT-ON CRANKSHAFT FLANGE** 305 / 350 153 915533 \$239.00 '86 & UP ONE-PIECE SEAL 283 / 302 / 327 / 350 153 915539 \$229.00 **EARLY 2-PIECE SEAL** CHEVROLET 168 915541 \$199.00 V-8 SMALL BLOCK [12] 10 DP 139 915545 [10] \$261.00 915561 400 168 \$209.00 '70 - '90 454 - 454 /502 396 / 427 168 915551 \$223.00 MARK IV USE #915541 \$199.00 '91 & UP - GEN V 454 [2 168 CHEVROLET FOR INTERNAL V-8 BIG BLOCK [12] '91 & UP [3] 572, 168 BALANCE GEN V- 454 HO/ 502 HO 10 DP 139 915545 [10] \$261.00 V-8 330 / 400 / 425'64 - '67 166 915562 \$299.00 915563 \$309.00 **OLDSMOBILE** [12] ALL V-8 ('68 & UP) INC. DIESEL 915565 166 915564 \$223.00 \$261.00 PONTIAC V-8 [13] 400 / 455 915567 [14] \$240.00 166 LS1 / LT1 LS1/2/6/7 & L98 WITH 915733 [7] \$339.00 6 BOLT CRANK (RACE ONLY) V-8 SMALL BLOCK [12] LT1 / LT4 / ZL1 Z BODY 915737 <mark>[7] [11</mark>] 168 \$349.00 CTS-V W/LSA - LSX 8 BOLT CRANK CHRYSLER V-8 WITH ATI ADAPTERS TO GM PG, TH350, TH400 TRANSMISSIO **6 BOLT CRANK** ALL WEDGES 915650X \$230.00 130 **8 BOLT CRANK** HEMI 130 915660X \$219.00 CHRYSLER V-8 SFI '05-'08 5.7 L & 6.1 L **8 BOLT CRANK** 300C, CHARGER, MAGNUM, **NEW STYLE HEMI** CHALLENGER 130 915663 \$249.00

- [1] All external balance flexplates must be on the crank for balancing or match-balanced to the unit that was originally balanced with the crank.
- Cast crank only 41.95 oz. in.
- 25.0 oz in [4]
- [6] Replacement parts require crank adapter for proper use. ATI Chrysler adapter flexplates require the use of 10 3/4" bolt circle only with GM converters.
- LS flexplates sold only as a kit. Includes flexplate, crank adapter and bolts. Requires a custom aftermarket converter. Must have an engine mounted transmission. Flexplate for kit #915733 is #915543. For 1999-2000 iron block, iron head 6.0L LQ4 truck cranks. use #915543 plate only and OEM length crank bolts.
  - Flexplate for kit #915737 is #915537...\$209.
- Does not fit 5.7L Jeep Grand Cherokee. OEM converter bolt holes require longer
- [10] Special starter required. Order #915546. (See page 36.)
- [11] For use with 8-bolt cranks
- [12] Uses ATI #951479-6 flexplate to crank bolts.
- [13] Uses ARP bolt #200-2904 flexplate to crank
- [14] Flexplate has 2.75" center hole. For cranks with a 2.5" register, call ATI for an adapter.

#### **BOLT PATTERNS AND TOOTH COUNT**

GM 153 tooth flexplate = 10.750 bolt circle GM 168 tooth flexplate \_ 11.500 bolt circle Ford 157 tooth flexplate = 10.500 bolt circle Ford 164 tooth flexplate = 11 7/16" bolt circle

| ı | FORD FLEX               | PLATE -     | AFTERM  | ARKET CONVE  | RTERS ONLY |                                      | ,        |                          |                      |               |         |                |         | 1      |
|---|-------------------------|-------------|---------|--|------------|--------------------------------------|----------|--------------------------|----------------------|---------------|---------|----------------|---------|--------|
|   | APPLICATION DESCRIPTION |             |         | FLEXPLATE KIT INCLUDES FLEXPLATE, CNC- MACHINED CRANK PILOTED SPACER AND CRANK BOLTS |            | FLEXPLATE ONLY LESS SPACER AND BOLTS |          |                          |                      | CRANK ADAPTER |         | CRANK BOLT SET |         | F<br>[ |
| ı | ENGINE                  | TRANS       | TEETH   | INTERNAL BALANCE   |            | INTERNAL BALANCE                     |          | EXTERNAL BALANCE         |                      |               |         |                |         |        |
|   |                         |             |         | Part #   | Price      | Part #                               | Price    | Part #                   | Price                | Part #        | Price   | Part #         | Price   |        |
|   | 429/460                 | C-6<br>E40D | 164     | 915720   | \$339.00   | 915700                               | \$239.00 | 915701 [1]               | \$261.00             | 915611        | \$79.00 | 950143         | \$37.73 | [      |
| Ī | FE<br>332/428           | C-6<br>E40D | 184     | 915722   | \$339.00   | 915702                               | \$240.00 |                          |                      | 915611        | \$79.00 | 950143         | \$37.73 |        |
| Ī | 289/302<br>351/400      | C-6<br>E40D | 164     | 915724   | \$289.00   | 915704                               | \$239.00 | 915705 [3]               | \$240.00             | 915601        | \$96.00 | 950142         | \$31.00 | į.     |
| Ī | 289/302<br>351/400      | C-4<br>AOD  | 164     | 915727   | \$289.00   | 915707                               | \$239.00 | 915708 [3]               | \$239.00             | 915602        | \$87.00 | 951471-6       | \$19.95 |        |
| I | 289/302                 | C-4         | 157     | 915730   | \$339.00   | 915710                               | \$230.00 | 915711 [3]<br>915712 [4] | \$230.00<br>\$229.00 | 915602        | \$87.00 | 951471-6       | \$19.95 |        |
| ı | FORD MOD                | WITH GM     | TRANSIV | IISSION  |            |                                      |          |                          |                      |               |         |                |         | ı      |
|   | 4.6-5.4 L M             | od Motor    | 164     | 915735   | \$289.00   | 915719                               | \$229.00 |                          |                      | 915607        | \$96.00 | 950144         | \$18.95 |        |
| Ī | Coyote 5.0              | L 8 Bolt    | 164     | 915738   | \$339.00   | 915719                               | \$229.00 |                          |                      | 915607A       | \$96.00 | 951378-8       | \$47.31 |        |

\$229.00

915685

\$149.00

## Ford Flexplate notes

- [1] 24 oz. in. 460 truck only with D9TP-6375-AA E7TP-6375-AA OEM flexplates.
- [3] 28.2 oz. in. All 289-351C-351W- 400 and 302 thru 1980, OEM flexplate weight is 4 1/4" x 3/4" x 3/8" thick.
- [4] 50.0 oz. in. 1981 and up 5.0 L only. OEM flexplate weight is 4 1/4"x 7/8" x 7/16" thick.

## **7.3L Godzilla 8 Bolt 164 NEW!** 915740 A NOTE ABOUT FORD FLEXPLATES:

STANDARD REPLACEMENT

GEN III HEMI

ATI Ford Flexplates with 164 teeth have an 11-7/16" bolt circle, and flexplates with 157 teeth have a 10-1/2" bolt circle for Ford converters. Both have factory installed 10-3/4" & 11-1/2" bolt circles for GM converters but only the 10-3/4" bolt circle is usable for the 157 tooth flexplates due to ring gear interference. The 184 tooth FE flexplates are 11 7/16" Ford bolt circle only! ATI Ford Flexplates are flat. They will accommodate only those converters where the drive pad is ABOVE the converter body.

915719

\$349.00

## STARTER BLOCK PLATE

#### For Ford 289-351 Engines

915608 | \$83.00 | 951378-8 | \$47.31

Avoid damage by ensuring perfect starter/flywheel alignment and correct torque converter back spacing!



915116.... ..\$81.95



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/ 61 I JEEP GRAND

CHEROKEE

5.7 - 6.1 - 6.4 TO 727/904

# Superplates® and Starters

ATI has developed the Superplate line of Flexplates to keep up with rampant HP gains made each year. Superplates are manufactured from a material with a 90,000 lb. tensile and 80,000 lb. yield strength to withstand thousands of cycles. Superplates are laser machined to avoid heat and stress that stamping inflicts on the part. The crank bolt holes and center hole are bored to exacting tolerances using ATI's in-house CNC machines. The Superplate uses the correct "grip length" crank bolts as dowels to prevent the plate from moving under high torque conditions.

Why is a flexplate necessary? While manufacturing strives for precision, actually achieving it can be very difficult. Therefore, believing that a crankshaft will be 100% in the center of the main line of the engine and thinking that everything will line up perfectly from the damper to the input shaft of the transmission is a fallacy. Because of the imperfect process, the flexplate needs to be flexible in order to make up for the "allowable" tolerances of the various part manufacturers.

ATI's flexplate design is derived from a vast array of auto manufacturers, including big names like Lamborghini, Mercedes Benz, Bugatti, as well as over 30 years of our own experience. A billet or thicker flexplate does not flex and therefore cannot absorb the "allowable tolerances" and that, in turn, can cause damage.

| HIGH HORSEPOWER SUPERPLATES                                    |   |           |          |          |  |  |  |  |  |
|--|---|-----------|----------|----------|--|--|--|--|--|
| PART #   | BOLT PATTERN  | TEETH     | BAL      | PRICE    |  |  |  |  |  |
| CHEVROLET SMALL BLOCK  |   |           |          |          |  |  |  |  |  |
| 915544   | Chevy for high HP, standard holes                       | 168       | Internal | \$239.00 |  |  |  |  |  |
| CHEVROLET  | (STANDARD 2-PIECE SEAL CRANK FLANGE)                    |           |          |          |  |  |  |  |  |
| 915554   | Chevy 6 bolt for 7/16" bolts (standard replacement)     | 168       | Internal | \$309.00 |  |  |  |  |  |
| 915555   | Chevy 6 bolt for 7/16" bolts (needs special starter)    | 139 10 DP | Internal | \$309.00 |  |  |  |  |  |
| 915548   | Chevy 6 bolt for 1/2" bolts                             | 168       | Internal | \$309.00 |  |  |  |  |  |
| 915556   | Chevy 6 bolt for 1/2" bolts (needs special starter)     | 139 10 DP | Internal | \$309.00 |  |  |  |  |  |
| CHEVROLET (WITH AFTERMARKET CRANK WITH 8 BOLT CHRYSLER FLANGE) |   |           |          |          |  |  |  |  |  |
| 915547   | Chrysler 8 bolt for 1/2" bolts (uses std Chevy starter) | 168       | Internal | \$309.00 |  |  |  |  |  |
| CHRYSLER ENGINE TO GM TRANS WITH ATI CRANK ADAPTER             |   |           |          |          |  |  |  |  |  |
| 915549   | Chrysler 8 bolt for 1/2" bolts (standard replacement)   | 130       | Internal | \$309.00 |  |  |  |  |  |





#### NOTE!

Superplates will not work as designed without the proper bolts. See page 39 for bolt applications or consult your Sales Tech for assistance.

## CRANKSHAFT TO FLEXPLATE SPACERS FOR USE WITH LOCK-UP CONVERTERS

- Prevents metal transfer
  - Spring steel

915649 CHRYSLER 8-BOLT.....\$19.95

# Tilton<sup>®</sup> Super Starters



These high torque mini-starters manufactured by Tilton have 3 HP motors and are capable of handling both 12V or 16V power systems. Tilton represents the pinnacle in starter motors for high performance applications!

#### STANDARD CHEVY 12 DP (168 tooth)

Stock Tilton starters for 168 tooth SB Chevy and LS applications.

STANDARD CHEVY 915571 ..\$499.00 STANDARD LS, LT1, LT4 915572 ..\$499.00

CUSTOM CHEVY 10 DP (139 tooth) 12 DP (166 tooth)

These Tilton starters are equipped with the correct pinion gear for use with ATI's 10 DP and 12 DP flexplates. Kit includes a machined spacer and mounting hardware. Fits both Small and Big Chevy V8s with conventional 2-piece seal blocks.

CHEVY,

10 DP, 139 TOOTH 915546 ... \$499.00

CONVENTIONAL CHEVY
WITH BROWELL BELL
12 DP, 166 TOOTH 915569 .... \$575.73
Use with #91570 or #915561 flexplate







#### **CUSTOM MOPAR Gen III & HEMI**

These Tilton starters have an ATI engineered and manufactured nose adapter. Specific applications were designed around ATI's DragPak Challenger. The starter clears the factory steering knuckle. With a 16V battery it cranks a 6.1 at 250+ RPM. Includes mounting hardware. (May need to grind the block a small amount.)

5.7 / 6.1 HEMI, 727 TRANS 915566......\$645.90 GEN III HEMI, T400 TRANS 915575......\$645.90





### Adapter Kits for Imports

Looking to run a race-ready Powerglide or T400 in your Nissan or Toyota? Don't hassle with cut-off bellhousings or struggle with alignment issues found in other aftermarket options. ATI's automatic transmissions are now available for popular import racing applications!



ATI SFI Certified PG or T400 trans available for all adapter kits!





### **NISSAN AND TOYOTA ADAPTER KITS**

|  | K       | ат        |        | PTER<br>ATE | CRA<br>ADAF |         | SFI FLE | XPLATE   |        | LL<br>SING | TILTON S | TARTER   | HARD'   |          |
|--|---------|-----------|--------|-------------|-------------|---------|---------|----------|--------|------------|----------|----------|---------|----------|
| NISSAN   |         |           |        |             |             |         |         |          |        |            |          |          |         |          |
| Nissan L24 / 26 / 28 [1]                         | 915210  | \$611.07  | 915170 | \$277.08    | 915070      | \$83.00 | 915460  | \$239.00 |        |            |          |          | 950120  | \$33.40  |
| Nissan RB-26 6 Cylinder [1]                      | 915222  | \$648.19  | 915200 | \$299.00    | 915100      | \$96.00 | 915480  | \$239.00 |        |            |          |          | 950250  | \$46.55  |
| Nissan TB48 [3]                                  | 915223  | \$2042.22 | 915127 | \$277.08    | 915642      | \$83.00 | 915502  | \$239.00 |        |            | 915573   | \$613.91 | 950257  | \$63.00  |
| Nissan TB48 Lock Up [3,4]                        | 915223L | \$2082.22 | 915127 | \$277.08    | 915642      | \$83.00 | 915502  | \$239.00 | 915128 | \$479.00   | 915573   | \$613.91 | 950257L | \$72.01  |
| Nissan VR38 [7] [9]                              | 915225  | \$1734.27 | 915134 | \$468.84    | 915644      | \$72.00 | 915690  | \$349.00 | 915138 | \$279.00   |          |          | 950259  | \$106.00 |
| Nissan VR38 Lock-Up [8] [9]                      | 915225L | \$1734.27 | 915134 | \$468.84    | 915644      | \$72.00 | 915690  | \$349.00 | 915138 | \$279.00   |          |          | 950259L | \$117.00 |
| ТОҮОТА   |         |           |        |             |             |         |         |          |        |            |          |          |         |          |
| Toyota 2JZ - 6 Cylinder [2]                      | 915219  | \$604.65  | 915181 | \$277.08    | 915080      | \$79.00 | 915471  | \$227.00 |        |            |          |          | 950122  | \$56.74  |
| Toyota 5mg and 7mg - 6<br>Cylinder [2]           | 915220  | \$611.07  | 915180 | \$277.08    | 915081      | \$50.00 | 915470  | \$242.00 |        |            |          |          | 950121  | \$87.78  |
| Toyota 1FZ Requires custom converter             | 915224  | \$2042.22 | 915131 | \$277.08    | 915643      | \$79.00 | 915686  | \$261.00 | 915132 | \$299.00   | 915574   | \$667.80 | 950258  | \$134.35 |
| Toyota 1FZ Lock-Up Requires custom converter [6] | 915224L | \$2042.22 | 915131 | \$277.08    | 915643      | \$79.00 | 915686  | \$261.00 | 915132 | \$299.00   | 915574   | \$667.80 | 950258L | \$145.25 |
| Toyota B58 '20 Supra [10]                        | 915226  | \$850.00  | 915182 | \$309.00    | 915083      | \$72.00 | 915472  | \$227.00 |        |            |          |          |         |          |
| Toyota B58 '20 Supra [10]<br>Lock-Up             | 915226L | \$1734.27 | 915182 | \$309.00    | 915083      | \$72.00 | 915472  | \$227.00 |        |            |          |          |         |          |

- [1] Requires a custom 8" torque converter. If using an OEM bell, modification is required for proper starter clearance. 90 day lead time - semi custom part.
- [2] Requires a custom 9" torque converter #408931 page 32.
- [3] Includes the following spacers: six (6) ATI #451900A,
- [4] Includes bell spacer, #915129 for GM to Nissan.
- [6] Includes six (6) lock up converter spacers, ATI #451900D and bell spacer ATI #915133
- Includes starter spacer ATI # 915526 and adapter ring ATI #451183. Customer must supply OEM trigger ring.
- Includes bell spacer, ATI #915136, starter spacer ATI #915526 adapter ring ATI #451903. Customer must supply OEM trigger ring.
- [9] Crank position sensor retaining bolt is in the oem engine oil pan. For dry sump pans, customer must fabricate their own tab to mount it.
- [10] Must use a 10.750 bolt circle converter. Sold separately.

Ask about our 4L65E Adapter!











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### Transmission Parts

# METRIC 200 SFI 30.1 BOLT-ON & DIRECT FIT BELLS

The perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI

30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

The **Standard** version is designed to bolt on to the face of the pump and the case finish is not as critical. The **Direct Fit** version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if ordering a Direct Fit Bell. Consult your Sales Technician for more information.



CHEVY BELL - BOLT-ON CHEVY BELL - DIRECT FIT BELL GASKET

200046 ......\$349.00 200046A .....\$349.00 200046G ......\$4.62

### TRANSMISSION SLIP YOKES

Now you can be assured of having a "bulletproof" transmission slip yoke that can handle power-adders. Billet and Forged yokes are available for PG (including SuperGlide), T350 and T400 transmissions and are made to accommodate Spicer 1350-series U-joints. Special yokes are available for use with the PG roller bearing tailhousings. Forged yokes are also available with quick release caps. OD tolerance is +/- .001".

| YOKE DESCRIPTION                                    | OD     | EXT HOUSING<br>SUPPORT TYPE | PART#  | RN\$     |
|---|--------|-----------------------------|--------|----------|
| BILLET YOKES  |        |                             |        |          |
| PG & T350 WITH BUSHING TAIL                         | 1.503" | BUSHING                     | 139005 | \$269.00 |
| T400 & PG WITH 400 OUTPUT                           | 1.885" | BUSHING/BEARING             | 139004 | \$269.00 |
| PG & T350 WITH ROLLER TAIL                          | 1.498" | BEARING                     | 139035 | \$269.00 |
| FORGED YOKES  |        |                             |        |          |
| PG & T350   | 1.503" | W/ BUSHING TAIL             | 139015 | \$135.00 |
| T400 & PG WITH 400 OUTPUT<br>AND QUICK RELEASE CAPS | 1.885" | BUSHING / BEARING           | 139016 | \$217.00 |
| PG & T350 WITH<br>QUICK RELEASE CAPS                | 1.498" | BEARING                     | 139018 | \$207.00 |





### **LIGHTWEIGHT TITANIUM BOLTS**

#### **VALVE BODY**

ATI's Titanium Bolt Kit (#950310T) is available for ATI's new lightweight Billet Aluminum Valve Body (#203051) that's seven pounds lighter than the OEM unit. These titanium bolts are made in the USA and are 47% lighter than steel.

 LWT TITANIUM VALVE BODY BOLTS - ATI WICKED QUICK, PG
 950310T........\$132.00

 LWT TITANIUM VALVE BODY BOLTS - OEM STYLE
 950311T........\$120.00

 LWT TITANIUM VALVE BODY BOLTS - ATI WICKED QUICK, T400\*\*
 950312T........\$84.00





#### **POWERGLIDE TRANSMISSION**

ATI's Ti Powerglide Kit comes complete with just about all of the bolts needed on a standard Powerglide including the pump, pan, governor support, parking pawl bridge, valve body halves, valve body to case and the extension housing.

 LWT TITANIUM BOLT KIT - ATI BELL TO SUPERCASE, PG & T400
 950320T ................\$89.00

 LWT TITANIUM BOLTS - PG TRANSMISSION\*
 950302T .............\$229.00

 LWT TITANIUM BOLTS - T400 TRANSMISSION\*
 950304T ............\$199.00

Titanium!

\* Does not have valve body or ATI bell to SuperCase bolts!

<sup>\*\*</sup> Does not fit OEM or Griner brakes!



### **Hardware**

### TRANSMISSION BOLTS

| GM TRANS TO ENGINE (6) 3/8-16 X 1-1/4, HHCS-GRADE 5 | 950261 | \$6.95    |
|---|--------|-----------|
| GM TRANS TO ENGINE (6) 3/8-16 X 1-1/2, HHCS-GRADE 5 | 950262 | \$6.95    |
| STUD KIT - ATI BELL TO BLOCK 1/8" MIDPLATE MAX      | 950264 | . \$29.95 |
| STUD KIT - ATI BELL TO SUPERCASE                    | 950263 | \$32.92   |

### **CONVERTER HARDWARE**

| <u>GM</u>             |                | FORD                                     |                               |
|-----------------------|----------------|--|-------------------------------|
| 8" & 9"               | 950000\$13.00  | 8" - 10" C-4 W/PUMP BUSHING              |                               |
| 8" & 9"093" MID PLATE | 950010 \$12.00 | 8" - 10" C-6 W/PUMP BUSHING<br>10" - 11" | 950070\$13.00<br>950100\$6.95 |
| 8" & 9"125" MID PLATE | 950020 \$13.00 | 10 - 11                                  | 930100φ0.93                   |
| 8" & 9"187" MID PLATE | 950030 \$13.00 | <u>TORQUEFLITE</u>                       |                               |
| 8" & 9"250" MID PLATE | 950040 \$10.18 | 8" & 10"                                 | 950050 \$30.00                |
| 10"                   | 950090\$6.95   | 10" TO ATI FLEXPLATE                     | 950110\$25.00                 |
| 11"                   | 950080\$9.00   |  |                               |

Stud Kit - SuperCase to Bell



GM Converter Bolts



Bolts for Chrysler Adapter Kit

### **FLEXPLATE AND ADAPTER KIT HARDWARE**

| ADAPTER KITS   |
|--|
| FORD 289-302-351C-351W TO CHEVY, PG & TURBO 950141\$101.71                       |
| FORD 429-460 w/1.375 OR 1.848 CRANK TO CHEVY w/MOD OR 164 TOOTH FP 950160\$78.38 |
| CHRYSLER A ENGINE 318-340-360 TO CHEVY w/130 TOOTH FP 950170 \$85.01             |
| CHRYSLER B OR RB ENGINES 426 HEMI TO PG & TURBO,                                 |
| SFI FLEXPLATE, 8 BOLT 130 TEETH  |
| CHRYSLER B OR RB ENGINES PRO MOD 950190X\$143.87                                 |
| HEMI GEN III 5.7-6.4 TO GM TRANS\$189.14   |
| NISSAN L24/26/28 TO GM WITH CRANK ADAPTER 950120 \$33.40                         |
| NISSAN RB26 950250 \$46.55   |
| TOYOTA 5/7 MG , 6 CYL\$87.78   |
| TOYOTA SUPRA 2JZGTE 6 CYL. JZ80 950122 \$56.74                                   |

| FLEXPLATE BOLTS  |                   |
|--|-------------------|
| FORD 289-302-351 ALL 400-C6 / 400 164 TEETH                          | 950142\$31.00     |
| FORD 289-302HO-351 ALL 400-C6 / FE & 429 / 460 / 400 164 & 157 TEETH | 950143 \$37.73    |
| FORD MOD AND LATE HEMI - 10MM X 1.00 X 30MM, CLASS 10.9              | 950144\$18.95     |
| LATE MODEL HEMI 8 BOLT - 10MM X 1.00 X 20MM, CLASS 10.9 951372-8     | (Pk of 8) \$11.00 |





Flexplate to Crank Bolts 2011+ Ford Coyote



### **EXTREME DUTY FLEXPLATE BOLTS**

| FOR HIGH HP APPLICATIONS USING ATI'S FLEXPLATE WITH CRANK ADAPTER  |          |                     |  |  |  |  |
|--|----------|---------------------|--|--|--|--|
| MOPAR (Except HEMI) & FORD SB 7/16 - 20 X 1 1/4", .700 GRIP, 12 PT | 951034-6 | (Pack of 6)\$66.39  |  |  |  |  |
| MOPARHEMI 1/2 - 20 X 1-1/4", .700 GRIP, 12 PT                      | 951035-8 | (Pack of 8) \$92.93 |  |  |  |  |
| FORD 429-460 7/16 - 20 X 1", .200 GRIP, 12 PT                      | 951036-6 | (Pack of 6)\$27.32  |  |  |  |  |
| FORD COYOTE 5.0L M10 X 1.0 X 35MM CLASS 10.9 HHCS                  | 951378-8 | (Pack of 8)\$47.31  |  |  |  |  |
| FLEXPLATE TO CRANK 1/2 - 20 x 1-1/4", .225 HEAD, GRADE 8           | 951435-8 | (Pack of 8)\$21.37  |  |  |  |  |
|  |          |                     |  |  |  |  |

| FOR USE WITHOUT A CRANK ADAPTER                      |          |                     |
|--|----------|---------------------|
| FLEXPLATE TO CRANK, 1/2 - 20 x 13/16"                | 951058-6 | (Pack of 6)\$57.50  |
| FLEXPLATE TO CRANK, 1/2 - 20 x 1" .450 GRIP, 12 PT 9 | 951059-6 | (Pack of 6)\$48.44  |
| FLEXPLATE TO CRANK, 1/2 - 20 x 1" .450 GRIP, 12 PT 9 | 951059-8 | (Pack of 8)\$64.58  |
| CHEVY FLEXPLATE TO CRANK FOR USE WITH                |          |                     |
| CHEVY / OLDSMOBILE CRANKS 7/16 - 20 x 11/16" 9       | 951479-6 | (Pack of 6) \$22.51 |

| HEMI / 8-BOLT CRANKS W/HD MACHINED ON-SIZE FLEXPLATES |                 |                  |               |                   |  |  |
|---|-----------------|------------------|---------------|-------------------|--|--|
| 1/2-20 X .722"  |                 |                  | 951058M-8 (Pa | ack of 8)\$106.17 |  |  |
|   |                 |                  |               |                   |  |  |
| EXTREME DUTY ARP BOLT                                 | 1/2 - 20 X 7/8" | .200 GRIP, 12 PT | 951057        | \$6.03 EA         |  |  |

For damper bolts and hardware, see page 27



### Transmission Coolers and Kits

### Extend the life of your transmission and improve performance!

# Twice the thickness of a standard economy cooler! ON-LINE!

### TRANSMISSION COOLERS

Keeping the fluids fresh and cool is the best way to extend the life of your transmission. When transmission fluid gets too hot, it breaks down, decreasing the life of the fluid as well as the seals, bearings and moving parts. Install a transmission cooler from ATI and prevent costly repairs! Complete with hardware. 3/8" pipe thread tube ends will accept supplied hose barbs or AN fittings.

TRANS COOLER (18" x 7" x 1 1/2")

925130 .....\$122.57

The **Derale® Electra-cool Remote Cooler** combines a copper / aluminum core with a high flow Tornado electric fan for maximum cooling in any environment. 10" 650 CFM fan, AN-6 inlets.

"ELECTRA COOL" (10" x 12.5" x 4")

925139.....\$185.00

The **Derale® Atomic-cool Remote Cooler** provides the largest temperature drop of any fan mounted cooler. This high efficiency fin and plate design maximizes heat dissipation and minimizes oil pressure drop; especially important on late model electronic overdrive transmissions. 8" 400 CFM fan, AN-6 inlets.

"ATOMIC COOL" (8.75" x 12.75" x 4.25") 925140......\$224.00



Electra-Cool Remote

Cooler #925139

Atomic-Cool Remote Cooler #925140

QUICK DISCONNECT KITS

Make removing your transmission a breeze! These cooler lines feature fittings that exceed flow requirements while connecting and disconnecting with 100% accuracy. Fittings are made from aluminum fluorocarbon seals. They are 100% leak-tested.



### CHIPFAB TRANSMISSION **PIT COOLER**

**Drops fluid temperatures** efficiently and in the most simple manner possible!

**ON-LINE!** 

· Drops fluid temperatures down to ambient in minutes, between rounds

Keeps torque converter functioning consistent

· All aluminum lightweight frame for portability at the track

Digital transmission temperature gauge

· High temperature gear pump with inline filter and larger cooler fan

Comes with 4.5' -6AN lines and 2 sets of quick disconnect fittings

· Recommended changing filter after roughly every 50 runs

Runs off single 120v plug





CHIPFAB RACING TRANSMISSION COOLER 925513 ..... \$1,675.00 QUICK DISCONNECT KIT, 1/4" NPT - SERIES 2000

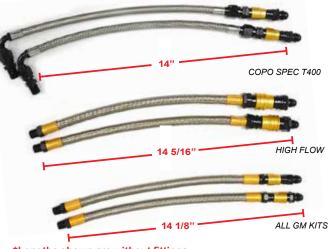
HIGH FLOW QUICK DISCONNECT KIT FOR ALL TRANS WITH LP

ABOVE 200 PSI, 1/4" NPT - SERIES 3000

925175 Will work with lower line pressure units and up to 300 PSI

QUICK DISCONNECT KIT FOR 2016+ COPO SPEC T400 1/4" NPT 90° -6 HOSE TO STRAIGHT - SERIES 2000

Some T400 and 700 transmissions have straight threads. While these kits may be used, do not over-tighten as the case may crack!



