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SAFETY DATA SHEET

1. Identification

Identification

Product name: inkAID Adhesive Primer

Additional identification

Chemical name: Modified acrylic polymer

Recommended use and restriction on use

Recommended use: Primer Coating **Restrictions on use:** None identified.

Details of the supplier of the safety data sheet

Supplier

Company Name: Ontario Specialty Coatings Corp. Address: 2764 Pleasant Road, No. 10457

Fort Mill, SC 29708

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2. Hazard(s) identification

Hazard Classification

Not classified

Label Elements:

Hazard Symbol: No symbol

Signal Word: No signal word.

Hazard Statement: not applicable

Precautionary Statements: not applicable

Other hazards which do not result

None identified.

in GHS classification:

3. Composition/information on ingredients

General information: The components are not hazardous or are below required disclosure limits.

4. First-aid measures

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Ingestion: Treat symptomatically. Get medical attention.

Inhalation: Remove exposed person to fresh air if adverse effects are observed.

Skin Contact: Wash with soap and water. If skin irritation occurs, get medical attention.

Eye contact: Any material that contacts the eye should be washed out immediately with

water. If easy to do, remove contact lenses.

Most important symptoms/effects, acute and delayed

Symptoms: See section 11.

Indication of immediate medical attention and special treatment needed

Treatment: Treat symptomatically.

5. Fire-fighting measures

General Fire Hazards: No unusual fire or explosion hazards noted.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

CO2, dry chemical, foam, water spray, water fog.

Unsuitable extinguishing

media:

Not determined.

Specific hazards arising from

the chemical:

See section 10 for additional information. Material will not burn until water

has been evaporated. Container may rupture on heating.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

No data available.

Special protective

equipment for fire-fighters:

Recommend wearing self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures:

Ventilate area if spilled in confined space or other poorly ventilated areas. Personal Protective Equipment must be worn, see Personal Protection

Section for PPE recommendations.

Methods and material for containment and cleaning up:

Dike far ahead of larger spill for later recovery and disposal. Pick up free liquid for recycle and/or disposal. Residual liquid can be absorbed on inert material. Wash area with soap and water. Spilled liquid and dried film are

slippery. Use care to avoid falls.

Environmental Precautions: Avoid release to the environment. Do not contaminate water sources or

sewer. Environmental manager must be informed of all major spillages.

Prevent further leakage or spillage if safe to do so.

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7. Handling and storage

Precautions for safe handling: Observe good industrial hygiene practices. Provide adequate ventilation.

Wear appropriate personal protective equipment.

Avoid contact with eyes and prolonged or repeated contact with skin. Avoid breathing mists or vapors. When using do not eat, drink or smoke. Stir well before use. Keep containers closed when not in use. Minimize contact with air to reduce contamination with mold, fungus, or other organisms which could cause decomposition or spoilage. Wash thoroughly after handling.

Maximum Handling

Temperature:

Not determined.

Conditions for safe storage,

including any incompatibilities:

Store away from incompatible materials. See section 10 for incompatible

materials. Keep from freezing. Do not store in open, unlabeled or

mislabeled containers.

Maximum Storage

Temperature:

Not determined.

8. Exposure controls/personal protection

Control Parameters:

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate engineering

controls:

Use material in well ventilated area only. Adequate ventilation should be provided so that exposure limits are not exceeded. Mechanical ventilation

or local exhaust ventilation may be required.

Individual protection measures, such as personal protective equipment

General information: Use personal protective equipment as required.

Eye/face protection: If contact is likely, safety glasses with side shields are recommended.

Skin Protection

Hand Protection: Suitable gloves can be recommended by the glove supplier. Use good

industrial hygiene practices to avoid skin contact. If contact with the material

may occur wear chemically protective gloves.

Other: Gloves, coveralls, apron, boots as necessary to minimize contact.

Respiratory Protection: Consult with an industrial hygienist to determine the appropriate respiratory

protection for your specific use of this material. A respiratory protection program compliant with all applicable regulations must be followed whenever workplace conditions require the use of a respirator. Under normal use conditions, respirator is not usually required. Use appropriate respiratory protection if exposure to dust particles, mist or vapors is likely. Use self-contained breathing apparatus for entry into confined space, for

other poorly ventilated areas and for large spill clean-up sites.

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Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely

wash work clothing to remove contaminants. Discard contaminated

footwear that cannot be cleaned.

9. Physical and chemical properties

Appearance

Physical state: liquid Form: liquid Color: White

Odor: Slight acrylate
Odor threshold: No data available.

pH: 6.55 - 7.35

Freezing point:

Boiling Point:

Plash Point:

Evaporation rate:

Flammability (solid, gas):

Approximate 0 °C

212 °F (100 °C)

Not applicable.

< 1 n-butyl acetate=1

No data available.

Upper/lower limit on flammability or explosive limits

Flammability limit - upper (%):

Flammability limit - lower (%):

No data available.

Explosive limit - upper (%):

No data available.

No data available.

No data available.

Vapor pressure: Approximate 18 torr (20 °C 68 °F)

Vapor density: < 1

Relative density: 1.06 68 °F (20 °C)

Solubility(ies)

Solubility in water: Miscible with water.
Solubility (other): No data available.
Partition coefficient (n-octanol/water): No data available.
Auto-ignition temperature: No data available.
Decomposition temperature: No data available.

Viscosity: < 500 mPa.s (77 °F (25 °C))

Other information

Bulk density: Approximate 8.8 lb/gal 77 °F (25 °C)

Percent Solid: 40 % (Percent by Weight)
Percent volatile: 60 %(Percent by Weight)

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability: Material is stable under normal conditions.

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Possibility of hazardous

reactions:

Will not occur.

