

# NEUSPEED®

## 25mm TUBULAR REAR ANTI-ROLL BAR

FITS: 2014-up AUDI S3/A3(8V) Quattro, 2015-up VW MK7 GOLF R

PART # 25.02.25.6

### INSTALLATION INSTRUCTIONS

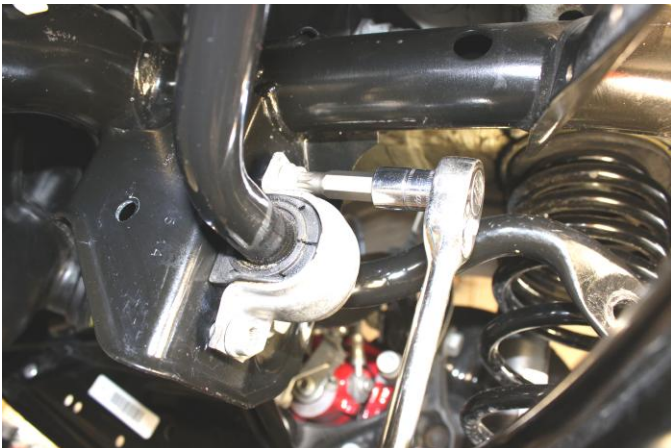
**PARTS LIST:** 1 - TUBULAR ANTI-ROLL BAR 1 - BUSHING GREASE  
2 - POLYURETHANE BUSHINGS

**TOOLS REQUIRED:** 1 - RATCHET WRENCH  
1 - M10 TRIPLE SQUARE (12 POINT) OR 8mm HEX KEY WRENCH  
1 - M6 TRIPLE SQUARE (12 POINT) OR 5mm HEX KEY WRENCH  
1 - 16mm WRENCH

1. Park car on a flat, level surface capable of supporting the vehicle's weight on jack and jack stands. Using the manufacturer's recommended lifting point(s), raise rear of vehicle and support with jack stands. **NEVER WORK ON A VEHICLE SUPPORTED ONLY WITH A JACK!**



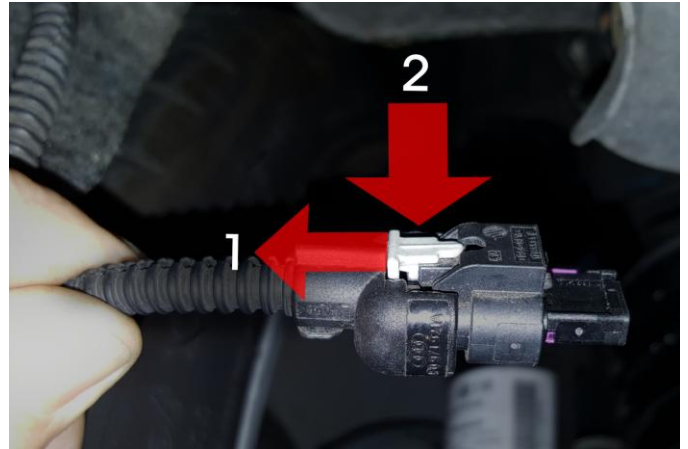
2. Disconnect end-links from original anti-roll bar by securing ball joint stud with M6 Triple Square or 5mm hex key wrench and loosening nut with 16mm wrench.



3. Remove the four bushing clamp mounting bolts using a M10 Triple Square or 8mm hex key wrench and remove original anti-roll bar from vehicle, then remove the factory bushing clamps to be re-installed.



4. Support rear exhaust muffler and using 13mm socket remove the rear hanger bolts from sub-frame, one on each side.



5. If equipped; Disconnect exhaust flap electrical connection on both motors and wire support clips from hanger mounts. To disconnect connector: (1) Pull out locking Grey tab. (2) Squeeze Grey tap to unlock then pull to disconnect.



6. Now lower exhaust enough to remove factory anti-roll bar.



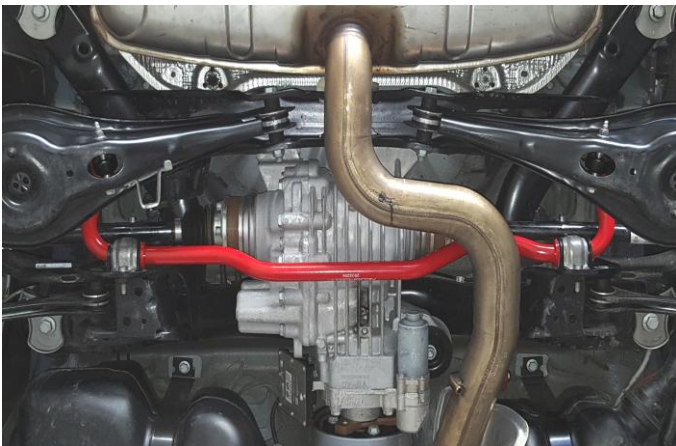
7. Apply supplied bushing grease to the inside of urethane bushings and install on the outside of stop washer on NEUSPEED Anti-Roll Bar.



8. Install *NEUSPEED* Anti-Roll Bar using original clamps and bolts to sub-frame. Torque bolts to 20Nm (15 ft-lbs + ¼ turn).



9. Attach end-links to *NEUSPEED* Anti-Roll Bar using original nuts. Torque to 48Nm (35 ft-lbs). **NOTE:** Forward hole attach end-link with suspension at full droop. Rearward hole attach end-link with suspension loaded.



10. Double check complete installation.

Enjoy the Turns!

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