\*Lengths shown are without fittings



### **Cooler Fittings and Kits**

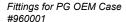
### COOLER FITTINGS

ATI offers a variety of special fittings to make it easier and faster to connect the hoses going to and from the aftermarket transmission coolers. Using the correct type of fitting is critical to your installation. Consult your ATI Sales Technician to make certain you are getting the right fittings for your application.

| APPLICATION  | FITTING SIZE   | PART#  | RN\$     |
|--|--|--------|----------|
| PG, OEM CASE   | 1/8 NP T MALE TO - 6 AN MALE                                 | 960001 | \$7.49   |
| PG AND T400 ATI SUPERCASE  | 1/4 NPT MALE TO - 6 AN MALE                                  | 960002 | \$8.95   |
| FG AND 1400 ATT SUFERCASE  | 1/4 NPT MALE TO - 6 AN MALE "T"                              | 960013 | \$9.22   |
| T350, T400, 700R4 & MOST 4L60E<br>Sold in sets of 2 - includes nylon sealing | -6 AN FITTING TO 1/4-18 NPSM PIPE THREADS,<br>STRAIGHT PIPE  | 925137 | \$29.95  |
| washers.   | -8 AN FITTING TO 1/4 NPSM PIPE THREADS                       | 925138 | \$29.95  |
| T400   | -6 AN CENTER OILING HOSE ASSEMBLY                            | 966100 | \$122.57 |
| T400 AND 4L85E   | -6 AN OUT FITTING SIDE OILING ONLY                           | 925141 | \$14.95  |
| 4L85E  | -6 AN TO 9/16-18 O-RING (SET OF 2)                           | 925143 | \$24.72  |
| 6L80E, 6L90E & 8L90E   | ALUM COOLER LINE MANIFOLD ADAPTER<br>WITH (2) -6 AN FITTINGS | 925142 | \$54.95  |
| 6R80, 10R80  | MANIFOLD ADAPTER WITH -8 AN FITTINGS                         | 925144 | \$79.95  |
| Adapts Derale Cooler to -8 AN Fittings                                       | 5/8-18 WITHOUT O-RING  | 925145 | \$19.52  |
| Undersized Diameter Cooler lines   | 1/4 NPT MALE TO - 4 AN MALE                                  | 960012 | \$5.65   |

Note! The threads for these cooler fittings are straight 1/4 pipe. 1/4 NPT (tapered) fittings could crack the case and cost you in excess of \$500 to replace! Be sure to use Teflon-lined braided hose.







Fittings for P4L85E #925143

\* Be sure to check installed depth!



Fitting for PG & T400 & 4L85E #925141

Fittings for T350, T400, 700R4, most 4L60E #925138





Straight Pipe Fittings for T350, T400, 700R4,4L60E







T" Fitting for PG & T400 SuperCase #960013

[B]

### **T400 RNAL COOLING** HARDWARE KIT

Complete hardware kit #925190 ......\$144.02

[A] JIFFY-TITE FITTING, MALE SOCKET TO 1/4 NPT, VALVED

925182.....\$39.00 [B] JIFFY-TITE FITTING, FEMALE SOCKET TO 1/4 NPT, VALVED 925181.....\$51.50

[C] QUICK CONNECT PLUG, 3000 SERIES [D] 90° MALE ELBOW, -6 AN, 1/4 NPT

[E] JIFFY-TITE RUBBER CAP, MALE COUPLER

**Use only for** 

remote cooling in the pits!



[D]

### DUST COVER PLUGS

2000 SERIES 960005.....\$7.98 3000 SERIES 960006 ......\$7.95

#960006

960006......\$7.98

960123.....\$8.95

925183.....\$7.20 BUY

ON-LINE

### **AUTOMATIC 180° ELECTRIC** COOLER FAN THERMAL

In-line for trans cooler fan, includes integral AN -6 fittings / hose barb adapters.



### COOLER INSTALL KIT

ATI's kit includes 10 feet of transmission cooler hose, 2 barbed stock transmission fittings, 2 barbed AN-6 fittings for the ATI Trans Coolers with Integral Fan, and 4 worm drive hose clamps.





### Trick Sticks ~ Tube Locks











#206494 Shorty Servo Cover

# #206494 Shorty Servo Cover Mount (OEM)





Firewall Mount Dipstick-With Teflon lined, stainless braided hose and flexible inner dipstick. Trans plug supplied for quick change and storage.....#406493

### **TUBE LOCKS**

This unique locking handle can be installed after removing the dipstick or can be riveted to your existing stick to measure fluid level.

973081.....\$18.14

# NHRA and IHRA Approved!

### **LOCKING DIPSTICKS AND TUBES**

| <u>POWERGLIDE</u>                                      |            |        |
|--|------------|--------|
| STANDARD OEM, BELL MOUNT - 23" FORWARD BENT            | 206490\$   | 649.94 |
| SHORTY OEM OR SFI BELL MOUNT - 11"<br>FOR DRAGSTER USE | 206491     | 349.94 |
| SHORTY, OEM OR SFI SERVO COVER MOUNT - 4" STRAIGHT     |            |        |
| SUPERCASE ONLY - BELL MOUNT - 23" FORWARD BENT         | 206496     | 49.94  |
| LOKAR® ANCHOR-TIGHT, DIRECT MOUNT - 3"                 | 206492\$1  | 53.47  |
| LOKAR® ANCHOR-TIGHT, FIREWALL MOUNT - 36"              | 206483 \$2 | 206.80 |

| <u>T350</u>                              |                |
|--|----------------|
| CHEVROLET, BELL MOUNT - 23" FORWARD BENT | 356490\$49.94  |
| SUPERCASE ONLY - CHEVROLET, BELL MOUNT   | 356492\$49.94  |
| LOKAR® ANCHOR-TIGHT, DIRECT MOUNT - 3"   | 406492\$153.47 |
|  |                |

| T400         CHEVROLET, BELL MOUNT - 20" FORWARD BENT         406490\$49.94 |   |
|---|---|
| BUICK - PONTIAC - OLDS, BELL MOUNT 23" FORWARD BENT 406491\$49.94           |   |
| LOKAR® ANCHOR-TIGHT DIRECT MOUNT - 3" 406492\$153.47                        | l |
| LOKAR® ANCHOR-TIGHT FIREWALL MOUNT - 29" 406493 \$206.80                    |   |

| C4 - CASE FILL, BELL MOUNT, 20" FORWARD BENT | 646490\$49.94 |
|--|---------------|
|  |               |

| <u>700R4</u>                        |               |
|-------------------------------------|---------------|
| 700R4, BELL MOUNT, 20" FORWARD BENT | 705490\$49.94 |
|                                     |               |

| 4L85E, STANDARD BELL MOUNT, 23" FORWARD BENT   | 705495\$49.94   |
|--|-----------------|
| 4L85E, LS ENGINES BELL MOUNT, 26" FORWARD BENT | 705496\$59.95   |
| 4L80/85E LOKAR® ANCHOR-TIGHT FIREWALL MOUNT    | 705497 \$236.00 |

| TF-727 / TF-904                           |               |
|---|---------------|
| TF-727 (SB), BELL MOUNT, 20" FORWARD BENT | 726490\$49.94 |
| TF-727 (BB), BELL MOUNT, 20" FORWARD BENT | 726491\$49.94 |

### TECHTIP Roct way

C4 & C6

4L85E

### Best way to fill your transmission

Position the rear wheels about 3" above the ground with jack stands under the rear so the driveshaft is at the correct angle. Depending on your type of transmission and depth of pan, start with enough fluid so it is at the low mark of the dipstick at least.

Start the engine at the lowest possible RPM in Neutral, pull and wipe off the stick and re-check. Add fluid until it is in the middle of the L and F mark. Run the unit through all gears, and R, and be sure the tires are stopped before applying the transbrake button as needed. Let idle, re-check and fill to just above the middle of the L and F mark. Incorrect filling will lead to premature failure! **Do not overfill!** 

Perform a final fluid check with the vehicle on level ground, in Neutral, warm at idle. You should be no more than at the middle of "Low" and "Full" on the dipstick.

After completion, raise the vehicle with the engine running to carefully check for leaks, especially at the cooler lines and radiator fittings.

ATI recommends warming up the transmission and rear end with jack stands under the rear end, and running the car for 2 to 4 minutes with your transmission in High gear using light, varying brake pressure.

### Shifters & Components

### ATI/WINTERS SHIFTERS

### With approved lockout and safety switch

The ATI/Winters Shifter is a "gate type" shifter with extremely smooth action. High quality components are used throughout the shifter, including the "Morse" cable and a built-in neutral safety switch.

|                 | T400     |
|-----------------|----------|
| ATI Shifter     | 402010   |
| Forward Pattern | \$305.00 |
| ATI Shifter     | 402020   |
| Reverse Pattern | \$349.00 |

**SHIFTER CABLE FOR ATI / WINTERS SHIFTERS** Original style, heavy duty cable features 1/4"-28" thread on both ends with 3" of travel.

6' SHIFTER CABLE 800010 .....\$61.00





Specs:

15.25" long x 5.5" wide x 9.25" tall

With T-6 aluminum construction and stainless fasteners, these lightweight shifters include a 5' lightweight custom cable, transmission lever, and pan rail bracket. Stocked in Black. Also available in Black / Red and Black / Blue (special order).

|   |   | , ,              |
|---|---|------------------|
|   | PG, SHIFTER - AIR (PUSH)                                  | 800130A \$925.00 |
|   | T400 SHIFTER - AIR, 2-SPEED (PUSH)                        | 800100A \$925.00 |
| ı | T400 SHIFTER - MANUAL, 3-SPEED (PULL)                     | 800110 \$925.00  |
| I | T400 SHIFTER - MANUAL, CLEAN NEUTRAL, 3-SPD (PUSH)        | 800120 \$925.00  |
| ١ | T400 SHIFTER - AIR, 3-SPD REVERSE PATTERN (PULL)          | 800110A\$925.00  |
|   | T400 SHIFTER - AIR, CLEAN NEUTRAL, 3-SPD REV. PAT. (PUSH) | 800120A \$925.00 |
|   | REPLACEMENT CABLE ONLY, 5 FEET                            | 800199\$119.00   |
|   | AIR TANK KIT  | 000400 004000    |
|   | (Includes tank, regulator, shift solenoid and bracket.)   | 800198 \$249.00  |
|   | PRO STYLE POST MOUNT (Optional) - 1" POST                 | 800197\$65.00    |
|   | LINE LOCK BUTTON BRACKET (Optional)                       | 800196\$23.00    |
|   | PG SHIFT LEVER  | 800139\$25.00    |
|   | T400 SHIFT LEVER, 3-SPEED REV PATTERN, CN                 | 800129\$25.00    |
|   | PG SHIFT BRACKET (LEVER UP)                               | 800138\$40.00    |
|   | T400 SHIFT BRACKET, 2-SPD FWD & 3-SPD REV PATTERN         | 800118\$40.00    |
|   | T400 SHIFT BRACKET, 3-SPEED REV PATTERN, CN               | 800128\$40.00    |
|   |   |                  |

Note! Pressure required for the M&M Air Shifter is between \* 100 to 150 PSI.



rechtip This procedure is as important as adding fluid or tightening your converter bolts. Make sure the shifter is mounted

#800198 Air Tank Kit

### Proper Shifter Adjustment: Make it perfect!

where it will stay and the cable run and secured where it will stay. If it moves when you shift, you won't get consistent shifts. Some aftermarket shift levers/shafts require a locating washer to center the shift lever arm on the shaft. The lever swings in an arc. If it is higher or lower, the arc will NOT be correct, changing the amount of travel and not 1/8" NPT, SINTERED BRONZE allowing the internal detents to line up and put the manual valve in the correct location. SOLENOID AND TRANSMISSION

Get a baseline setting in 1st or 2nd gear. Adjust the large nuts at the bracket on the cable for big changes. Use the small nuts on the cable end for final adjustment. Check that the pin pulls out of the lever freely in each gear. Check this going FORWARD and BACKWARD through the gears and repeat it twice before you say the job is done. Anything less than perfect in all forward gears, reverse, and clean neutral, if equipped, IS NOT GOOD ENOUGH! You do not race in park, so be very careful that your race car will not unintentionally roll.

Some of the supplied hardware with different shifters WILL require cutting, bending, twisting and/or modifying to get a straight and level shot at the transmission lever.

Do it right, do it once, check it often! The #1 cause of premature transmission failure is THE SHIFTER ADJUSTMENT. #2 is low fluid, and #3 is driver error... just in case you were wondering.



#800196 Line Lock Button

**USED IN AIR SHIFTER** 

CATCH CAN

Bracket (Optional)

Transbrake Buttons sold

separately page 45

### Transmission Accessories







Replacement Filter Element for Magnefine In-Line Oil Filter #925172

> Magnetic Pan Plug #951811







### LSX WATER JACKET & OIL GALLEY PLUGS

Trying to get some weight off the nose of your LSX powered race car? ATI offers Teflon anodized 6061 billet aluminum water jacket and oil galley plugs. Don't put a heavy, rusty steel plug in your new or freshly overhauled LSX steel block! Save almost 2 lbs and look good while doing it!

WATER JACKET PLUGS (Set of 10 required) 951650A \$24.21 FA OIL GALLEY PLUGS (Set of 4 required) 951650B ..... \$24.21 EA

### GM DOWEL PINS

#### **GM DOWEL PINS**

Extra long (2") bellhousing-to-block dowel pins make transmission swaps easy! Black oxide-coated and precision-ground. Also a necessity when using a mid-plate. (Set of 2)

958001.....\$22.73

#### **LIGHTWEIGHT HOLLOW STEEL DOWEL PINS**

These extra long (1.560") bellhousing-to-block hollow dowel pins fit SB and BB Chew V8 engines. Produced from zinc plated steel, they are almost 2 1/2 ounces lighter than traditional dowel pins. (Set of 2)

958002.....\$10.25

### REPLACEMENT FILTER ELEMENT FOR **MAGNEFINE IN-LINE OIL FILTERS**

REPLACEMENT FILTER ELEMENT 925172.....\$22.95

### MAGNETIC PAN PLUG

Extend the life of your transmission with a magnetic drain plug to attract floating metal particles in your fluid. These particles stick to the plug protecting your valuable parts from damage. 1/2-20 threads, includes washer. Works with PG, T350 and T400 pans.

### POLYURETHANE TRANSMISSION MOUNT

This multi-application transmission mount fits all GM applications. Heavy duty design for use as a 2-bolt or single center stud application.

206621.....\$37.95

**DUST COVERS** Replace your dented or rusted flywheel / torque converter **Dust Cover** with a new heavy duty plastic one from ATI. Designed to fit most Chevrolet, T350 and T400. Some trimming may be necessary to accommodate the starter pocket.

FOR MOST GM, EXCEPT PG 110120.....\$26.95

### REUSABLE SEAL KITS

Reusable Seal Kits include plastic plugs and caps to seal your spare transmission against dirt and the elements! Ideal for shipping and storage.

REUSABLE SEAL KIT, PG OR TURBO

973080 .....\$25.70

www.atiperformanceproducts.com • (866) 379-4632



### Transmission Accessories

### TRANSBRAKE BUTTONS

Looking for quick and consistent reaction times? Try one of these transbrake buttons. Available in 3 styles to fit the driver's needs. Hundreds of uses!

#### [A] STANDARD TRANSBRAKE BUTTON WITH COIL CORD

- Industry standard, thousands sold
- High amp micro switch with a standard size button
- Perfect for mounting to a steering wheel or other location

### [B] BIONDO RACING - "DOUBLE O"

- Oversized red button (nearly 1" in diameter)
- · Perfect fit with or without gloves
- · Fully anodized black bracket and rim
- Easy mounting into any 1/2" hole of any door car or Dragster steering wheel
- Includes 2 shims for easy installation
- Shims used to fill space between the actuator and the bracket
- Great for .400 Pro Tree racers!

940021 ......\$55.95

### [C] BIONDO RACING - OVERSIZED "MUSHROOM" WITH CORD

- · High amperage snap action
- 1 -1/8" diameter mushroom style cap
- · Stretch coil cord
- · Simple to mount with threaded shaft and lock nut

TRANSMISSION CRADLE

• Great for Sportsman and Pro Tree racers alike!

940022 ......\$55.95

BENCH MOUNT HOLDING FIXTURE



- This part replaces Kent Moore SPX J-03289-20
- Works with Transmission Cradle Holding Fixture Kent Moore SPX J-8763-B
- Heavy duty ball bearing for easy transmission rotation
- · Snap ring retainers on both bearing
- Machined in-house from 6061 aluminum



Rust can be a real enemy when storing your transmissions and converters for long periods of time. Be sure to store your units in a dry, well ventilated place with a constant temperature. All holes should be capped and plugged to prevent dust and air from getting into your transmission.

ATI offers Converter Dust Covers and Reusable Seal Kits to seal and store your spare units so they are ready for you to use.



Keep track of important race information with ATI's Racer Log Book! Provides an inexpensive, excellent system to record on-track info, maintenance records and expenses, keeping your race operation performing at peak efficiency. You can also download it for free at



ON-LINE

www.atiracing.com/products/logbook

Z31010 .....\$6.55











[A]

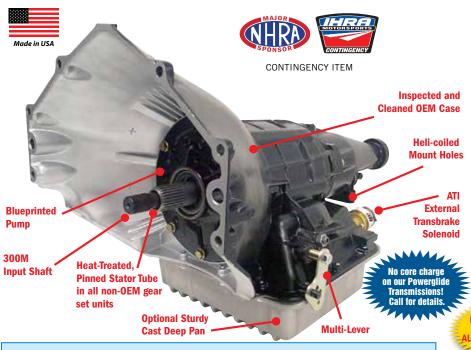








### **Powerglide Transmissions**



### ATI Powerglides come with...

- 300M or better input shaft
- New heat-treated, pinned stator
- New billet steel clutch hubs
- Heli-coils in OEM extension

#### Most get...

 Brand new, complete pump halves and new lightweight high gear drums



### PRO GLIDE FOOTBRAKE **TRANSMISSIONS**

#### Includes:

- Rebuilt OEM Gear Set in OEM Carrier
- 300M Input Shaft, PG or Turbo Spline
- 5-6 Clutch High Gear Steel Drum
- New Competition-Lined Band
- · Lightweight Billet Steel Clutch Hub
- Rebuilt OEM Front Pump w/OEM tube Stock Style Steel Pan

200110 (1.76 / 600 HP).....\$2,395.00

Compu-Flow Forward Manual Valve Body - pressure specific to build

ATI's suggested maximum HP

in an OEM case is 750 HP!

- High Performance Gaskets and Seals
- Competition Teflon Sealing Rings
- Multi Lever
- Heli-coiled Crossmember Mount Holes

Shutting the engine off while your transmission is in gear? NO! Not on the track, not in the pits!

When your engine is running, it is turning the pump in the transmission. This pump sucks oil from the pan and pushes it where it is needed in the transmission to engage clutch packs, and to lube bearings and bushings.

When the transmission is in gear, and the engine is shut off and the vehicle coasts, all line pressure and lubrication to the clutches, bearings and bushings is immediately stopped. The clutches then SLOWLY disengage because there was nothing to force them off and thus they immediately release. Even worse, if you have a unit with a band, you may be doing more harm in the pits or in the shut down than you are on the racetrack. Guess what? The same thing holds true for starting your car in gear (we know some of you don't have a safety lock out on them). It is inconvenient but it is best to come to a complete stop first.

Next time you look to kill the ignition, think about what you are doing to the transmission.

### **PRO GLIDE TRANSBRAKE UNITS** WITH STRAIGHT CUT GEARS



200640 (1.80/MAX. 1000 HP).....\$3,549.00

200640DF (1.80/MAX. 1000 HP) w/Direct Fit Bell ... \$3,795.00

Includes:

- 9310 Straight Cut Gear Set
- Precision Balanced HD New Carrier with 4340 Output
- Compu-Flow Forward Manual Transbrake
- Heavy Duty 300M Input Shaft, PG or Turbo Spline
- 7 Clutch High Gear Pack
- Competition-Lined Band
- Billet Clutch Hub
- High Flow Front Pump w/Heat-Treated. Pinned Stator Tube
- Deep Cast Aluminum Pan
- High Perf. Gaskets and Seals
- Competition Sealing Rings
- Multi Lever

Note! Speedometers are not installed in any ATI transmission!

Prices subject to change

### ATI SuperCase Transmissions

### Straight Cut ProGlides

- ATI SuperCase with Chevy Bell
- 9310 Straight Cut Gear Set
- Precision Balanced HD New Carrier with 4340 Output
- High-Flow Front Pump with Heat-Treated Pinned Stator Tube
- Compu-Flow Forward Manual Transbrake
- HD 300M Input Shaft PG or Turbo Spline available
- · Billet Steel Clutch Hub
- · Dual Ring Servo and Billet Servo Cover
- · High Performance Gaskets and Seals
- · Competition Sealing Rings
- 7 Clutch High Gear Pack
- · Deep Cast Aluminum Pan
- Competition Lined Band
- · Multi Lever
- Natural OEM Tailhousing, standard



| 200621SC | 18" | (1.74 / 1500 HP) | \$4,295.00 |
|----------|-----|------------------|------------|
|          |     |                  |            |
| 20064060 | 20" | /1 QA / 1EAA HD\ | ¢/ 20E 00  |

MOST POPULAR
MOST POPULAR

 200640SC
 28"
 (1.80 / 1500 HP)......\$4,295.00

 200641SC
 18"
 (1.80 / 1500 HP)......\$4,295.00

### Lightweight package available! See page 48.

# High Impact Proglides

ATI High Impact Powerglide Transmissions are recommended for vehicles that produce more than 1500 HP and need the added reliability offered by these heavy-duty gear combinations. Different types of gears and configurations are offered to match the needs of very high output engine combinations. High Impact Transmissions are built with many other components as "standard equipment" that would usually be needed with high horsepower combinations.

1500 HP requires

Vasco Input & #200031

**Tailhousing - 500 HP less** 

without these options





9310 or VASCO Extreme Duty Straight Cut Gear Set with New Precision Balanced Carrier with 4340 Output

Aluminum Super Pump with bolt-in Stator for Ringless Shaft



BOB CUPP Super Stock ATI Transmission, SuperCase,Treemaster Converter, Super Damper and Super F ATF-equipped

### Includes:

- ATI SFI SuperCase 4.1 / 30.1
- HD Extension Housing with Bearing
- Vasco Ringless Input Shaft
- Aluminum Super Pump with bolt-in Stator
- 10 Clutch Lightweight High Gear Drum
- New Carbon-Lined Wide Band
- New Billet Clutch Hub
- Wicked Quick™ Billet Aluminum Safety Reverse Trans Brake Valve Body
- · Billet Twin Seal Servo and Alum Cover
- Deep Cast Aluminum Pan
- High Performance Gaskets and Seals
- Competition Teflon Sealing Rings
- High Flow 727 Dacron Filter System
- Multi Lever
- Ring Gear Stabilizer Kit (for #201445 only)
- 300M Output Shaft (for #201445 only)

#### 9310 HEAVY DUTY GEARS

| 201435 | 28" w/1.80 | 9310 gears | \$5,295.00 |
|--------|------------|------------|------------|
| 201436 | 18" w/1.80 | 9310 gears | \$5,295.00 |
| 201445 | 28" w/1.58 | 9310 gears | \$6,795.00 |

#### **VASCO EXTREME DUTY GEARS**

| 201437 | 28" w/ 1.80 | Vasco gears | \$5,495.00 |
|--------|-------------|-------------|------------|
| 201438 | 18" w/1.80  | Vasco gears | \$5,295.00 |

201444 28" w/1.64 Vasco gears ..... NEW



..\$5,495.00



### **ProGlide Transmission Options**

Option prices listed below are available only at the time of order or while your Powerglide is being built!

### **AVAILABLE PROGLIDE® OPTIONS**

| SUPERCASE BELL PACKAGES                                |         |          |
|--|---------|----------|
| (Includes bell, flexplate, adapter & hardware)         |         |          |
| SB Mopar   | 202800  | \$469.00 |
| SB Mopar, GEN 3 HEMI                                   | 202801  | \$469.00 |
| BB Mopar, 6-Bolt                                       | 202802  | \$469.00 |
| BB Mopar, 8-Bolt                                       | 202803  | \$469.00 |
| SB Ford, 157T  | 202810  | \$469.00 |
| SB Ford, 164T  | 202811  | \$469.00 |
| SB Ford, Mod Motor                                     | 202812  | \$469.00 |
| SB Ford, 5.0L Coyote                                   | 202815  | \$469.00 |
| BB Ford, 164T INT                                      | 202813  | \$469.00 |
| Toyota Supra   | 202820  | \$469.00 |
| Requires ATI custom_converter (part #408931 - See page | ge 32). |          |

| Aluminum Roller Bearing Governor Support   | 200038\$59.00  |
|--|--|
| POPULAR OPTION! Roller Bearing Extension Housing   | 200031\$99.00  |
| POPULAR OPTIONI Vasco Input  | 207146\$115.00   |
| Super Pump and High Flow Filter Kit 2050:<br>High Flow Filter Kit  | 32 / 203564\$329.00<br>203564\$44.95                             |
| Twin Seal Servo, Billet ATI cover w/ARP Bolts Gapless Servo Rings ( <i>Quantity of 2</i> )   | 205318/205325\$60.00<br>205319\$16.00                            |
| Billet Aluminum Clutch Hub   | 207210\$40.00  |
| SCS-30 Cooling System  | 925000\$649.00   |
| Wide Super Band<br>Wide Super Band, red  | 205291\$129.00<br>205292\$129.00                                 |
| Alum 7 Clutch Drum with steel insert 205652 includes red band  | 2 / 205310\$250.00   |
| Pro Style Safety Rev. Transbrake "Wicked Quick" Billet Alum. Valve Body  | 203050\$75.00<br>203051\$349.00                                  |
| Super F Fluid (2 Gallon Bottles)<br>Super F Fluid (1 Case of 12 Quarts)  | 100004\$65.00<br>100001-12\$95.00                                |
| Aluminum Sheet Metal Pan   | 203610\$65.00  |
|  |  |
| Quick Disconnect Cooler Lines  | 925170\$99.00  |
| Quick Disconnect Cooler Lines  1/4 NPT to -6 AN Fittings SuperCase only (Qty of 2 required)  | 925170\$99.00<br>960002\$12.00                                   |
| 1/4 NPT to -6 AN Fittings  | 960002\$12.00<br>206490\$39.00<br>206491\$39.00                  |
| 1/4 NPT to -6 AN Fittings SuperCase only (Qty of 2 required)  Locking Trick Stick, standard length Locking Trick Stick, short for dragster use Lokar® Anchor-Tight Direct Mount Stick, short | 960002\$12.00<br>206490\$39.00<br>206491\$39.00<br>206492\$79.00 |



ART KOHN - NHRA FACTORY STOCK
ATI COPO Spec Transmission, Treemaster Converter, Flexplate, Super Damper
and Super F ATF

# Upgrade Your Transmission with a Lightweight Package!

Available for ProGlides\*, Superglides 2, 4 and Superglide 4LU!

This package brings your Superglide 4 to UNDER 100 lbs and the lock-up option down to 100 lbs!

#### Includes:

- Billet Aluminum Gear Set Carrier
- Gun-drill Output (Available for SG4 only)
- Billet Lightweight Aluminum Servo Cover
- Light Moroso Pan
- Lightened Governor Support
- Titanium Bolts and other mods!



\*\$649 if purchasing a 1.62 ratio unit as aluminum carrier is already standard.



## Superglide Transmissions

### The strongest PG in the industry, exclusively from ATI!

For use in high horsepower race cars, pullers and monster trucks, the Superglide is available for popular Chevy, Ford, Mopar and Toyota applications. With many custom components made exclusively

by ATI, it's the ultimate in reliability!





### **SUPERGLIDE® 2**

Rated to 2400 HP - U.S. Patent #7,971,694 Includes:

- 1.64 or 1.80 Vasco Gear Set
- Precision-balanced, new 4340 Carrier and **Output Shaft**
- · Exclusive 30 Spline Clutch Hub and Input Sun
- 1" Ringless Vasco Input Shaft
- ATI SFI 4.1 /30.1 SuperCase & Bellhousing
- 10 Clutch High Gear Drum w/Premium Frictions
- ATI's Extra-Wide Super Band with Competition
- · New HD 4140 Band Adjuster
- Wicked Quick Billet Aluminum Valve Body
- · Aluminum Super Pump with bolt-in Stator for Ringless Shaft
- Billet Twin Seal Servo with Gapless Rings and ATI Cover
- · Deep Aluminum Cast Pan
- · Lokar Direct Mount Dipstick
- · Integral Fluid Catch Can
- · High Flow 727 Dacron Filter System
- · -6 AN Fittings, standard
- · Multi Lever to fit various shifters
- · Case to Bell Stud Kit
- Roller Bearing in case for Output Shaft
- Billet Aluminum Roller Bearing Governor
- · Heavy Duty Extension Housing with Snap-Ringed Bearing and Seal

1.80 Vasco Gears - \$5,995.00

201462.....18" Shorty 201452 ..... 28" Std length

1.64 Vasco Gears - \$5,895.00

201456 ..... 28" Std length 201457.....18" Shorty

# Attention transmission

Call about our line of Lock-Up parts available to qualified shops!

