



Specification Sheet #825

Type: Hot Melt Glue - Ethylene Vinyl Acetate

Solids: 100%

Viscosity ¹: @ 250° (F) (cps) 8,200
@ 325° (F) (cps) 2,200
@ 375° (F) (cps) 1,200

SAFT ²: 161° (F)

PAFT ³: 126° (F)

Open Time ⁴: 65 seconds

Mettler Softening Point ⁵: 176° (F)

Color: Clear

Odor: Slight

Shelf Life: Indefinite

Flash Point: Above 450° (F)

FDA Status: Compositional compliance with FDA Regulation #21CFR175.105 for food packaging.
Conforms to ASTM D 4236.

Application Temperature: 250° (F) to 380° (F)

Suggested Uses: A hot melt adhesive designed for low temperature glue guns. General purpose adhesive with long open time and good delivery rate. Offers good adhesion to heat sensitive substrates such as styrofoam, paper, fabric and ribbons as well as corrugated boxes and some metals and plastics.

Precautions: Do Not Mix with other adhesives
Severe burns will result if contact is made in molten state.
Material safety data sheets provide safety precautions that should be observed in handling and storing.

The buyer should conduct its own tests of this product before use to determine proper preparation technique and suitability for proposed application. FPC warrants that the product conforms with FPC written specifications, and is free from defects. FPC disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

¹ Brookfield Viscosity – ASTM D3236 using spindle SC4-27

² Shear Adhesion Failure Temperature (SAFT) – ASTM D4498 – using 45# Kraft paper substrates, 500 g. weights

³ Peel Adhesion Failure Temperature (PAFT) – ASTM D4498 (modified for peel mode) – using 45# Kraft paper substrates, 100 g. weights

⁴ Open Time – ASTM D4497-94 (1999) – using 45# Kraft paper substrates

⁵ Mettler Softening Point – ASTM D6493-99