Congratulations on your decision to purchase a GASGAS motorcycle. You are now the owner of a state-of-the-art, sporty motorcycle that will continue to give you and your child pleasure for a long time if you maintain it properly.

We hope your child has many safe and enjoyable rides!

Enter the serial numbers of your vehicle below.

<table>
<thead>
<tr>
<th>Vehicle identification number (p. 12)</th>
<th>Dealer’s stamp</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine number (p. 12)</td>
<td></td>
</tr>
</tbody>
</table>

The Owner’s Manual contained the latest information for this model series at the time of going to print. However, minor differences due to further developments in design cannot be ruled out completely.

All specifications contained herein are non-binding. GASGAS Motorcycles GmbH specifically reserves the right to modify or delete technical specifications, prices, colors, forms, materials, services, designs, equipment, etc., without prior notice and without specifying reasons, to adapt these to local conditions, as well as to stop production of a particular model without prior notice. GASGAS Motorcycles accepts no liability for delivery options, deviations from illustrations and descriptions, as well as misprints and other errors. The models portrayed partly contain special equipment that does not belong to the regular scope of supply.

© 2020 GASGAS Motorcycles GmbH, Mattighofen Austria

All rights reserved

Reproduction, even in part, as well as copying of all kinds, is permitted only with the express written permission of the copyright owner.

ISO 9001(12 100 6061)

GASGAS Motorcycles applies quality assurance processes that lead to the highest possible product quality as defined in the ISO 9001 international quality management standard.

Issued by: TÜV Management Service

GASGAS Motorcycles GmbH
Stallhofnerstraße 3
5230 Mattighofen, Austria

This document is valid for the following models:

MC 85 19/16 (F0001U9)
# TABLE OF CONTENTS

## 1 MEANS OF REPRESENTATION

- 1.1 Symbols used ........................................ 5
- 1.2 Formats used ...................................... 5

## 2 SAFETY ADVICE

- 2.1 Use definition – intended use .................. 6
- 2.2 Misuse .................................................. 6
- 2.3 Safety advice ....................................... 6
- 2.4 Degrees of risk and symbols ................. 6
- 2.5 Tampering warning ................................ 7
- 2.6 Safe operation .................................... 7
- 2.7 Protective clothing ............................... 7
- 2.8 Work rules ......................................... 8
- 2.9 Environment ....................................... 8
- 2.10 Owner’s Manual .................................. 8

## 3 IMPORTANT NOTES

- 3.1 Manufacturer warranty, implied warranty .... 9
- 3.2 Fuel, auxiliary substances ....................... 9
- 3.3 Spare parts, accessories ........................ 9
- 3.4 Service ............................................... 9
- 3.5 Figures ............................................... 9
- 3.6 Customer service .................................. 9

## 4 VIEW OF VEHICLE

- 4.1 View of vehicle, front left (example) ....... 10
- 4.2 View of vehicle, rear right (example) ...... 11

## 5 SERIAL NUMBERS

- 5.1 Vehicle identification number ............... 12
- 5.2 Type label .......................................... 12
- 5.3 Engine number ................................... 12
- 5.4 Fork part number ................................ 12
- 5.5 Shock absorber article number ............ 13

## 6 CONTROLS

- 6.1 Clutch lever ....................................... 14
- 6.2 Hand brake lever ................................ 14
- 6.3 Throttle grip ...................................... 14
- 6.4 Switch-off button ............................... 14
- 6.5 Opening the fuel tank filler cap ............ 15
- 6.6 Closing the fuel tank filler cap ............. 15
- 6.7 Fuel tap ............................................. 16
- 6.8 Choke ............................................... 16
- 6.9 Shift lever .......................................... 16
- 6.10 Kick starter lever ............................... 17
- 6.11 Foot brake lever ................................. 17
- 6.12 Plug-in stand .................................... 17

## 7 PREPARING FOR USE

- 7.1 Advice on preparing for first use ......... 18
- 7.2 Running in the engine ......................... 20
- 7.3 Preparing the vehicle for difficult riding conditions ............. 20
- 7.4 Preparing the vehicle for rides on dry sand .......................... 20
- 7.5 Preparing the vehicle for rides on wet sand ........................................ 22
- 7.6 Preparing the vehicle for rides on wet and muddy circuits ............. 22
- 7.7 Preparing vehicle for high temperatures or slow riding ................. 23
- 7.8 Preparing the vehicle for low temperatures or snow .................. 24

## 8 RIDING INSTRUCTIONS

- 8.1 Checks and maintenance measures when preparing for use ........... 25
- 8.2 Starting the vehicle .............................. 25
- 8.3 Starting off ......................................... 26
- 8.4 Shifting, riding ................................. 26
- 8.5 Applying the brakes ............................. 27
- 8.6 Stopping, parking .............................. 27
- 8.7 Transporting ...................................... 28
- 8.8 Refueling ............................................ 28

## 9 SERVICE SCHEDULE

- 9.1 Additional information .......................... 30
- 9.2 Required work .................................... 30
- 9.3 Recommended work ............................. 31

## 10 TUNING THE CHASSIS

- 10.1 Checking the basic chassis setting with rider’s weight ............... 32
- 10.2 Air suspension XACT 5543 ..................... 32
- 10.3 Compression damping of the shock absorber ....................... 33
- 10.4 Adjusting the low-speed compression damping of the shock absorber .......... 33
- 10.5 Adjusting the high-speed compression damping of the shock absorber .......... 33
- 10.6 Adjusting the rebound damping of the shock absorber ............... 34
- 10.7 Measuring the dimension of the rear wheel unloaded ................. 34
- 10.8 Checking the static sag of the shock absorber ....................... 35
- 10.9 Checking the riding sag of the shock absorber ....................... 36
- 10.10 Adjusting the spring preload of the shock absorber .................. 36
- 10.11 Adjusting the riding sag ....................... 37
- 10.12 Checking the basic setting of the fork .......................... 38
- 10.13 Adjusting the fork air pressure .................. 38
- 10.14 Adjusting the compression damping of the fork .................... 40
- 10.15 Adjusting the rebound damping of the fork ....................... 40
- 10.16 Handlebar position .............................. 41
- 10.17 Adjusting the handlebar position .................. 41

## 11 SERVICE WORK ON THE CHASSIS

- 11.1 Raising the motorcycle with a lift stand ........................ 42
- 11.2 Removing the motorcycle from the lift stand ............................. 42
12 BRAKE SYSTEM ........................................................... 69
12.1 Checking the free travel of the hand brake lever ......................... 69
12.2 Adjusting the free travel of the handbrake lever ......................... 69
12.3 Checking the brake discs ............................................. 69
12.4 Checking the front brake fluid level .................................. 70
12.5 Adding the front brake fluid .......................................... 70
12.6 Checking the front brake linings .................................... 72
12.7 Changing the brake linings of the front brake ...................... 72
12.8 Checking the free travel of foot brake lever ......................... 72
12.9 Adjusting the basic position of the foot brake lever .................. 74
12.10 Checking the rear brake fluid level .................................. 75
12.11 Adding rear brake fluid ............................................. 76
12.12 Checking the rear brake linings .................................... 77
12.13 Changing the rear brake linings .................................... 77

13 WHEELS, TIRES ........................................................... 80
13.1 Removing the front wheel ............................................ 80
13.2 Installing the front wheel ............................................ 80
13.3 Removing the rear wheel ............................................ 81
13.4 Installing the rear wheel ............................................ 82
13.5 Checking the tire condition .......................................... 83
13.6 Checking tire pressure .............................................. 84
13.7 Checking spoke tension ............................................. 84
13.8 Refilling with coolant .............................................. 89
13.9 Changing the coolant .............................................. 91
13.10 Installing the lower triple clamp .................................. 91
13.11 Removing the lower triple clamp ................................ 91
13.12 Checking the free travel of foot brake ..........................................
13.13 Greasing the steering head bearing play ................................ 50
13.14 Installing the seat .................................................. 53
13.15 Removing the seat .................................................. 53
13.16 Mounting the seat .................................................. 53
13.17 Changing the glass fiber yarn filling of the main silencer .......... 56
13.18 Checking for chain dirt accumulation ................................ 59
13.19 Cleaning the chain .................................................. 60
13.20 Checking the chain tension ........................................ 60
13.21 Adjusting the chain tension ........................................ 60
13.22 Cleaning the air filter and air filter box ................................ 55
13.23 Installing the air filter ............................................. 55
13.24 Removing the air filter ............................................. 55
13.25 Cleaning the air filter ............................................. 55
13.26 Installing the air filter ............................................. 55
13.27 Removing the main silencer ....................................... 56
13.28 Installing the main silencer ....................................... 56
13.29 Changing the glass fiber yarn filling of the main silencer .......... 56
13.30 Removing the fuel tank ........................................... 57
13.31 Installing the fuel tank ........................................... 58
13.32 Checking the play in the throttle cable .................................. 61
13.33 Checking the play in the throttle cable .................................. 61
13.34 Checking the play in the throttle cable .................................. 61
13.35 Adjusting the chain tension ........................................ 61
13.36 Cleaning the chain, rear sprocket, engine sprocket, and chain guide ..........................................
13.37 Checking the frame ................................................ 62
13.38 Checking the link fork ............................................... 64
13.39 Checking the throttle cable routing .................................. 64
13.40 Checking the rubber grip .......................................... 65
13.41 Adjusting the basic position of the clutch lever .................... 65
13.42 Checking the fluid level of the hydraulic clutch .................... 65
13.43 Correcting the fluid level of the hydraulic clutch .................. 66
13.44 Changing the hydraulic clutch fluid ................................ 67
13.45 Changing the hydraulic clutch fluid ................................ 67

14 COOLING SYSTEM .................................................... 86
14.1 Cooling system ...................................................... 86
14.2 Radiator cover ....................................................... 86
14.3 Installing the radiator cover ........................................ 86
14.4 Removing the radiator cover ....................................... 87
14.5 Checking the antifreeze and coolant level.............................. 88
14.6 Checking the coolant level ........................................ 89
14.7 Draining the coolant .............................................. 89
14.8 Refilling with coolant ............................................. 90
14.9 Changing the coolant ............................................. 91
14.10 Refilling with coolant ............................................. 90
14.11 Changing the coolant ............................................. 91

15 TUNING THE ENGINE .................................................. 93
15.1 Checking the play in the throttle cable .................................. 93
15.2 Adjusting the play in the throttle cable .................................. 93
15.3 Carburetor tuning .................................................... 94
15.4 Carburetor - idle .................................................. 96
15.5 Carburetor – adjusting the idle speed .................................. 97
15.6 Emptying the carburetor float ...................................... 98
15.7 Plug-in connector of ignition timing map adjustment .................. 99
15.8 Changing the ignition timing map .................................. 99
15.9 Checking the basic position of the shift lever ....................... 99
15.10 Adjusting the basic position of the shift lever ..................... 99

16 SERVICE WORK ON THE ENGINE .................................. 101
16.1 Checking the gear oil level ........................................ 101
16.2 Changing the gear oil ............................................. 101
16.3 Adding the gear oil ............................................... 102

17 CLEANING, CARE ................................................... 104
17.1 Cleaning the motorcycle .......................................... 104