### **SUPERGLIDE® 4**

Rated to 3500 HP - U.S. Patent #7,971,694

Includes:

- 1.82. 1.64 or 1.62 Vasco Gears
- · Custom extra-length Sun Gear Bushing
- · Precision-balanced new 4340 Steel Carrier (1.62 is AL only)
- T-400 size, 4340 Output Shaft
- ATI SFI 4.1/30.1 SuperCase and Bellhousing
- 1.1875 300M Ringless Input Shaft
- · Aluminum Super Pump with bolt-in Stator for Ringless Shaft
- · Custom 10 Clutch Drum for large input with **Premium Frictions**
- · ATI's Extra wide Super Band w/Competition Lining
- New HD 4140 Steel Band Adjuster
- · Wicked Quick Billet Aluminum Valve Body

#### **SUPERGLIDE 4**

1.82 / 1.64 Vasco Gears - \$6,795.00 28" Std length 201464.... 18" Shorty 201454 201463... ...... 18" Shortv FWD Manual (no transbrake) with remote



cooler plumbing 1.62 Vasco Gears - \$6,795.00

201455 28" Std length 201465 ... 18" Shorty ADD an ATI Outlaw Torque Converter®

Part# 408422 or 408423 \$1.500.00 ADD an ATI Bolt Together Outlaw Converter®

Part# 408435 or 408450 \$2,495.00

ATI-Superglide 4 and 10.5 Outlaw Converter

ZANE RETTEW - MONSTER JAM DRIVER

Superglide 4 Lock Up

- · Billet Aluminum Twin Seal Servo and Cover with Gapless Rings
- Deep Aluminum Cast Pan
- · Lokar Direct Mount Dip Stick
- Integral Fluid Catch Can
- · High Flow 727 Dacron Filter System
- · -6 AN fittings, standard
- · Multi Lever to fit various shifters
- Billet Aluminum Roller Governor Support
- · Bearing in case for Output Shaft
- · Heavy Duty Extension Housing with snap ringed bearing and seal
- · Case to Bell Stud Kit

#### SUPERGLIDE 4 - LOCK UP

1.82 / 1.64 Vasco Gears 201454LU ......\$9,495.00 1.62 Vasco Gears **ATI Outlaw Torque Converter®** 

Part# 408422LU..... at discounted pricing

**ADD** an ATI Bolt-Together Lock Up Outlaw Converter® Part# 408430LU .....\$995.00

Convert your Superglide 4 to a SG4 LU when you return it for overhaul! Does not include replacement of any broken hard parts or overhaul.

#### Bell Spacers for the Superglide 4 Lock Up: • Chevy, .500" thick 200004A .....\$159 • Chevy, .625" thick • Chevy, .875" thick 200004B .....\$149 200004C .....\$169 200004D .....\$169 · Chevy, 1.00" thick

Superglide 4 contains internal parts that are produced exclusively by ATI under U.S. Patent #6,892,533 and #7,780,564. These parts are unavailable for purchase by others.



www.atiperformanceproducts.com • (866) 379-4632

### ATI SuperCase & Components

Made from 356-T6 cast aluminum, the ATI SuperCase incorporates an internal steel safety liner and requires no external shields. With the 3-piece design, the bellhousing bolts directly to the case instead of the pump location providing exact concentricity. The tailhousing comes complete with seal and bearing; both held with snap rings. Meets SFI-certified specs 4.1 and 30.1 for competition as purchased. 356-T6 tensile strength is

6,000 psi more than a permanent mold casting that other companies use!

| With Chevy Bell - Gen 2   | 200011-N\$1,149.00  |
|---|---------------------|
| With Chevrolet Bell & Bearing for PG Output   | 200011B\$1,059.00   |
| With Chevrolet Bell & Bearing for 400 Output  | 200011B4\$1,059.00  |
| With Small Parts - Gen 2  | 200013-N\$899.00    |
| With Chevy Bell & Bearing for PG Output with small parts  | 200013B-N\$909.00   |
| With Chevy Bell & Bearing for 400 Output with small parts   | 200013BT4-N\$909.00 |
| With BB Mopar Bell, 6 Bolt *  | 200017-6\$1,429.00  |
| With BB Mopar Bell, 8 Bolt *  | 200017-8\$1,429.00  |
| With SB Mopar Bell *  | 200024\$1,429.00    |
| With SB Mopar Bell, 5.7 / 6.1L Hemi   | 200027\$1,429.00    |
| With SB Ford, 157 Flexplate Bell * ◆  | 200019\$1,429.00    |
| With SB Ford, 164 Flexplate Bell * ◆  | 200022\$1,429.00    |
| With BB Ford, 164 Flexplate Bell, Internal Balance  | 200026IN\$1,429.00  |
| With BB Ford, 164 Flexplate Bell, External Balance *  | 200026EX\$1,429.00  |
| With Ford Mod Motor - Kit   | 200008\$1,429.00    |
| With Toyota Supra Bell  | 200029\$1,429.00    |
| 0.45  | 005000 0740.00      |
| Optional SCS-30 Installed On SuperCase  | 925000\$749.00      |
| SuperCase, Race-Ready w/Chevy Bell& SCS 30 System requires Aluminum Deep Pan - add \$75 For Pro Brake | 200009\$1,749.00    |

- \* Includes SFI internal balance flexplate, crank adapter and bolts. ADD \$25 for external balance flexplate.
- ♦ For 28oz & 50oz external balance applications, contact your Sales Tech.



CHEVY BELL (SUPERCASE) 200014 ..... \$339.00 Optional HD Chevy Bell 200014HD...\$349.00

SB FORD/164 FLEXPLATE BELL

200021.....\$359.00



SB FORD/157 FLEXPLATE BELL 200018... ...\$359.00



BB FORD/164 FLEXPLATE BELL 200025.....\$359.00



FORD MOD MOTOR / 5.0L COYOTE ....\$359.00



TOYOTA SUPRA BELL 200028.....\$379.00





**SUPERCASE WEIGHTS** (in lbs.) Case with Liner and Hardware.....18.5 Chevy Bell.....8 HD Chevy Bell ......11.5 Ford SB Bell 157......10 Ford SB Bell 164......11 Ford BB Bell......13 Mopar SB Bell.....11 Mopar BB Bell.....11 Mod Motor Bell ......8.9 5.0L Coyote Bell ......8.9 PA Adapter Plate .....4 JW Adapter Plate .....4 PA FE Bell.....23

**BB MOPAR BELL** 200016M ... ....\$459.00



SB MOPAR & NEW HEMI BELL WITH DUAL STARTER POCKETS 200034 .....\$359.00

### **BELL PACKAGES.**

| With bell, flexplate, adapter & hardware (Case purchased separately) |                |  |
|--|----------------|--|
| SB MOPAR   | 202800\$669.00 |  |
| SB MOPAR, NEW HEMI   | 202801\$669.00 |  |
| BB MOPAR, 6-BOLT   | 202802\$689.00 |  |
| BB MOPAR, 8-BOLT   | 202803\$689.00 |  |
| SB FORD, 157T - INTERNAL BAL   | 202810\$669.00 |  |
| SB FORD, 164T  | 202811\$669.00 |  |
| BB FORD, 164T INTERNAL BAL   | 202813\$669.00 |  |
| FORD, MOD MOTOR  | 202812\$669.00 |  |
| FORD 5.0L COYOTE   | 202815\$669.00 |  |
| FORD 7.3L GODZILLA   | 202816\$669.00 |  |
| Companion Kit for PG or T400   |                |  |
| TOYOTA SUPRA   | 202820\$669.00 |  |
| Requires ATI custom converter (#408931) - See page 32.               |                |  |

| TRANS APPLICATION       | PART#    | BELL<br>DEPTH | OVERALL<br>LENGTH OF<br>TRANS WITH<br>SUPERCASE | BELL<br>TO PAD<br>DISTANCE |
|-------------------------|----------|---------------|---|----------------------------|
| CHEVY                   | 200014   | 6.350"        | 28.000"   | 1.00"                      |
| SB FORD/157 T FLEXPLATE | 200018   | 6.150"        | 28.395"   | .800"                      |
| SB FORD/164 T FLEXPLATE | 200021   | 6.205"        | 27.855"   | .855"                      |
| BB FORD/164 T FLEXPLATE | 200025   | 6.460"        | 28.110"   | 1.110"                     |
| FORD MOD MOTOR          | 200007   | 6.520"        | 28.170"   | 1.170"                     |
| SB MOPAR / NEW HEMI     | 200023ML | 6.800"        | 28.450"   | 1.450"                     |
| BB MOPAR                | 200016M  | 6.815"        | 28.465"   | 1.465"                     |
| TOYOTA                  | 200028   | 6.745"        | 28.395"   | 1.395"                     |

For available SuperCase crank adapters, adapter plates and hardware - page 51.



### ATI SuperCase / Extension Housings



ATI's SFI Direct Fit Bellhousings are the perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

Two different versions of the "Bolt On" style SFI bellhousing are available. The standard version is designed to bolt on to the face of the pump and the case finish is not as critical. The "Direct Fit" version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if you would like the "Direct Fit" version but do not have access to proper machining equipment. Consult your Sales technician for more information.

| CHEVY BELL - BOLT-ON    | 200045\$349.00  |
|-------------------------|-----------------|
| CHEVY BELL - DIRECT FIT | 200045A\$349.00 |
| BELL GASKET             | 200045G\$4.62   |

### **SUPERCASE COMPONENTS**

#### **CRANK ADAPTERS**

| CRANK ADAPTER FLEXPLATE<br>SFI BB FORD BELL TO SUPERCASE | 915611X\$88.00  |
|--|-----------------|
| CRANK ADAPTER, FORD FE                                   | 915612\$88.00   |
| GM TO CHRYSLER, 6 BOLT                                   | 915630X\$83.00  |
| GM TO CHRYSLER, 8 BOLT                                   | 915640X\$83.00  |
| GM TO CHRYSLER, 8 BOLT FLAT CRANK                        | 915640XF\$99.00 |
| CRANK ADAPTER 5.7 / 6.1L HEMI TO GM<br>(ATI BELL ONLY)   | 915606M \$87.00 |

#### **HARDWARE ◊**

| TITANIUM BOLT KIT, PG TRANSMISSION                   | 950302T* \$229.00 |
|--|-------------------|
| TITANIUM BOLT KIT, ATI BELL TO CASE<br>FOR PG & T400 | 950320T\$89.00    |
| BOLT KIT - ATI BELL TO CASE PG / T400                | 950320\$11.95     |
| STUD KIT - SUPERCASE TO BELL                         | 950263\$32.92     |
| STUD KIT - SUPERCASE TO BLOCK                        |                   |
| 1/8" MIDPLATE MAX                                    | 950264\$29.95     |
| BOLT KIT - SUPER BELL TO TOYOTA ENGINE               | 950265\$14.95     |
| SPACER FOR CHEVY BELL MOUNTING BOLTS                 | 200014S\$2.65     |

\*Does not have valve body or ATI bell to SuperCase bolts!

♦ See page 39 for Extreme Duty bolt kits



### **18" EXTENSION HOUSINGS**

200039.....\$159.00

BEARING INCLUDES HARDWARE

Uses standard OD output yoke







### Powerglide Pumps ~ Stator Tubes



### **BLUEPRINTED OEM STYLE FRONT PUMPS**

Fully blueprinted and assembled. Includes high performance bushings, seals and high flow lube circuits. All pumps with heat-treated stator tubes are machined and pinned to eliminate the tube from spinning in the support and closing off the lube circuits.

HEAT-TREATED STATOR SUPPORT, COOLER

205031 .....\$479.00

#### SUPER PUMPS

- Permanent mold aluminum construction with billet steel bolt-in stator tube
- All new micro-polished and coated Pump Gears, standard for maximum oil flow and increased pump life
- Lightweight pump halves are CNC-machined
- Steel stator support tube's one-piece, bolt-in design prevents stator tube spin-out
- Increased pump gear thickness improves oil pressure and volume at low RPM resulting in a cool running transmission and converter
- Steel wear plates standard for the longest aluminum pump life on the market
- Standard equipment on the Superglide 2 and 4!



### Super Pump Rear Half #205034M Super Pump Kit Pump Body #205033K1 Oil Ring Kit #205020

### **PUMP SEALING COMPONENTS**

 SUPER PUMP O-RING KIT,
 \$11.95

 SEALS STATOR TUBE TO BODY (5 PIECES)
 205036
 \$11.95

 SUPER PUMP BOLT AND WASHER KIT
 205037
 \$8.19

 SUPER PUMP TEFLON RING, SUPERGLIDE 4
 355006
 \$3.99 EA

 TEFLON RINGS FOR OEM FRONT PUMP (SET OF 2)
 205025
 \$8.95

 Not for Superglide 4 Super Pump!

 LARGE O-RING, FRONT PUMP TO CASE
 205370
 \$4.61

 OIL RING KIT (SET OF 4 - 2 Chrome Pump, 2 Teflon Input Shaft)
 205020
 \$29.02

 Use for a max of 200 PS!!

### **GASKET SET FOR PG PUMP TO CASE**

Use these gaskets as shims when setting end play. They eliminate the GM "drain slit" at the bottom bolt hole. Set includes (6) .015", (2) .030" and (2) .045".

205380 ..... \$23.10

### STATOR SUPPORT TUBES AND PUMP HALVES

Stator Support Tubes support and center the stator inside a converter and hold the stator from turning when the converter is multiplying torque. The front ring on the input shaft seals and sends the oil through the pump to the cooler. The oil returns from the cooler to the hole between the rings into the input shaft and is then directed to cool and lube the clutches, bearings and gear set. ATI presses in new stator tubes with Loctite® and also drills and pins to the stator half of the pump to the tube. All pumps are cut for a bearing to the high gear drum.

| HEAT TREATED, 4140 - OEM STYLE "PRESS IN"  | 205210\$88.50                                      |
|--|--|
| NEW OEM STYLE STATOR HALF, HEAT-TREATED W/TUBE - OEM STYLE NEW OEM STYLE PUMP HALF WITH BUSHING, SEAL AND GEARS                              | 205262 \$256.47<br>205297 \$242.05                 |
| SUPER PUMP, HT STATOR TUBE, OEM SIZE "BOLT IN" SUPER PUMP, HT STATOR TUBE, OEM SIZE RINGLESS "BOLT IN" SUPER PUMP, HT STATOR TUBE, BIG SHAFT | 205035\$256.47<br>207133\$256.47<br>207153\$256.47 |





Gasket Set For

PG Pump To

Case

### Powerglide Input Shafts

The Torsional Input Shaft works like a torsional spring bar, twisting and returning to totally eliminate breakage while reducing shock loads to the gear train. Designed to fit either Powerglide or T400 splines, these shafts are available for V8 and 6-cylinder carriers.

### TORSIONAL INPUT SHAFTS

#### **POWERGLIDE SPLINE**

| 12 //0       | 1.76 - 300W               | 207 100 \$2 10.12 |
|--------------|---------------------------|-------------------|
| <b>TURBO</b> | SPLINE                    |                   |
| 12 5/8"      | 1.82 - 300M WITH JOURNAL* | 207200\$204.00    |
| 12 7/8"      | 1.76 - 300M, NO JOURNAL   | 207171\$210.12    |
| 12 7/8"      | 1.76 - VASCO, NO JOURNAL  | 207146\$308.74    |

<sup>\*</sup> If not using an ATI converter, the stator support must have a bushing installed.

### INPUT SHAFT COMPONENTS





Bushing #207350



TEFLON RINGS, SET OF 2
TEFLON RING (1)

BUSHING - .984 ATI SHAFTS FOR NON-BUSHED CONVERTERS BUSHING .998 NON-ATI SHAFTS FOR NON-BUSHED CONVERTERS 205010T ......\$7.95 205011T.....\$3.99 EA.

207350.....\$11.30

980080 .....\$5.97

#### WHAT YOU GET FOR YOUR MONEY

#### Raw material cost for mill run

Approximately 7000 feet per order:

| 4340 steel | \$0.66 / in |
|------------|-------------|
| 300M       | \$1.72 / in |
| Vasco      | \$7.55 / in |

Based on 1.125" diameter material Pricing as of September, 2022

### 36% Larger!

ATI's Superglide 4 features a 1.1875" diameter ringless shaft that is 36% larger in diameter than a stock Powerglide input!

**U.S. Patent** #6,892,533



### RINGLESS SUPER SHAFTS®



Ringless Super Shaft #207148

ATI's Patented Ringless Shaft and Stator Support Tubes use actual rings to seal nearly 100% of flow while bushings seal only 85% of your cooler flow.

- Lost cooler flow is wasted horsepower to make the pressure!
- Lost converter charge pressure means more slip at the top end and a less efficient converter.
- 12 7/8" RINGLESS, STANDARD GEARS, VASCO 1.76 Requires #205038 pump
- 12 7/8" RINGLESS SUPERGLIDE 2 1.00" DIAMETER, VASCO Replacement shaft for Superglide 2
- 12 7/8" RINGLESS, FOR SUPERGLIDE 4 1 3/16" DIAMETER
- sealing which results in loss of converter charge, pressure and lubrication.

  GEARS, VASCO 1.76 207148 ......\$308.74

ATI Ringless Input Shafts MUST be used with ATI Pumps. These ringless shafts are patented by ATI. Other manufacturers use

bushings that will not work with ATI Input Shafts creating improper

- 207159AV ..... \$308.74
- 207169 ......\$347.62



### Why is a well made, straight and correct input shaft important?

#### Input shafts serve many purposes including:

- Transfer power from the converter to the input sun gear while in low gear.
- 2. Transfer power from the converter to the high gear hub in high gear.
- 3. Direct oil coming from the converter to the front ring on the shaft and out through the pump to the oil cooler.
- 4. Direct oil from the cooler between the 2 rings and down through the center of the shaft to lube and cool the direct clutches, gear set, output shaft bushing and the entire transmission.
- Maintain proper oil pressure in the converter and cooler with its sized holes that are "downstream restrictions" to control the flow out of the converter.
- 6. Center and support the Input Sun Gear from its pitch diameter to the ½ diameter that goes into the bushing on the output shaft.
- 7. Center and support the Output Sun Gear (flange gear) via the "wedding band".

Which companies in the industry are capable of making input shafts properly? Who has the hobs, shapers and cutters to cut splines? Do they have the machines and the expertise that is required to manufacture this critical part? Can they properly heat treat it, straighten and finish grind it? Or, do they just buy it from someone and resell it? One thing is for sure: at ATI, if we have a problem, we have a REASON, not an EXCUSE, because we make it in-house from start to finish. We find the problems, not you. The bottom line is simple: Manufacturing technique for this product is critical. Material is critical. Heat-treat is critical.



### Servos ~ Clutch Drums ~ Hubs

### TWIN SEAL SERVO AND BILLET SERVO COVERS

ATI's Twin Seal Servo features 2 metal sealing rings (as opposed to the single seal stock design) which greatly improves shifting performance in high horsepower applications and extends clutch and band life. The servo is precision CNC-machined from billet aluminum.

SERVO PISTON With regular rings, gasket, o-ring, SERVO W/GAPLESS TWIN RINGS INSTALLED With gasket, o-ring, gapless servo rings 205318..........\$41.15 GASKET, SERVO COVER TO CASE 205330 ..... \$2.95 O-RING, SERVO COVER TO CASE STEEL SERVO RING

205340 ..... \$2.95 205320......\$6.13



The Billet Aluminum Servo Cover is a CNC-machined billet aluminum plate which covers the servo with style! Its precision construction assures an excellent seal. Servo covers feature an anodized finish.

SERVO COVER 205325......\$61.75 Includes gasket, o-ring, plug and ARP bolts

ARP STAINLESS BOLTS FOR SERVO COVER

3/8-16 x 3/4", 12 PT 951454...\$4.49 EA.

### **GAPLESS SERVO RINGS**

ATI's new servo rings have zero gap to totally seal the servo to the bore for exceptional band pressure and easier installation. Standard equipment on ATI's Superglides. An excellent addition to ATI's Twin Seal Servo.



SERVO RINGS

205319.....

\$9.03 EA.

### CLUTCH DRUMS



Steel Drum only with Check Ball and Teflon Bushing #207015

### **Aluminum Drums**

Remember, the drum accelerates from stopped to engine rpm on the gear change. Because an aluminum drum is 1/3 the weight of steel, it has less mass to accelerate thus extending clutch life. This new drum improves performance in Stock and Super Stock cars, especially when using a lower 1st gear. It is also valuable for high horsepower cars that leave the starting line at or below 4000 rpm on the brake.

### ALUMINUM (CAN BE MACHINED 1 TIME IF GROOVED - .025" MAX)

| DRUM - NO PISTON, WITH BEARING                   |            | 205660\$252.90 |
|--|------------|----------------|
| ASSEMBLY, 5 CLUTCHES INSTALLED - NO CLUTCH HUB   | (5.22 LBS) | 205650\$361.57 |
| ASSEMBLY, 6 CLUTCHES INSTALLED - NO CLUTCH HUB   | (5.24 LBS) | 205651\$382.17 |
| ASSEMBLY, 7 CLUTCHES INSTALLED - NO CLUTCH HUB   | (5.25 LBS) | 205652\$402.40 |
| ASSEMBLY, 10 CLUTCHES & HUB INSTALLED 19 SPL, PG | (6.94 LBS) | 205655\$479.62 |
| STEEL  |            |                |
| ASSEMBLY, 6 CLUTCHES INSTALLED                   | (8.50 LBS) | 205641\$230.37 |

ASSEMBLY, 7 CLUTCHES INSTALLED (8.86 LBS) 205642..... \$252.09 ASSEMBLY, 10 CLUTCHES & 19 SPL HUB INSTALLED (9.80 LBS) 205645......\$450.95 ASSEMBLY, 10 CLUTCHES & 30 SPL HUB FOR SG1 & 2 205646......\$580.21 (10.08 LBS) ASSEMBLY, 10 CLUTCHES & 27 SPL HUB FOR SG4 205647.....\$565.47

HI GEAR DRUM ONLY - NEW LIGHTWEIGHT OEM REPLACEMENT WITH CHECK BALL & TEFLON BUSHING 207015 ...... \$101.35

#### **CLUTCH DRUM PISTONS**

HIGH GEAR PISTON - .690 TALL, 6-8 CLUTCHES IN ALUMINUM DRUM 205701.....\$39.00 205690...... \$39.00 HIGH GEAR PISTON - .755 TALL, 7 CLUTCHES IN OEM DRUM HIGH GEAR PISTON - .795 TALL, 5 CLUTCHES IN ALUMINUM DRUM 205700...... \$39.00





### **CLUTCH HUBS**

ATI clutch hubs replace stock cast iron units which often break, causing total transmission failure. Available in stress-proof steel or hardcoated 6061-T6 aluminum.

| ALUMINUM CLUTCH HUB (.34 LB) - 5 CLUTCH   |   |
|---|---|
| STEEL CLUTCH HUB (.92 LB) - 7 CLUTCH      |   |
| STEEL CLUTCH HUB - 10 CLUTCH              |   |
| STEEL CLUTCH HUB - 8/10 CLUTCH, 19 SPLINI | Ε |
|   | _ |

STEEL FOR 10 CLUTCH DRUM WITH 30 SPLINE - SUPERGLIDE 2

STEEL FOR 10 CLUTCH DRUM WITH 27 SPLINE FOR SUPERGLIDE 4

| 207210 | \$85.67 |
|--------|---------|
| 207220 | \$79.00 |
| 207222 | \$79.95 |
| 207224 | \$60.77 |
|        |         |

207223 .....\$143.17

### Bands ~ Clutch Packs

### **BANDS**

With the finest lining and adhesives available to ensure performance and reliability, these bands play an important role in transmission operation.

### ATI's Super Band is an all brand new high performance replacement for the Powerglide low gear band.

The low gear band is critical in the operation of a Powerglide race transmission. This band is a completely new core made of invest cast steel, machined totally in-house with all new components. Providing 21% more clamping area than stock bands, the Super Band utilizes a premium competition lining to ensure high performance and longevity. Recommended for use with all popular dual ring servos.

RED LINED FOR ALUMINUM DRUMS

3/8" WIDER THAN STOCK!

0

<u>HEAVY DUTY BAND APPLY STRUT</u> 205312 .....\$5.95



available in a varie





### -03-

**BAND ADJUSTING SCREW WITH JAM NUT** 

### **CLUTCH PACKS / FRICTIONS & STEELS**



| CLUTCH PACK | 5 FRICTIONS  | .100" (GREEN) | 6 STEELS (.068")                | 205620\$56.95   |
|-------------|--------------|---------------|---------------------------------|-----------------|
| CLUTCH PACK | 7 FRICTIONS  | .065" (GREEN) | 8 STEELS (.060")                | 205622 \$128.70 |
| CLUTCH PACK | 8 FRICTIONS  | .065" (GREEN) | 8 STEELS - 3 (.060") 5 (.068")  | 205623 \$128.70 |
| CLUTCH PACK | 10 FRICTIONS | .065" (GREEN) | 10 STEELS - 9 (.068") 1 (.060") | 205624 \$159.60 |

205814 ..... \$6.49 EA

205292.....\$195.65

| FRICTION PLATE 060"  | (CARBONITE) GROOVED | 205607\$11.28 EA |
|----------------------|---------------------|------------------|
| FRICTION PLATE .060" | •                   | 205606\$14.37 EA |
| FRICTION PLATE .065" | ( - /               | 205602\$10.25 EA |
| FRICTION PLATE .100" | ,                   | 205603\$4.95 EA  |

| HIGH GEAR STEEL | .050" (THINNER THAN OEM) | 205615\$6.17 EA |
|-----------------|--------------------------|-----------------|
| HIGH GEAR STEEL | .059" (THINNER THAN OEM) | 205612\$6.99 EA |
| HIGH GEAR STEEL | .068" (OEM)              | 205614\$5.49 EA |

#### REVERSE

|   | CLUTCH PACK 5 FRICTIONS .100" (TAN) 5 STEELS .070" 205820 \$50.42 |
|---|---|
| ı | CLUTCH PACK 6 FRICTIONS .100" (TAN) 6 STEELS .070" 205821 \$60.72 |
|   | CLUTCH PACK 5 FRICTIONS ONLY (TAN, SMOOTH) .100" 205800\$23.95    |

| FRICTION PLA            | TE .062 | 2" (RED,SMOOTH)    | 205806\$10.25 | EΑ |  |  |
|-------------------------|---------|--------------------|---------------|----|--|--|
| Used with 1.62 gear set |         |                    |               |    |  |  |
| FRICTION PLA            | TE .100 | 205803\$4.95       | EΑ            |    |  |  |
|                         |         |                    |               |    |  |  |
| STEEL PLATE             | .070"   | (OEM THICKNESS)    | 205811 \$4.62 | EΑ |  |  |
| STEEL PLATE             | .075"   | (THICKER THAN OEM) | 205812 \$4.62 | EΑ |  |  |

New billet steel reverse pressure plates now available - see page 60

(THICKER THAN OEM)





.100"

CRITICAL LOW GEAR BAND ADJUSTMENT To keep your ATI Steel Drum Powerglide trans in good working order, you must keep the band adjustment in check. 80 in/lbs - back out 3.5 turns! For Aluminum Drums, 80 in/lbs - back out 4.5 turns

For ProGlide® and High Impact® Transmissions: Adjust at the end of each race day, or every five passes, when the unit is new. Once you check and there is little to no change, then check it every 25 passes.

For Superglide® Transmissions: Check and adjust the band after each pass (especially important when brand new). Once the band stops changing then check at the end of each race day or after 8 rounds. This will vary with HP as Superglide units are rated from 2000 to 3500 HP. Just remember that five minutes of maintenance here will help the low gear band do its job. Consult a Sale Technician for more information.

### Valve Bodies and Transbrakes



### COMPU-FLOW® VALVE BODIES



### ADJUSTABLE PRESSURE REGULATORS

Adjustable Pressure Regulators feature a 2-piece adjustable spring seat that allows pressure to be increased up to 300 psi.

Patent #7.780.564



ATI Compu-Flow Valve Bodies provide the most accurate and efficient hydraulic controls possible for automatic transmissions. Years of research and testing have enabled ATI to design optimum oil circuitry for all popular transmission applications.

#### **COMPU-FLOW MANUAL VALVE BODIES**

FORWARD PATTERN WITH ADJUSTABLE REGULATOR.....203200\*

#### **COMPU-FLOW TRANSBRAKES**

Transbrakes lock your race car on the starting line for hard, consistent launches.

FORWARD PAT. EXTERNAL MRT, ADJUSTABLE REGULATOR REVERSE SAFETY GREAT FOR PRO TREE!.....203050\*

FORWARD PAT. EXTERNAL MRT, ADJUSTABLE REGULATOR ... 203250\*

\*Due to hard to find cores, ATI Valve Body part numbers 203200, 203050 and 203250 are no longer available for sale over the counter but are used only in transmission builds. ATI is working on a new line of aluminum valve bodies to replace these units and should be available soon.



| SOLENOID<br>PART# | At 12<br>VOLTS | At 16<br>VOLTS |  |
|-------------------|----------------|----------------|--|
| 941030            | 7.65           | 7.95           |  |
| 941011            | 1.13           | 1.49           |  |

\* Data provided by Lingenfelter Performance Engineering



### Diagnosing transbrake solenoid issues

- 1 Make sure you have a good ground to the chassis of the car.
- 2 Run a temporary wire directly from the hot side of the battery to a new switch to the solenoid. If this fixes the problem, you have a ground or wire issue.
- 3 If this doesn't fix the problem, pull the solenoid and valve. Inspect them to make sure there is no binding in the solenoid or valve.
- 4 Polish the valve if it has any sharp edges.
- 5 -Test the solenoid off the car. If it still doesn't work, it's time for a new solenoid. Call an ATI Sales Technicians for assistance.