Conditions to avoid: Do not freeze.

Incompatible Materials: Strong oxidizers

Hazardous Decomposition

Products:

Thermal decomposition or combustion may generate smoke, carbon monoxide, carbon dioxide, and other products of incomplete combustion. Irritating substances may be emitted upon combustion, burning, or

decomposition of dry solids.

11. Toxicological information

Information on likely routes of exposure

Inhalation: No data available.

Ingestion: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity

Oral

Product: Swallowing material may cause irritation of the gastrointestinal

lining, nausea, vomiting, diarrhea, and abdominal pain. Not classified for acute toxicity based on available data.

Dermal

Product: Not classified for acute toxicity based on available data.

Inhalation

Product: Overexposure to vapors or mist may cause dizziness, headache,

nausea, and/or flu-like symptoms.

Not classified for acute toxicity based on available data.

Skin Corrosion/Irritation:

Product: Prolonged or repeated contact may cause irritation.

Remarks: Not classified as a primary skin irritant.

Serious Eye Damage/Eye Irritation:

Product: Remarks: Not classified as a primary eye irritant.

Respiratory sensitization:

No data available

Skin sensitization:

No data available

Specific Target Organ Toxicity - Single Exposure:

No data available

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Aspiration Hazard:

No data available

Chronic Effects

Carcinogenicity:

No data available

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity:

No data available

Reproductive toxicity:

No data available

Specific Target Organ Toxicity - Repeated Exposure:

No data available

12. Ecological information

Ecotoxicity

Fish

No data available

Aquatic Invertebrates

No data available

Toxicity to Aquatic Plants

No data available

Toxicity to soil dwelling organisms

No data available

Sediment Toxicity

No data available

Toxicity to Terrestrial Plants

No data available

Toxicity to Above-Ground Organisms

No data available

Toxicity to microorganisms

No data available

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Persistence and Degradability Biodegradation

No data available

Bioaccumulative Potential
Bioconcentration Factor (BCF)

No data available

Partition Coefficient n-octanol / water (log Kow)

No data available

Mobility:

No data available

Other Adverse Effects: No data available.

13. Disposal considerations

Disposal instructions: Treatment, storage, transportation, and disposal must be in accordance

with applicable Federal, State/Provincial, and Local regulations.

Since emptied containers retain product residue, follow label warnings even

after container is emptied.

Contaminated Packaging: Container packaging may exhibit hazards.

14. Transport information

DOT

Not regulated.

IMDG

Not regulated.

IATA

Not regulated.

Transport in bulk according to Annex II of MARPOL and the IBC Code

None known.

The DOT shipping information in this section is based on a bulk container. Please review the accompanying shipping papers for the correct shipping descriptions based the size of the package. Shipping descriptions may vary based on mode of transport, quantities, temperature of the material, package size, and/or origin and destination. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material. During transportation, steps must be taken to prevent load shifting or materials falling, and all relating legal statutes should be obeyed. Review classification requirements before shipping materials at elevated temperatures.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

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CERCLA Hazardous Substance List (40 CFR 302.4)

Chemical Identity	CAS number	Reportable quantity	Calculated ¹
Ethyl acrylate	140-88-5	1000 lbs	> 50000 lbs > 22680 kgs

¹This is the amount product/material required to be released before CERCLA reporting is required.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 311 Classifications

Not classified

SARA 302 Extremely Hazardous Substance

None present or none present in regulated quantities.

SARA 304 Emergency Release Notification

er and the control of				
Chemical Identity	CAS number	Percent by Weight	Reportable quantity	
Ethyl acrylate	140-88-5	300.0 PPM	1000 lbs	

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

This product may contain chemical(s) known to the state of California to cause cancer and/or birth defects. Additional information can be received upon request.

Inventory Status

Australia (AICS)

All components are in compliance with chemical notification requirements in Australia.

Canada (DSL/NDSL)

All substances contained in this product are in compliance with the Canadian Environmental Protection Act and are present on the Domestic Substances List (DSL) or are exempt.

China (IECSC)

All components of this product are listed on the Inventory of Existing Chemical Substances in China.

European Union (REACh)

To obtain information on the REACH compliance status of this product, please e-mail REACH@SDSInquiries.com.

Japan (ENCS)

All components are in compliance with the Chemical Substances Control Law of Japan.

Korea (ECL)

This product requires notification before sale in Korea.

New Zealand (NZIoC)

All components are in compliance with chemical notification requirements in New Zealand.

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Philippines (PICCS)

All components are in compliance with the Philippines Toxic Substances and Hazardous and Nuclear Wastes Control Act of 1990 (R.A. 6969).

Switzerland (SWISS)

All components are in compliance with the Environmentally Hazardous Substances Ordinance in Switzerland.

Taiwan (TCSCA)

All components of this product are listed on the Taiwan inventory.

United States (TSCA)

All substances contained in this product are listed on the TSCA inventory or are exempt.

The information that was used to confirm the compliance status of this product may deviate from the chemical information shown in Section 3.

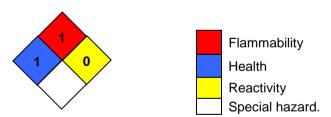
16.Other information, including date of preparation or last revision

HMIS Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 02/20/2018

Version #: 3.0

Source of information: Internal company data and other publically available resources.

Further Information: Contact supplier (see Section 1)

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assume any responsibility and expressly disclaim any liability for any use of this product. Information contained herein is believed to be true and accurate but all statements or suggestions are made without warranty, expressed or implied, regarding accuracy of the information, the hazards connected with the use of the material or the results to be obtained from the use thereof. Compliance with all applicable federal, state, and local regulations remains

the responsibility of the user.