TABLE OF CONTENTS

3
<table>
<thead>
<tr>
<th>Section</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>STORAGE</td>
<td>106</td>
</tr>
<tr>
<td>18.1 Storage</td>
<td>106</td>
</tr>
<tr>
<td>18.2 Preparing for use after storage</td>
<td>107</td>
</tr>
<tr>
<td>TROUBLESHOOTING</td>
<td>108</td>
</tr>
<tr>
<td>TECHNICAL DATA</td>
<td>110</td>
</tr>
<tr>
<td>20.1 Engine</td>
<td>110</td>
</tr>
<tr>
<td>20.2 Engine tightening torques</td>
<td>110</td>
</tr>
<tr>
<td>20.3 Carburetor</td>
<td>112</td>
</tr>
<tr>
<td>20.3.1 Carburetor tuning</td>
<td>112</td>
</tr>
<tr>
<td>20.3.2 Basic carburetor setting for sandy surfaces</td>
<td>113</td>
</tr>
<tr>
<td>20.4 Capacities</td>
<td>113</td>
</tr>
<tr>
<td>20.4.1 Gear oil</td>
<td>113</td>
</tr>
<tr>
<td>20.4.2 Coolant</td>
<td>113</td>
</tr>
<tr>
<td>20.4.3 Fuel</td>
<td>113</td>
</tr>
<tr>
<td>20.5 Chassis</td>
<td>113</td>
</tr>
<tr>
<td>20.6 Tires</td>
<td>114</td>
</tr>
<tr>
<td>20.7 Fork</td>
<td>114</td>
</tr>
<tr>
<td>20.8 Shock absorber</td>
<td>114</td>
</tr>
<tr>
<td>20.9 Chassis tightening torques</td>
<td>115</td>
</tr>
<tr>
<td>SUBSTANCES</td>
<td>117</td>
</tr>
<tr>
<td>AUXILIARY SUBSTANCES</td>
<td>119</td>
</tr>
<tr>
<td>STANDARDS</td>
<td>121</td>
</tr>
<tr>
<td>LIST OF ABBREVIATIONS</td>
<td>122</td>
</tr>
<tr>
<td>INDEX</td>
<td>123</td>
</tr>
</tbody>
</table>
### 1.1 Symbols used

The meaning of specific symbols is described below.

- ![Checkmark](image) Indicates an expected reaction (e.g., of a work step or a function).

- ![X](image) Indicates an unexpected reaction (e.g., of a work step or a function).

- ![Wrench](image) All work marked with this symbol requires specialist knowledge and technical understanding. In the interest of your own safety, have this work performed by an authorized GASGAS Motorcycles workshop. Your motorcycle will be cared for there to the highest degree by specially trained experts using the special tools required.

- ![Book Cover](image) Indicates a page reference (more information is provided on the specified page).

- ![Information](image) Indicates information with more details or tips.

- ![Result](image) Indicates the result of a testing step.

- ![Voltage](image) Indicates a voltage measurement.

- ![Current](image) Indicates a current measurement.

- ![End](image) Indicates the end of an activity, including potential reworking.

### 1.2 Formats used

The typographical formats used in this document are explained below.

<table>
<thead>
<tr>
<th>Format</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Proprietary name</strong></td>
<td>Indicates a proprietary name.</td>
</tr>
<tr>
<td><strong>Name®</strong></td>
<td>Indicates a protected name.</td>
</tr>
<tr>
<td><strong>Brand™</strong></td>
<td>Indicates a brand available on the open market.</td>
</tr>
<tr>
<td><strong>Underlined terms</strong></td>
<td>Refer to technical details of the vehicle or indicate technical terms, which are explained in the glossary.</td>
</tr>
</tbody>
</table>
2 SAFETY ADVICE

2.1 Use definition — intended use
This vehicle has been designed and built to withstand the normal stresses and strains of racing. This vehicle complies with the currently valid regulations and categories of the top international motorsports organizations.

Info
Only operate this vehicle in closed-off areas remote from public road traffic.

2.2 Misuse
The vehicle must only be used as intended. Dangers can arise for people, property and the environment through use not as intended. Any use of the vehicle beyond the intended and defined use constitutes misuse. Misuse also includes the use of operating and auxiliary fluids which do not meet the required specification for the respective use.

2.3 Safety advice
A number of safety instructions need to be followed to operate the product described safely. Therefore read this instruction and all further instructions included carefully. The safety instructions are highlighted in the text and are referred to at the relevant passages.

Info
Various information and warning labels are attached in prominent locations on the product described. Do not remove any information or warning labels. If they are missing, you or others may not recognize dangers and may therefore be injured.

2.4 Degrees of risk and symbols

⚠️ Danger
Identifies a danger that will immediately and invariably lead to fatal or serious permanent injury if the appropriate measures are not taken.

⚠️ Warning
Identifies a danger that is likely to lead to fatal or serious injury if the appropriate measures are not taken.

⚠️ Caution
Identifies a danger that may lead to minor injuries if the appropriate measures are not taken.

Note
Identifies a danger that will lead to considerable machine and material damage if the appropriate measures are not taken.

Note
Indicates a danger that will lead to environmental damage if the appropriate measures are not taken.
2.5 Tampering warning

Tampering with the noise control system is prohibited. Federal law prohibits the following acts or the causing thereof:

1. The removal or rendering inoperative by any person other than for purposes of servicing, repair, or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise control prior to its sale or delivery to the ultimate purchaser or while it is in use, or
2. the use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

Among those acts presumed to constitute tampering are the acts listed below:

1. Removal or puncturing of the main silencers, baffles, header pipes or any other components which conduct exhaust gases.
2. Removal or puncturing of parts of the intake system.
3. Lack of proper maintenance.
4. Replacing moving parts of the vehicle, or parts of the exhaust system or intake system, with parts other than those specified by the manufacturer.

2.6 Safe operation

<table>
<thead>
<tr>
<th>Danger</th>
<th>Danger of accidents</th>
<th>A rider who is not fit to ride poses a danger to him or herself and others.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Do not operate the vehicle if you are not fit to ride due to alcohol, drugs or medication.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Do not operate the vehicle if you are physically or mentally impaired.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Danger</th>
<th>Danger of poisoning</th>
<th>Exhaust gases are toxic and inhaling them may result in unconsciousness and death.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Always make sure there is sufficient ventilation when running the engine.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Use effective exhaust extraction when starting or running the engine in an enclosed space.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Warning</th>
<th>Danger of burns</th>
<th>Some vehicle components become very hot when the vehicle is operated.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Do not touch any parts such as the exhaust system, radiator, engine, shock absorber, or brake system before the vehicle parts have cooled down.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Let the vehicle parts cool down before you perform any work on the vehicle.</td>
<td></td>
</tr>
</tbody>
</table>

Only operate the vehicle when it is in perfect technical condition, in accordance with its intended use, and in a safe and environmentally compatible manner.

The vehicle should only be used by trained persons.

Have malfunctions that impair safety immediately eliminated by an authorized GASGAS Motorcycles workshop.

Adhere to the information and warning labels on the vehicle.

2.7 Protective clothing

<table>
<thead>
<tr>
<th>Warning</th>
<th>Risk of injury</th>
<th>Missing or poor protective clothing presents an increased safety risk.</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Ensure your child wears appropriate protective clothing such as helmet, boots, gloves as well as trousers and a jacket with protectors on all rides.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Always use protective clothing for your child that is in good condition and meets the legal requirements.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>When you ride a motorcycle, set an example for your child and wear suitable protective clothing.</td>
<td></td>
</tr>
</tbody>
</table>

In the interest of your own safety, GASGAS Motorcycles recommends that you only operate the vehicle while wearing protective clothing.
2.8 Work rules

Unless specified otherwise, the ignition must be turned off during all work (models with ignition lock, models with remote key) or the engine must be at a standstill (models without ignition lock or remote key).

Special tools are necessary for certain tasks. The tools are not a component of the vehicle, but can be ordered using the number in parentheses. Example: bearing puller (15112017000)

During assembly, use new parts to replace parts which cannot be reused (e.g. self-locking screws and nuts, expansion screws, seals, sealing rings, O-rings, pins, and lock washers).

In the case of certain screws, a screw adhesive (e.g. Loctite®) is required. Observe the manufacturer’s instructions.

If thread locker (e.g., Precote®) has already been applied to a new part, do not apply any additional thread locker.

After disassembly, clean the parts that are to be reused and check them for damage and wear. Change damaged or worn parts.

After completing a repair or service work, check the operating safety of the vehicle.

2.9 Environment

If you use your motorcycle responsibly, you can ensure that problems and conflicts do not occur. To protect the future of the motorcycle sport, make sure that you use your motorcycle legally, be environmentally aware, and respect the rights of others.

When disposing of used oil, other operating and auxiliary fluids, and used components, comply with the laws and regulations of the respective country.

Because motorcycles are not subject to the EU regulations governing the disposal of used vehicles, there are no legal regulations that pertain to the disposal of an end-of-life motorcycle. Your authorized GASGAS Motorcycles dealer will be glad to advise you.

2.10 Owner’s Manual

It is important that you read this Owner’s Manual carefully and completely before your child makes his or her first trip. The Owner’s Manual contains useful information and many tips for you and your child on how to operate, handle, and service your motorcycle. This is the only way for you to find out how to ideally tune the vehicle and how to protect your child from injury.

Keep the Owner’s Manual in an accessible place to enable you to refer to it as needed.

If you would like to know more about the vehicle or have questions on the material you read, please contact an authorized GASGAS Motorcycles dealer.

The Owner’s Manual is an important component of the vehicle and must be handed over to the new owner if the vehicle is sold.
3.1 Manufacturer warranty, implied warranty

The work specified in the service schedule may only be carried out in an authorized GASGAS Motorcycles workshop and confirmed in the GASGAS Motorcycles Dealer.net, as otherwise all warranty claims will be void. Damage or secondary damage caused by tampering with and/or conversions on the vehicle are not covered by the manufacturer warranty.

3.2 Fuel, auxiliary substances

Note

Environmental hazard

Improper handling of fuel is a danger to the environment.

– Do not allow fuel to enter the groundwater, the soil, or the sewage system.

Use fuels and auxiliary substances in accordance with the Owner’s Manual and specification.

3.3 Spare parts, accessories

For your own safety, only use spare parts and accessory products that are approved and/or recommended by GASGAS Motorcycles and have them installed by an authorized GASGAS Motorcycles workshop. GASGAS Motorcycles accepts no liability for other products and any resulting damage or loss. Certain spare parts and accessory products are specified in parentheses in the descriptions. Your authorized GASGAS Motorcycles dealer will be glad to advise you.

The latest news GASGAS Technical Accessories on your vehicle can be found on the GASGAS Motorcycles website.

International GASGAS Motorcycles website: http://www.gasgas.com

3.4 Service

A prerequisite for perfect operation and prevention of premature wear is that the service, care, and tuning work on the engine and chassis is properly carried out as described in the Owner’s Manual. An incorrect suspension setting can lead to damage and breakage of chassis components.

Use of the vehicle under difficult conditions, such as on sand or on wet and muddy surfaces, can result in significantly increased wear of components, such as the drive train, brake system, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service.

It is imperative that you adhere to the stipulated run-in times and service intervals. If you observe these exactly, you will ensure a much longer service life for your motorcycle. The relevant mileage or time interval is whichever occurs first.

3.5 Figures

The figures contained in the manual may depict special equipment.

In the interest of clarity, some components may be shown disassembled or may not be shown at all. It is not always necessary to disassemble the component to perform the activity in question. Please follow the instructions in the text.