### **Valve Bodies and Transbrakes**

### The Transbrake

The Transbrake's main function is to unload the chassis while staging to make the car shock the suspension and hook consistently. The brake will accomplish this at a mere 1000 RPM. Going higher on the brake only serves to super heat the oil in the converter and make for inconsistent launches.

You should find an RPM that your engine is comfortable with (no stumble or hesitation), hopefully below 4000 RPM. Going higher on the brake will reduce the reaction time of the car, automatically putting you closer to the light. Then, the only reason for you to go higher on the brake is if you are late on the light. If you run a delay box, be sure to remove the time delay before testing. Many people have over a second in the delay box and stage the car at 5500+ RPM.

The lower the RPM at which you launch the car (relative to the stall speed of the converter), the more free energy the converter gives you. Plus, your converter and transmission will live longer without the excessive heat. Many large, long stroke engines will run faster from a very low stage RPM.

Many of our 350 cubic inch Super Stocker racers run the quickest from 1800 RPM. The converter will flash to its stall speed no matter at what RPM you stage, provided the engine responds properly to that RPM. Engines with two carbs and big plenums on the intake system will require higher RPMs to respond consistently. Again, going higher on the torque converter only serves to reduce the reaction time of the race car.

True stall speed occurs when two things are present at the same time. They are:

- 1 The maximum amount of torque (power) is input to the converter.
- 2 The maximum amount of load (work) is present for the converter to accomplish. Perfect example: The car is in a wheel stand climbing the ring gear and has not moved an inch forward while stall speed is occurring.

When checking stall speed using the transbrake, it must be checked on the starting line. Stage the car, deck the throttle, look at the stall speed, then release the brake and let the car leave. Most converter damage is caused by lifting the throttle from stall speed. Wide open throttle on the brake is extremely detrimental to the health of your converter.

# VALVE BODY COMPONENTS FOR STEEL & OLDER ATI UNITS

Transbrake Solenoid #941030

| <b>FOR INTERNAL TRANSBRAKES</b> - | PT #203300, | 203350, 203070 |
|-----------------------------------|-------------|----------------|
| SOLENOID ONLY - 3/32" HOLE        | 941011      | \$117.38       |
| BRAKE VALVE RETURN SPRING         | 203450      | \$7.15         |
| WIRE CONNECTOR SHORTY             | 940340      | \$15.10        |

| <b>FOR EXTERNAL TRANSBRAKES</b>   | - PT # 203250 AN   | ID 203050 |
|---|--------------------|-----------|
| TRANSBRAKE VALVE  | 203440             | \$31.22   |
| BRAKE VALVE RETURN SPRING   | 203460             | \$7.38    |
| SOLENOID DELETE PLUG<br>Allows for solenoid removal with #203250 and #203050 tran | 207342<br>nsbrakes | \$24.95   |

#### FOR ALL ATI EXTERNAL TRANSBRAKES

| SOLENOID WITH ADAPTER                     | 203480 | \$143.17 |
|---|--------|----------|
| SOLENOID ONLY, SCREW IN CASE (NO ADAPTER) | 941030 | \$101.97 |

| FOR ALL POWERGLIDE VALV<br>GASKETS (3 SETS), OEM BASED<br>203410 |           | Transbrake<br>Valve and Spring |
|--|-----------|--------------------------------|
| PRESSURE REGULATOR SPRING  | San Maria |                                |

### **PASS-THROUGH TRANSBRAKE CONNECTORS**

Double end spade terminals allow for wire to pass from inside the transmission case to the outside. For Powerglide and T400, Lock-up. Includes o-ring. Available in white, black and red.



## MANUAL VALVE FOR OEM BASED VALVE BODIES (WIDE LAND) 203581...

203581......\$30.35







### TITANIUM VALVE BODY BOLTS

TITANIUM BOLTS FOR
ATI BILLET VALVE BODY #203051
950310T

TITANIUM BOLTS FOR
OEM STYLE VALVE BODY
950311T.....

..... \$120.00



Wet testing and repair services are also available for ATI Valve Bodies.



### Powerglide Gear Sets



ATI stocks the widest selection of Powerglide Low Gears in the industry. These gears are based on the lightweight OEM 6 cylinder planetaries. Gear ratios include 1.58, 1.68, 1.76, 1.94, 1.98, 2.08, 2.18 Vasco gear sets. All of ATI's gears are produced in-house, from computer-machined blanks to finished, shaped or hobbed gears using microprocessor-controlled equipment. The tools we use to cut our gears are coated by a Titanium Nitride process that improves tool hardness and allows the tool to remain in like new" condition. This results in a premium finish on all gears and allows us to hold extremely close tolerances on pitch diameters and helix angles, assuring you the highest quality possible.

These Specialty Ratio gear sets are for SB cars only, lightweight cars such as dragsters, or low torque, high RPM combination cars. 283, 327, mild 350 Cl motors and lightweight combinations usually fare very well with these ratios. ATI limits HP to 650 as a max with a lightweight car. Stock, Super Stock, Comp, and Bracket Dragsters are all viable applications.

NEW - 1.82 BASED BILLET ALUMINUM CARRIER AND HEAVY DUTY GUN DRILLED OUTPUT SHAFT!

This part adds rigidity and strength to your gear set and reduces overall weight by a 1/2 lb! Add \$349 to your gear set of choice in a new ATI Transmission build. Part #207829AL

Used ATI gear sets can also be updated - Requires the purchase of a 1.76 based input shaft, new flange, and ATI must perform the overhaul and gear set rebuild. \$349 plus parts mentioned.

Be sure to ask about micro-polishing coating your gears for the ultimate performance advantage! \$349

### STRAIGHT CUT VASCO SUPER SET GEARS®

- All 8 gears are new long and short pinions, sun and flange gear.
- · No factory gears are used. Each gear is made of high quality Vasco steel.
- Recommended for engines with a 3.5" or less · Super strong lightweight ring gears in steel or
- reverse ring gear to the reverse pressure plate is
- All thrust loading in the Powerglide from the totally eliminated.

• Eliminates power loss from soft material friction.

• OEM carrier gear sets carry a 90 day quality of work warranty.

2.08

1.98

| 203934     | 203935     | 203936                    |                                  |
|------------|------------|---------------------------|----------------------------------|
| \$1,333.85 | \$1,295.00 | \$1,295.00                |                                  |
|            |            |                           | 203937A                          |
|            |            |                           | \$1,436.85                       |
|            | \$1,333.85 | \$1,333.85 \$1,295.00<br> | \$1,333.85 \$1,295.00 \$1,295.00 |

1.94







2.18

vear warranty

when built in a

new aluminum carriel and output shat

A must for high performance applications. Includes one each of 0.015", 0.030" and 0.045" shims.

### **SHORTY AND OEM GEAR SETS**

#### 1.76 GEAR SETS (16 DP)

Includes 1.76 OEM flange and reverse ring gears

18" W/NEW 4340 BOLT-TOGETHER OUTPUT & CARRIER 204071.....\$715.85

28" W/NEW 4340 BOLT-TOGETHER OUTPUT & CARRIER 204081.....\$715.85

1.82 GEAR SET (16 DP)

18" - OEM OUTPUT 204110.....\$441.87



aluminum.

### Heavy Duty Gear Sets

### **HEAVY DUTY GEAR SETS**



Premium 9310 material for standard PG, 19 spline input shafts

| 1.74 | 14 DP | 18" | 1500 HP | STRAIGHT CUT      | 204983\$1,127.85  |
|------|-------|-----|---------|-------------------|-------------------|
| 1.74 | 14 DP | 28" | 1500 HP | STRAIGHT CUT      | 204989 \$1,127.85 |
|      |       |     |         |                   |                   |
| 1.76 | 16 DP | 28" | 1000 HP | HELICAL SUPER SET | 204988\$1,127.85  |
|      |       |     |         |                   |                   |
| 1.80 | 12 DP | 18" | 1500 HP | STRAIGHT CUT      | 204994\$1,127.85  |
| 1.80 | 12 DP | 28" | 1500 HP | STRAIGHT CUT      | 204996\$1,127.85  |
|      |       |     |         |                   |                   |
| 1.87 | 14 DP | 28" | 1300 HP | STRAIGHT CUT      | 204991\$1,127.85  |

### **9310 SUPER SET GEARS**

• With 7 thin reverse clutches/ PG input shaft, 19 spline

| 1.58 | <br>28" | 2000 HP | STRAIGHT CUT | 203938\$3,246.49 |
|------|---------|---------|--------------|------------------|
|      |         |         |              |                  |

- All brand new parts
- Heavy duty outputs
- ✓ Brand new precision balanced carriers

on all 100 ew 9310 / Vasco aear sets!

> Heavy Duty 9310 Gear Sets #204994 (18") #204996 (28")



### **EXTREME DUTY VASCO GEAR SETS**

- Highest HP rating for non-Superglide transmissions.
- Accepts OEM/PG spline input shafts and has std OEM PG output shafts

| 1.64         | 12 DP          | 18"        | 2000 HP            | STRAIGHT CUT | 204885V <b>\$1,848.85</b>                |
|--------------|----------------|------------|--------------------|--------------|--|
| 1.64         | 12 DP          | 28"        | 2000 HP            | STRAIGHT CUT | 204886V <b>\$1,848.85</b>                |
| 1.74<br>1.74 | 14 DP<br>14 DP | 18"<br>28" | 2000 HP<br>2000 HP | STRAIGHT CUT | 204983V \$1,745.85<br>204989V \$1,745.85 |
| 1.80         | 12 DP          | 18"        | 2300 HP            | STRAIGHT CUT | 204984V \$1,745.85                       |
| 1.80         | 12 DP          | 28"        | 2300 HP            | STRAIGHT CUT | 204990V\$1,745.85                        |



Heavy Duty Superglide4 Liahtweiaht Vasco Gear Set #204880VS

### SUPERGLIDE GEAR SETS

• For 30 spline Superglide 2 input shafts

| 1.6  | 4 12DP  | 18" | 2400 HP | STRT CUT, VASCO, SG 2 SUN / PG OUTPUT | 30 SPLINE | 204887VS <b>\$1,951.85</b> |
|------|---------|-----|---------|---------------------------------------|-----------|----------------------------|
| 1.64 | 4 12DP  | 28" | 2400 HP | STRT CUT, VASCO, SG 2 SUN / PG OUTPUT | 30 SPLINE | 204888VS <b>\$1,951.85</b> |
| 1.80 | ) 12 DP | 18" | 2800 HP | STRAIGHT CUT, VASCO                   | 30 SPLINE | 204998VS <b>\$1,951.85</b> |
| 1.80 | 12 DP   | 28" | 2800 HP | STRAIGHT CUT, VASCO                   | 30 SPLINE | 204999VS <b>\$1,951.85</b> |

• For 27 spline Superglide 4 input shafts

| 1.62 | 12 DP | 18" | 3500 HP | L/T WEIGHT STRT CUT, VASCO SG4 SUN, 1-400 OUTPUT | 204880VS-LWT [1] [2]\$2,895.00 |
|------|-------|-----|---------|--|--------------------------------|
|      | 12 DP | 28" | 3500 HP | L/T WEIGHT STRT CUT, VASCO SG4 SUN, T-400 OUTPUT | 204880VS-LWT [1] [2]\$2,895.00 |
| 1.64 | 12 DP | 18" | 3500 HP | STRAIGHT CUT, HD T-400 OUTPUT, SG 4              | 204898VS\$2,260.85             |
| 1.64 | 12 DP | 28" | 3500 HP | STRAIGHT CUT, HD T-400 OUTPUT, SG 4              | 204900VS\$2,260.85             |
| 1.64 | 12 DP | 18" | 3500 HP | LIGHTWEIGHT STRAIGHT CUT, HD T-400 OUTPUT, SG 4  | 204898VS-LWT [1]\$2,363.85     |
| 1.64 | 12 DP | 28" | 3500 HP | LIGHTWEIGHT STRAIGHT CUT, HD T-400 OUTPUT, SG 4  | 204900VS-LWT [1]\$2,363.85     |
| 1.82 | 12 DP | 18" | 3500 HP | STRAIGHT CUT, VASCO, HD T-400 OUTPUT, SG 4       | 204908VS\$2,260.85             |
| 1.82 | 12 DP | 28" | 3500 HP | STRAIGHT CUT, VASCO, HD T-400 OUTPUT, SG 4       | 204907VS\$2,260.85             |

\*\*Some horsepower ratings are weight specific!\*\*

[1] Includes billet aluminum carrier and gun drilled output shaft - 4 lbs lighter than our normal unit!

[2] Only available installed in an ATI transmission! Requires modified case.

Note! Customer must adhere to the horsepower limits for valid warranty.

### LIGHTWEIGHT **ALUMINUM CARRIER** ✓ Available for 1.74, 1.76, 1.80 and 1.87 ratios gear sets ✓ Highest HP rating on the market - up to 3500 HP

WARNING: These products can expose you to certain chemicals, which are

known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

Upgrade a new transmission or gear set for \$229.00

### **SMALL PARTS KITS FOR SUPERGLIDE 4 BOLT-TOGETHER CARRIERS**

Everything needed for a complete overhaul for 1.62 and 1.82 carriers! Includes washers, bushing, pins, bearings, race spacers, and hardware

PARTS KIT, 1.62 CARRIER 207667 ..... ..\$211.15

PARTS KIT, 1.82 CARRIER 207668 .....



Small Parts Kit for Bolt Together Carrier 1.82 #207668



### Ring Gears ~ Components

# STEEL AND ALUMINUM REVERSE RING GEARS



In addition to our standard steel ring gears, ATI also offers a lightweight aluminum reverse ring gear. Each aluminum ring gear is fully CNC-machined from space-age aluminum and is hard-coated to 60 RC for long life. Weighing a mere 15 ounces, they are over 60% lighter than the lightest steel unit. Aluminum Reverse Ring Gears are not recommended for use with a transbrake!

#### **1.76 BASED GEAR SET RING GEARS**

| STEEL | 16 DP | OEM HELICAL                    | 204000\$50.71     |
|-------|-------|--------------------------------|-------------------|
| STEEL | 16 DP | HEAT-TREATED HELICAL           | 204001 \$214.92   |
| STEEL | 14 DP | 1.76 STRAIGHT CUT GEAR SETS    | 207408\$208.66    |
| STEEL | 12 DP | 1.66 & 1.80 STRT CUT GEAR SETS | 207726\$218.60    |
| STEEL | 12 DP | 1.82 STRAIGHT CUT FOR SG 4     | 207728HT \$259.95 |

#### **1.82 BASED GEAR SET RING GEARS**

| STEEL        | 16 DP OEM HELICAL  | 6 CLUTCH | 204010\$29.75   |
|--------------|--------------------|----------|-----------------|
| STEEL        | 16 DP STRAIGHT CUT | 6 CLUTCH | 207180 \$184.93 |
| L/W ALUMINUM | 16 DP HELICAL      | 3 CLUTCH | 207760\$195.49  |
| L/W ALUMINUM | 14 DP STRAIGHT CUT | 3 CLUTCH | 207770\$195.49  |





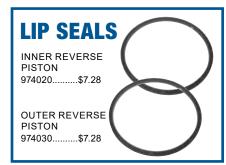


BIG REVERSE PRESSURE PLATE
205757 \$3.04
BIG HIGH DRUM FLANGE RETAINER
205754 \$2.29
SMALL HIGH DRUM SPRING RETAINER

205753.....\$1.49











# BILLET STEEL REVERSE PRESSURE PLATES

ATI's new Reverse Pressure Plate is for use with transbrake units with increased line pressure. This billet steel plate offers less deflection than its OEM counterpart.

205831.....\$41.15

### Powerglide Components

## **UNIVERSAL**

With O-ring, shaft, nut, swivel, pin and multi-fit holes

The ATI Universal Shift Lever is a two-piece lever rather than the usual onepiece unit containing four holes for the cable swivel. This item can be used "lever down" or "lever up" with a variety of shifters.

202100......\$37.95 202101 LEVER ONLY ...... \$7.16

LEVER ONLY ADJUSTED FOR T400 AND PRECISION SHIFTER 202101B.....\$14.95



### TRANSMISSION CATCH CAN

For transmission fluid overflow. Bolts to the front of your pan! FITTING, 90° SWIVEL 206611.....\$122.57 1/4" TUBE TO





### **HEX VENT**

1/8" NPT and sintered bronze used in air shifter solenoid and transmission catch can.









### Installing a Universal Shift Lever

ATI's Universal Lever is designed for use on aluminum Powerglide transmissions. It is a two-piece lever rather than the usual one-piece lever featuring 4 holes for the cable swivel so that it can be used with ATI, B&M, Hurst, Precision, TCI, and Turbo Action shifters.

Installation is simple - The shaft portion of the lever is installed in the transmission in the normal Powerglide manner. The lever is then put over the end shaft with the lever pointing down (for standard installation). If the cable comes from the front (usually a rear engine car), the lever is installed pointing upwards. The cable bracket for your particular shifter is bolted on, the cable is installed in the bracket, and the swivel is then inserted into the correct hole on the lever that corresponds to your shifter. Make sure you double check that your shifter adjustment is perfect!



Rob Sappe Sales Technician Ext. 3040





#### **SCS PACKAGES**

925000 ......\$873.68 SCS-30 INSTALLED OPTION

\*\$695 if installed on specific ATI Transmissions at time of build. Requires deep pan and possible valve body modifications (pending age).

### TRANNY BUILDER PACKAGE 200009 ......\$1,749.00

Includes:

- ATI Powerglide SuperCase / Liner
- SFI Chevy Bellhousing
- SCS-30 Cooling System
- Requires Deep Pan, 12V electric motor

The SCS-30 Cooling System is available factory mounted on any new ATI Powerglide transmission or ATI SuperCase or on any SuperCaseequipped Powerglide transmission when returned to ATI for overhaul.

#### **SCS COMPONENTS**

| SEAL   | 925011\$10.04    |
|--|------------------|
| BELT FOR COOLER PUMP DRIVE                         | 925008\$16.86    |
| 17 TOOTH GEAR                                      | 925006\$31.68    |
| 44 TOOTH GEAR                                      | 925007\$38.85    |
| MOTOR, 12 VOLT BRUSH SERVO                         | 940001\$183.27   |
| BRUSH SCREW, (PK/ 2) Replacement for #940001 motor | 940001S-2\$15.48 |
| PUMP TO CASE GASKET                                | 925018\$6.83     |



# Let your ATI transmission cool itself!

- Fill your transmission, converter, cooler and lines without starting the engine.
- Click neutral in the traps and kill the motor without losing critical lube pressure to the transmission!
- Begin moving the super hot oil sitting in your converter through your cooler immediately after shut down.
- Completely cool your transmission and converter between rounds to ambient or your predetermined temperature in 30 minutes or less. Allows you to go to the starting line with the same transmission and converter temperature every round!
  - Completely change the oil in your transmission and flush your converter in minutes without removing the transmission pan.

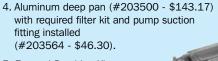
The SCS-30 recirculates up to 30 gallons of fluid per hour through your converter and cooler while you're sitting between rounds with your engine off!

Requires deep pan and 12 volt power - mounting bracket spacers may require modifications to due the tailhousing used.



#### The SCS system can be supplied with the following options:

- 1. (2) AN-6 Quick-Disconnect Teflon lined cooler hoses w/straight-6 fittings for 45°, 90°, or 180° fittings. (#925170 - \$139.15).
- 2. (2) AN-6 case fittings for OEM case or SuperCase.® (OEM #960001 - \$7.49, SuperCase® only #960002 - \$8.95).
- 3. Temperature controlled auto shut-off with in line fittings. Will turn on at 180° and back off at 180°. (#925134 - \$31.99)



5. External Pumbing Kit (#925100 - \$283.25





### Powerglide Kits ~ Pans

# TRANSMISSION OVERHAUL KITS

These race quality parts are identical to the ones used at ATI on new and rebuilt units. They include Borg Warner or Raybestos lined steel clutches, sealing rings, metal clad front pump and tailhousing seals, front pump bushing, all gaskets including special ATI Valve Body



gaskets, high temperature lip seals and the filter.

| generate, right terriportation of the control and the control  |        |           |
|--|--------|-----------|
| PG (WITH STEEL DRUM) - 5 CLUTCH                                | 206330 | .\$235.87 |
| PG (WITH STEEL DRUM) - 7 CLUTCH                                | 206332 | .\$256.47 |
| PG (WITH STEEL DRUM) - 10 CLUTCH                               | 206333 | .\$287.37 |
| MASTER KIT FOR SUPERGLIDE 4                                    | 206370 | .\$449.00 |
| NOTE! This kit or any of its individual parts are NOT returnab | le!    |           |

NOTE! This kit or any of its individual parts are NOT returnable!
GASKETS AND SEALS, COMPLETE KIT
20

 GASKETS AND SEALS, COMPLETE KIT
 206300......\$101.97

 OHL KIT - PAPER AND RUBBER FOR CASE ONLY
 206299......\$39.95

# HIGH FLOW FILTER SYSTEM

Increase flow capability with this kit. Features a custom-designed adapter, gasket and all hardware to install a double-sided, oversized Dacron filter so you never experience oil starvation. Also, contamination from the pan never gets to the pump.

SERVICE KIT

TF-727 DACRON HIGH FLOW FILTER
With conversion kit for Powerglide and T400



| 203564 | \$46.30 |
|--------|---------|
| 723530 | \$12.61 |

### **SERVICE KIT**

A dirty filter can ruin your high performance transmission. Kits include a filter and a pan gasket. Simply pull your pan to replace!

### **COOLER DUMP KITS**

A converter pressure dump solenoid allows the transmission to bleed off the volume and pressure of the fluid going to the converter in which loosens the converter. We offer an internal and external dump to match up with your needs. Our external dump moves the most amount of fluid and is used on turbo cars for the starting line to help



206450 ..... \$410.47

come up on the converter and the internal dump is used once the car leave the line to help with traction. They can also be used on marginal track surfaces. These are just two of the ways to use these tuning aids. We recommend having both installed for the ultimate amount of tuning. **Includes all fittings, hose and solenoid assembly.** 

EXTERNAL DUMP KIT For non SCS-30 Poweralides 206451 ......\$359.47

For ATI Installation...ADD \$120.00

### TRANSMISSION PANS

Transmission pans are key to the proper function of your transmission. While the stock pan holds adequate fluid for many uses, the aluminum deep pan holds up to two quarts more fluid for high performance use and is far stronger than a stock pan. For added efficiency, the Moroso pan is half the weight of a cast pan and features "anti-slosh" baffles.











INTERNAL DUMP KIT Professsional install only!

### T350 Transmissions

Commonly found in vehicles between 1969 and 1981, the GM Turbo 350 has become a favorite 3-speed high performance transmission. It's a durable unit that can be reliable in your street rod or race car.







CONTINGENCY ITEM

JACK MATYAS - STOCK

ATI Transmission, Treemaster Converter, Super Damper

### STREET/STRIP TRANS

#### Up to 400 HP

Includes:

- · Race Clutches and Steels
- High Flow Front Pump
- · ATI Street/Strip Valve Body
- OEM Transmission Pan

Forward Pattern Auto Shift

351000 Chevy Case......\$2,195.00 351000DF Chevy Case with

Direct Fit Bell ..... \$2.395.00 Forward Manual with Band Apply

351200 Chevy Case.....\$1,995.00 351200DF Chevy Case with

Direct Fit Bell ..... \$2,395.00

### COMPETITION TRANS

#### Up to 400 HP

Includes:

- · Race Clutches and Steels
- · Blueprinted High Flow Front Pump
- ATI Reverse Manual Valve Body
- OEM Transmission Pan

**Reverse Manual with Band Apply for engine** braking while throttle is lifted

351300 Chevy Case .....\$1,995.00

351300DF Chevy Case with Direct Fit Bell ..... \$2,395.00

ADD a SuperCase and Bell .....\$1,295.00

### TRANSBRAKE 350

Reverse Manual no Band Apply, Up to 850 HP Includes:

- · Race Clutches and Steels
- Blueprinted High Flow Front Pump
- Steel 36 Element HD Direct Drum Assy.
- HD 300M Input Shaft, PG or Turbo Spline
- · ATI Reverse Manual Transbrake Valve Body

Chevy Case.....\$2,695.00

351470DF Chevy Case with

Direct Fit Bell ......\$2,995.00

351470SC SuperCase & Chew Bell ..\$3,695.00 \* Specify PG or Turbo spline input!

For race applications only - not for street use. No engine braking while throttle is closed!

Note! All transmissions are blueprinted and

### **ULTRA ALUMINUM 350 TRANSMISSION**

Used by Stock and Super Stock Eliminator Cars in NHRA and IHRA Class Racing

#### Rated to 850 HP @ 3400 lbs

Includes:

- Race Clutches and Steels
- Blueprinted High Flow Front Pump
- 2024 Billet Aluminum Forward Drum
- Alum. Direct Drum w/36 Element HD Sprag Assy. Deep Aluminum Cast Pan
- 351601

 Clutch Packs set up for HP/Weight Chevy Case up to 850 HP ..... \$3,495.00

Chevy Case with Direct Fit Bell ...... \$3,695.00 351601DF 351601SC SuperCase & Chevy Bell......\$4,795.00

- Super Low Drag "SLD" Option installed
- HD 300M Input Shaft PG or Turbo Spline
- New Aluminum Super Pump Half
- New Calico Coated Low Drag Pump Gears
- Installed ATI Reverse Manual Valve Body No Band Apply

ADD a Transbrake Valve Body for \$250.00

### **ULTRA LIGHT 350 SUPERCASE 2.75 5 PINION** TRANSMISSION PACKAGE

#### Rated to 850 HP @ 3400 lbs

Includes:

- · Roller tailhousing
- · Race Clutches and Steels
- 2024 Billet Aluminum Forward Drum
- · Aluminum Direct Drum with 36 Element . Heavy Duty Sprag Assembly
- Installed ATI Reverse Manual Valve Body • Super Low Drag "SLD" Option installed

351642SC Ultra Light SuperCase .....\$5,295.00

- HD 300M Input Shaft PG or Turbo Spline
- New Aluminum Super Pump Half
- New Calico Coated Low Drag Pump Gears
- Deep Sheet Metal Pan
- · Transmission Catch Can
- · Trick Stick
- Trans Cooler Disconnects
- Polyurethane Transmission Mount
- · Stainless Steel Governor Cover w/O-Ring

ADD a Transbrake Valve Body for \$250.00

NOTE! All 3-speed (non-Powerglide) transmissions require either a like-kind core be supplied or a unit specific core fee be paid. All 4WD transmissions require the actual core be supplied for preparation. Refundable core charges for acceptable transmission cores: \$250.00. If Supercase is used...\$125. (See page 98).

For units producing over 1000 horsepower, please call and consult your ATI Sales Technician for further details on what we can offer you.

Note! Speedometers are not installed in any ATI transmission!

assembled to the specific torque demands of each engine application. Prices listed are for base model units with the valve body listed. Please call an ATI Sales Technician with your car and engine specs to discuss any needed upgrades or options. See Racer Information

#### T350 OPTIONS

sheet, page 97.

### To be installed at time of build —

| 305033K1 | Aluminum pump half with coated gears\$250.00                            |
|----------|---|
| 355682   | Steel 36 Element HD sprag,<br>Direct Drum Assy\$309.00                  |
| 355702   | Aluminum 36 Element HD sprag<br>Direct Drum Assembly\$509.00            |
| 355270   | 2024 Billet Alum. Fwd Drum w/ 300M<br>Turbo Spline (850 HP max)\$695.00 |
| 353500   | Deen Aluminum Cast Pan \$133.00   |

#### **Optional Heavy Duty Input Shafts** for HP up to 1000:

357052 Turbo spline, 300M.....\$159.95 960002 1/4" NPT male to -6 AN male

trans cooler line fittings\* .....\$8.95 \* Be certain case is 1/4 NPT not 1/4 straight pipe!

355870 SLD "Super Low Drag" with lightweight sun shell and bearings installed ..... \$250.00

Lightweight Sun Shell for SLD option



WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

### *T350 Supercase*

ATI has again stepped to the forefront for class racers with the introduction of the T350 SuperCase. After a year of R&D, and another year of design and modeling. the first prototype parts have been started. Just like everything ATI makes, the new SFI Certified T350 SuperCase is cast in America and machined in-house! The T350 SuperCase features many upgrades to meet the high performance demands of current racers from bracket racers on up to late model Factory Stock cars!

