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**Specification Sheet  
425**

Type: Hot Melt Adhesive

Viscosity <sup>1</sup>: 3000 cps @ 375°(F)

Open Time: Up to 7 minutes(bead), up to 3 minutes(spray)

R & B Softening Point: 200° (F)

Tensile Strength: MPA - 2.42  
PSI- 3.50

Color: Off-white

Odor: Slight

Shelf Life: Indefinite

Flash Point: Above 450° (F)

FDA Status: Compositional compliance with FDA Regulation #21CFR175.105 for food packaging.

Storage: Common Storage

Application Temperature: 350° (F) to 375° (F)

Common Applications: Low viscosity formula with long open time for wood, foam and fabric. Sprayable.

Precautions: Do Not Mix with other adhesives.  
Severe burns will result if contact is made in molten state.  
Material safety data sheets provide safety precautions that should be observed in handling and storing.

The buyer should conduct it's own tests of this product before use to determine proper preparation technique and suitability for proposed application. FPC warrants that the product conforms with FPC written specifications, and is free from defects. FPC disclaims all other warranties, expressed or implied, including the warranties of merchantability and fitness for a particular purpose. The buyer's sole remedy for non compliance with this warranty shall be for the replacement of the product or refund of the buyer's purchase price.

**AVAILABLE SIZES:**

**425R10 - 7/16" x 10" sticks**  
**Q-425-15 - 5/8" x 15" sticks**

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<sup>1</sup> Brookfield Viscosity – ASTM D3236  
<sup>2</sup> R & B Softening Point –ASTM E28