3.6 Customer service

Your authorized GASGAS Motorcycles dealer will be happy to answer any questions you may have regarding your vehicle and GASGAS Motorcycles.

A list of authorized GASGAS Motorcycles dealers can be found on the GASGAS Motorcycles website.

International GASGAS Motorcycles website: http://www.gasgas.com
4.1 View of vehicle, front left (example)

1. Hand brake lever (p. 14)
2. Clutch lever (p. 14)
3. Fuel tank filler cap
4. Air filter box cover
5. Shift lever (p. 16)
6. Choke (p. 16)
7. Fuel tap (p. 16)
4.2 **View of vehicle, rear right (example)**

1. Switch-off button (p. 14)
2. Throttle grip (p. 14)
3. Fork part number (p. 12)
4. Foot brake lever (p. 17)
5. Kick starter lever (p. 17)
6. Level viewer for brake fluid, rear
5 SERIAL NUMBERS

5.1 Vehicle identification number

The vehicle identification number 1 is stamped on the right side of the steering head.

5.2 Type label

Type label 1 is located on the front frame tube.

5.3 Engine number

The engine number 1 is located on the left side of the engine under the engine sprocket.

5.4 Fork part number

Fork part number 1 is stamped on the inner side of the axle clamp.
5.5 Shock absorber article number

The shock absorber part number ① is stamped on the top of the shock absorber above the adjusting ring towards the engine side.
6 CONTROLS

6.1 Clutch lever

Clutch lever 1 is fitted on the left side of the handlebar. The clutch is hydraulically operated and self-adjusting.

6.2 Hand brake lever

The hand brake lever 1 is fitted on the right side of the handlebar. The front brake is engaged using the hand brake lever.

6.3 Throttle grip

Throttle grip 1 is fitted on the right side of the handlebar.

6.4 Switch-off button

Switch-off button 1 is fitted on the left side of the handlebar.

Possible states
- The switch-off button ● is in the basic position – In this position, the ignition circuit is closed and the engine can be started.
- The switch-off button ● is pressed – In this position, the ignition circuit is interrupted, a running engine stops, and a non-running engine will not start.
6.5 Opening the fuel tank filler cap

⚠️ **Danger**
**Fire hazard** Fuel is highly flammable.
- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.

⚠️ **Warning**
**Danger of poisoning** Fuel is poisonous and a health hazard.
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.

🔍 **Note**
**Environmental hazard** Improper handling of fuel is a danger to the environment.
- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

- Turn fuel tank filler cap 1 counterclockwise and lift it off.

6.6 Closing the fuel tank filler cap

- Mount the fuel tank filler cap and turn it clockwise until the fuel tank is tightly closed.

🔍 **Info**
Route fuel tank breather hose 1 without kinks.
6.7 Fuel tap

The fuel tap is on the left side of the fuel tank. Using the tap handle 1 on the fuel tap, you can open or close the fuel supply to the carburetor.

Possible states
- Fuel supply closed OFF – Fuel cannot flow from the fuel tank to the carburetor.
- Open fuel supply ON – Fuel can flow from the fuel tank to the carburetor. The fuel tank empties completely.

6.8 Choke

Choke 1 is fitted on the left side of the carburetor. Activating the choke function frees a drill hole in the carburetor through which the engine can draw extra fuel. This results in a richer fuel-air mixture, which is needed for a cold start.

Info
If the engine is warm, the choke function must be deactivated.

Possible states
- Choke function activated – The choke lever is pulled out to the stop.
- Choke function deactivated – The choke lever is pushed in to the stop.

6.9 Shift lever

Shift lever 1 is mounted on the left side of the engine.
The gear positions can be seen in the photograph.
The neutral or idle position \( N \) is between the first and second gears.

6.10 Kick starter lever

Kick starter lever 1 is fitted on the right side of the engine.
The kick starter lever can be swiveled.

**Info**
Before riding, swing the kick starter lever inwards towards the engine.

6.11 Foot brake lever

Foot brake lever 1 is located in front of the right footrest.
The foot brake lever is used to activate the rear brake.

6.12 Plug-in stand

The support for plug-in stand 1 is the left side of the wheel spindle.
The plug-in stand is used to park the motorcycle.

**Info**
Remove the plug-in stand before riding.
7.1 Advice on preparing for first use

Warning
Danger of accidents  A lack of physical and mental readiness on the part of the child poses a major risk.
Children often underestimate or fail to recognize dangerous situations.

– Your child must already be able to ride a bicycle.
– Your child must be able to put the vehicle upright independently after a fall.
– Your child must understand that regulations and instructions from you or from other guardians must be fol-
  lowed.
– Make it clear to your child that he or she should not, under any circumstances, operate the vehicle without
  supervision.
– Make it clear to your child that he or she may only drive at speeds commensurate with the child’s riding abili-
  ties and the road conditions.
– Do not ask too much of your child.
– Do not consider participation in competitive activities until your child’s stamina, riding techniques and motiva-
  tion are at the necessary levels.
– Only let your child ride on the vehicle if he or she is physically and mentally ready.

Warning
Risk of injury  Missing or poor protective clothing presents an increased safety risk.

– Ensure your child wears appropriate protective clothing such as helmet, boots, gloves as well as trousers and a
  jacket with protectors on all rides.
– Always use protective clothing for your child that is in good condition and meets the legal requirements.
– When you ride a motorcycle, set an example for your child and wear suitable protective clothing.

Warning
Danger of crashing  Different tire tread patterns on the front and rear wheel impair the handling characteristic.
Different tire tread patterns can make the vehicle significantly more difficult to control.

– Make sure that only tires with a similar tire tread pattern are fitted to the front and rear wheel.

Warning
Danger of accidents  An unadapted riding style constitutes a major risk.

– Ensure that your child adapts the riding speed to the road conditions and to his or her riding abilities.

Warning
Danger of accidents  The vehicle is not designed to carry passengers.

– Make it clear to your child that he or she must not carry a passenger.

Warning
Danger of accidents  The brake system fails in the event of overheating.
If the foot brake lever is not released, the brake linings drag continuously.

– Ensure that your child raises his or her foot from the foot brake lever if he or she does not want to brake.

Warning
Danger of accidents  The suspension components will become damaged or destroyed if overloaded.

– Do not exceed the maximum permissible weight of the rider.
**Warning**

**Risk of misappropriation**  People who act without authorization endanger themselves and others.
- Do not leave the vehicle unattended if the engine is running.
- Protect the vehicle against access by unauthorized persons.

---

**Info**
When using your motorcycle, remember that others may feel disturbed by excessive noise.

- Make sure that the pre-sales inspection work has been carried out by an authorized GASGAS Motorcycles workshop.
  ✔️ You will receive a delivery certificate when the vehicle is handed over.
- Carefully read the entire Owner’s Manual together with your child before going for the first ride.

---

**Info**
Pay particular attention to the safety instructions and risks of injury.
Explain to your child the techniques of riding and falling, e.g. how shifting weight can influence handling characteristics.

- Familiarize your child with the controls.
- Adjust the basic position of the clutch lever. (p. 65)
- Adjust the free travel of the handbrake lever. (p. 69)
- Adjust the basic position of the foot brake lever. (p. 75)
- Before using the vehicle for the first time, ensure that the basic settings of the chassis are suitable for the weight of your child.
- Allow your child to become accustomed to the handling of the motorcycle on suitable terrain, preferably on a large, open meadow.

---

**Info**
To give your child a feeling for the brake system, start by pushing your child. Do not start the engine until your child is able to apply the necessary front brake pressure. Initially, let your child ride to another person who can help your child stop and turn.

- Erect obstacles for your child to navigate around to accustom your child to handling the vehicle.
- Your child should also try to ride as slowly as possible and in a standing position to get a better feeling for the motorcycle.
- Do not let your child ride on terrain that exceed your child’s capabilities and experience.
- Your child should hold the handlebar firmly with both hands and keep his or her feet on the footrests when riding.
- Make sure the maximum permissible weight of the rider is not exceeded.

**Guideline**

| Maximum rider weight | 75 kg (165 lb.) |

- Check the spoke tension. (p. 84)

---

**Info**
The spoke tension must be checked after half an hour of operation.

- Run the engine in. (p. 20)
7.2 Running in the engine

During the running-in phase, do not exceed the specified engine performance.

<table>
<thead>
<tr>
<th>Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Maximum engine performance</strong></td>
</tr>
<tr>
<td>During the first 3 operating hours</td>
</tr>
<tr>
<td>During the first 5 operating hours</td>
</tr>
</tbody>
</table>

**Info**
The use of a service hour counter is recommended in order to be able to check the mileage at any time.

Avoid fully opening the throttle!

7.3 Preparing the vehicle for difficult riding conditions

**Info**
Use of the vehicle under difficult conditions, such as on sand or on wet and muddy surfaces, can lead to considerably more rapid wear of components such as the drive train, brake system, or suspension components. For this reason, it may be necessary to inspect or replace parts before the next scheduled service.

- Clean the air filter and air filter box. (p. 55)

**Info**
Check the air filter approx. every 30 minutes.

- Check the electrical connector for humidity and corrosion and to ensure it is firmly seated.
  - If humidity, corrosion, or damage is found:
    - Clean and dry the connector, or change it if necessary.

**Difficult riding conditions are:**

- Rides on dry sand. (p. 20)
- Rides on wet sand. (p. 22)
- Rides on wet and muddy circuits. (p. 22)
- Rides at high temperatures or slow riding. (p. 23)
- Riding at low temperatures and in snow. (p. 24)

7.4 Preparing the vehicle for rides on dry sand

- Make sure that no radiator covers (p. 86) are installed.
- Check the radiator cap.

| Value on the radiator cap | 1.8 bar (26 psi) |

**Info**
If the indicated value does not correspond to the setpoint value:
**Warning**
**Danger of scalding**  
During motorcycle operation, the coolant gets very hot and is under pressure.

- Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
- Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
- In the event of scalding, rinse the area affected immediately with lukewarm water.

- Change the radiator cap.
- Mount the air filter dust cover.
  
  **Air filter dust cover (47206920000)**

- Mount the air filter sand cover.
  
  **Air filter sand cover (79006922000)**

- Adjust the carburetor jetting and setting.

  **Info**  
  The recommended carburetor tuning is available from your authorized GASGAS Motorcycles workshop.

- Clean the chain.
  
  **Chain cleaner (p. 119)**

- Grease the chain.
  
  **Universal oil spray (p. 120)**

- Clean the radiator fins.
- Straighten the bent radiator fins carefully.

**Condition**

Regular use in sand

- Change the piston every 10 operating hours.
7.5 Preparing the vehicle for rides on wet sand

- Make sure that no radiator covers (p. 86) are installed.
- Check the radiator cap.
  
  | Value on the radiator cap | 1.8 bar (26 psi) |
  
  > If the indicated value does not correspond to the setpoint value:

  **Warning**
  
  **Danger of scalding** During motorcycle operation, the coolant gets very hot and is under pressure.
  - Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
  - Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
  - In the event of scalding, rinse the area affected immediately with lukewarm water.

- Change the radiator cap.
- Adjust the carburetor jetting and setting.

**Info**
The recommended carburetor tuning is available from your authorized GASGAS Motorcycles workshop.

- Clean the chain.
  
  Chain cleaner (p. 119)

- Grease the chain.
  
  Universal oil spray (p. 120)

- Clean the radiator fins.
- Straighten the bent radiator fins carefully.