- 356-T6 Permanent Mold Aluminum Casting meets SFI 4.1 specs with no shield or blanket needed
- CNC machined valve body passages vield extremely fast transbrake release and quicker shift times
- Increased thickness extension housing and bell flange area to ward off breakage
- Stronger internal lugs and more material to allow room for more clutches
- Custom valve body passages can be made to order for builders with specific requirements
- Band adjuster version for non-GM internal components
- Retains OEM Governor cavity for auto shift applications
- Also available without governor or forward band machine work.



benefit with ATI's T350 SuperCase

Charlie Plott Sales Technician, Ext. 3028



Powerglide and T400 racers have enjoyed the advantages of brand new ATI high strength, SFI-certified case and bell sets for some time. This will soon extend to T350 racers. ATI's new T350 SuperCase will utilize all existing ATI Super Bells for Chevrolet and other varied applications. While offering a direct SFI certified 3-speed alternative for many Powerglideequipped Chevy racers, this advantage will extend to big and small block Mopars, big, small, and modular block Fords, and the increasingly popular 2JZ Toyota. Stock GM converter spacing and dimension is used in most of these conversions. except the 2JZ. All current T350 parts will transfer to the new case, to be joined by an expanded component selection.



| SuperCase & Chevy Bell  | 350011\$1,649.00                 |
|---|----------------------------------|
| SuperCase only  | 350013\$1,399.00                 |
| SuperCase & Chevy Bell - Band version   | 350111 \$1,649.00                |
| SuperCase only - Band version   | 350113 \$1,399.00                |
| SuperCase & Chevy Bell - No Gov Or Band   | 350011NG \$1,595.00              |
| SuperCase only - No Gov Or Band   | 350013NG \$1,349.00              |
| Extension Housing with Bushing<br>Extension Housing with Roller Bearing*<br>* Requires 1.498" yoke (pg. 38) | 351934\$199.00<br>351935\$209.00 |
| Ext. Housing Seal, 400 Output size  | 973012\$15.40                    |

T350 OEM Extension Housing - 6" 351930 ...... \$59.95

/ 400 SFI 30.1

The perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

The **Standard** version is designed to bolt on to the face of the pump and the case finish is not as critical. The Direct Fit version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if ordering a Direct Fit Bell. Consult vour Sales Technician for more information.



ATI custom machines an indicating guide into the OEM case to accept a new SFI Direct Fit Bell for a perfect fit.

**CHEVY BELL - BOLT-ON** CHEVY BELL - DIRECT FIT 200044A .....\$349.00 **BELL GASKET** 200044G.....\$4.49



### T350 Components

**Remember! The aluminum forward** drum turns engine RPM at all times and the direct drum goes from stopped to nearly engine RPM on the gear change. Clutch life is extended with the aluminum drum which is 1/3 the weight of the steel drum and has less mass to accelerate

> Aluminum Forward Drum (4.0 lbs.- complete, with input shaft) #355270

Only sold with input installed!



Direct Drum Assy with 36 Element Sprag

#355682 Steel (10.9 lbs) #355702 Aluminum (4.0 lbs)

### FORWARD DRUMS

Recommended for Stock and Super Stock racers, the billet drum enhances engine acceleration, improves clutch life and lowers ET. Weighing a mere 2.38 lbs, the drum can be used with both OEM and heavy duty input shafts with either a Turbo or PG spline. Must be installed by a qualified shop!

| T350 2024 BILLET ALUMINUM FORWARD DRUM Includes 300M turbo spline shaft, up to 850 HP | 355270 \$750.87 |
|---|-----------------|
| STEEL WITH 300M TURBO SPLINE SHAFT  | 355259 \$242.05 |
| STEEL WITH 300M PG SPLINE SHAFT   | 355260 \$225.57 |

### DIRECT DRUMS

| STEEL HD 36 ELEMENT SPRAG FOR HIGH HP*        | 355682\$380.07  |
|---|-----------------|
| BILLET ALUM. HD 36 ELEMENT SPRAG FOR HIGH HP* | 355702 \$668.47 |
| STEEL INNER SLEEVE FOR TEFLON RING USE.       |                 |

\*The most common OEM part to break!

NOTE! When down-shifting from 3rd to 2nd gear you are engaging the band onto the direct high gear drum. On the up-shift, this load is normally shared by the sprag and intermediate clutches, which have far more holding capacity than the band. The band was designed to hold the drum after it is stopped. Down-shifting to 2nd must be done with the throttle on; then lift to use engine braking. Otherwise, the band will be destroyed and engine braking in 2nd won't work.

### SUPER PUMP KIT



ATI's 10<sup>+</sup> years of experience making aluminum performance pumps have all been transfered to our latest T350 Super Pump Half. The T350 gear half starts with a permanent-mold aluminum casting and is machined in house on one of our 4 axis CNC machines. The complete half comes with micro-polished and performance coated gears, as well as our exclusive hardened steel wear plates. The new bushing is staked and the seal is retained by a snap ring. At just 4.5 lbs, the body saves 2 lbs over the steel OEM unit. The gear side will mate with the most common steel stator halves, and OEM fluid passages and depths are retained for proper function. The performance coated gears

Super Pump Half

are extremely slick and will help free up every last HP in your application!

PUMP BODY WITH GEARS AND WEAR PLATE



LARGE 355006......\$3.99 355007..... \$3.99 SMALL

TEEL ON RING KIT 5 PIECES - (3) LG, (2) SM 355008......\$15.95



PISTON - INTERMEDIATE (.985) 357141... PISTON - DIRECT (.838) 357142..... PISTON - FORWARD (1.22)

PISTON - LOW/REV (3.1) 357144 ......\$138.02 PISTON - SET OF 4 (INT, DIR, FWD & LOW/REV)

357145.....\$406.85

**300M INPUT SHAFTS** 



INPUT SHAFT - 300M TURBO SPLINE

357052

Input shafts are press fit and require special tooling to install in the forward drum.

For 300M input shafts installed in an OEM drum, use drum part #355260 for PG spline and #355259 for Turbo spline.

Must be installed by a qualified shop!







INTERMEDIATE BAND HD KEVLAR 355530 ......\$19.95

WARNING: These products can expose you to certain chemicals, which are known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

### T350 Components

### 2.75 LOW GEAR SETS

Low gear sets increase the starting line ratio when launching. A car with a 4.10 rear gear and a standard low gear of 2.48 equals a 10.16 starting line ratio or, "SLR" (2.48 x 4.1). Utilizing the 2.75 gear set equals an 11.30 SLR (4.1 x 2.75). The new SLR 11.30 divided by the old low gear of 2.48 equals 4.54 - the new rear gear required to obtain the 11.30 SLR with the 2.48 low gear. Great for heavy street cars and big CID high torque motors that are RPM limited and are using a 3.73, 3.90 or 4.10 rear gear. The low gear change will NOT change your trap RPM!



354040... \$484.05





### **ADJUSTABLE MODULATORS** AND PLUGS

**ADJUSTABLE** MODULATOR 403390.....\$29.89

ALUMINUM PLUG WITH O-RING 407010 ..... \$13.34



### **COMPU-FLOW® VALVE BODIES**

#### STREET/STRIP VALVE BODIES

Firm, noticeable shifts with full automatic shifting. FORWARD PATTERN 353100 ..... \$266.77

#### MANUAL VALVE BODIES Full manual gear selection.

353300.....\$266.77 FORWARD PATTERN REVERSE PATTERN - NO ENGINE BRAKING No low or 2nd gear engine braking. 353200......\$287.37

REVERSE PATTERN WITH BAND APPLY Has engine braking in 2nd gear - No low engine braking

353400......\$287.37

#### **COMPU-FLOW TRANSBRAKES**

Transbrakes lock your race car on the starting line for hard, consistent launches. The Turbo 350 Brake is a Safety Brake which requires the transbrake button to be pushed to engage reverse. For transbrake buttons, see page 45.

REVERSE PATTERN 353080.....\$544.87

#### SEPARATOR PLATES

FOR TRANSBRAKE #353080 (ALUMINUM) 353078.....\$22.00 FOR VALVE BODY #353100 353111.....\$36.05 FOR VALVE BODY #353200 AND 353400 353170.....\$37.47 353310 ..... \$33.11 FOR VALVE BODY #353300

#### VALVE BODY GASKETS

COMPU-FLOW T-BRAKE #353080 (3 SETS) 353090 ..... \$24.85 STREET / STRIP (3 SETS) 353230 ..... \$24.85

Repair services and wet testing are available for ATI Valve Bodies.

### OVERHAUL KITS

**REBUILD KIT - GASKETS & SEALS** 356299 ..... \$43.44

**REBUILD KIT - GASKETS & SEALS** (NON-LOCK UP)

356300 ...... \$61.97

RACE TRANS OHL KIT,

NO BAND APPLY Includes clutches and steels, seals, gaskets, bushings and filter.

356340 ..... \$194.67

SERVICE KITS - FILTER & GASKETS

#356299

#356300



### STAINLESS STEEL GOVERNOR COVER

Stainless steel cover prevents corrosion. Includes a rubber o-ring for a tight seal.

357220 ......\$15.40

### RACES AND SPRAGS

**OUTER RACE ATI 36 ELEMENT HD SPRAG** 

357110 ..... INT. HD OUTER RACE /

ROLLER CLUTCH 355450 .....\$56.65 INTERMEDIATE SPRAG, OEM

REVERSE SPRAG, OEM 355850 ..... \$30.01



### **T400 Transmissions**





JUSTIN REGGIO - MPC REAL STREET 4.846@143.02 mph ATI Lightened 3-Speed Max Duty T400 Transmission, SuperPlate and Super Damper



MARTY RINEHART
US Nationals SS/GA Win - ATI Transmission and Converter

The Turbo Hydramatic 400 is the strongest of the GM 3-speeds. Today its popularity has grown beyond the workhorse reputation the 400 has long had. Bracket racers who want seasons of reliability or ultra high horsepower Pro Mod cars can both rely on the T400 to deliver!

### STREET/STRIP TRANS

Auto Function Valve Body, 600 HP Max

Includes:

- · Race Clutches and Steels
- · Blue-printed High Flow Front Pump
- ATI Forward Auto Valve Body
- · ATI HD Sprag Assembly with Steel Drum
- Billet Aluminum Intermediate Piston (For Direct Fit only)
- OEM Transmission Pan
- · Ears left on

401000 Chevy Case......\$2,195.00

### **COMPETITION TRANS**

Manual Valve Body, Up to 700 HP  ${\sf Max}^*$ 

Includes:

- · Race Clutches and Steels
- Blue-printed High Flow Front Pump
- ATI Reverse Manual Valve Body
- ATI HD Sprag Assembly with Steel Drum
- Billet Aluminum Intermediate Piston (For Direct Fit only)
- OEM Transmission Pan

| 401200   | Chevy Case, Forward Pat                       | . \$2,195.00 |
|----------|---|--------------|
| 401200DF | OEM Case & Direct Fit Bell Forward Pattern    | . \$2,495.00 |
| 401300   | Chevy Case, Reverse Pat                       | . \$2,195.00 |
| 401300DF | OEM Case & Direct Fit Bell<br>Reverse Pattern | . \$2,495.00 |

### **TRANSBRAKE 400**

Reverse Manual, Up to 800 HP Max\*

Includes:

- Race Clutches and Steels
- Blueprinted High Volume Front Pump
- ATI Compu-Flow Transbrake Valve Body
- ATI HD Sprag with Steel Drum
- ATI HD Center Support
- Billet Aluminum Intermediate Piston (For Direct Fit only)
- OEM Transmission Pan

| 401360   | Chevy Case                           | \$2,695.00 |
|----------|--------------------------------------|------------|
| 401360DF | <b>OEM Case and Direct Fit Bell.</b> | \$2,895.00 |

\*Ears cut off - no inspection pan mounts for ease of installation and header clearance.

### PRO-400 TRANS

Reverse Manual, Up to 1200 HP Good for high HP cars up to 3200 lbs. Includes:

- · Race Clutches and Steels
- Blueprinted High Flow Front Pump
- Heat-Treated Stator Tube, pinned
- Roller Bearings
- ATI Reverse Manual Compu Flow Valve Body
- ATI Severe Duty Aluminum Direct Drum One-year warranty on Drum Assembly
- 300M Input Shaft with OEM Steel Drum
- 300M Input Shaft w/1045 L/W Steel Drum & FWD Billet Alum Piston(in SuperCase units)
- 300M Intermediate Shaft
- · HD Steel Forward Clutch Hub
- HD Center Support machined for faster transbrake and bronze support bushing
- Billet Aluminum Intermediate Piston (For Direct Fit & SuperCase units only)
- HD Clutch Packs
- -6 AN Fittings (in SuperCase units)
- · High Flow Filter
- Deep Aluminum Cast Transmission Pan
- 2.48 Low Gear helical

401555 With Transbrake .......\$3,449.00
401555DF With Transbrake, OEM Case and Direct Fit Bell ......\$3,895.00

401555SC With Transbrake, SuperCase and Chevy Bell ......\$5,249.00

Upgrade your new T400 SuperCase build to a larger 1-3/16" Input Shaft for future horsepower requirements! (Requires different converter)...\$995.00

#### Check core availability for 4WD units.

Refundable core charge for acceptable transmission core......\$250.00

If a SuperCase is used....\$125.00 (See page 98.)

### **FUEL COMP TRANS**

Reverse Manual, Up to 1500 HP & 3400 lbs. and SuperCase units up to 3600 lbs.

- Includes:
- Race Clutches and Steels
- Blueprinted High Flow Front Pump
- · Heat-Treated Stator Tube, pinned
- · Roller Bearings
- ATI Reverse Manual Compu Flow Valve Body
- ATI Severe Duty Aluminum Direct Drum One-year warranty on Drum Assembly
- Vasco Input Shaft with OEM Steel Drum
- Vasco Input Shaft w/1045 L/W Steel Drum & FWD Billet Alum Piston(In SuperCase units)
- Vasco Intermediate Shaft
- HD Steel Forward Clutch Hub
- HD Center Support machined for faster transbrake and bronze support bushing
- Billet Aluminum Intermediate Piston
   (For Direct Fit & SuperCase units only)
- Increased Clutch Capacity
- HD Clutch Packs
- -6 AN Fittings (in SuperCase units)
- High Flow Filter
- Deep Aluminum Cast Transmission Pan
- 2.48 Low Gear-helical

1500 HP - 3400 lbs

401600 Fuel Comp Transmission with 0EM Case .......\$3,649.00
401600DF OEM Case & Direct Fit Bell ...\$3,895.00
401603 With Transbrake .......\$3,795.00
401603DF With Transbrake, 0EM Case and Direct Fit Bell .....\$4,095.00

1500 HP - 3600 lbs

401603SC With Transbrake, SuperCase and Chevy Bell ......\$5,495.00



Note! Speedometers are not installed in any ATI transmission!



www.atiperformanceproducts.com • (866) 379-4632

### 7400 Transmissions

### **COPO CAMARO SPEC T400**

- · ATI SFI SuperCase with Roller Bearing Tailhousing
- · Aluminum Forward and Direct Drums
- · ATI Reverse Manual Valve Body
- · Billet Aluminum Intermediate Piston
- Transmission Catch Can

401651GM 2016+ COPO Naturally Aspirated\*......\$6,195 401656GM 2016+ COPO Supercharged Package\* ......\$6,995 

2016+ COPO Packages also include Quick Disconnect Cooler Lines, Polyurethane Mount, Lokar Dipstick, Catch Can plus 2 gallons of ATI Super F ATF and crate.

Order a T400 trans with the same specifications used in the COPO Camaro!



### **AVAILABLE T400 OPTIONS**

Must be installed at time of build.

#### ADD a Wicked Quick Valve Body for \$250! See page 79 for details.

| HD Center Support w/Bronze Bushing<br>Billet Aluminum Intermediate Piston<br>For Direct Fit and SuperCase units only | 405471 \$139<br>405676\$85 |  |
|--|----------------------------|--|
| LID Ctool Forward Clutch Livib 1114 Metarial   | 40E270 \$4EE               |  |

| HD Steel Forward Clutch Hub, 1045 Material |              |     |
|--|--------------|-----|
| HD Lightweight Steel Forward Clutch Hub    | 405370LW \$1 | 159 |
| Aluminum Direct Drum w/34 Element Sprag    | 405722\$5    | 45  |
| Severe Duty Alum, 36 Elem Direct Drum      | 407056\$8    | 349 |
| 200M Innut w/Aluminum Drum                 | 406004 03    | 000 |

300M Input w/Aluminum Drum 406004 ......\$399 3.2 lbs lighter (1000 HP Max) Vasco Input w/Alum Fwd Drum 406005 ......\$595

| 300M Output shaft, standard length 300M Output shaft, PG length | 406025 \$449<br>406025P \$449 |
|---|-------------------------------|
|   |                               |

2.10 Low Gear Set, Straight Cut, 6 pinion

| (rated to 2500 FIF)                              | 404210 \$2,000 |
|--|----------------|
| 2.75 Low Gear Set, Straight Cut                  | 404275 \$1,199 |
| New Cast Aluminum Roller Tailhousing             | 401935\$169    |
| New Cast Aluminum Roller Tailhousing (PG length) | 401936\$199    |

| Bolt Together Aluminum Super Pump | 405038 \$645 |
|-----------------------------------|--------------|
| Adjustable Regulator Kit          | 405183 \$75  |
| Lokar Direct Mount Dipstick       | 406492\$86   |
| Lokar Firewall Mount Dinstick     | 406493 \$119 |

| Trick Stick, Std Length 20" Fed bent   | 406490 \$39 |
|--|-------------|
| POPULAR OPTION: Transmission Catch Can | 406611\$90  |
| Jiffy Tite Cooler Line Kit             | 925170 \$99 |

| , ,  | ***        |
|--|------------|
| -6 AN Trans Cooler Line Fittings, OEM Case | 925137\$25 |
| -8 AN Trans Cooler Line Fittings, OEM Case | 925138\$25 |

| Polyurethane Transmission Mount    | 206621 \$35 |
|------------------------------------|-------------|
| Moroso Deep Sheet Metal Pan        | 403610\$229 |
| ATI Sheet Metal Deep Pan (Notched) | \$249       |
| Deep Aluminum Cast Pan             | 403500\$139 |

WARNING: These products can expose you to certain chemicals, which are

known to the State of California to cause cancer or birth defects or other reproductive harm. For more information go to: www.P65Warnings.ca.gov

### TOYOTA SUPRA T400 PACKAGE

**Bolt a T400 trans** directly to your 2JZ!

Add ATI's Toyota Bell Package (#202820) to your 400 build today for only \$450 as an installed option at the time of build (\$650 outright).



Add the required custom converter (#408931) for only \$1195 to complete the package.

Attention

lelicat Owners!

Want to put a 400 behind that New Gen HEMI?

These transmissions are assembled in ATI's SFI case with an SFI Mopar specific bellhousing!

- Compu-Flow Rev Man TransBrake
- Roller Bearing Tailhousing

മോ ഒററ

- · Vasco Input and Main Shaft
- Exclusive Billet Aluminum Severe **Duty Direct Drum with 36 Element Sprag**
- Billet Aluminum Intermediate Piston
- Deep Aluminum Pan
- LOKAR Firewall Mount Dipstick
- 10 Quarts of ATI's 30W Super F Synthetic Fluid

The appropriate flexplate, crank adapter and required bolts are also included so a standard GM converter with a small bolt circle drops right in. Standard gear ratio is the OEM 2.48/1.48. Core charge and shipping crate are included in the price of these transmissions.

401641\* New Gen HEMI Package

with Dual Starter Pockets in Bell\*......\$6,795.00

\*Includes an 8" (#408900) or 9"(#408930) Fuel & Blown Converter For a 10" Fuel & Blown (#408420), ADD.......\$100 For 10.0/10.5 Fuel & Blown (#408421/#408424), ADD \$500



### 3-Speed Max Duty Outlaw Transmissions

Rated from 2.000 HP to 3.500 HP depending on options

**Convert your ATI** 400 transmission Starting at \$1995

"KRATOS" WORLD'S QUICKEST AND FASTEST GEN V VIPER 6.90 @ 210 MPH **BUILT BY NTH MOTO** 

ATI Max Duty Outlaw Lock Up 400 Transmission, Torque Converter and Super Damper



### 1" VASCO INPUT 2,000 HP MAX RATING ONLY

- SFI 4.1 Approved ATI SuperCase
- 1" Vasco Input Shaft, New Lightweight Steel Drum & Billet Piston
- Increased Clutch Capacity In All Positions: Up to 9 Forward, 8 Direct and 5 Intermediates
- Race Clutches and Steels
- Steel Blueprinted High-Flow Front Pump with Pinned Heat-Treated Tube
- Billet Aluminum Safety Reverse Transbrake Valve Body (Band Apply Optional)
- Severe Duty 36 Element Aluminum Direct Drum, Billet Piston
- Vasco Intermediate Shaft
- 4140 Heat-Treated Steel Forward Clutch Hub
- **Heavy Duty Center Support**
- Billet Aluminum Intermediate Piston
- Heavy Duty Cast Aluminum Bearing Tail
- New Billet Aluminum Reverse Servo Cover
- Deep Aluminum Cast Pan
- -6 An Fittings
- Lokar® Direct Mount Dipstick

401605SC 2.48 Low/1.48 Second - Helical Cut......\$7.495.00 with SuperCase and Chevy Bell (5 pinion planetary)

401609SC 2.10 Low/1.40 Second - Straight Cut ..... with SuperCase and Chevy Bell (6 pinion alum carrier)

401608SC 1.86 Low/1.31 Second - Straight Cut ...... with SuperCase and Chevy Bell (6 pinion alum carrier)

401610SC 1.51 or 1.60 Low/1.26 Second - Straight Cut ..... \$9,995.00 with SuperCase and Chevy Bell (6 pinion alum carrier)

401610SC-LWT 1.60 Low/1.26 Second - Straight Cut.......\$12,950.00 Ultra Light with SuperCase & Chevy Bell (6 pinion alum carrier) Standard Main and Input Shafts

Brake in 1st and 2nd - Choose any Wicked Quick Transbrake available at no charge on Max Duty units! Consult your Sales Technician.

### 13/16" INPUT 3,500 HP MAX RATING ONLY

- Sfi 4.1 Approved ATI Super Case
- Heavy-Duty Chevy Sfi 30.1 Bell with Increased Flexplate Coverage
- 6 Pinion Gear Set
- Billet Aluminum Gear Set Carriers and Billet Steel Reaction
- Increased Clutch Capacity in all positions: Up to 9 Forward, 8 Direct and 5 Intermediates
- Permanent Mold Aluminum Super Pump with Calico Coated
- 4140 Heat-Treated Forward Drum, Lightweight With Billet Aluminum Piston
- Full Bearing Kit (Pump to Extension Housing)
- 300M Output Shaft with 4140 Heat-Treated Flange (400 or Powerglide Length)
- New Permanent Mold 356-T6 Cast Aluminum Extension Housing with Bearing
- Billet Aluminum Safety Reverse Transbrake Valve Body with Clean Neutral and Band Apply
- Severe Duty 36 Element Billet Aluminum Direct Drum with Billet Piston
- 4140 Heat-Treated Steel Forward Clutch Hub
- Billet Aluminum and Coated Center Support for Side Oil with Ball Bearing Support
- Billet Aluminum Intermediate Piston
- Billet Direct Hub / Pressure Plate
- Adjustable Low / Rev Band Servo with Billet Piston and Cover
- Custom Aluminum Moroso Sheet Metal Pan with 2 Npt Ports, Drain Plug and Skid Plate
- -6 An Cooler Fitting
- Lokar® Direct Mount Dipstick
- High Flow Dacron Oil Filter with Steel Rear Pick Up Relocation Kit

Vasco input and lightweight options available!

401611SC 1.51 or 1.60 Low/1.26 Second - Straight Cut ....... \$14,995.00 with SuperCase and Chevy Bell Includes 1.125 main shaft, 300M Output, & sheet metal pan

### **MAXIMUM DUTY LOCK-UP TRANS**

401608LU 1.86 Low/1.31 Second - Straight Cut ...... \$11,295.00 with SuperCase and Chevy Bell with Lock-Up

with SuperCase and Chevy Bell with Lock-Up Includes 1.125 main shaft, 300M Output, & sheet metal pan OPTIONAL 1.51 / 1.26 also available...\$14.995.00

\*Add a Standard Lock Up Converter for \$2,750! \*Add a Bolt Together Lock-Up Converter for \$3,750!



### 2-Speed Max Duty Outlaw Transmissions

ATI Aluminum Transbrake, rated from 1800 HP to 3000 HP depending on options.

- · Race Clutches and Steels
- Increased clutch capacity in all positions - UP TO 9 Forward, 8 Direct and 5 Intermediates
- Blueprinted High-Flow Front Pump with heat-treated Tube or ATI Super Pump
- Forward Pattern Billet Aluminum Safety Reverse Transbrake Valve Body (PRN23), band apply option available
- · Vasco Intermediate Shaft
- ATI Severe Duty 36 Element Alum Direct Drum with Billet Piston
- 1" Vasco Input Shaft with new Lightweight Steel Drum & Billet Piston
- · New Billet Alum. Reverse Servo Cover
- 4140 HT Steel Forward Clutch Hub
- HD Center Support
- · Billet Aluminum Intermediate Piston
- · HD Cast Aluminum Bearing Tail
- Deep Aluminum Cast Pan
- · -6 AN fittings
- Lokar® direct mount dipstick



RUSSEL MCMANUS (PAUL CURRY, Owner) 2020 Lights Out Pro 275 Champion 434 C.I. SB Ford, tuned by Dave Hanlon Fastest ET: 3.97 @ 188 MPH

ATI 2-Speed Max Duty 400 Transmission and Super F ATF

Can be made PG length at no additional charge





### When do I need a 2-Speed 400?

We regularly are asked, "What is the need for a 2-Speed T400?" Some people even call up wanting to order one simply because it's the latest hot piece everyone is talking about. But, do they really need one, and will they go any faster with it? The truth is, a 2-speed is normally used in specific applications and can actually slow down lower HP cars.

The 2-Speed T400 is primarily used for small tire 1/8 mile racing where the Starting Line Ratio (SLR) is critical. When you make your peak HP at 8000 RPM, you need to have the rear gear to let the engine get where it makes the power. BUT ... if you put too much rear gear in the car, then the SLR is too aggressive and the car will either spin or stand straight up. Neither one wins races. For years, people would "manage" the power; ramp it in slowly in order to consistently get off the line. By leaving in "2nd gear", you can now run more rear gear and put more power in off the line, and not worry about spinning or looking at the stars.

These types of transmission are also used in Pro-Mod cars. making obscene amounts of power. When you have enough power to pull the gear, you can lower the mechanical advantage and leave with more power. So in the case of a 4000 HP twin turbo 481X combo, instead of limiting the power to get off the line, you simply take away the starting gear ratio (effectively lowering the SLR) allowing you to use more of the power earlier in the run. This equates to quicker ETs and more WIN lights.

Plain and simple, the more power you make, the less mechanical advantage is required to get the car going. Losing 1st gear in a T400 also allows you to lose rotating weight making the unit lighter and taking less power to turn sending more power to the ground.

\* An <u>OPTIONAL</u> HD 300M output shaft is recommended in heavy weight vehicles (3000 lbs with a BB or 3200 lbs with a SB) Order #406025....\$449.

OEM cased units are rated to 1800 HP and not intended for heavy weight cars. ATI SuperCase recommended over 2000 HP!

401612SC 1.57 Low - Straight Cut w/SuperCase & Chevy Bell .

401613SC 1.48 Low - Helical (5 pinion) w/SuperCase & Chew Bell.

401616SC 1.40 Low - Straight Cut w/SuperCase & Chevy Bell .......

### 2-SPEED "SEVERE DUTY" KIT

For high horsepower and ultimate 2-speed performance! This kit includes:

- Complete Drum with 36 Element Sprag
- 8 Clutches and Steels
- Teflon Rings
- · Steel Insert for Teflon Rings
- Billet Aluminum Center Support
- Billet Aluminum Clutch Eliminator



1.3 lbs

SEVERE DUTY DRUM ASSEMBLY 407057 ......\$1,376.53

BILLET ALUMINUM CENTER SUPPORT 405473 ..... \$409.00 2.5 lbs!

\$7,995



### Transmission Builder Program

406004IV







### **LOCK-UP COMPONENTS**

If you are a qualified transmission builder, ask about our new line of Lock-Up transmission components for the T400.\*



| 405038L  | Lock-Up Super Pump, OEM Shaft with Adjustable Pressure Regulator                 |
|----------|--|
| 405038LD | Lock-Up Super Pump, OEM Shaft with Cooler Dump and Adjustable Pressure Regulator |
| 405058L  | Lock-Up Super Pump, Big Shaft with Adjustable Pressure Regulator                 |
| 405058LD | Lock-Up Super Pump, Big Shaft with Cooler Dump and Adjustable Pressure Regulator |
| 406002L  | Input Shaft, 300M Big, Lightweight 4140 Heat-Treated Steel                       |



| 406003LV | Input Shaft, Vasco Big, Aluminum Forward Drum with Steel Insert - No Piston |
|----------|---|
| 406003L  | Input Shaft, 300M Big, Aluminum Forward Drum with Steel Insert - No Piston  |

| 10000 121 | Piston, 29 Spline   |  |
|-----------|---|--|
|           |   |  |
| 406005L   | Input Shaft, Vasco OEM, Aluminum Forward Drum with Steel Insert - No Piston |  |

Innut Shaft Vasco - 1 25" 4140HT Lightweight Steel Forward Drum with Aluminum

| 406015 | Super Pump and Vasco Input Shaft Kit - 1.25" Big Shaft, 29 Spline Lock-Up, |
|--------|--|
|        | Forward Drum with Aluminum Piston  |

403183 Internal High Flow Cooler PSI Dump Hose and Big Solenoid Kit

- For use with an ATI Super Pump or Stator Tube with dump provisions.
- Must be installed by ATI or a qualified transmission shop.

Designed for use with ATI Aluminum Valve Bodies. Must add one of the following:

#405153KD Converter Dump (Big Shaft)

#405153LD Converter Dump (Big Shaft) Lock-Up

#405133D Converter Dump with stator tube/plate assembly (OEM shaft)

#405133LD Converter Dump with stator tube/plate assembly (OEM shaft) Lock-Up Note: Wicked Quick® Valve Bodies are ready to use. Case modifications are required.

403172 Lock-up Hose and Solenoid Kit



In order to be considered for this program, you must be a qualified performance business located at a commercial location. A business license and Tax ID number are required.

NOTE! Lock up parts are not returnable!





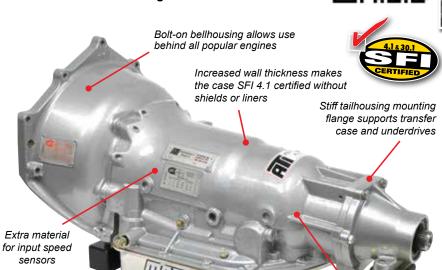
### 7400 Superbase

ATI'S SuperCase can handle more horsepower and significantly more line pressure over the OEM case, and it's SFI-certified, eliminating the need for external or internal scatter shields. It's unique 3-piece design allows it to accept any of ATI's SFI bell housings for GM, Chrysler, Ford and Toyota, along with various other bell housings on the market.



Roller thrust

bearing installed



1-2 and 2-3 shift channels resized for improved shift characteristics

| T400 Case and Chevy Bell   | 400011 \$1,995.00 |
|--|-------------------|
| <b>T400 Case Only</b> Accepts only ATI Bell or ATI bolt pattern Bell | 400013 \$1,695.00 |
| SuperCase , HD Chevy Bell  | 200014HD\$349.00  |
| SuperCase , 1" Deep Bell (Lock-Up)                                   | 200014+1 \$449.00 |
| Bolt Kit - ATI Bell To Case Includes 6 Bolts, 6 Serrated Washers     | 950320 \$11.95    |
| Hall Effect Speed Signal Sensor                                      | 940015\$219.00    |

### Optional T400 SuperCase Bell Packages

Stock depth oil

pan rail with added

material to top

| 202800 | SB Mopar               | .\$469 |
|--------|------------------------|--------|
| 202801 | SB Mopar, New Gen HEMI | .\$469 |
| 202802 | BB Mopar, 6 Bolt       | .\$469 |
| 202803 | BB Mopar, 8 Bolt       | .\$469 |
| 202810 | SB Ford, 157 tooth     | .\$469 |
| 202811 | SB Ford, 164 tooth     | .\$469 |
| 202812 | Ford Mod               | .\$469 |
|        |                        |        |

Only available when added to a Super Case T400 Transmission. at time of build. Packages includes Bell, Flexplate, Adapter, Hardware

| 202813 | BB Ford, 164 tooth, IN\$469   |
|--------|---|
| 202815 | Ford, 5.0L Coyote\$469  |
| 202816 | Ford 7.3L Godzilla<br>Companion kit for PG & T400<br>SuperCase\$669 |
| 202820 | Toyota Supra*\$469  |

\*Must use an ATI 8" or 9" Converter (Page 32)!



CHRIS RINI 3.627 @ 206.99 ATI Transmission, Outlaw Converter®, Super F ATF, Super Plate and Super Damper-equipped!





ATI's T400 SuperCase DOES NOT facilitate the use of a standard gear driven cable drive speedometer. If one is necessary, there are 2 options. Use a GPS driven speedometer or ATI can install a 3 wire Hall Effect sensor in the case to provide a pulse signal used by many digital speedometers. Make sure to mention you need a speedometer when ordering a SuperCase or SuperCase-equipped transmission.

### T400 Components



### 350/400 SFI 30.1 DIRECT FIT BELLHOUSING

ATI's SFI Direct Fit Bellhousings are the perfect option for racers who prefer to run an OEM case. These new bellhousings are SFI 30.1 certified and are made from 356-T6 permanent mold cast aluminum. All ATI bellhousings are made in the USA. Our Direct Fit Bellhousings are available for the T350, T400, Powerglide and the Metric T200.

Two different versions of the "Bolt On" style SFI bellhousing are available. The standard version is designed to bolt on to the face of the pump and the case finish is not as critical. The "Direct Fit" version is designed to actually indicate on the outside diameter of the pump and precise machining is required.

ATI can prep your case for you if you would like the "Direct Fit" version but do not have access to proper machining equipment. Consult your Sales technician for more information.

| CHEVY BELL - BOLT-ON    | 200044  | \$349.00 |
|-------------------------|---------|----------|
| CHEVY BELL - DIRECT FIT | 200044A | \$349.00 |
| BELL GASKET             | 200044G | \$4.49   |



#405033K25

ront and back pump halves available separately!

shaft and adjustable pressure regulator #405058







Stator Half for big shaft with adjustable pressure regulator #405153K





Pump to Case Gasket Set



### **BILLET ALUMINUM SUPER PUMP**

- Permanent-mold aluminum casting
- 3-piece design
- One-piece bolt-in, heat-treated alloy steel stator tube
- Micro-finished and coated gears
- Exclusive hardened steel wear plates
- Weighs12 lbs 5 lbs lighter than an OEM unit
- Gear side comes with 6 bolt holes drilled and 2 left spotted for easy addition by the builder for 8 bolt applications
- Gear side will mate with all current steel stator halves
- Adjustable pressure regulator is also available and is standard on some pumps
- Available for OEM sized input shafts as well as 1.187", 27 spline Big Shaft
- Lock-up pumps are also available in both OFM and Big Shaft

|   | • Lock-up pumps are also available in both Ocivi and big Shart   |                                      |
|---|--|--------------------------------------|
|   | SUPER PUMP - OEM SHAFT WITH 180+ PSI SPRING  | 405038\$792.07                       |
|   | SUPER PUMP - OEM SHAFT W/ COOLER DUMP & 180+ PSI SPRING KIT - PUMP BODY, OEM SHAFT WITH GEARS AND PLATES | 405038D \$822.97<br>405033K1\$386.25 |
|   | KIT - STATOR HALF, OEM REGULATOR, AND BEEFY SPRING.  | 403033K1 \$300.23                    |
|   | BOLTS AND WASHERS  | 405133K\$513.97                      |
|   | STATOR HALF, OEM SHAFT, NO REGULATOR PARTS   | 405133 \$493.37                      |
|   | SUPER PUMP - BIG SHAFT WADJUSTABLE PRESSURE REGULATOR  | 405058\$839.00                       |
|   | SUPER PUMP - BIG SHAFT W/COOLER DUMP AND   | 1050505 4050.00                      |
|   | ADJUSTABLE PRESSURE REGULATOR  | 405058D\$859.00                      |
|   | KIT - PUMP BODY, BIG SHAFT WITH GEARS AND PLATES   | 405033K2\$386.25                     |
|   | STATOR HALF, BIG SHAFT WADJUSTABLE PRESSURE REGULATOR  | 1051501/ 0510.00                     |
| t | BOLTS, WASHERS   | 405153K \$519.00                     |
|   | STATOR TUBE / PLATE ASSEMBLY ONLY, BIG SHAFT   | 405153\$449.00                       |
|   | ADJ. PRESSURE REGULATOR KIT, ELIMINATES OEM BOOST VALVE, 185 PSI <sup>+</sup>                            | 405183 \$79.95                       |
|   | FRONT PUMP BUSHING FOR SUPER PUMP (FOR PG, T350 AND 400)   | 980070\$5.43                         |
|   | FRONT PUMP SEAL FOR SUPER PUMP W/BIG SHAFT (RUBBER CLAD)   | 973021\$18.95                        |
|   | STATOR SUPPORT BUSHING .998  | 980080\$5.97                         |
|   | FRONT PIIMPS   |                                      |

### LUMII LAMES

STOCK-STYLE BLUEPRINTED STEEL PUMP w/SPRING FOR 180 PSI, 6 BOLT 405020 .......\$329.00 STOCK-STYLE BLUEPRINTED STEEL PUMP W/PINNED HEAT-TREATED STATOR TUBE AND SPRING WITH SPACER FOR 210 PSI, 6 BOLT 405025 ...... \$431.57 O-RING - PUMP TO CASE 405110 .....\$3.63

### SELECTIVE GASKETS

GASKET SET, 400 PUMP TO CASE (6) .015", (2) .030", (2) .045" GASKET, 400 PUMP TO CASE .015" THICK 405380-15.....\$4.49 EA GASKET, 400 PUMP TO CASE .030" THICK 405380-30.....\$4.49 EA GASKET, 400 PUMP TO CASE .045" THICK 405380-45 .....\$4.69 EA

Billet Aluminum

Super Pump

# TAOO GOMPONGIAS

### **INPUT SHAFTS WITH STEEL & ALUMINUM DRUMS**

ATI's Input Shafts are not only premium material but also have a 1-1/4" diameter spline into the forward drum, eliminating failure at that point.

|   | OEM SIZE  |        |         |  |  |  |
|---|---|--------|---------|--|--|--|
| Γ |   |        |         |  |  |  |
|   | 300M, OEM - STEEL FWD DRUM WITH OVERSIZED DRUM SPLINE | 406000 | 349.95  |  |  |  |
|   | NO PISTON   |        |         |  |  |  |
|   |   | 400000 | 2400 00 |  |  |  |
|   | 300M, OEM - L/W 1045 STEEL FWD DRUM W/ ALUM PISTON    | 406008 |         |  |  |  |
|   | 300M, OEM - 4140 HT L/W STEEL FWD DRUM W/ ALUM PISTON | 406007 | 5519.00 |  |  |  |
|   | 300M, OEM - ALUMINUM FORWARD DRUM W/ STEEL INSERT     | 406004 | 8849.00 |  |  |  |
|   | NO PISTON   |        |         |  |  |  |
|   | NOFISION  |        |         |  |  |  |
|   |   |        |         |  |  |  |
|   | VASCO, OEM - STEEL FORWARD OEM DRUM WITH              | 406001 | 529.00  |  |  |  |
|   | OVERSIZED DRUM SPLINE - NO PISTON                     |        |         |  |  |  |
|   | VACCO OFM 1045 I WASTELL FWD DDIM W/ ALLIM DISTON     | 400000 | 2640 00 |  |  |  |

| L | VASCO, OEM - ALUMINUM FORWARD DRUM W/ STEEL INSERT        | 406005 \$829.00 |
|---|---|-----------------|
|   | 1 3/16" SIZE  |                 |
|   | 300M, BIG - 4140 HT L/W STEEL FWD DRUM W/ ALUM PISTON     | 406002\$519.00  |
|   | 300M, BIG - ALUMINUM FWD DRUM W/ STEEL INSERT - NO PISTON | 406003\$849.00  |
|   | VASCO, BIG - 4140 HT L/W STEEL FWD DRUM W/ ALUM PISTON    | 406002V\$619.00 |





VASCO, BIG - ALUMINUM FORWARD DRUM W/ STEEL INSERT

VASCO, OEM - 4140 L/W HT STEEL FWD DRUM W/ ALUM PISTON

Remember! The forward drum rotates at engine RPM at all times you are driving forward. The direct drum is spinning on average, at 80% of engine RPM in low gear and then STOPS, on the 1-2 gear change and is held while in 2nd gear. It then must accelerate back to Engine RPM at the 2-3 gear change. Aluminum is 1/3 the weight of steel. The weight difference is a performance must...but also a reliability must as the sprag takes less shock and the clutches have less work to do.

### **CENTER SUPPORT FOR T400**

The upgraded center support for the Turbo 400 features a bronze bushing that helps eliminate sprag failure by supporting the direct drum on a bushing. It is highly recommended for all T400 applications.

Core or core fee required! \$35 Core return must include intermediate piston.

CENTER SUPPORT WITH OVERSIZED BRONZE BUSHING

405471 ...... \$189.00

REPLACEMENT BUSHING, BRONZE SPLIT RING, EXTRA THICK, 2 PIECE

407252 .... \$25.19 EA

SNAP RING, UNDER CENTER SUPPORT

405574 ...... \$13.38

### **HIGH GEAR DIRECT DRUMS**

ATI recommends the use of a bearing (ATI #405701) in place of the OEM thrust washer to avoid damage to the aluminum direct drum. Consult your Sales Technician for more information.

### **ALUMINUM DIRECT DRUMS**

- CLUTCHES AND STEELS INSTALLED BILLET PISTON
- TEFLON PUMP RINGS

406006......\$659.00

406003V......\$799.00

- 34 ELEMENT SPRAG AND RACE 6 CLUTCH 405724......\$668.47
- BILLET PISTON
- TEFLON PUMP RINGS
- 34 ELEMENT SPRAG AND RACE
- STEEL SLEEVE FOR TEFLON USE
- NO CLUTCHES INSTALLED

5 CLUTCH 405721.....\$570.03 6 CLUTCH 405722 .....\$616.97

- BILLET PISTON
- TEFLON PUMP RINGS
- INNER RACE ONLY
- NO SPRAG OR OUTER RACE 6 CLUTCH 405712............\$565.47

• BILLET ALUMINUM DIRECT PISTON, .700 FOR 5 CLUTCHES 407084....... \$87.54

#### STEEL DIRECT DRUMS

- HEAVY DUTY SPRAG
- HEAVY DUTY SNAP RING
- 34 ELEMENT SPRAG AND INNER RACE
- NO PISTON, CLUTCHES OR STEELS INSTALLED

405681 ..... \$362.61



#405721



### T400 Components

### Savara Dumy Drum Assembly Kits

- ATI manufactured, outer race machined to accept OEM T400 clutches
- Lightweight billet aluminum drum
- 36 element intermediate sprag
- Machined pressure plate, snap rings, springs, and seals included
- Steel sleeve for Teflon ring use Full one year warranty on sprag failure when installed in an ATI built transmission!



Complete Drum Assembly Kit For T-400.....#407056



SEVERE DUTY Drum Assembly Kit for 4L80E, 4L85E and T400....#407059



Complete Drum Assembly Kit For T-400.....#407058

#### 407056

- .\$1,029.00
- ATI's Heavy Duty Center Support Rillet Aluminum Intermediate Piston
- · 6 Direct Clutches
- 4 Clutch Intermediate Pack (#405430)\*
- Holds up to 5 direct clutches with .060 steels

.\$1.099.00

- · ATI's Heavy Duty Center Support • Billet Aluminum Direct & Intermediate Pistons
- 6 Direct Clutches
- 4 Clutch Intermediate Pack (#405430)\*
- · Holds up to 6 direct clutches with .060 steels

#### WITH STEEL OUTER SLEEVE

#### 407058

- ATI's Heavy Duty Center Support
- Billet Aluminum Intermediate Piston
- 6 Direct Clutches
- 4 Clutch Intermediate Pack (#405430)\*
- Holds up to 8 direct clutches with .060 steels

- · ATI's Heavy Duty Center Support
- · Billet Aluminum Direct & Intermediate Pistons
- 6 Direct Clutches
- 4 Clutch Intermediate Pack (#405430)\*
- · Holds up to 8 direct clutches with .060 steels

#### **SEVERE DUTY Drum** for 4L80E, 4L85E and T400

**407059** .....\$1,022.50

- Billet Aluminum Intermediate Piston8 Direct Clutches
- 5 Intermediate Clutches
- \* Also available:

5 Clutch Intermediate Pack 405431....\$79.95



FORWARD CLUTCH HUB 1045 FORGED STEEL

BRASS THRUST WASHER FORWARD DRUM

MACHINED FOR BEARING

TO FORWARD CLUTCH HUB

### **THRUST WASHER** Front planet to rear planet,

4 tang metal. 405055.....\$4.75







Billet steel for increased strength, performance and durability DIRECT PRESSURE PLATE 405660 \$66.90

INTERMEDIATE PRESSURE PLATE

407255 ..... \$61.75





.050" thick - better than OEM! 405134... .....\$6.82

SNAP RING FOR #405134 .....\$1.29 956102



405371B.....\$120.06

405053.....\$5.14

# 7400 Gomponents

### **CLUTCH PACKS**

Replace those worn out or damaged clutch packs with a set of high quality clutches, frictions, steels!



#### DIRECT

- 8 FRICTIONS (.062) SMOOTH (GREEN) AND
- 8 STEELS (7 steels are .062 and 1 steel is .090) 405633 ..... \$125.61
- 7 FRICTIONS (.062) SMOOTH (GREEN) AND
- STEELS (6 steels are .062 and 1 steel is .090) 405634 ..... \$105.01 • Requires part #405370L
- 6 FRICTIONS (.082) WAFFLE (GREEN) AND
- 6 STEELS (4 steels are .078 and 2 steels are .090) 405635....... \$58.66
- 5 FRICTIONS (.082) WAFFLE (GREEN) AND
- 5 STEELS (.078) OEM qty 405640...... \$46.30

- 5 FRICTIONS (.081) SMOOTH (TAN) AND
- 5 STEELS (.075) OEM qty 405320...... \$45.27

#### **INTERMEDIATE**

- 5 FRICTIONS (.060), SMOOTH (RED) AND
- 5 STEELS (.056) 405431.....\$79.95
- 4 FRICTIONS (.070) SMOOTH (GREEN) AND
- 4 STEELS (.070) 405430...... \$44.24

### **Individual Frictions & Steels**

#### Price Each:

| DIRECT FRICTION, SMOOTH (GREEN)   | .062"                            | 405602\$9.95  |
|---|----------------------------------|---|
| DIRECT FRICTION, WAFFLE (GREEN)   | .082"                            | 405621\$4.49  |
|   |                                  |   |
| FORWARD FRICTION, SMOOTH (TAN)  | .062"                            | 405302 \$5.65   |
| FORWARD FRICTION, SMOOTH (TAN)  | .081"                            | 405301\$4.49  |
|   |                                  |   |
| FORWARD & DIRECT STEEL  | .062"                            | 405612\$8.99  |
| FORWARD & DIRECT STEEL (OEM SIZE)   | .078"                            | 405311 \$4.62   |
| FORWARD & DIRECT STEEL  | .090"                            | 405511 \$4.62   |
|   |                                  |   |
|   |                                  |   |
| INTERMEDIATE FRICTION, SMOOTH (RED)   | .060                             | 405405 \$10.25  |
| INTERMEDIATE FRICTION, SMOOTH (RED) INTERMEDIATE FRICTION, SMOOTH (GREEN)   | .060<br>.070"                    | 405405 \$10.25<br>401404 \$4.49                               |
|   |                                  |   |
| INTERMEDIATE FRICTION, SMOOTH (GREEN)   | .070"                            | 401404\$4.49  |
| INTERMEDIATE FRICTION, SMOOTH (GREEN) INTERMEDIATE FRICTION, WAFFLE (GREEN)   | .070"                            | 401404\$4.49<br>405401\$5.65                                  |
| INTERMEDIATE FRICTION, SMOOTH (GREEN) INTERMEDIATE FRICTION, WAFFLE (GREEN) INTERMEDIATE FRICTION, GROOVED (BLUE) INTERMEDIATE FRICTION, SMOOTH (TAN) | .070"<br>.078"<br>.080"          | 401404\$4.49<br>405401\$5.65<br>405403\$26.73<br>405402\$4.49 |
| INTERMEDIATE FRICTION, SMOOTH (GREEN) INTERMEDIATE FRICTION, WAFFLE (GREEN) INTERMEDIATE FRICTION, GROOVED (BLUE)                                     | .070"<br>.078"<br>.080"          | 401404\$4.49<br>405401\$5.65<br>405403\$26.73                 |
| INTERMEDIATE FRICTION, SMOOTH (GREEN) INTERMEDIATE FRICTION, WAFFLE (GREEN) INTERMEDIATE FRICTION, GROOVED (BLUE) INTERMEDIATE FRICTION, SMOOTH (TAN) | .070"<br>.078"<br>.080"<br>.084" | 401404\$4.49<br>405401\$5.65<br>405403\$26.73<br>405402\$4.49 |



With the finest lining and adhesives available to insure performance and reliability, these bands play an important role in transmission operation.

Kevlar lining available for extreme duty applications.

INTERMEDIATE, HD COMPETITION LINED 405450 ......\$19.52 405451.....\$18.95 INTERMEDIATE, HD RED LINING REVERSE, HD COMPETITION LINED 405800 ..... \$34.95

REVERSE, HD RED LINING (FOR ALUMINUM CARRIER) 405810.....\$34.95

4L80E, 4L85E OEM INTERMEDIATE HIGH ENERGY BAND 1999 AND UP 405455 ...... \$39.95 Can be used in T400 and early 4L80 ('91-'98) if used with #407655 Servo Pin Kit



Must be used in early 4L80 ('91-'98) and T400 when used with #405455 Wide Band - 2.730" long

4L80/85E OEM SERVO PIN KIT, 1999 AND UP 407655.....\$45.00







407650 .....\$4.95

REVERSE SERVO (YELLOW) 407652 ......\$5.49







### Running a high horsepower engine?

If you are running a turbocharged or high horsepower engine, consider using ATI's new 30 weight Max Duty Super F ATF. It's a 100% mPAO based synthetic and provides better lubrication than straight hydraulic oil. Great for, Powerglides, C-4s, C-6's and Torqueflites!

# 7400 Components



ON-LINE!



### 300M 2-PIECE OUTPUT SHAFTS

These new heavy duty output shafts feature a 2-piece design with an extended bearing surface. They are gun-drilled to save weight with no governor or speedometer support. A "must have" for your T400 when high horsepower meets heavy weight or rear gear is numerically low.

\* No speedo or governor supported!

| APPLICATION     | OVERALL | SPLINE | PART#    | RN\$     |
|-----------------|---------|--------|----------|----------|
|                 | LENGTH  | LENGTH |          |          |
| T400 STD LENGTH | 9.188"  | 4.678" | 406025   | \$489.00 |
| PG LENGTH       | 8.688"  | 4.178" | 406025P  | \$489.00 |
| T400 4X4 LENGTH | 6.920"  | 2.410" | 406025S  | \$489.00 |
| T400 4X4 SHORTY | 5.250"  | 2.675" | 406025SS | \$489.00 |
|                 |         |        |          |          |



Do you need less or more starting line ratio (SLR) than you have now? Always spinning the tire or hitting the bar too hard? Ask about changing the low gear in your transmission. This change will not affect the Trap RPM! SLR is found by multiplying your rear gear by your low gear. The OEM T400 is  $2.48 \ (2.48 \ x \ 4.10 = 10.16)$ . If your car is heavy and sluggish in 60 feet, think about a 2.56 low gear or a  $2.75 \ (2.75 \ x \ 4.10 = 11.30)$  which will make your car feel like a rocket! If you are constantly spinning the tire, think about less SLR  $(2.10 \ x \ 4.10 = 8.61$  and calm the car down! Ask your Sales Tech for more information.

The 6 pinion side of the gear set features a lightweight, billet aluminum carrier and with 6 gears you have added 2 extra gears to reduce the load. The 404210 is a 100% new gear set with a 1-piece sun tube and sun gear as well as all new billet steel reaction carrier and sprag race!

| 2.75 LOW GEAR SET, STRAIGHT, 6 PINION<br>404275\$1,349.00 |
|---|
| 2.10 LOW GEAR SET, STRAIGHT, 6 PINION<br>404210\$2,850.00 |

| 2.48 OUTPUT CARRIER HELICAL, 5 PINION Lightened by 1.1 lb 404001\$859.00 |
|--|
| 2.48 REACTION CARRIER, HELICAL, 5 PINION<br>404101C\$678.77              |
| 2.48 REACTION CARRIER, HELICAL, 5 PINION<br>Lightened by 1.2 lb          |
| 404101\$750.87   |





CARRIER ONLY (NO GEARS)
Professional installation recommended
407070........\$403.03

700 HP MAX INCLUDES RED BAND 404020....... \$494.10



#407070 Shown with #405810 red heavy duty band (sold separately)



### 7400 Valve Bodles and Brakes



Don't be fooled by cheap, copies of ATI's T400 Valve Body being sold at warehouses! Buy American-made quality!

### **WICKED QUICK® BILLET ALUMINUM** TRANSBRAKE VALVE BODIES .... \$715.85

| Shift Direc-<br>tion | Shift<br>Pattern      | Low<br>Band<br>Apply | Transbrake<br>Function | Clean<br>Neutral | Part #   |
|----------------------|-----------------------|----------------------|------------------------|------------------|----------|
|                      | PRN123                | NO                   | 1ST ONLY               | NO               | 403091   |
|                      | PRN123                | NO                   | 1ST & 2ND              | NO               | 403085   |
| REVERSE<br>MANUAL    | P(RN)123N             | NO                   | 1ST & 2ND              | YES              | 403085CN |
|                      | P(RN)123N             | YES                  | 1ST ONLY               | YES              | 403091CN |
|                      | PRN123                | YES                  | 1ST ONLY               | NO               | 403087   |
| FORWARD              | PRN32<br>2-SPEED ONLY | NO                   | 1ST & 2ND              | YES              | 403086   |

<sup>\*</sup>Clean Neutral valve bodies require different shifter. Contact your Sales Tech.

See page 43 for available shifters.

### · Direct bolt-on replacement

- Fully 5 Axis CNC-machined
- · Ultra fast fluid release brake
- · Minimum flow restriction passages

#### **COMPONENTS**

SOLENOID ASSEMBLY Assembled & ready to use! (Includes solenoid, adapter, valve spring, valve block) SOLENOID, NO ADAPTER, WITH NUTS SOLENOID WITH ADAPTER

SEPARATOR PLATE

GASKETS (Requires 2 gaskets per valve body)

403099......\$225.57

941030M .....\$168.14 403480......\$215.30

403092 ..... \$35.00 403222.....\$4.95 EA

403100.....\$259.00

### COMPU-FLOW® VALVE BODIES AND TRANSBRAKES

REVERSE MANUAL, OEM BASED (Internal style solenoid) No 2nd gear engine braking, no low band apply 403080\*...... \$524.27 \* Very limited availability - please call your Sale Technician.

SOLENOID WITH ADAPTER FOR COMPU-FLOW BRAKE 403621.....\$125.50 SOLENOID ONLY FOR #403080 941011 ...... \$117.38 ADAPTER ONLY FOR #403080 403620.....\$43.47

#### MANUAL VALVE BODIES Full manual gear selection.

REVERSE MANUAL. OEM BASED

No 2nd gear engine braking, has engine braking in low gear

403200\*\* .....\$307.97 Not recommended for street use!

STEEL, FWD MANUAL, OEM BASED Engine braking in low and 2nd gear

403300\*\* .... \$259.00

\*\*Valve body to case years

For transbrake buttons, see page 45.

#### STREET/STRIP VALVE BODIES

Firm, noticeable shifts with full automatic shifting.

STEEL, FWD AUTOMATIC, OEM BASED

**VALVE BODY GASKETS** 

403220.....\$24.85 REVERSE PATTERN (3 SETS) MANUAL / AUTO & FORWARD PAT. (3 SETS) 403230......\$24.13 TRANSBRAKE (3 SETS) 403250.....\$32.74

Repair services & wet testing are also available for ATI Valve Bodies.

# **E-QUICK™ ELECTRONIC SHIFT**



use an air shifter and need computer controlled shifting!

- Reverse manual, PRN123
- For high performance applications with Low Gear Band Apply
- Provides repeatable computer controlled error free shifting for consistent performance every run (Controller not required.)

REV. MAN. VALVE BODY 403070 ...... \$899.00

### ET ALUMINUM VALVE BODY FOR STOCK ELIMINATOR

SAFETY REVERSE MANUAL, CLEAN NEUTRAL P(RN)123N WITH BAND APPLY

403062CN .....\$586.07

NO TRANSBRAKE!

### PASS-THROUGH TRANSBRAKE CONNECTORS

Double end spade terminals allow for wire to pass from inside the transmission case to the outside. For Powerglide and T400, Lock-up. Includes o-ring.

Available in white, black and red

| WHITE | 940340  | \$15.10   |
|-------|---------|-----------|
| BLACK | 940340B | \$13.95   |
| RED   | 940340R | . \$13.95 |

### OEM TRANSBRAKE CONNECTOR

Single wire connector for T400 kick down in OEM case. For T400.