**Condition**
-Regular use in sand
  - Change the piston every 10 operating hours.

7.6 Preparing the vehicle for rides on wet and muddy circuits

- Make sure that no radiator covers (p. 86) are installed.
– Adjust the carburetor jetting and setting.

**Info**
The recommended carburetor tuning is available from your authorized GASGAS Motorcycles workshop.

– Clean the motorcycle. (p. 104)
– Straighten the bent radiator fins carefully.

### 7.7 Preparing vehicle for high temperatures or slow riding

– Make sure that no radiator covers (p. 86) are installed.
– Check the radiator cap.

<table>
<thead>
<tr>
<th>Value on the radiator cap</th>
<th>1.8 bar (26 psi)</th>
</tr>
</thead>
</table>

» If the indicated value does not correspond to the setpoint value:

**Warning**
**Danger of scalding** During motorcycle operation, the coolant gets very hot and is under pressure.

– Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
– Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
– In the event of scalding, rinse the area affected immediately with lukewarm water.

– Change the radiator cap.

– Adjust the secondary drive to the road conditions.

**Info**
The engine oil heats up quickly when the clutch is operated frequently due to an excessively high secondary ratio.

– Clean the radiator fins.
– Straighten the bent radiator fins carefully.
– Check the coolant level. (p. 89)
### 7.8 Preparing the vehicle for low temperatures or snow

- Adjust the carburetor jetting and setting.

**Info**

The recommended carburetor tuning is available from your authorized GASGAS Motorcycles workshop.
8.1 Checks and maintenance measures when preparing for use

Before every trip, check the condition of the vehicle and ensure that it is safe to operate. The vehicle must be in perfect technical condition when it is being operated.

- Check the gear oil level. (p. 101)
- Check the front brake fluid level. (p. 70)
- Check the rear brake fluid level. (p. 75)
- Check the front brake linings. (p. 72)
- Check the rear brake linings. (p. 77)
- Check that the brake system is functioning properly.
- Check the coolant level. (p. 89)
- Check for chain dirt accumulation. (p. 59)
- Check the chain, rear sprocket, engine sprocket, and chain guide. (p. 62)
- Check the chain tension. (p. 60)
- Check the tire condition. (p. 83)
- Check tire pressure. (p. 84)
- Check the spoke tension. (p. 84)

Info
The spoke tension must be checked regularly as incorrect spoke tension will strongly impair riding safety.

- Clean the dust boots of the fork legs. (p. 43)
- Bleed the fork legs. (p. 42)
- Check the air filter.
- Check the settings of all controls and ensure that they can be operated smoothly.
- Check all screws, nuts, and hose clamps regularly for tightness.
- Check the fuel level.

8.2 Starting the vehicle

Danger
Danger of poisoning  Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.

Note
Engine failure  High rpm with a cold engine negatively impacts the lifespan of the engine.
- Ensure that the engine is always warmed up at low engine speeds.

Info
If the motorcycle is unwilling to start, the cause can be old fuel in the float chamber. The flammable elements of the fuel evaporate after a long time of standing.
If the float chamber is filled with fresh fuel, the engine starts immediately.
The motorcycle has been out of use for more than 1 week

- Empty the carburetor float chamber. (p. 98)
- Turn handle of the fuel tap to the ON position.
- Fuel can flow from the fuel tank to the carburetor.
- Remove the motorcycle from the stand.
- Shift the transmission into neutral.

The engine is cold

- Pull the choke lever out as far as possible.
- Press the kick starter lever robustly through its full range.

8.3 Starting off

Info
Do not open the throttle.

8.4 Shifting, riding

Warning
Danger of accidents If you change down at high engine speed, the rear wheel blocks and the engine races.

- Make it clear to your child that he or she must not change into a low gear at high engine speed.

Info
If unusual noises occur while riding, stop immediately, switch off the engine, and contact an authorized GASGAS Motorcycles workshop.

- First-gear is used for starting off and for steep inclines.
- When conditions allow (incline, road situation, etc.), your child can shift into a higher gear. To do so, release the throttle while simultaneously pulling the clutch lever, shift into the next gear, release the clutch lever and open the throttle.
- If the choke function has been activated, deactivate it after the engine has warmed up.
- After reaching maximum speed by fully opening the throttle grip, turn the throttle back so it is ¾ open. This will barely reduce the speed, but fuel consumption will be considerably lower.
- Your child should always open the throttle only as much as the engine can handle – abruptly opening the throttle increases fuel consumption.
- To shift down, apply the brakes and close the throttle at the same time.
- Pull the clutch lever and shift into a lower gear, release the clutch lever slowly, and either open the throttle or shift again.
- Your child should switch off the engine if longer periods of engine idling or standing still are expected.

Guideline

≥ 2 min

- Your child should avoid frequent and extended slipping of the clutch. This causes the engine oil, engine and cooling system to heat up.
- Insist that your child ride with a low speed instead of with a high speed and a slipping clutch.
8.5 Applying the brakes

**Warning**
**Danger of accidents** Excessively forceful application of the brakes blocks the wheels.
– Explain to your child that he or she must adapt the braking to the traffic situation and the road conditions.

**Warning**
**Danger of accidents** A spongy pressure point on the front or rear brake reduces braking efficiency.
– Check the brake system and do not allow your child to continue riding until the problem is eliminated. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Warning**
**Danger of accidents** Moisture and dirt impair the brake system.
– Explain to your child that he or she must brake carefully several times to dry out and remove dirt from the brake linings and the brake discs.

– On sandy, wet, or slippery surfaces, use the rear brake.
– Always finish braking before you go into a bend. Your child should change down to a lower gear appropriate to the road speed.
– Insist that your child take advantage of the braking action of the engine when riding on long downhills. To do so, shift back one or two gears, but do not overrev the engine. Your child will need to apply the brakes far less often and the brake system will not overheat.

8.6 Stopping, parking

**Warning**
**Risk of misappropriation** People who act without authorization endanger themselves and others.
– Do not leave the vehicle unattended if the engine is running.
– Protect the vehicle against access by unauthorized persons.

**Warning**
**Danger of burns** Some vehicle components become very hot when the vehicle is operated.
– Do not touch any parts such as the exhaust system, radiator, engine, shock absorber, or brake system before the vehicle parts have cooled down.
– Let the vehicle parts cool down before you perform any work on the vehicle.

**Note**
**Material damage** The vehicle may be damaged by incorrect procedure when parking.
Significant damage may be caused if the vehicle rolls away or falls over.
The components for parking the vehicle are designed only for the weight of the vehicle.
– Park the vehicle on a firm and level surface.
– Ensure that nobody sits on the vehicle when the vehicle is parked on a stand.

**Note**
**Fire hazard** Hot vehicle components pose a fire hazard and explosion risk.
– Do not park the vehicle near to materials which are highly flammable or explosive.
– Allow the vehicle to cool down before covering it.

– Apply the brakes on the motorcycle.
– Shift the transmission into neutral.
– Press and hold the switch-off button while the engine is idling until the engine stops.
– Turn the tap handle of the fuel tap to the OFF position.
8 RIDING INSTRUCTIONS

– Park the motorcycle on firm ground.

8.7 Transporting

Note

Danger of damage  The parked vehicle can roll away or fall over.
– Park the vehicle on a firm and level surface.

Note

Fire hazard  Hot vehicle components pose a fire hazard and explosion risk.
– Do not park the vehicle near to materials which are highly flammable or explosive.
– Allow the vehicle to cool down before covering it.

– Switch off the engine.
– Use tension belts or other suitable devices to secure the motorcycle against falling over or rolling away.

8.8 Refueling

Danger

Fire hazard  Fuel is highly flammable.
The fuel in the fuel tank expands when warm and can escape if overfilled.
– Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
– Switch off the engine for refueling.
– Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
– If any fuel is spilled, wipe it off immediately.
– Observe the specifications for refueling.

Warning

Danger of poisoning  Fuel is poisonous and a health hazard.
– Avoid skin, eye and clothing contact with fuel.
– Immediately consult a doctor if you swallow fuel.
– Do not inhale fuel vapors.
– In case of skin contact, rinse the affected area with plenty of water.
– Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
– Change your clothing in case of fuel spills on them.

Note

Environmental hazard  Improper handling of fuel is a danger to the environment.
– Do not allow fuel to enter the groundwater, the soil, or the sewage system.

– Switch off the engine.
– Open the fuel tank filler cap. (p. 15)
- Fill the fuel tank with fuel up to measurement A.

Guideline

<table>
<thead>
<tr>
<th>Measurement of A</th>
<th>35 mm (1.38 in)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Fuel tank capacity, approx.</th>
<th>5.2 l (1.37 US gal)</th>
<th>Super unleaded (98 octane) mixed with 2-stroke engine oil (1:40) (p. 118)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Engine oil, 2-stroke (p. 117)</th>
</tr>
</thead>
</table>

- Close the fuel tank filler cap. (p. 15)
### 9.1 Additional information

Any further work that results from the compulsory work or from the recommended work must be ordered separately and invoiced separately.

Different service intervals may apply in your country, depending on the local operating conditions.

Individual service intervals and scopes may change in the course of technical developments. The most up-to-date service schedule can always be found on GASGAS Motorcycles Dealer.net. Your authorized GASGAS Motorcycles dealer will be glad to advise you.

The use of a service hour counter is recommended in order to be able to check the mileage at any time.

Service hour counter (A54012920000)

### 9.2 Required work

<table>
<thead>
<tr>
<th>After every race</th>
<th>Every 40 operating hours</th>
<th>Every 20 operating hours</th>
<th>After 10 operating hours / Every 10 operating hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Check the front brake linings. (p. 72)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the rear brake linings. (p. 77)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the brake discs. (p. 69)</td>
<td>○ ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the brake lines for damage and leakage.</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the foot brake cylinder sealing cup.</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the rear brake fluid level. (p. 75)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the free travel of the foot brake lever. (p. 74)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the frame. (p. 64)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the link fork. (p. 64)</td>
<td>● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the fork bearing for play.</td>
<td>● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the shock absorber heim joint for play.</td>
<td>● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the tire condition. (p. 83)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check tire pressure. (p. 84)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the wheel bearing for play.</td>
<td>● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the wheel hubs.</td>
<td>● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the rim run-out.</td>
<td>○ ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the spoke tension. (p. 84)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the chain, rear sprocket, engine sprocket, and chain guide. (p. 62)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the chain tension. (p. 60)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grease all moving parts (e.g., hand lever, chain, ...) and check for smooth operation.</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the fluid level of the hydraulic clutch. (p. 66)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the front brake fluid level. (p. 70)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the free travel of the hand brake lever. (p. 69)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the steering head bearing play. (p. 49)</td>
<td>○ ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the spark plug and spark plug connector.</td>
<td>● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the gear oil. (p. 101)</td>
<td>○ ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check all hoses (e.g. fuel, cooling, bleeder, drainage, etc.) and sleeves for cracking, leaks, and incorrect routing.</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the antifreeze and coolant level. (p. 88)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check the cables for damage and for routing without kinks.</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check that the throttle cables are undamaged, routed without sharp bends, and set correctly.</td>
<td>● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clean the air filter and air filter box. (p. 55)</td>
<td>○ ● ● ●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the glass fiber yarn filling of the main silencer. (p. 56)</td>
<td>●</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### 9.3 Recommended work

<table>
<thead>
<tr>
<th>Recommended Work</th>
<th>Every 48 months</th>
<th>Every 12 months</th>
<th>After every race</th>
<th>Every 40 operating hours</th>
<th>After 20 operating hours / Every 20 operating hours</th>
<th>After 10 operating hours / Every 10 operating hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Change the front brake fluid.</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the rear brake fluid.</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the hydraulic clutch fluid.</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grease the steering head bearing.</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Service the fork.</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Perform the shock absorber service.</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check/adjust the carburetor components.</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Change the coolant.</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Perform minor engine service. (Check the inlet membrane. Check the clutch.</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Under difficult operating conditions: Change the piston and check the cylinder</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>and Z dimension.)</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Perform the intermediate engine service. (Change the piston. Check the cylinder</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>and Z dimension. Check the exhaust control for functioning and smooth</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>operation.)</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Perform major engine service including removing and installing engine. (Change</td>
<td>●</td>
<td>●</td>
<td>○</td>
<td>●</td>
<td></td>
<td></td>
</tr>
<tr>
<td>the connecting rod, conrod bearing, and crank pin. Check the transmission and</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>shift mechanism. Change all engine bearings.)</td>
<td>○</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- ○ One-time interval
- ● Periodic interval
10.1 Checking the basic chassis setting with rider’s weight

Info
When adjusting the basic chassis setting, first adjust the shock absorber and then the fork.