940330.....\$9.39





### T400 Components

### **T400 SMALL PARTS**

Don't let a 40 year old small part ruin your brand new racing transmission! ATI now offers new, hard-to-find small parts for your next T400 transmission build. These new parts will save you from having to reuse, or look for these commonly worn out parts in your performance T400 builds. All parts are exact or better OE style replacements and will also work with OE mating parts and competition-type shifters with no modifications to the case.





| [A] | PARK PAWL, BILLET STEEL 407810\$13.09                 |
|-----|---|
| [B] | PARK PAWL RELEASE SPRING<br>405746\$1.99              |
| [C] | ROOSTER COMB KIT<br>402110\$14.47                     |
| [D] | PARK PAWL PIN KIT<br>405742\$12.91                    |
| [E] | PARK PAWL ACTUATOR ROD<br>402113\$17.38               |
| [F] | HOLD DOWN CLAMP FOR<br>MODULATOR PLUG<br>970211\$5.25 |
| [G] | PARK PAWL GUIDE PLATE<br>402114\$10.87                |
| [H] | ADJUSTABLE MODULATOR<br>403390\$29.89                 |
| [1] | ALUMINUM PLUG W/ O-RING<br>407010\$13.34              |
| [1] | SPRING, MANUAL VALVE LEVER 402131\$9.22               |





# 7400 Gomponents

### **T400 TRANSMISSION REBUILD KITS**

### **OVERHAUL KITS**

### Includes

- gaskets
- Teflon rings
- bushing
- seals
- · stainless filter

### KIT FOR STREET/STRIP AND RV

406310 ..... \$264.24



#### Includes

- frictions
- steels
- filter
- gaskets
- Teflon rings
- · seals
- bushing
- intermediate band

### **OEM STYLE KITS**

406299 ......\$45.00



#### Includes

- gaskets
- seals



#### **SERVICE KIT**

403600 ......\$25.75



#### Includes

- · fiber pan gasket
- stainless filter
- (2) o-rings: (filter tube to case)



# SPRAGS, RINGS AND BUSHINGS

SPRAG, INTERMEDIATE HEAVY DUTY, 34 ELEMENT

(1965 - 1971) 405500.....\$101.93

OUTER RACE FOR 34 ELEMENT SPRAG, ALL ROLLER AND ELEMENT, OEM 405530 ......\$29.46

TEFLON RING KIT FOR PUMP AND CENTER SUPPORT (SET OF 5)

405011.....\$16.95

**BUSHING KIT (8 SIZES)** 

406400.....\$47.38

SNAP RING FOR INTERMEDIATE

PRESSURE PLATE FOR T400 AND 4L80E 405570 ......\$10.26



Bushing Kit



### Rollerizing Your T400?

ATI has the right bearing required for your T400 build:

### **BEARING, DIRECT DRUM**

### BEARING, CENTER SUPPORT TO SUN GEAR

405702 ......\$10.95
For use between the center support and sun gear (OEM applications)

#### **BEARING, REAR INTERNAL GEAR**

405703 ...... \$11.61

For use between the bottom of the sun gear to rear planetary ring gear on all Turbo 400 units



### **T400 Accessories**

### See pages 40-45 for additional accessories

### DEEP PANS

ATI Transmission pans are key to the proper function of your transmission. While the stock pan holds adequate fluid for many uses, the aluminum deep pan holds up to two quarts more fluid for high performance use and is far stronger than a stock pan.

The ATI/Moroso Deep Metal Pan for the T400 and T400 SuperCase features a one-piece billet rail to ensure leak free sealing. Features two 1/8th ports for sensor locations, one drain plug on the front to allow the drain to work at the case's natural angle, trimmed rail flanges, and a skid plate on the bottom. For those cars with stubborn cross members, the pan has a rear cut-out to provide maximum clearance. Installation hardware included.



CAST ALUMINUM DEEP PAN (6.4 QTS) 403500..... .....\$153.47 With filter, extension, hardware and gasket



MOROSO DEEP SHEET METAL PAN (6.4 QTS) ....\$338.87

With filter, extension, hardware and gasket



MOROSO / ATI NOTCHED DEEP PAN (5.9 QTS) 403612 ..... \$369.00 With filter, extension, hardware and gasket

Notched for additional cross member clearance Moroso / ATI Notched Deep

Pan #403612 requires a modified filter #403560M or Filter Tube Kit #403614 or #403614A

### **GASKETS**

PAN GASKET

403550.....\$6.63

**COMETIC PAN GASKET** 403551 ..... \$20.55

### **TRANSMISSION CATCH CAN**



For transmission fluid overflow. Bolts to the front of the transmission pan.

CATCH CAN 406611 ..... \$122.57

FITTING, 90° SWIVEL 1/4" TUBE TO 1/8" NPT MALE 964102.....\$4.64

### FILTERS & RELOCATION TUBE KITS

BRASS HIGH FLOW FILTER MODIFIED FOR SHORT PAN For use with ATI Pan #403612

403560M.....\$21.58

TORQUEFLITE DACRON HIGH FLOW FILTER

This oversized filter can be used for PG and T400. Requires the use of a filter tube kit in the T400.

723530 ..... \$12.61



#723530

#403560M

Tube Kits relocate a Mopar filter to the rear of a 400 transmission pan to ensure you are picking up fluid under acceleration. FILTER RELOCATION TUBE KIT. STEEL FOR MOPAR FILTER

& SHORT PAN Includes o-rings, filter and screws

(1.1 Lbs - tube only)\*

403614 ......\$197.25

FILTER RELOCATION TUBE KIT, ALUMINUM

Includes o-rings, filter and screws

(0.5 Lbs - tube only)\*

403614A.....\$236.00

\*Does not work with steel transbrake valve body, #403080 or similar internal solenoid valve bodies!

### **HEX VENT**

1/8" NPT , AND SINTERED BRONZE USED IN AIR SHIFTER SOLENOID AND TRANSMISSION CATCH CAN

960011 ..... \$3.49



### **T400 COOLER PRESSURE** DUMP KITS

EXTERNAL HIGH FLOW COOLER PRESSURE DUMP KIT 402300.....\$395.95

AT CONNECTOR KIT, 2 WIRE\* 940861.....\$12.95

For #402301 Big Solenoid Kit (used in T400 Dump Kit)









### 4L60E / 4L65E / 4L85E Transmissions



The 4L60E, 4L65E and 4L85E transmissions, the later cousins of GM's first automatic overdrive transmission, the 700R4, are built with quality ATI components to handle the abuse of race competition!

Made in USA

4L65E with ATI

Ford Bell

### TRANSMISSION PACKAGES

These transmissions are sold in packages for various horsepower ratings. Package includes a street/strip transmission, a 10" SuperStreet Master Converter, transmission cooler with integral fan, cooler install kit, locking dipstick and tube, and polyurethane transmission mount. **No electronics.\*** 



◆ Billet Cover Converters available:

Single Disk - ADD \$499, Triple Disk Converter #708347 - ADD \$749.

### <u>4L65E</u> - #708337 Billet Cover Superstreet Master Converter included ▲

▲ Triple Disk Converter #708347 available: ADD \$349

#### 4L80E - #708338 Billet Cover Superstreet Master Converter included •

• Triple Disk Converter #708348 - ADD \$499.

### <u>4L85E</u> - #708338 Billet Cover Superstreet Master Converter included ■

■ Triple Disk Converter #708348 available: ADD \$499

STREET ROD PKG - SERIES 5 (1500 HP MAX) 701817 ........ \$9,295.00 Series 5 includes #708348 Triple Disk Converter, SFI Chevy Bell and 2.48 low gears.

Optional 2.10 - 2.75 low gear, 6 pinion, straight cut gears available for \$1,000 - \$1,500 - CALL

\* See page 90 for more information on Street Rod Packages No core charge - crate included. Other options available.

### <u>Gearing</u>

4L85E with ATI

and Adapter Ring

Ford Mod Motor Bell

Example: 4.10 rear gear, 26" tall tire=2400 RPM @ 65

| 700R4 / 4L65E | <u>4L85E</u> |
|---------------|--------------|
| 1st 3:08      | 1st 2:48     |
| 2nd 1:65      | 2nd 1:48     |
| 3rd1:1        | 3rd1:1       |
| 4th           | 4th          |

EXTENSION HOUSING WITH ROLLER BEARING
FOR 4L80 AND 4L85

701935 .....\$215.27 Only works with ATI 300M Output Shaft (#705241)

EXTENSION HOUSING SEAL

400 OUTPUT SIZE

973012 .....\$15.40

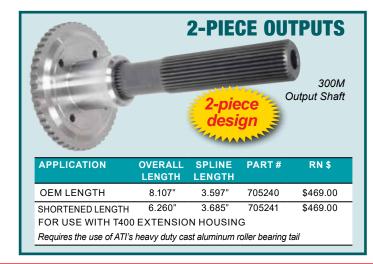




ADAPTER RING - ATI BELL TO 4L80E / 4L85E

Case / pump machine work and professional installation required! 915137 .....\$279.00

ADAPTER RING - ATI BELL TO 4L65E 915139 ......\$259.00





### 4160E / 4165E / 4185E Components

Intermediate / Main Shaft

# **INPUT AND MAIN SHAFTS** Input Shaft

EXTREME DUTY INPUT SHAFT, VASCO 4L80E / 4L85E

(2000 HP MAX)

705310 ......

EXTREME DUTY INTERMEDIATE/MAIN SHAFT, 4L80E / 4L85E (2000 HP MAX)

705311.....\$349.95

### **INPUT HOUSING KIT WITH HEAVY DUTY INPUT SHAFT**

A weak OE backing plate can flex during clutch apply creating uneven heat build-up in the clutch pack's limited space. This new housing kit allows for a taller clutch pack anchored in place by a stronger backing plate making it the only way to increase clutch capacity and protect against destructive heat. Ensures maximum durability and protection against failure in high hp, high pressure applications. Fits 300mm non-reluctor 4L60E, 4L65E and 4L70E units.

INPUT HOUSING KIT HD INPUT SHAFT

702200 .....\$1061.50

**Eliminates** backing plate flex and 3-4 clutch failure!



### SERVO PISTON FOR 700R4 & 4L60/65E

Servo Pistons firm up the 1-2 and 3-4 shifts. 6061 T6 aluminum.



4TH GEAR SERVO PISTON FOR 700R4 & 4L60E / 4L65E

705035 ...... \$87.55

SERVO - CORVETTE STYLE, 700R4 - 4L60E/4L65E

705030 .....\$23.21

### **HEAVY DUTY SUN GEAR SHELL**

This hardened, heavy duty shell replaces the weak OEM Sun Gear Shell, Fits 700R4, 4L60E, and 4L65E. Also includes a specially designed washer.



Due to the nature of this component, ATI recommends it be replaced on every rebuild!

HEAVY DUTY SUN GEAR SHELL

705040 ...... \$79.00

### 4L80E/4L85E INTERMEDIATE BAND

OEM INTERMEDIATE HIGH ENERGY BAND, 1999 & UP

405455.....\$39.95

Must be used in earlier models ('91-'98) and T400 if used with #407655 -Servo Pin Kit



### 4L80E/4L85E SERVO PIN KIT

OEM SERVO PIN KIT. OEM. 1999 & UP

407655.....\$45.00





Must be used in earlier models ('91-'98) and ( T400 if used with #405455 - Wide Band



### 4160E / 4165E / 4185E Components

#703500

### **TRANSMISSION PANS, GASKETS** AND FILTERS



700R4 DEEP PAN, CAST ALUMINUM Includes filter, gasket, and hardware 703500 .....\$245.14

4L60E DEEP PAN, CAST ALUMINUM\* Includes filter, gasket, and hardware

\* Does not fit 97+ Corvette, 4WD Colorado Canyon or Hummer H3

703501 ......\$267.79

4L80E / 4L85E DEEP PAN, CAST ALUMINUM Includes filter, gasket, and hardware

703505 ......\$257.45

4L80E / 4L85E DEEP PAN, MOROSO SHEET METAL

Includes filter, spacer, gasket, and hardware

9.2 LBS





#### REPLACEMENT PAN GASKETS

FOR 4L60E

FOR #703505 AND #703525,

703515 .....\$12.07 FIBER

#### REPLACEMENT FILTERS

700R4, FOR ATI DEEP PAN (#703500) OR OEM (GM #8667293)

707560.. .\$10.29

4L60E, FOR ATI DEEP CAST PAN (#703501)

(Does not fit Corvettes!) OR '93-'14 OEM SHALLOW PAN (GM #24200796)

4L60E, FOR '97-'14 OEM DEEP PAN ONLY

"EARLY MODEL" (GM #24208576) \$16.90

4L80E, 1997 AND UP 703506 .....\$18.95

4L80E Filter



### **4L80E RINGS, SEALS AND BUSHINGS**

TEFLON RING KIT, 1991 & UP

Kit contains 17 assorted rings including 2 types for center supports o be used as needed for the application.

BUSHING KIT 1997 & UP COMPLETE

PUMP BUSHING, WIDE VERSION .700", 1997 & UP

FRONT PUMP SEAL, 1991 & UP

SNAP RING, INTERMEDIATE PRESSURE PLATE FOR T400 AND 4L80E

703507 .....\$30.28

406420 \$45.27 703511.....\$4.99 703512.....\$6.95

405570 ......\$10.26

#### Teflon Ring Kit





### 4L80E CENTER SUPPORT

CENTER SUPPORT WITH BRONZE BUSHING FOR LATE 4L80E

**BUSHING FOR CENTER SUPPORT** FOR 4L80E/4L85E (1997 & UP)

### 705471 .....\$209.00

### 980091.....\$10.95

### TRANSMISSION CATCH **CAN FOR 4L80E / 4L85E**



Bolts to front of transmission pan.

707611.....\$134.00

### **HEX VENTS**

1/8" NPT and sintered bronze used in air shifter solenoid and transmission catch can.

960011.. .....\$3.49





GASKETS & SEALS, 4L80E / 4L85E, 1999 & UP 706510 ......\$102.51

### 4160E / 4165E / 4185E Components



ATI's Universal Automatic Transmission Kickdown/Throttle Valve Cable is adjustable in order to ease a swap or to replace an old and worn out factory unit.



This Shift Correction Package offers regular and heavy duty applications in one package. The Superior 4L60-E kit helps prevent premature wear of the forward sprag. Improves overall performance and shift quality. Converts lock-up to an on/off system to help stop the TCC slippage code. Fits 4L60E, 4L65E and 4L70E. Servo not included.



### TRANS CONTROLLER

The Universal Automatic Transmission Controller by Powertrain Control Solutions, LLC. is a fully programmable transmission control system. Through a friendly PC Windows interface, users are able to program transmission settings based on speed, engine load, engine speed and other parameters. This powerful unit allows users to control every type of electronic automatic transmission and is available for ATI's 4L65E, 4L80E and 4L85E transmissions.

| PCS TPS SENSOR UNIT (CARB APPLICATIONS ONLY)                | 705501\$119.00 |
|---|----------------|
| PCS TRANS WIRING HARNESS, '93 & UP 4L80/4L85E (CARB OR EFI) | 705502\$212.85 |
| PCS TRANS WIRING HARNESS, '93 & UP 4L60/4L65E (CARB OR EFI) | 705503\$212.85 |





### **SIMPLE SHIFT TRANS CONTROLLER**

Laptops or hand-held tuning devices are not required to completely control shift points (raise or lower when your transmission shifts), shift firmness (change from soft to hard to suit your driving style), and torque converter lock-up (lock-up sooner for better fuel economy). All parameters are simply adjusted with easy-to-use dials on the end of the Simple Shift unit.

| PCS TRANSMISSION HARNESS, 4L60/4L65E<br>PCS TRANSMISSION HARNESS, 4L80/4L85E            | 705514\$169.50<br>705515\$169.50 |
|---|----------------------------------|
| 4L60 /65 PCS "SIMPLE SHIFT" TRANS CONTROLLER<br>WITH WIRE HARNESS FOR CARBURETED MOTORS | 705505\$749.00                   |
| 4L60 /65 PCS "SIMPLE SHIFT" TRANS CONTROLLER<br>WITH EFI WIRE HARNESS                   | 705506\$669.00                   |
| 4L80 /85 PCS "SIMPLE SHIFT" TRANS CONTROLLER<br>WITH WIRE HARNESS FOR CARBURETED MOTORS | 705507\$749.00                   |
| 4L80 /85 PCS "SIMPLE SHIFT" TRANS CONTROLLER<br>WITH EFI WIRE HARNESS                   | 705508\$669.00                   |
| SIMPLE SHIFT HAND HELD TUNER WITH CABLE   | 705520\$322.50                   |

Comes with complete diagnostic capabilities and a full wiring harness tailored to your specific transmission. 1993 & UP

### 6R80 Street Package

ATI has the first TRUE externally controlled, 6-speed transmission package for your Chevrolet powered vehicle!

Allows easy highway cruising, seamless shifts, transbrake and 2nd gear (2.34) leave options through multiple templates tuned independently of the engine management system!

Torque converter, bellhousing, transmission, and controller all designed to fit and work together with a conventional Chevy or LS based engine!

- · Gear ratios: 4.17 / 2.34 / 1.52 / 1.14 / .86 / .69
- 500 1000 HP options (weight and gear dependant)
- US Shift Quick 6 box needs only 5 wires to get running: Power, Ground, Tach, TPS, and Ignition
- "Shift in Progress" signal wire comes standard so torque cut can be added to tuning
- Stock short steel pan included. ~ Cast deep pans available Moroso fabbed short pan coming soon
- 2WD and 4x4 build option



PART #73000....\$6995

### 6180E / 6190E Components

In late 2005, GM introduced the 6L80E six-speed automatic transmission. Featuring clutch to clutch shifting, it eliminated the one-way clutches used in earlier transmissions. Its eight-speed successor, the 8L90E was introduced in 2014. ATI is now developing components to upgrade your 6 and 8 speed transmission!

### **6L80E/6L90E UPGRADE KIT**

Includes piston, piston kit, backing plate, pump slide spring, seal kit, valve kits and boost and Zip Kit.

#### **COMPLETE UPGRADE KIT**

1-2-3-4 HEAVY DUTY PISTON 4-5-6 HEAVY DUTY CLUTCH APPLY PISTON KIT CLUTCH BACKING PLATE PUMP SLIDE SPRING ZIP KIT (COMPLETE KIT) LOW REVERSE FRICTION 710025 ..... \$13.34

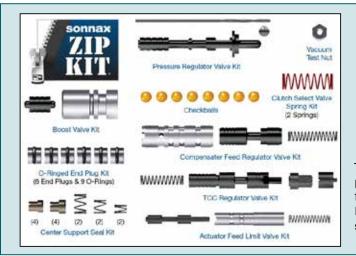
| 710001 | \$78.85  |
|--------|----------|
| 710002 | \$126.24 |
| 710003 | \$64.71  |
| 710004 | \$9.29   |
| 710011 | \$305.91 |
|        |          |

710000.....\$956.87



Backing Plate

6L80E



#### ZIP KIT COMPONENTS

| CENTER SUPPORT SEAL KIT            | 710005\$55.15  |
|------------------------------------|----------------|
| CLUTCH BOOST VALVE                 | 710006\$40.88  |
| TCC REGULATOR VALVE KIT            | 710007\$50.46  |
| CONVERTER FEED LIMIT VALVE         | 710008\$31.80  |
| PRESSURE REGULATOR AND BOOST VALVE | 710009\$83.48  |
| AFL VALVE                          | 710010 \$68.82 |
|                                    |                |

This kit contains uniquely designed parts to prevent the loss of pressures within the main line, clutch apply control, solenoid feed and lockup control circuits. It also seals multiple circuits known to suffer from end plug leakage or poor checkball sealing. No special tools are required for installing these parts.

### 6180E / 6190E Components

### **6L80E / 6L90E GEAR SET**

For vehicles producing over 750 HP, Nitrous or heavy duty vehicles.

4140 billet steel drive plate is milled to the planetary housing to eliminate separation under load.

6L80E 710035.....\$1,436.85 6L90E 710045.....\$1,436.85

OEM core must be returned or ADD \$300



### 6L80E / 6L90E INTERMEDIATE **SHAFT & HUB**

A stronger replacement to remedy the OEM failure in high HP. Supercharged and Turbo applications.

• 300 M Shaft / 4140HT Steel Hub

· HD Torrington Bearing with double roller count than OEM

61.80F 710030 .....\$1,008.37 6L90F 710040 .....\$1,008.37



### 6L80E /6L90E **BUSHINGS**

Teflon-Coated Dura Bond

BUSHING KIT 710015 ...... \$100.30 No tailbushing - 11 pieces

**6L80E EXTENSION BUSHING** 6L90E EXTENSION BUSHING 6L80E/6L90E PUMP BUSHING



# 710020......\$10.25

### 6L80E / 6L90E **MASTER OVERHAUL KITS**

Alto Rebuilding Kits provide all the soft parts required to rebuild a specific type of transmission. Includes clutches and steels, all paper and rubber gaskets for 2006 and up 6L80E and 6L90E transmissions.

> 6L80E REBUILD KIT (2006+) 710013 .....\$959.21 6L90E REBUILD KIT (2006+) 710014 ..... \$1,061.50



### **6R80E INTERMEDIATE SHAFT & HUB**

A must for high horsepower applications, especially superchargers, turbos and nitrous!

710100......\$599.00



### 6L80E / 6L90E PISTON KIT

PISTON KIT

710018. \$163 43

2006 & up - 5 pieces



### **6L80E / 6L90E FILTER**

With large suction port

Does not fit Pontiac G8!

FILTER 710019 ..... \$16.43





A variety of small parts and tools should be grouped and handy for easy access between rounds on the way back to staging. Adjustments and repairs are inevitable. But don't forget about the driver! Many important rounds and event wins, have been salvaged by a cold drink, a cool towel and a few minutes to "reset". Don't underestimate the luxury of a few minutes out of the sun and heat, and away from the pressures of racing.

### 8190F / 10190F Components

# 8L90E GPZ RAYBESTOS MASTER OVERHAUL KIT

Complete rebuild kit that includes filter, all seals and rings as well as Raybestos' upgraded friction components and parts manufactured with the unique blend of GPZ high energy fibers for ultimate stress and high durability.







Massive amounts of holding capacity for your 8L90E transmission! Increased clutch counts in all positions by as much as 40%! Billet steel, American Made, pressure plates, with updated high performance frictions and steels.



### **8L90E FILTER**

OEM FILTER REPLACEMENT 704560.....\$25.70

Helps keep abrasive particles from entering the transmission's components and provides optimal fluid flow to and from your transmission.

Optimal fluid flow helps prevent components from sticking while you are trying to shift.



### **8L90E BEARING FOR DRUM**

FOR 1-3-5-6-7 CLUTCH

703514 .....\$13.91





### **GPZ FRICTION MODULE KIT**

GPZ friction clutch plates greatly increase transmission performance and durability. This state-of-the-art friction material far exceeds OE material to withstand high stress, high temperatures and repeated cycling.



### Street Rod Packages

### Save money with package pricing!

All non-electric transmission packages

include a case of Super F ATF!

Save money when you take advantage of these great transmission/ converter packages from ATI! All packages include:

- Street/Strip Transmission (4L transmissions NOT sold seperately)
- Streetmaster Torque Converter
- Transmission Cooler & Install Kit
- **Locking Dipstick and Tube**
- Transmission Mount
- ATI's Super F ATI (Non-electric packages only)
- Crate included
- Other options available

Forward pattern automatic function only

### **T350 & T400 Packages**

| T350 PACKAGE ◆ Total T350 package if purchased separate   | #351800\$3,295.00<br>tely\$3,400.77 |
|---|-------------------------------------|
| OPTION #1 - STEEL DRUM W/HD 36 ELEMENT SPRAG  | 355682\$380.07                      |
| OPTION #2 - HD TORSIONAL INPUT SHAFT<br>OPTION #3 - DEEP CAST ALUMINUM PAN  | 357052\$210.12<br>353500\$195.00    |
| T400 PACKAGE ◆ Total T400 package if purchased separate   | #401800\$3,295.00<br>tely\$3,400.77 |
| OPTION #1 - HD CENTER SUPPORT OPTION #2 - HD TORSIONAL INPUT SHAFT OPTION #3 - STL. DIR DRUM W/HD 34 ELE. SPRAG OPTION #4 - DEEP CAST ALUMINUM PAN Credit may be obtained for the return of good core on the T350 and T400 Kits | 403500\$153.47                      |
| 4L60E   | SFI Ford and Mopar bells available! |
| SERIES 1 PACKAGE (500 HP MAX) + 4L60E TRANSMISSION  |                                     |
| #70 <sup>-</sup>  | 1801 \$3,995.00                     |

### SERIES 2 PACKAGE (550 HP MAX) + 4L60E TRANSMISSION .....#701340 10" SUPERSTREET MASTER L/UP CONVERTER ......#708332 #701780 ...... \$4,995.00

 Billet Cover Converters available: Single Disk - ADD \$499 Triple Disk Converter #708347 - ADD \$749

### 4L65E

| SERIES 3 (600 HP MAX) ▲         |   |
|---------------------------------|---|
| 4L65E TRANSMISSION              | #701301   |
| 10" SUPERSTREET MASTER L/UP CON | VERTER#708337                                   |
| SINGLE DISK WITH BILLET COVER   |   |
| #7                              | <b>01203                                   </b> |

| SERIES 4 (650 HP MAX) ▲               |         |
|---------------------------------------|---------|
| 4L65E TRANSMISSION                    | #701305 |
| 10" SUPERSTREET MASTER L/UP CONVERTER | #708337 |
| SINGLE DISK WITH BILLET COVER         |         |

#701782 ......\$6.495.00 Triple Disk Converter #708348 available: ADD \$349 OPTION #1 - SIMPLE SHIFT TRANS CONTROL KIT (CARB) .\$749.00 OPTION #2 - SIMPLE SHIFT TRANS CONTROL KIT (EFI) 705506

\*For 4L65E and 4L85E, a transmission pressure and temperature gauge must be installed or warranty is void.

Option prices are valid only for factory installed parts by ATI Technicians on-site. Price does not include installed option prices if ordered or shipping charges.



### **44480E**

| SERIES 1 PACKAGE (500 HP MAX)                |
|--|
| 4L80E TRANSMISSION#701307                    |
| 10" SUPERSTREET MASTER L/UP CONVERTER#708338 |
| SINGLE DISK WITH BILLET COVER                |
| #701790 \$4,995.00                           |

| SERIES 2 PACKAGE (600 HP MAX) •   |  |
|---|--|
| 4L80E TRANSMISSION#701793   |  |
| 10" SUPERSTREET MASTER L/UP CONVERTER#708338<br>SINGLE DISK WITH BILLET COVER |  |
| #701792\$5,295.00   |  |

Triple Disk Converter #708348 available: ADD \$499

| SERIES 3 PACKAGE (700 HP MAX) ■              |
|--|
| 4L85E TRANSMISSION#701302                    |
| 10" SUPERSTREET MASTER L/UP CONVERTER#708338 |
| SINGLE DISK WITH BILLET COVER                |
| #701794\$6,595.00                            |

| SERIES 3X PACKAGE (800 HP MA  | X) =              |
|-------------------------------|-------------------|
| 4L85E TRANSMISSION            | #701306           |
| 10" SUPERSTREET MASTER L/UP ( | CONVERTER#708338  |
| SINGLE DISK WITH BILLET COVER |                   |
|                               | #701805\$7,295.00 |

■ Triple Disk Converter #708348 available: ADD \$499

HIGH HP SERIES 4 PACKAGE (1000 HP MAX)

| 4L85E TRANSMISSION           | #701303   |
|------------------------------|---|
| 10" SUPERSTREET MASTER L/U   | JP CONVERTER#708338                             |
| SINGLE DISK WITH BILLET CO   | VER   |
| BILLET CLUTCH HUB            | <ul> <li>HIGH ENERGY CLUTCH MATERIAL</li> </ul> |
| • EXTRA CLUTCHES IN 3RD GEAR | DEEP CAST PAN                                   |
|                              | #701807\$7,995.00                               |

Triple Disk Converter #708348 available: ADD \$499

| HIGH HP SERIES 5 PAC          | KAGE (1500 HP MAX)        |  |
|-------------------------------|---------------------------|--|
| 4L85E TRANSMISSION            | #701313                   |  |
| 10" SUPERSTREET MAS           | TER L/UP CONVERTER#708348 |  |
| TRIPLE DISK WITH BILLET COVER |                           |  |
| CHEVY RELI                    | REARING ROLLER CASE       |  |

- 2.48 LOW GEARS
- 300M OUTPUT
- VASCO INPUT AND MAIN SHAFT
- DEEP CAST PAN
- BILLET CLUTCH HUB
- BILLET ALUMINUM PISTONS

#701817 ..... \$9,295.00

| OPTION #1 - SIMPLE SHIFT TRANS CONTROL KIT (CARB)          | 705507\$749.00         |
|--|------------------------|
| OPTION #2 - SIMPLE SHIFT TRANS CONTROL KIT (EFI)           | 705508 \$669.00        |
|  | 705520\$322.50         |
| OPTION #4 - 2.10 - 2.75 LOW GEAR, 6 PINION STRT. CUT GEARS | \$1,000 - \$1,500 CALL |
| OPTION #5 - TRANSBRAKE FULL MANUAL VALVE BODY              | \$1,500                |
| OPTION #6 - TRANSBRAKE, COMPUTER SHIFTED                   | \$1,300.00             |



# Automatie Trans Fluid

Improves ETs and Round-to-Round Consistency!

Superior Transmission Protection

- ✓ Firmer Shifts
- **√ Lower Temperature Base**
- √ Foam Inhibiting
- ✓ Faster Clutch Engagement
- ✓ Fully Synthetic For Long Life
- √ True "Type F" Friction Chemistry



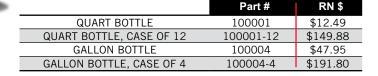
### 20 Weight Super F

We've track-tested Super F<sup>™</sup> to be highly effective in Powerglides, T350 and T400, TF-727 and 904, as well as Ford C-4 and C-6 automatics. Super F<sup>™</sup> is great for any non-electric transmission. There are a multitude of reasons why ATI's new Super F<sup>™</sup> synthetic ATF is the BEST fluid for

your automatic transmissions. Super F can also be used in high performance street applications, and is excellent for towing use. It can be mixed with petroleumbased ATF without harm, but obviously the higher the percentage of Super F in the mix, the better the performance and reliability will be.