- For optimal motorcycle riding characteristics and to avoid damage to forks, shock absorbers, link fork and frame, the basic settings of the suspension components must match the rider’s weight.
- This vehicle is delivered pre-set for a standard rider’s weight (with full protective clothing).

<table>
<thead>
<tr>
<th>Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard rider weight 45 ... 55 kg (99 ... 121 lb.)</td>
</tr>
</tbody>
</table>

- If the rider’s weight is above or below this range, the basic setting of the suspension components must be adjusted accordingly.
- Small weight differences can be compensated by adjusting the spring preload, but in the case of large weight differences, the springs must be replaced.

10.2 Air suspension XACT 5543

Air suspension WP Suspension XACT 5543 is used in the fork. In this system, suspension is located in the left fork leg and damping in the right fork leg. As fork springs are no longer required, a significant weight advantage is achieved when compared to conventional forks. The response on slightly uneven surfaces is significantly improved. In normal driving mode, suspension is provided exclusively by an air cushion. A steel spring is located in the left fork leg as an end stop.

Info
If the fork is frequently overloaded, then the air pressure in the fork must be increased to avoid damage to the fork and frame.

The air pressure in the fork can be quickly adjusted to the rider’s weight, surface conditions and the rider’s preference using a fork airpump. The fork does not have to be dismantled. The time consuming mounting of harder or softer fork springs is not required.

If the air chamber loses air due to a damaged seal, the fork will still not sag. In this case the air is retained in the fork. The suspension travel is maintained as far as possible. The damping becomes harder and the riding comfort reduces. As with a conventional fork, the damping can be adjusted in rebound and compression stages. The rebound adjustment is located at the upper end of the right fork leg. The compression adjuster is located at the lower end of the right fork leg.
10.3 Compression damping of the shock absorber

The compression damping of the shock absorber is divided into two ranges: high-speed and low-speed. High-speed and low-speed refer to the compression speed of the rear wheel suspension and not to the vehicle speed. The high-speed compression adjuster has an effect, for example, when landing after a jump: the rear wheel suspension compresses quickly. The low-speed compression adjuster has an effect, for example, when riding over long ground swells: the rear wheel suspension compresses slowly. These two ranges can be adjusted separately, although the transition between high-speed and low-speed is gradual. Thus, modifications in the high-speed range affect the compression damping in the low-speed range and vice versa.

10.4 Adjusting the low-speed compression damping of the shock absorber

**Caution**

**Risk of injury** Parts of the shock absorber will move around if the shock absorber is detached incorrectly. The shock absorber is filled with highly compressed nitrogen.

- Please follow the description provided. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Info**

The effect of the low-speed compression adjuster can be seen in slow to normal compression of the shock absorber.

- Turn adjusting screw 1 clockwise with a screwdriver as far as the last perceptible click.

**Info**

Do not loosen fitting 2!

- Turn counterclockwise by the number of clicks corresponding to the shock absorber type.

**Guideline**

<table>
<thead>
<tr>
<th>Low-speed compression damping</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Comfort</td>
<td>18 clicks</td>
</tr>
<tr>
<td>Standard</td>
<td>15 clicks</td>
</tr>
<tr>
<td>Sport</td>
<td>12 clicks</td>
</tr>
</tbody>
</table>

**Info**

Turn clockwise to increase damping; turn counterclockwise to reduce damping.

10.5 Adjusting the high-speed compression damping of the shock absorber

**Caution**

**Risk of injury** Parts of the shock absorber will move around if the shock absorber is detached incorrectly. The shock absorber is filled with highly compressed nitrogen.

- Please follow the description provided. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Info**

The effect of the high-speed compression adjuster can be seen in fast compression of the shock absorber.
10 TUNING THE CHASSIS

10.6 Adjusting the rebound damping of the shock absorber

**Caution**

**Risk of injury** Parts of the shock absorber will move around if the shock absorber is detached incorrectly.

- The shock absorber is filled with highly compressed nitrogen.
  - Please follow the description provided. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

- Turn adjusting screw 1 clockwise all the way.

<table>
<thead>
<tr>
<th>Info</th>
</tr>
</thead>
<tbody>
<tr>
<td>Do not loosen fitting 2!</td>
</tr>
</tbody>
</table>

- Turn counterclockwise by the number of turns corresponding to the shock absorber type.

**Guideline**

**High-speed compression damping**

| Comfort | 2.5 turns |
| Standard | 2 turns |
| Sport | 1.5 turns |

<table>
<thead>
<tr>
<th>Info</th>
</tr>
</thead>
<tbody>
<tr>
<td>Turn clockwise to increase damping; turn counterclockwise to reduce damping.</td>
</tr>
</tbody>
</table>

10.7 Measuring the dimension of the rear wheel unloaded

**Preparatory work**

- Raise the motorcycle with a lift stand. (p. 42)
Main work
– Measure the vertical distance between the rear axle and a fixed point such as a marking on the side cover.
– Note the value as dimension A.

Finishing work
– Remove the motorcycle from the lift stand. (p. 42)

10.8 Checking the static sag of the shock absorber

– Measure dimension A of rear wheel unloaded. (p. 34)
– Hold the motorcycle upright with aid of an assistant.
– Measure the distance between rear axle and fixed point again.
– Note the value as dimension B.

Info
The static sag is the difference between measurements A and B.

– Check the static sag.

| Static sag | 30 mm (1.18 in) |

» If the static sag is less or more than the specified value:
– Adjust the spring preload of the shock absorber. (p. 36)
10.9 Checking the riding sag of the shock absorber

- Measure dimension A of rear wheel unloaded. (p. 34)
- With another person holding the motorcycle, the rider, wearing full protective clothing, sits on the seat in a normal sitting position (feet on footrests) and bounces up and down a few times.
  - The rear wheel suspension levels out.
- Another person now measures the distance between the rear axle and the fixed point.
- Note the value as dimension C.

Info
- The riding sag is the difference between measurements A and C.
- Check riding sag.

<table>
<thead>
<tr>
<th>Riding sag</th>
<th>120 mm (4.72 in)</th>
</tr>
</thead>
</table>

» If the riding sag differs from the specified measurement:
  - Adjust the riding sag. (p. 37)

10.10 Adjusting the spring preload of the shock absorber

Caution
Risk of injury  Parts of the shock absorber will move around if the shock absorber is detached incorrectly. The shock absorber is filled with highly compressed nitrogen.
- Please follow the description provided. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

Preparatory work
- Raise the motorcycle with a lift stand. (p. 42)
- Remove the shock absorber. (p. 52)
- After removing the shock absorber, clean it thoroughly.
10.11 Adjusting the riding sag

Preparatory work
- Raise the motorcycle with a lift stand. (p. 42)
- Remove the shock absorber. (p. 52)
- After removing the shock absorber, clean it thoroughly.

Main work
- Choose and mount a suitable spring.

<table>
<thead>
<tr>
<th>Guideline</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Spring rate</td>
<td></td>
</tr>
<tr>
<td>Weight of rider: &lt; 45 kg (&lt; 99 lb)</td>
<td>35 N/mm (200 lb/in)</td>
</tr>
<tr>
<td>Weight of rider: 45 … 55 kg (99 … 121 lb)</td>
<td>40 N/mm (228 lb/in)</td>
</tr>
<tr>
<td>Weight of rider: &gt; 55 kg (&gt; 121 lb)</td>
<td>45 N/mm (257 lb/in)</td>
</tr>
</tbody>
</table>
10.12 Checking the basic setting of the fork

Info
For various reasons, no exact riding sag can be determined for the fork.

- Smaller differences in the rider's weight can be compensated for by the fork air pressure.
- However, if the fork frequently bottoms out (hard end stop on compression), the fork air pressure must be increased, within the specified values, to avoid damage to the fork and frame.

10.13 Adjusting the fork air pressure

Warning
Danger of accidents Modifications to the suspension setting may seriously alter the handling characteristic. Extreme modifications to the suspension setting may cause a serious deterioration in the handling characteristic and overload components.
- Only make adjustments within the recommended range.
- Make sure your child rides slowly to start with after making adjustments in order that he or she can assess the new handling characteristic.

Info
Check or adjust the air pressure under the same conditions at the earliest 5 minutes after switching off the engine. The air suspension is located in the left fork leg. The rebound damping is located in the right fork leg.

Preparatory work
- Raise the motorcycle with a lift stand. ( p. 42)
Main work
- Remove protection cap 1.
- Push together fork airpump 2 fully.

Fork airpump (79412966100)

| Info |
The fork airpump is included as part of the motorcycle’s accessory pack.

- Connect the fork airpump to the left fork leg.
  ✔ The fork airpump switches on automatically.
  ✔ A little air escapes from the fork leg when connecting.

| Info |
This is due to the volume of the hose and not due to a defect in the fork airpump or the fork. Read the accompanying GASGAS Technical Accessories instructions.

- Adjust the air pressure as specified.

<table>
<thead>
<tr>
<th>Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Air pressure</td>
</tr>
<tr>
<td>Gradual changing of the air pressure in steps of</td>
</tr>
<tr>
<td>Minimum air pressure</td>
</tr>
<tr>
<td>Maximum air pressure</td>
</tr>
</tbody>
</table>

| Info |
Never adjust the air pressure to a value outside the stated range.

- Disconnect the fork airpump from the left fork leg.
  ✔ When disconnecting, excess pressure will escape from the hose – the fork leg does not lose any air.
  ✔ The fork pump airpump switches off automatically after 80 seconds.
- Mount the protection cap.

| Info |
Only mount the protection cap by hand.

Finishing work
- Remove the motorcycle from the lift stand. (☞ p. 42)
10.14 Adjusting the compression damping of the fork

**Info**
The hydraulic compression damping determines the fork suspension behavior.

- Take off protection cap 1.
- Turn adjusting screw 2 clockwise all the way.

**Info**
The adjusting screw 2 is located at the lower end of the right fork leg.

- Turn counterclockwise by the number of clicks corresponding to the fork type.

<table>
<thead>
<tr>
<th>Guideline</th>
<th>Compression damping</th>
</tr>
</thead>
<tbody>
<tr>
<td>Comfort</td>
<td>17 clicks</td>
</tr>
<tr>
<td>Standard</td>
<td>12 clicks</td>
</tr>
<tr>
<td>Sport</td>
<td>7 clicks</td>
</tr>
</tbody>
</table>

**Info**
Turn clockwise to increase damping; turn counterclockwise to reduce damping during compression.

- Mount protection cap 1.

10.15 Adjusting the rebound damping of the fork

**Info**
The hydraulic rebound damping determines the fork suspension behavior.

- Turn red adjusting screw 1 clockwise as far as it will go.

**Info**
Adjusting screw 1 is located at the upper end of the right fork leg. The rebound damping is located in right fork leg REB (red adjusting screw).

- Turn counterclockwise by the number of clicks corresponding to the fork type.

<table>
<thead>
<tr>
<th>Guideline</th>
<th>Rebound damping</th>
</tr>
</thead>
<tbody>
<tr>
<td>Comfort</td>
<td>17 clicks</td>
</tr>
<tr>
<td>Standard</td>
<td>12 clicks</td>
</tr>
<tr>
<td>Sport</td>
<td>7 clicks</td>
</tr>
</tbody>
</table>

**Info**
Turn clockwise to increase the damping; turn counterclockwise to reduce damping when the shock absorber rebounds.
10.16 Handlebar position

On the upper triple clamp, there are 2 holes at a distance of \( A \) to each other.

| Hole distance A | 15 mm (0.59 in) |

The holes on the handlebar supports are placed at a distance of \( B \) from the center.

| Hole distance B | 3.5 mm (0.138 in) |

The handlebar supports can be mounted in four different positions. This allows the handlebar to be mounted in the most comfortable position for the rider.

10.17 Adjusting the handlebar position

**Warning**

**Danger of accidents** A repaired handlebar poses a safety risk. If the handlebar is bent or straightened, the material becomes fatigued. The handlebar may break as a result.

– Change the handlebar if the handlebar is damaged or bent.

1. Remove screws 1. Take off the handlebar clamps. Remove the handlebar and lay it to one side.

   **Info**
   
   Cover the components to protect them against damage. Do not kink the cables and lines.

2. Remove screws 2. Take off the handlebar support.

3. Place the handlebar support in the required position. Mount and tighten screws 2.

   **Guideline**
   
   Screw, handlebar support  
   M10  
   40 Nm (29.5 lbf ft)  
   Loctite ® 243™

4. Position handlebar.

   **Info**
   
   Make sure the cables and wiring are positioned correctly.

5. Position handlebar clamps. Mount screws 1 and tighten evenly.

   **Guideline**
   
   Screw, handlebar clamp  
   M8  
   20 Nm (14.8 lbf ft)

   **Info**
   
   Make sure the gap widths are even.
11 SERVICE WORK ON THE CHASSIS

11.1 Raising the motorcycle with a lift stand

Note
Danger of damage The parked vehicle can roll away or fall over.
- Park the vehicle on a firm and level surface.

- Raise the motorcycle at the frame underneath the engine.
  - Neither wheel is in contact with the ground.
  - Secure the motorcycle against falling over.

11.2 Removing the motorcycle from the lift stand

Note
Danger of damage The parked vehicle can roll away or fall over.
- Park the vehicle on a firm and level surface.

- Remove the motorcycle from the lift stand.
- Remove the lift stand.
- To park the motorcycle, insert plug-in stand 1 into the left side of the wheel spindle.

Info
Remove the plug-in stand before riding.

11.3 Bleeding the fork legs

Preparatory work
- Raise the motorcycle with a lift stand. (p. 42)

Main work
- Release bleeder screws 1.
  - Any excess pressure escapes from the interior of the fork.
- Tighten the bleeder screws.

Finishing work
- Remove the motorcycle from the lift stand. (p. 42)
11.4 Cleaning the dust boots of the fork legs

Preparatory work
- Raise the motorcycle with a lift stand. (p. 42)
- Remove the fork protector. (p. 45)

Main work
- Push dust boots 1 of both fork legs downward.

Info
The dust boots remove dust and coarse dirt particles from the inside fork tubes. Over time, dirt can accumulate behind the dust boots. If this dirt is not removed, the oil seals behind can start to leak.

Warning
Danger of accidents
- Oil or grease on the brake discs reduces the braking effect.
- Always keep the brake discs free of oil and grease.
- Clean the brake discs with brake cleaner when necessary.

- Clean and oil the dust boots and inner fork tubes of both fork legs.

Universal oil spray (p. 120)
- Press the dust boots back into their installation position.
- Remove excess oil.

Finishing work
- Install the fork protector. (p. 45)
- Remove the motorcycle from the lift stand. (p. 42)

11.5 Removing the fork legs

Preparatory work
- Raise the motorcycle with a lift stand. (p. 42)
- Remove the front wheel. (p. 80)

Main work
- Remove screws 1 and take off the clamp.
- Remove screws 2.
- Allow the brake caliper and the brake line to hang loosely to the side.

Info
Do not kink the brake line.
Do not operate the hand brake lever if the brake caliper has been removed.
11 SERVICE WORK ON THE CHASSIS

11.6 Installing the fork legs

- Position the fork legs.
  - Air bleeder screw of the right fork leg is positioned to the front.
  - Valve of the left fork leg faces the front.

**Info**
The second milled groove (from the top) must be flush with the upper edge of the upper triple clamp.
The air suspension is located in the left fork leg. The pressure and rebound damping is located in the right fork leg.

- Tighten screws.

**Guideline**

| Screw, top triple clamp | M8 | 17 Nm (12.5 lbf ft) |

- Tighten screws.

**Guideline**

| Screw, bottom triple clamp | M8 | 15 Nm (11.1 lbf ft) |

- Check the wheel bearing for damage and wear.
  - If the wheel bearing is damaged or worn:
    - Change front wheel bearing.
  - Clean and grease shaft seal rings and contact surfaces of the spacers.

- Clean and grease the wheel spindle.

- Position the front wheel.
- Insert the wheel spindle.
- Mount and tighten screw.

**Guideline**

| Screw, front wheel spindle | M20x1.5 | 35 Nm (25.8 lbf ft) |
- Position the brake caliper.
- Mount and tighten screws 6.

**Guideline**

<table>
<thead>
<tr>
<th>Screw, front brake caliper</th>
<th>M8</th>
<th>25 Nm (18.4 lbf ft)</th>
</tr>
</thead>
</table>

- Position the brake line and the clamp. Mount and tighten screws 7.
- Remove the motorcycle from the lift stand. (p. 42)
- Operate the front brake and compress the fork a few times firmly.
  - The fork legs straighten.
- Tighten screws 8.

**Guideline**

<table>
<thead>
<tr>
<th>Screw, fork stub</th>
<th>M8</th>
<th>15 Nm (11.1 lbf ft)</th>
</tr>
</thead>
</table>

### 11.7 Removing the fork protector

- Remove screws 1 and take off the clamp.
- Remove screws 2 on the left fork leg. Take off the fork protector.
- Remove screws 3 on the right fork leg. Take off the fork protector.

### 11.8 Installing the fork protector

- Position the fork protector on the right fork leg. Mount and tighten screws 1.

**Guideline**

<table>
<thead>
<tr>
<th>Remaining screws, chassis</th>
<th>M6</th>
<th>10 Nm (7.4 lbf ft)</th>
</tr>
</thead>
</table>

- Position the fork protector on the left fork leg. Mount and tighten screws 2.

**Guideline**

<table>
<thead>
<tr>
<th>Remaining screws, chassis</th>
<th>M6</th>
<th>10 Nm (7.4 lbf ft)</th>
</tr>
</thead>
</table>

- Position the brake line and clamp. Mount and tighten screws 3.
## 11.9 Removing the lower triple clamp

### Preparatory work

- Raise the motorcycle with a lift stand. ([p. 42](#))
- Remove the front wheel. ([p. 80](#))
- Remove the fork legs. ([p. 43](#))
- Remove the start number plate. ([p. 51](#))
- Remove front fender. ([p. 52](#))
- Remove the handlebar cushion.

### Main work

- Pull fuel tank breather 1 out of the steering stem.
- Loosen screw 2. Remove nut 3, pull off the upper triple clamp with the handlebar in an upward direction, and hang it to the side.

### Info

Cover the components to protect them against damage. Do not kink the cables and lines.

- Remove protective ring 4.
- Take off the lower triple clamp with the steering stem in a downward direction.
- Remove the upper steering head bearing.
11.10 Installing the lower triple clamp

Main work

- Clean the bearing and sealing elements, check for damage, and grease.
  
  | High viscosity grease (p. 119) |

- Insert the lower triple clamp with the steering stem. Mount upper steering head bearing 1.
- Slide on O-ring 2.
- Position protective ring 3.

- Position the upper triple clamp with the handlebar.
- Mount nut 4, but do not tighten yet.

- Position the fork legs.
  
  | Air bleeder screw 5 of the right fork leg is positioned to the front. |
  | Valve A of the left fork leg faces the front. |

Info

The second milled groove (from the top) must be flush with the upper edge of the upper triple clamp.
The air suspension is located in the left fork leg. The rebound and compression damping is located in the right fork leg.
- Tighten screws 6.
  Guideline
  
  | Screw, bottom triple clamp | M8 | 15 Nm (11.1 lbf ft) |

- Tighten nut 4.
  Guideline
  
  | Nut, steering stem | M20x1.5 | 10 Nm (7.4 lbf ft) |

- Position the fuel tank breather in the steering stem.
  
  - Tighten screw 7.
    Guideline
    
    | Steering stem clamp screw | M8 | 20 Nm (14.8 lbf ft) |

- Using a plastic hammer, tap lightly on the upper triple clamp to avoid stresses.
  
  - Tighten screws 8.
    Guideline
    
    | Screw, top triple clamp | M8 | 17 Nm (12.5 lbf ft) |

- Check the wheel bearing for damage and wear.
  - If the wheel bearing is damaged or worn:
    - Change front wheel bearing.
  - Clean and grease shaft seal rings 9 and contact surfaces B of the spacers.
    Long-life grease (p. 119)
  - Insert the spacers.
Clean and grease the wheel spindle.

Long-life grease (p. 119)

Position the front wheel.

Insert the wheel spindle.

Mount and tighten screw 10.

Guideline

<table>
<thead>
<tr>
<th>Screw, front wheel spindle</th>
<th>M20x1.5</th>
<th>35 Nm (25.8 lbf ft)</th>
</tr>
</thead>
</table>

Position the brake caliper.

Mount and tighten screws 11.

Guideline

<table>
<thead>
<tr>
<th>Screw, front brake caliper</th>
<th>M8</th>
<th>25 Nm (18.4 lbf ft) Loctite® 243™</th>
</tr>
</thead>
</table>

Position the brake line and the clamp. Mount and tighten screws 12.

Remove the motorcycle from the lift stand. (p. 42)

Operate the front brake and compress the fork a few times firmly.

The fork legs straighten.

Tighten screws 13.

Guideline

<table>
<thead>
<tr>
<th>Screw, fork stub</th>
<th>M8</th>
<th>15 Nm (11.1 lbf ft)</th>
</tr>
</thead>
</table>

Finishing work

Install front fender. (p. 52)

Install the start number plate. (p. 51)

Check that the wiring harness, throttle cables, and brake and clutch lines can move freely and are routed correctly.