ATI COPO Camaro



### 30 Weight Max Duty Super F

ATI's 30 Weight Max Duty Super F is for large displacement, turbocharged or 2,000+ HP engines including off-road and monster truck use. 100% mPAO based synthetic, it features heavier viscosity for less thermal break down, cooler temps and better converter lock-up over our 20 Weight Super F. Recommended for use in GM Powerglide, T350, T400, Chrysler TF-727, TF-904, Ford C-4, C-6 and other non-electronic transmissions.

|                          | Part #    | RN \$    |
|--------------------------|-----------|----------|
| QUART BOTTLE             | 100021    | \$14.95  |
| QUART BOTTLE, CASE OF 12 | 100021-12 | \$179.40 |
| GALLON BOTTLE            | 100024    | \$55.95  |
| GALLON BOTTLE, CASE OF 4 | 100024-4  | \$223.80 |

"ATI's Max Duty Super F fluid improved our E.T. and MPH. It's the fluid that won't get you hot!"

Chris Rini - 3.627 @ 206.99 mph PDRA Pro Nitrous racer - 2 x NMCA Pro Street and Big Dawg Champ and Extreme Outlaw Pro Mod Piedmont track record holder

### 8 Weight Super F Ultra Low Viscosity

ATI's new 8 Weight Ultra Low Viscosity Super F is perfect for low horsepower, heads up racing and qualifying runs. This 100% mPAO based synthetic, is recommended for use in GM Powerglide, T350, T400, Chrysler TF-727, TF-904, Ford C-4, C-6 and other non-electronic transmissions.



| ON-LINE!                 | Part #    | RN \$    |  |
|--------------------------|-----------|----------|--|
| QUART BOTTLE             | 100010    | \$14.95  |  |
| QUART BOTTLE, CASE OF 12 | 100010-12 | \$179.40 |  |
|                          |           |          |  |



ATI Drag Pak #047

# BOOTH OTS



ATI proudly carries many of the DRIVEN® Racing Oils formulated by Joe Gibbs Racing. Driven Oils offer three main types of oils for Street Performance, Hot Rod, Competition/Race and Small Engine/Powersport applications as well as specialty oils, cleaners and much more!

### **RACE ENGINE OILS**

| SYNTHETIC         |       |               |
|-------------------|-------|---------------|
| JGD - XP1 - 5W20  | quart | 100006\$21.57 |
| JGD - XP2 - 0W20  | quart | 100206\$21.57 |
| JGD - XP3 - 10W30 | quart | 100306\$17.99 |
| PETROLEUM         |       |               |
| JGD - XP4 - 15W50 | quart | 100506\$10.70 |
| JGD - XP8 - 5W30  | quart | 101906\$10.70 |

### **HIGH PERFORMANCE OILS**

#### SYNTHETIC BLEND

| JGD – GP1 – 5W20  | quart | 119206 \$10.70 |
|-------------------|-------|----------------|
| JGD - GP1 - 10W30 | quart | 119306\$9.98   |
| JGD - GP1 - 20W50 | quart | 119506\$9.98   |

### **HOT ROD PERFORMANCE OILS**

#### **PETROLEUM**

| JGD – HR1 – 15W50 | quart | 102106\$9.98 |
|-------------------|-------|--------------|
| JGD - HR2 - 10W30 | quart | 102006\$9.98 |
| JGD - HR5 - 10W40 | quart | 103806\$9.98 |

### **BREAK-IN OILS**

| JGD – BR – 15W50  | quart | 100106 | .\$9.98 |
|-------------------|-------|--------|---------|
| JGD - BR30 - 5W30 | quart | 101806 | .\$9.98 |
| JGD - BR40 -10W40 | quart | 103706 | \$9.98  |

### **SUPER SPEEDWAY GEAR OIL**

This 75W-85 synthetic gear oil provides race proven durability and dyno proven power gains from reduced friction and parasitic drag. It can be used in quick change style rear ends and drag race applications.

JGD - SPEEDWAY - 75W-85 quart 100830 ..... \$24.00

### SYNTHETIC RACING GEAR OIL

Used by top race teams in rear ends, differentials and transmissions, this unique synthetic gear oil reduces operating temperatures by up to 15°F compared to other brand gear oils.

JGD - GO - 75W-110 quart 100630.....\$24.00

Note! All Driven Racing Oil products are available from ATI. Part numbers highlighted in yellow are normally in-stock.











### Race Fuels

One Ethanol® fuels are derived from the purest ethanol base stock made in America! Twenty-five years of bio-fuel experience, precision equipment, and certified standards ensure you will always receive perfect and consistent product every time you open a new container of One Ethanol®.

### PRODUCT R

High Powered Forced Induction, Naturally Aspirated, and Nitrous

 Ethanol Content: Over 85% Street Legal: No • Effective Octane: 117+ Leaded: No

> One Ethanol® "R" is a specially formulated ethanol blend intended for ultra high performance racing engines. R was designed to be used in forced induction, nitrous, and N/A engines requiring race fuels with an octane rating of 116 or higher. R has powered drag radial race cars with small displacement engines running 6 second 1/4 mile times at over 200 MPH.

| 5 GALLON  | 100902 | \$68.00  |
|-----------|--------|----------|
| 54 GALLON | 100903 | \$498.00 |



### PRODUCT S

Forced Induction, Naturally Aspirated, and Nitrous

• Ethanol Content: 85% Street Legal: No Effective Octane: 112 · Leaded: No

> One Ethanol® "S" is high performance E85 fuel built for racers with powerful engines requiring precise ethanol content. S is intended to be used in forced induction, nitrous, and N/A engines that typically use race fuels with an octane rating of 100 to 112. One Ethanol S is a fantastic product to bridge the gap between pump E85

and One Ethanol R.



| 5 GALLON  | 100900 | \$59.00  |
|-----------|--------|----------|
| 54 GALLON | 100901 | \$449.00 |

"With 60 years of company history in the aftermarket and racing industry, the products ATI stands behind must be consistent and perform flawlessly for our dealers and racers. One Ethanol is a company we are proud to be a part of, and their fuels deliver the reliability and power our customers require to win races."

JC Beattie, Jr.





### Batteries & Chargers

ATI is now a proud distributor for **Rock Racing Batteries!** 

### **BATTERIES**

ROCK 1685-2/1685-3 - 1050 CCA / 16 VOLT HEAVY DUTY

- ✓ MORE CRANKING AMPS 1050\*
- ✓ MORE RESERVE MINUTES 85
- ✓ MORE POWER, LESS WEIGHT 42 lbs.

The revolutionary 3-post model allows you to connect your 12 volt gauges, lights, etc. to the 12 volt terminal.

- Faster recharging
- Sealed construction
- Install in any position
- 6.6" deep x 10.2" wide x 8.3" high
- Lower weight than conventional batteries

\*5 seconds continuous @ 75° F to 7.2 volts = 1050 Amperes 15 seconds continuous @ 75° F to 7.2 volts = 950 Amperes

100802 2-post.....\$439.99 100803 3-post.....\$449.99

Rock Advanced AGM style batteries have the lowest internal resistance of any battery manufactured, only 2%. This allows them to be charged much faster if needed and also to deliver higher power when required.

We strongly recommend using the Rock 12/16 volt Charger.

### **BATTERY CHARGERS**

### 12V/16V BATTERY MAINTAINER AND CHARGER

This charger was designed and built specifically for motorsports. Works equally well with liquid, sealed, maintenance-free, gelled, or other lead acid batteries. Easily switches from 12v to 16v operation to recharge 16v racing batteries. Uses three-stage, microprocessor-controlled technology. The 30 amp output rating assures fast recharge times. Charger does not include DC cable termination. Contact a Sales Technician for further information. 100804.....\$539.99

An important feature of the Rock charger is that it has a built-in Temperature Compensation which is critical to proper battery voltage control and has been found to extend the life of the battery by as much as 27%! With its patented Proportional Timing, it varies the length of charge time as the battery ages, assuring the user will get every amp of capacity available when required.











For further technical information, visit www.rockracingbattery.com

Unbeatable reliability

No shipping restrictions

· No need for water



# "Team ATT" T-Shirts

Be a part of Team ATI! Available in a variety of styles. Sizes S to 3X and Ladies V-Neck.

Sizes, styles and colors may vary, please call to verify availability.



### [A] RACE TO WIN T-SHIRTS - Available in black, white and gray

| SMALL     |           | Z21000WHT | Z21000GRY\$12.00 |
|-----------|-----------|-----------|------------------|
| MEDIUM    | Z21001BLK | Z21001WHT | Z21001GRY\$12.00 |
| LARGE     | Z21002BLK | Z21002WHT | Z21002GRY\$12.00 |
| X-LARGE   | Z21003BLK | Z21003WHT | Z21003GRY\$12.00 |
| XX-LARGE  | Z21004BLK | Z21004WHT | Z21004GRY\$15.00 |
| XXX-LARGE | Z21005BLK | Z21005WHT | \$15.00          |

#### [B] ATI MADE IN THE USA T-SHIRTS - Available in black and gray

| SMALL    | Z21010BLK | Z21010GRY\$12.00  |
|----------|-----------|-------------------|
| MEDIUM   | Z21011BLK | Z21011GRY \$12.00 |
| LARGE    | Z21012BLK | Z21012GRY\$12.00  |
| X-LARGE  | Z21013BLK | Z21013GRY\$12.00  |
| XX-LARGE | Z21014BLK | Z21014GRY\$15.00  |

#### [C] ATI SUPER F ATF T-SHIRTS - Available in black only-limited sizes

| LARGE    | Z21042BLK | \$12.00 |
|----------|-----------|---------|
| X-LARGE  | Z21043BLK | \$12.00 |
| XX-LARGE | Z21044BLK | \$15.00 |

### [D] ATI 60TH ANNIVERSARY T-SHIRTS - Available in black and gray

| 1 | -         |           |           |          |
|---|-----------|-----------|-----------|----------|
|   | SMALL     | Z21230BLK | Z21230GRY | .\$12.00 |
|   | MEDIUM    | Z21231BLK | Z21231GRY | .\$12.00 |
|   | LARGE     | Z21232BLK | Z21232GRY | .\$12.00 |
|   | X-LARGE   | Z21233BLK | Z21233GRY | .\$12.00 |
|   | XX-LARGE  | Z21034BLK | Z21034GRY | .\$15.00 |
|   | XXX-LARGE | Z21035BLK | Z21035GRY | .\$15.00 |
|   |           |           |           |          |

### [E] ATI 60TH ANNIVERSARY WITH FLAG T-SHIRTS

#### Available in black and gray

| SMALL     | Z21250BLK | \$15.00 |
|-----------|-----------|---------|
| MEDIUM    | Z21251BLK | \$15.00 |
| LARGE     | Z21252BLK | \$15.00 |
| X-LARGE   | Z21253BLK | \$15.00 |
| XX-LARGE  | Z21254BLK | \$17.00 |
| XXX-LARGE | Z21255BLK | \$17.00 |

#### IFI ATI "WE RACE WHAT WE SELL" RACE CARS T-SHIRTS

| Į | FIAIL WE   | VACE WHAT | WE SELL | RACE CARS | 1-3HIK I | - |
|---|------------|-----------|---------|-----------|----------|---|
|   | SMALL      | Z21240BLK |         |           | \$15.00  | 4 |
|   | MEDIUM     | Z21241BLK |         |           | \$15.00  | 1 |
|   | LARGE      | Z21242BLK |         |           | \$15.00  |   |
|   | X-LARGE    | Z21243BLK |         |           | \$15.00  |   |
|   | XX-LARGE   | Z21244BLK |         |           | \$17.00  |   |
|   | XXX-I ARGE | 721245BLK |         |           | \$17.00  |   |











### ATI T-Shirts, Sweatshirts & Caps





| [A] RACE TO | WIN V-NECKS - A | <u>Available in black only</u> |         |
|-------------|-----------------|--------------------------------|---------|
| SMALL       | Z21170BLK       |                                | \$15.00 |
| MEDIUM      | Z21171BLK       |                                | \$15.00 |
| LARGE       | Z21172BLK       |                                | \$15.00 |
| [B] MADE IN | THE USA V-NECK  | S - Available in blue a        | nd gray |
| SMALL       | Z21260BLU       | Z21260GRY                      | \$15.00 |
| MEDIUM      | Z21261BLU       | Z21261GRY                      | \$15.00 |
| LARGE       | Z21262BLU       | Z21262GRY                      | \$15.00 |
| X-LARGE     | Z21263BLU       | Z21263GRY                      | \$15.00 |
| XX-LARGE    | Z21264BLU       | Z21264GRY                      | \$15.00 |



### **Sweatshirts**

Our crew neck sweatshirts feature set-in sleeves, pill resistant fabric and 50% cotton/50% polyester construction.

Available in black only.

| SMALL Z21100BLK       | \$20.00 |
|-----------------------|---------|
| MEDIUM<br>Z21101BLK   | \$20.00 |
| LARGE<br>Z21102BLK    | \$20.00 |
| X-LARGE<br>Z21103BLK  | \$20.00 |
| XX-LARGE<br>Z21104BLK | \$20.00 |
|                       |         |



### Black Magte Commemorative Shirts



Own a piece of Drag Racing history with a Black Magic Commemorative t-shirt. Made of 100% cotton, these vividly decorated t-shirts portray Jim Beattie's 1974 Black Magic Vega Funny Car and retro ATI logo. Supplies are limited. Available in L, XL and 2XL. Design on front.

L Z21212WHT.....\$15.00 XL Z21213WHT.....\$15.00 XXL Z21214WHT.....\$17.00



ATI Race Gaps

| <u>\$</u> |        | BUY<br>ON-LINE! |
|-----------|--------|-----------------|
| റദറ       | 720070 | \$12 (          |

| [A] | ATI PERFORMANCE LOGO (COTTON TWILL)                | Z20070\$12.00 |
|-----|--|---------------|
| [B] | ATI "MADE IN THE USA"<br>(BLACK / WHITE MESH BACK) | Z20071\$12.00 |
| [C] | ATI RACE TO WIN (BLACK MESH)                       | Z20072\$12.00 |
| [D] | ATI RACING   |               |
|     | (BLACK / WHITE MESH BACK)                          | Z20073\$12.00 |
| [E] | ATI "MADE IN THE USA"<br>(RED / BLACK MESH BACK)   | Z20074\$12.00 |
| [F] | LEGACY FLAG / USA LOGO (GRAY)                      | Z20075\$15.00 |
| [G] | LEGACY ATI PATCH LOGO                              | Z20076\$15.00 |
| [H] | LEGACY 60TH ANNIVERSARY                            |               |
|     | FLAG / USA LOGO                                    | Z20077\$15.00 |

Shirt sizes, styles and colors may vary, please call or visit our website to verify availability.



### Freshen Up Services ~ Racer Info Sheet

Don't let an untimely part failure keep you from reaching the Winner's Circle!



### TRANSMISSIONS:

Keep your ATI transmission in race-winning shape! When you return your transmission for a basic freshen-up, ATI will replace the gaskets, seals, filter, clutches and steels. We test the valve body and recondition the case. **Basic transmission freshen-ups start at:** 

| ATI POWERGLIDE               | \$495.00  |
|------------------------------|-----------|
| ATI 2 SPEED 400              | \$595.00  |
| ATI SUPERGLIDE               | \$649.00  |
| ATI 3 SPEED (OEM SHAFTS)     | \$695.00  |
| ATI 3 SPEED (BIG SHAFTS)     | \$895.00  |
| ATI 3 SPEED (FSS)            | \$895.00  |
| ATI 4 SPEED (ELEC-4L6X-4L8X) | \$1195.00 |
| ATI 700R4                    | \$795.00  |
| ATI 6 SPEED                  | \$1695.00 |
| ATI 8 SPEED                  | \$1895.00 |
| ATI 10 SPEED                 | \$1895.00 |
|                              |           |

| <u>NON ATI UNITS</u>                |  |  |  |  |  |  |
|-------------------------------------|--|--|--|--|--|--|
| Please call before shipping to ATI! |  |  |  |  |  |  |
| POWERGLIDE\$695.00                  |  |  |  |  |  |  |
| 2 SPEED 400\$695.00                 |  |  |  |  |  |  |
| 3 SPEED\$795.00                     |  |  |  |  |  |  |
| 4 SPEED (ELEC-4L6X-4L8X)\$1495.00   |  |  |  |  |  |  |
| 6 SPEED\$1895.00                    |  |  |  |  |  |  |
| 8 SPEED\$1995.00                    |  |  |  |  |  |  |
| 10 SPEED\$2095.00                   |  |  |  |  |  |  |

NOTE! When returning your transmission for a freshen-up or overhaul, please remove all transmission accessories. Failure to do so will result in a \$50.00 handling fee. Always drain the fluid from your transmission and converter prior to shipping to AT!!

**CONVERTERS:** To retain the superior quality and performance of your ATI Converter, return it directly to ATI for rebuild or repair. Approximately 95% of all units are typically rebuilt and shipped within 48 hours after being received. Remember! If another company rebuilds your unit, ATI will not rework the converter. Inferior parts may be installed; your performance could suffer and all warranties and considerations are void. See below or go on-line for a spec sheet. **http://www.atiracing.com/pdf/converter\_sheet.pdf** 

Freshen-up prices start at \$249.00. This does not include replacement of hard parts, stall changes or converter upgrades. Freshen-ups for non-ATI Converters start at \$295. No warranties or guarantees are offered on non-ATI units.

Please call an ATI Sales Tech with information about your converter and transmission prior to shipping them back to ATI! Call: 410-298-4343 or 800-284-3433

| ATI's Sales Technicians will need to know the following information in order to develop the correct transmission / converter combination for your car. You must have this information ready when you place an order with ATI. Download from our website today! |                |             |          |                                  |                |        |  |  |
|--|----------------|-------------|----------|----------------------------------|----------------|--------|--|--|
| TYPE OF CAR (CHECK ONE):   |                |             |          |                                  |                |        |  |  |
| RACE STREET STREET/STRIP   |                |             |          | □ 1/8                            | □ 1/4          | □ вотн |  |  |
| BODY CLASS BRACKET   |                |             |          | AVERAGE ET                       | _ AVG MPH      | _ 60'  |  |  |
| TOTAL WEIGH  | IT W/DRIVER _  |             |          | ESTIMATED ET                     | EST MPH        |        |  |  |
| TIRE TYPE  | WIDT           | н           | DIAMETER | MAX TRAP RPM                     | TRAP RPM NOW _ |        |  |  |
| REAR GEAR  | ratio          | ALTITUDE    |          | SHIFT RPM 1ST GEAR RATIO         |                |        |  |  |
| CID ENGINE STROKE COMP   |                |             |          | PRESENT CONVERTER_               | FLASH_         |        |  |  |
| CARBURETOR OR EFI INTAKE MANIFOLD  |                |             |          | TYPE OF TRANSMISSION # OF SPEEDS |                |        |  |  |
| COIL ON PLU  | G IGNITION SYS | STEM (Y/N)  |          | SPLINE                           |                |        |  |  |
|  |                | DURATION    | LIFT     | TRANSBRAKE                       |                |        |  |  |
| CAM AT<br>.050"  | INTAKE         |             |          | PILOT DIAMETER                   | BOLT CIRCLE    |        |  |  |
| LIFT   | EXHAUST        |             |          | MIDPLATE                         | THICKNESS      |        |  |  |
| □GAS   | □ E85          | □ ALCOHOL □ | NITROUS  | ATI CONVERTER SERIAL             | NUMBER         |        |  |  |
| BOOST TYPE AMOUNT  |                |             |          | ATI TRANSMISSION SERIAL NUMBER   |                |        |  |  |
| CAMSHAFT LOBE CENTER   |                |             |          | PEAK HP AT RPM                   |                |        |  |  |
| TYPE OF CYL  | NDER HEAD      |             |          | PEAK TORQUE AT RPM               |                |        |  |  |
| HEADER SIZI  | <u> </u>       | COL. (      | OUTLET   | ENGINE DYNO CHASSIS HUB          |                |        |  |  |
| OTHER INFORMATION YOU WANT US TO KNOW ABOUT YOUR RACE SET-UP:  |                |             |          |                                  |                |        |  |  |

### Ordering Information

Parts can be ordered via telephone by calling toll-free (866 379-4632 or (410) 298-4343 Monday through Friday from 8:00 a.m. to 4:45 p.m. EST.

Many parts can be shipped UPS within 24 hours. "Next Day" and "Second Day Air" orders MUST BE PLACED BY 3:00 p.m. EST. There is a minimum order of \$15 for all phone orders. Please fax or e-mail any orders under \$15. Dial (410) 298-3579 for FAX. E-mail should be sent to sales@ atiracing.com.

Selected parts are now available for on-line purchase at atiracing.com. Look for the "Buy On-Line" icon throughout this catalog.

For Technical Assistance, email info@atiracing.com.

### TRANSMISSION AND TORQUE CONVERTER ORDERS

Due to the specialized nature of these items, it is extremely important that you speak with an ATI Sales Technician regarding your vehicle's combination. ATI will recommend a specific transmission / converter combination based on your application. The Racer Information Sheet on page 97 will help us determine the proper combination for your specific combination.

ATI can not accept same day transmission overhaul walk-ins. You must make an appointment with a Sales Technician.

#### **CORE ALLOWANCES**

A core allowance will be refunded to customers who return their used transmissions or other items that have a core fee or require a core. (Excludes Powerglides which do not have core charges.) Once these transmissions have been inspected and determined to be the correct type and are rebuildable, payment will be made to you in the appropriate amount. Cores must be returned within 30 days. Units have specific core charges.

### TRANSMISSION CONTAINERS

All ATI transmissions are shipped in sealed, recyclable containers which you can also use to ship your core back to ATI.

#### C.O.D.

UPS currently charges an additional \$18.00 per package charge on all C.O.D. orders. For open account status or company check, request an ATI credit application. For checks and COD terms, you must be pre-approved. Warehouse Distributors and Jobbers - please contact the ATI office.

Note! Exporting ATI goods contrary to U.S. export laws is strictly prohibited.







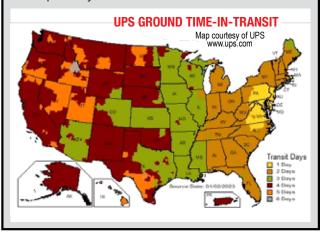


### **PAYMENT OPTIONS**

Retail orders <u>only</u> may be placed using a major credit card (U.S. ONLY) - Visa or Master Card as well as PayPal, ACH and money orders. Wire transfers are accepted for international orders. Checks are accepted upon pre-approval. If using a credit card, include the name and address of the card holder, the credit card number, CVV (security code) and expiration date of the card. Specify quantity, part number, part description, price and any other necessary information. Some orders will require detailed specifications of your car. Also include your name, full street address (no P.O. Box numbers), city, state, zip code and phone numbers where we can contact you during the day and in the evening and, if possible by e-mail.

### **UPS DELIVERIES**

A package weighing up to 150 pounds can be sent via UPS. **ORDERS CAN NOT BE DELIVERED TO P.O. BOXES!** Other charges may apply for residential shipments. Packages weighing 50 lbs or more will incur an Additional Handling Fee imposed by UPS.





The Shipping and Receiving Department and Warehouse at ATI's new facility are ready to serve all of your shipping needs. Our dedicated and knowledgeable staff will work to find the best way to deliver your ATI products quickly and safely.

### Warranty and Return Information

### LIMITED WARRANTY =

Except as set forth herein, ATI Performance Products, Inc. and/or ATI Tech and Logistics, Inc.(ATI) warrants to the original retail buyer that all products manufactured by ATI and purchased in the united states or its territories from ATI or authorized ATI dealers will be free from defects in material and workmanship. This warranty will extend for a period of 90 days from the date of the original invoice, unless otherwise agreed. ATI will repair or replace, at their option, any part, assembly or portion thereof which ATI's examination discloses to be defective. Shipping costs are not included. Disassembly by anyone other than an authorized ATI representative voids all warranties. Use of any automatic transmission fluid or oil that is not red in color will void all warranties! This includes all transmissions, converters, gear sets, valve bodies and all other transmission parts. ATI MAKES NO REPRESENTATIONS OR WARRANTIES WHATSOEVER WITH RESPECT TO THE GOODS, INCLUDING BUT NOT LIMITED TO: (A) ANY WARRANTY OF MERCHANTABILITY, OR (B) A

Buyer expressly agrees that in no event shall ATI be liable under any theory of recovery, whether based in contract, in tort (including negligence and strict liability), under warranty, or otherwise, for any direct, special, incidental, or consequential loss or damage whatsoever. Any loss of profits, loss of goodwill, loss of opportunity, loss of business, or loss of reputation as a result of any claim brought by buyer or third party arising out of, or relating to, any breach by ATI of these terms, any representation statement or tortious act or omission (including negligence of ATI), and any use of the goods or the failure of the goods to operate properly even if such loss was in contemplation of the parties or was wholly foreseeable. Buyer expressly agrees that in no event shall the aggregate liability of ATI under any theory of recovery exceed the aggregate price paid to ATI under these terms. The foregoing limitation shall apply even if the buyers remedies under these terms fail in their essential purpose.

THIS WARRANTY CONSTITUTES THE FULL AND FINAL ATI LIMITED WARRANTY. THERE IS NO OTHER EXPRESS WARRANTY EXCEPT AS STATED HEREIN. ANY AND ALL IMPLIED WARRANTIES OF FITNESS FOR A PARTICULAR PURPOSE AND MERCHANTABILITY ARE LIMITED IN DURATION TO THE DURATION OF THIS WARRANTY. THE LIABILITIES OF ATI ARE LIMITED SOLELY AND EXCLUSIVELY TO REPLACEMENT AS STATED HEREIN, AND DO NOT INCLUDE ANY LIABILITY FOR ANY INCIDENTAL, CONSEQUENTIAL, OR OTHER DAMAGES OF ANY KIND WHATSOEVER, WHETHER ANY CLAIM IS BASED UPON THEORIES OF CONTRACT, NEGLIGENCE, OR TORT. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE FACE HEREOF.

This writing constitutes the full, complete, and final statement of the ATI Performance Products, Inc. Limited Warranty for Parts. All prior oral and written correspondence, test data, negotiations, representations, understandings and the like regarding Parts are merged in this writing, and extinguished by it. This Limited Warranty may not be altered, amended, extended, or modified except by a writing signed by an authorized representative of ATI. Failure at any time of ATI to enforce any of the terms and conditions stated herein shall not constitute a waiver of any of the provisions herein.

Buyer understands and agrees that no officer, director, employee, or salesman of ATI or any vendor, dealer, or distributor has any authority to make any statements contrary to the terms of this Limited Warranty. ATI disavows any statements contrary to what is above written.

BUYER HEREBY AGREES TO INDEMNIFY, DEFEND, AND HOLD HARMLESS ATI FROM AND AGAINST ANY AND ALL CLAIMS, LIABILITY, AND LOSS AND DAMAGES (INCLUDING ATTORNEY FEES), MADE BY ANY THIRD PARTY AGAINST ATI RELATING TO A PART, OR THE USE OF ANY PART, THEREOF.

Disputes shall be construed in accordance with, and governed by, the laws of the State of Maryland, without regard to choice of law principles thereof. All disputes that may arise in connection with these Terms shall, unless settled by the parties, be submitted to arbitration in Baltimore County, Baltimore, Maryland, in accordance with the commercial arbitration rules of the American Arbitration Association. Any action by Buyer relating to the goods shall be commenced no later than one year from the date of the alleged breach.

### Returns-and-Exchanges

If you are not completely satisfied with your purchase, you may return it for a full refund or exchange within 90 days provided:

- 1. You are the original purchaser and you purchased your item directly from ATI.
- 2. You have a copy of the original receipt in the box with your current contact information and the reason for the return.
- The item is new, in its original packaging, and has not been used, installed or tampered with in any way.

Return your package (pre-paid and insured) to:
ATI Performance Products, Inc.
Attention: Returns Department
6718 Whitestone Road
Gywnn Oak, Maryland 21207



Credit will be issued for merchandise only. Freight, handling and associated fees are not refundable. Credit will be issued to the name on the invoice in the same form of payment as originally received. For international shipments, please call or e-mail info@atiracing.com.

Please note! Custom manufactured, specially built or special order items are not returnable under any circumstances. There is a 15% restocking fee. If your item has a dated SFI decal, and the month returned is different from the month on the decal, there will be a \$25.00 re-certification fee. This applies to ATI-manufactured products only, and the fee will increase and vary if the part is SFI approved by another manufacturer. WD Vendors: Please review your WD information package for stock adjustment and return policy.





**ATI Performance Products, Inc.** 6718 Whitestone Road Gwynn Oak, MD 21207

### Check out ATI's newest parts inside and online!

### **Dampers Puller Installer Kits**



Professional grade kit comes with everything you need to pull your old damper and install your new ATI unit with optional accesories available!

Pg 24



### **New Super Dampers!**

- "NHRA Legal" FSS 5% OD Ford
- '20 Toyota GR Supra & '19 BMW Z4
- Ford 7.3L "Godzilla"

Pg 4

Pg 50

# Upgrade your 6L90E or 8L90E today!

High performance clutches, steels, input shafts and triple friction Lock Up Converters too with billet back covers!



"Gen 2" Powerglide Supercase

ATI's latest and greatest SFI certified SuperCase!





### 6L80/90E Transmission Rebuild Kits

ATI carries complete master rebuild kits for 6L80/90E and other popular racing transmissions!

Pg 88



### **Upgraded Inputs & Outputs**