Check the steering head bearing play. (p. 49)

Remove the motorcycle from the lift stand. (p. 42)

Position the handlebar cushion and secure with a cable tie.

---

### 11.11 Checking the steering head bearing play

#### Warning

**Danger of accidents** Incorrect steering head bearing play impairs the handling characteristic and damages components.

- Correct incorrect steering head bearing play immediately. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

#### Info

If the vehicle is operated for a lengthy period with play in the steering head bearing, the bearings and the bearing seats in the frame can become damaged over time.

**Preparatory work**

- Raise the motorcycle with a lift stand. (p. 42)
11 SERVICE WORK ON THE CHASSIS

Main work
– Move the handlebar to the straight-ahead position. Move the fork legs to and fro in the direction of travel.

| Play should not be detectable on the steering head bearing. |

» If there is detectable play:
– Adjust the steering head bearing play. (p. 50)

– Move the handlebar to and fro over the entire steering range.

| It must be possible to move the handlebar easily over the entire steering range. There should be no detectable detent positions. |

» If detent positions are detected:
– Adjust the steering head bearing play. (p. 50)
– Check the steering head bearing and replace if required.

Finishing work
– Remove the motorcycle from the lift stand. (p. 42)

11.12 Adjusting the steering head bearing play

Preparatory work
– Raise the motorcycle with a lift stand. (p. 42)

Main work
– Pull fuel tank breather 1 out of the steering stem.
– Loosen screws 2.
– Loosen screw 3.
– Loosen and retighten nut 4.

| Guideline |
| Nut, steering stem M20x1.5 | 10 Nm (7.4 lbf ft) |

– Using a plastic hammer, tap lightly on the upper triple clamp to avoid stresses.
– Tighten screw 3.

| Guideline |
| Steering stem clamp screw | M8 | 20 Nm (14.8 lbf ft) |

– Tighten screws 2.

| Guideline |
| Screw, top triple clamp | M8 | 17 Nm (12.5 lbf ft) |

– Position the fuel tank breather 1 in the steering stem.

Finishing work
– Check the steering head bearing play. (p. 49)
– Remove the motorcycle from the lift stand. (p. 42)
11.13 Greasing the steering head bearing

- Remove the lower triple clamp. (p. 46)
- Install the lower triple clamp. (p. 47)

11.14 Removing the start number plate

- Remove screw 1
- Unhook the start number plate from the brake line and remove it.

11.15 Installing the start number plate

- Attach the start number plate to the brake line.
- Position the start number plate.
  - Holding lugs 1 engage in the fender.

- Mount and tighten screw 2.

Guideline

<table>
<thead>
<tr>
<th>Start number plate screw</th>
<th>M6</th>
<th>4 Nm (3 lbf ft)</th>
</tr>
</thead>
</table>
11.16 Removing front fender

Preparatory work
- Remove the start number plate. (p. 51)

Main work
- Remove screws ①.
- Remove screws ②. Take off the front fender.

11.17 Installing front fender

Main work
- Position front fender.
- Mount and tighten screws ①.
  Guideline
<table>
<thead>
<tr>
<th>Screw, front fender</th>
<th>M6</th>
<th>6 Nm (4.4 lbf ft)</th>
</tr>
</thead>
</table>
- Mount and tighten screws ②.
  Guideline
<table>
<thead>
<tr>
<th>Screw, front fender</th>
<th>M6</th>
<th>6 Nm (4.4 lbf ft)</th>
</tr>
</thead>
</table>

Finishing work
- Install the start number plate. (p. 51)

11.18 Removing the shock absorber

Preparatory work
- Raise the motorcycle with a lift stand. (p. 42)

Main work
- Detach the brake line from the brake line guide.
- Remove screw ① and lower the rear wheel with the link fork as far as possible without blocking the rear wheel. Secure the rear wheel in this position.
- Remove screw ②, push splash protector ③ to the side, and remove the shock absorber.
11.19 Installing the shock absorber

Main work
- Push splash protector 1 to the side and position the shock absorber. Mount and tighten screw 2.

Guideline

| Screw, top shock absorber | M12 | 60 Nm (44.3 lbf ft) | Loctite® 2701™ |

- Mount and tighten screw 3.

Guideline

| Screw, bottom shock absorber | M12 | 60 Nm (44.3 lbf ft) | Loctite® 2701™ |

- Attach brake line.

Finishing work
- Remove the motorcycle from the lift stand. (p. 42)

11.20 Removing the seat

- Remove screw 1.
- Raise the rear of the seat, pull the seat back, and lift it off.

11.21 Mounting the seat

- Mount the front of the seat on the collar bushing of the fuel tank, lower the seat at the rear, and push the seat forward.
- Make sure that the seat is correctly locked in.

Guideline

| Remaining screws, chassis | M6 | 10 Nm (7.4 lbf ft) |
11.22 Removing the air filter box cover

- Pull off the air filter box cover laterally in areas A and take it off toward the front.

11.23 Installing the air filter box cover

- Attach the air filter box cover in areas A and snap it into place in areas B.

11.24 Removing the air filter

**Note**

**Engine damage**  Unfiltered intake air has a negative effect on the service life of the engine. Dust and dirt will enter the engine without an air filter.

- Only operate the vehicle if it is equipped with an air filter.

**Note**

**Environmental hazard**  Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Preparatory work**

- Remove the air filter box cover. (p. 54)

**Main work**

- Detach retaining tab 1. Remove air filter with air filter support.
- Remove air filter from air filter support.
11.25 Cleaning the air filter and air filter box

**Note**

**Environmental hazard**  Hazardous substances cause environmental damage.

- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Info**

Do not clean the air filter with fuel or petroleum since these substances attack the foam.

**Preparatory work**

- Remove the air filter box cover. (p. 54)
- Remove the air filter. (p. 54)

**Main work**

- Wash the air filter thoroughly in special cleaning liquid and allow it to dry properly.
  
  Air filter cleaner (p. 119)

  **Info**

  Only press the air filter to dry it, never wring it out.

- Oil the dry air filter with a high-grade air filter oil.
  
  Oil for foam air filter (p. 119)

- Clean the air filter box.
- Check intake flange for damage and looseness.

**Finishing work**

- Install the air filter. (p. 55)
- Install the air filter box cover. (p. 54)

11.26 Installing the air filter

**Main work**

- Mount the clean air filter on the air filter support.
- Grease the air filter in area A.
  
  Long-life grease (p. 119)
11 SERVICE WORK ON THE CHASSIS

11.27 Removing the main silencer

**Warning**

**Danger of burns** The exhaust system gets very hot when the vehicle is driven.
- Allow the exhaust system to cool down before performing any work on the vehicle.

- Remove screw 1.
- Pull off the main silencer from the manifold at exhaust sleeve 2.

11.28 Installing the main silencer

- Mount the main silencer with exhaust sleeve 1.
- Mount and tighten screw 2.

<table>
<thead>
<tr>
<th>Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Remaining screws,</td>
</tr>
<tr>
<td>chassis M6</td>
</tr>
<tr>
<td>10 Nm (7.4 lbf ft)</td>
</tr>
</tbody>
</table>

11.29 Changing the glass fiber yarn filling of the main silencer

**Warning**

**Danger of burns** The exhaust system gets very hot when the vehicle is driven.
- Allow the exhaust system to cool down before performing any work on the vehicle.

**Info**

Over time, the fibers of the rock wool dissipate and the silencer “burns out”. Not only is the noise level higher, the performance characteristics change.
Preparatory work
– Remove main silencer. (p. 56)

Main work
– Remove screws 1.
– Take off outer tube 2.
– Remove glass fiber yarn filling 3 from inner tube 4.
– Clean the parts that need to be reinstalled and check for damage.
– Mount the new glass fiber yarn filling on the inner tube.

Info
Mount the glass fiber yarn filling so that the thermal protection foil is positioned on the right in the direction of travel.

– Slide outer tube over the inner tube with the new glass fiber yarn filling.

Info
Seal the connecting cap 5 to the outer tube with silicone.

– Mount and tighten the screws.
Guideline
Screw, main silencer M5 7 Nm (5.2 lbf ft)

Finishing work
– Install the main silencer. (p. 56)

11.30 Removing the fuel tank

Danger
Fire hazard Fuel is highly flammable.
The fuel in the fuel tank expands when warm and can escape if overfilled.
– Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
– Switch off the engine for refueling.
– Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
– If any fuel is spilled, wipe it off immediately.
– Observe the specifications for refueling.

Warning
Danger of poisoning Fuel is poisonous and a health hazard.
– Avoid skin, eye and clothing contact with fuel.
– Immediately consult a doctor if you swallow fuel.
– Do not inhale fuel vapors.
– In case of skin contact, rinse the affected area with plenty of water.
– Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
– Change your clothing in case of fuel spills on them.
– Keep fuels correctly in a suitable canister, and out of the reach of children.

Preparatory work
– Remove the seat. (p. 53)
– Turn the tap handle of the fuel tap to the OFF position.
Main work
– Pull off the fuel hose.

Info
• Remaining fuel may flow out of the fuel hose.
– Remove screws 1.

– Remove screw 2 with the rubber bushing.
– Remove the hose from the fuel tank breather.

– Pull both spoilers off laterally from the radiator bracket and lift off the fuel tank.

11.31 Installing the fuel tank

Danger
Fire hazard Fuel is highly flammable.
The fuel in the fuel tank expands when warm and can escape if overfilled.
– Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
– Switch off the engine for refueling.
– Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
– If any fuel is spilled, wipe it off immediately.
– Observe the specifications for refueling.

Warning
Danger of poisoning Fuel is poisonous and a health hazard.
– Avoid skin, eye and clothing contact with fuel.
– Immediately consult a doctor if you swallow fuel.
– Do not inhale fuel vapors.
– In case of skin contact, rinse the affected area with plenty of water.
– Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
– Change your clothing in case of fuel spills on them.
– Keep fuels correctly in a suitable canister, and out of the reach of children.
Main work

- Check the throttle cable routing. (p. 64)
- Position the fuel tank and fit the two spoilers to the sides of the radiator mount.
- Make sure that no cables or throttle cables are trapped or damaged.

- Mount and tighten screw 1 with the rubber bushing.

Guideline

| Remaining screws, chassis | M6 | 10 Nm (7.4 lbf ft) |

- Mount and tighten screws 2.

Guideline

| Remaining screws, chassis | M6 | 10 Nm (7.4 lbf ft) |

- Mount fuel hose.
- Position the fuel tank breather in the steering stem.

Finishing work

- Mount the seat. (p. 53)

11.32 Checking for chain dirt accumulation

- Check the chain for coarse dirt accumulation.
  » If the chain is very dirty:
    - Clean the chain. (p. 60)
11.33 Cleaning the chain

Warning
Danger of accidents Lubricants on the tires reduces the road grip.
– Remove lubricants from the tires using a suitable cleaning agent.

Warning
Danger of accidents Oil or grease on the brake discs reduces the braking effect.
– Always keep the brake discs free of oil and grease.
– Clean the brake discs with brake cleaner when necessary.

Note
Environmental hazard Hazardous substances cause environmental damage.
– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

Info
The service life of the chain depends largely on its maintenance.

Preparatory work
– Raise the motorcycle with a lift stand. (p. 42)

Main work
– Rinse off loose dirt with a soft jet of water.
– Remove old grease residue with chain cleaner.

| Chain cleaner (p. 119) |

– After drying, apply chain spray.

| Off-road chain spray (p. 119) |

Finishing work
– Remove the motorcycle from the lift stand. (p. 42)

11.34 Checking the chain tension

Warning
Danger of accidents Incorrect chain tension damages components and results in accidents.
If the chain is tensioned too much, the chain, engine sprocket, rear sprocket, transmission and rear wheel bearings wear more quickly. Some components may break if overloaded.
If the chain is too loose, the chain may fall off the engine sprocket or the rear sprocket. As a result, the rear wheel locks or the engine will be damaged.
– Check the chain tension regularly.
– Set the chain tension in accordance with the specification.

Preparatory work
– Raise the motorcycle with a lift stand. (p. 42)
11.35 Adjusting the chain tension

Warning

Danger of accidents Incorrect chain tension damages components and results in accidents.
If the chain is tensioned too much, the chain, engine sprocket, rear sprocket, transmission and rear wheel bearings wear more quickly. Some components may break if overloaded.
If the chain is too loose, the chain may fall off the engine sprocket or the rear sprocket. As a result, the rear wheel locks or the engine will be damaged.

– Check the chain tension regularly.
– Set the chain tension in accordance with the specification.

Preparatory work

– Raise the motorcycle with a lift stand. (p. 42)
– Check the chain tension. (p. 60)

Main work

– Loosen nut 1.
– Loosen nuts 2.
– Adjust the chain tension by turning adjusting screws 3 left and right.

Guideline

Table: Chain tension

<table>
<thead>
<tr>
<th>Chain tension</th>
<th>46 ... 49 mm (1.81 ... 1.93 in)</th>
</tr>
</thead>
</table>

Turn adjusting screws 3 on the left and right so that the markings on the left and right chain adjusters are in the same position relative to reference marks A. The rear wheel is then correctly aligned.

– Tighten nuts 2.
– Make sure that chain adjusters 4 are fitted correctly on adjusting screws 3.

– Tighten nut 1.

Guideline

Table: Nut, rear wheel spindle

| Nut, rear wheel spindle | M20x1.5 | 80 Nm (59 lbf ft) |
The wide adjustment range of the chain adjusters (32 mm (1.26 in)) enables different secondary ratios with the same chain length. Chain adjusters can be turned by 180°.

Finishing work
– Remove the motorcycle from the lift stand. (p. 42)

11.36 Checking the chain, rear sprocket, engine sprocket, and chain guide

Preparatory work
– Raise the motorcycle with a lift stand. (p. 42)

Main work
– Shift the transmission into neutral.
– Check the chain, rear sprocket, and engine sprocket for wear.
  » If the chain, rear sprocket or engine sprocket is worn:
    – Change the drivetrain kit.

Guideline

Weight, chain wear measurement

| Weight, chain wear measurement | 10 ... 15 kg (22 ... 33 lb) |

– Measure distance of 18 chain rollers in the lower chain section.

Info
The engine sprocket, rear sprocket, and chain should always be replaced together.

– Pull on the top section of the chain with the specified weight A.

– If distance B is greater than the specified measurement:
  – Change the drivetrain kit.

Info
Chain wear is not always even, so you should repeat this measurement at different chain positions.

– If distance B is greater than the specified measurement:
  – Change the drivetrain kit.

Info
When a new chain is mounted, the rear sprocket and engine sprocket should also be changed. New chains wear out faster on an old, worn rear sprocket or engine sprocket.
Check the chain sliding guard for wear.

- If the lower edge of the chain pins is in line with, or below, the chain sliding guard:
  - Change the chain sliding guard.

- Check that the chain sliding guard is firmly seated.

- If the chain sliding guard is loose:
  - Tighten screws on the chain sliding guard.

**Guideline**

<table>
<thead>
<tr>
<th>Remaining screws, chassis</th>
<th>M6</th>
<th>10 Nm (7.4 lbf ft)</th>
</tr>
</thead>
</table>

Check the chain sliding piece for wear.

- If the lower edge of the chain pins is in line with or below the chain sliding piece:
  - Change the chain sliding piece.

- Check that the chain sliding piece is firmly seated.

- If the chain sliding piece is loose:
  - Tighten screw on the chain sliding piece.

**Guideline**

<table>
<thead>
<tr>
<th>Screw, chain sliding piece</th>
<th>M8</th>
<th>15 Nm (11.1 lbf ft)</th>
</tr>
</thead>
</table>

Check the chain guide for wear.

**Info**

Wear can be seen on the front of the chain guide.

- If the light part of the chain guide is worn:
  - Change the chain guide.
11 SERVICE WORK ON THE CHASSIS

11.37 Checking the frame

– Check the frame for cracks and deformation.

» If the frame exhibits cracks or deformation due to a mechanical impact:

– Change the frame.

Info
Always replace a frame that has been damaged due to a mechanical impact. Repair of the frame is not authorized by GASGAS Motorcycles.

11.38 Checking the link fork

– Check the link fork for damage, cracking, and deformation.

» If the link fork shows signs of damage, cracking, or deformation:

– Change the link fork.

Info
Always replace a damaged link fork. GASGAS Motorcycles does not permit repairing link forks.

11.39 Checking the throttle cable routing

Warning
Danger of accidents The throttle cable may slip out of the guide if routed incorrectly. The throttle slide will then no longer be closed and the speed can no longer be controlled.

– Make sure that the throttle cable routing and the play in throttle cable complies with the specification.

Preparatory work

– Remove the seat. (p. 53)
– Turn the tap handle of the fuel tap to the OFF position.
– Remove the fuel tank. (p. 57)
Main work

– Check the throttle cable routing.

The throttle cable must be routed along the back of the handlebar, to the right of the frame, above the fuel tank bracket, and to the carburetor.

» If the throttle cable is not routed as specified:
  – Correct the throttle cable routing.

Finishing work

– Install the fuel tank. (p. 58)
– Mount the seat. (p. 53)

11.40 Checking the rubber grip

– Check the rubber grips on the handlebar for damage and wear and to ensure they are firmly seated.

» If a rubber grip is damaged, worn or loose:
  – Change and secure the rubber grip.

Rubber grip adhesive (00062030051) (p. 119)

11.41 Adjusting the basic position of the clutch lever

– Adjust the basic position of the clutch lever to the size of the rider’s hand using adjusting screw 1.

Info

Turn the adjusting screw clockwise to increase the distance between the clutch lever and the handlebar.

Turn the adjusting screw counterclockwise to decrease the distance between the clutch lever and the handlebar.

The range of adjustment is limited.

Turn the adjusting screw by hand only, and do not apply any force.

Do not make any adjustments while riding.
11.42 Checking the fluid level of the hydraulic clutch

Info
The fluid level rises with increasing wear of the clutch facing discs.

– Move the hydraulic clutch fluid reservoir mounted on the handlebar into a horizontal position.
– Remove screws 1.
– Take off cover 2 with membrane 3.
– Check the fluid level.

Guideline

<table>
<thead>
<tr>
<th>Level A</th>
<th>4 mm (0.16 in)</th>
</tr>
</thead>
</table>

» If the fluid has dropped below marking A in the level viewer:
   – Correct the fluid level of the hydraulic clutch. (p. 66)
   – Position the cover with the membrane. Mount and tighten the screws.

Info
Use water to immediately clean up any brake fluid that has overflowed or spilled.

11.43 Correcting the fluid level of the hydraulic clutch

Warning
Skin irritation  Brake fluid causes skin irritation.
– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes or clothing.
– Consult a doctor immediately if brake fluid has been swallowed.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

Info
The fluid level rises with increasing wear of the clutch facing discs.
Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and clutch lines are not designed for DOT 5 brake fluid.
Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.
Only use clean brake fluid from a sealed container.
Move the clutch fluid reservoir mounted on the handlebar to a horizontal position.

- Remove screws 1.
- Remove cover 2 with membrane 3.
- Correct the fluid up to level A.

Guideline

<table>
<thead>
<tr>
<th>Level A (fluid level below container rim)</th>
<th>4 mm (0.16 in)</th>
</tr>
</thead>
</table>

Brake fluid DOT 4 / DOT 5.1 (\(\text{p. 117}\))

- Position the cover with the membrane. Mount and tighten the screws.

Info

Clean up overflowed or spilled brake fluid immediately with water.

11.44 Changing the hydraulic clutch fluid

Warning

Skin irritation Brake fluid causes skin irritation.
- Keep brake fluid out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Do not allow brake fluid to come into contact with the skin, the eyes or clothing.
- Consult a doctor immediately if brake fluid has been swallowed.
- Rinse the affected area with plenty of water in the event of contact with the skin.
- Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
- If brake fluid spills on to your clothing, change the clothing.

Note

Environmental hazard Hazardous substances cause environmental damage.
- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

Info

Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and clutch lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.

Only use clean brake fluid from a sealed container.
- Move the clutch fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Remove cover 2 with membrane 3.

- Fill bleeding syringe 4 with the appropriate hydraulic fluid.

<table>
<thead>
<tr>
<th>Syringe (50329050000)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Brake fluid DOT 4 / DOT 5.1 (p. 117)</td>
</tr>
</tbody>
</table>

- On the clutch slave cylinder, remove bleeder screw 5 and mount bleeding syringe 4.

- Inject the liquid into the system until it escapes from opening A of the master cylinder without bubbles.
- Now and then, extract fluid from the master cylinder reservoir to prevent overflow.
- Remove the bleeding syringe. Mount and tighten screws bleeder screw.
- Correct the fluid level of the hydraulic clutch.

<table>
<thead>
<tr>
<th>Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fluid level below container rim</td>
</tr>
</tbody>
</table>

- Position the cover with the membrane. Mount and tighten the screws.

<table>
<thead>
<tr>
<th>Info</th>
</tr>
</thead>
<tbody>
<tr>
<td>Clean up overflowed or spilled brake fluid immediately with water.</td>
</tr>
</tbody>
</table>
12.1 Checking the free travel of the hand brake lever

**Warning**

**Danger of accidents**  The brake system fails in the event of overheating.

If there is no free travel on the hand brake lever, pressure builds up on the front brake circuit.

- Set the free travel on the hand brake lever in accordance with the specification.

- Push the hand brake lever forward and check free travel A.
  
  | Free travel of hand brake lever | ≥ 3 mm (≥ 0.12 in) |
  
  » If the free travel does not match the specification:
   
   - Adjust the free travel of the hand brake lever. (p. 69)

12.2 Adjusting the free travel of the handbrake lever

- Check the free travel of the hand brake lever. (p. 69)

- Adjust the free travel of the handbrake lever with adjustment screw 1.

  **Info**

  Turn the adjusting screw clockwise to reduce free travel. The pressure point moves away from the handlebar.
  
  Turn the adjusting screw counterclockwise to increase free travel. The pressure point moves towards the handlebar.
  
  The range of adjustment is limited.
  
  Turn the adjusting screw by hand only, and do not apply any force.
  
  Do not make any adjustments while riding.

12.3 Checking the brake discs

**Warning**

**Danger of accidents**  Worn-out brake discs reduce the braking effect.

- Make sure that worn-out brake discs are replaced immediately. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

- Check the front and rear brake disc thickness at multiple points for the dimension A.

  **Info**

  Wear reduces the thickness of the brake disc around the contact surface of the brake linings.

<table>
<thead>
<tr>
<th>Brake discs - wear limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>front</td>
</tr>
<tr>
<td>rear</td>
</tr>
</tbody>
</table>
12 BRAKE SYSTEM

» If the brake disc thickness is less than the specified value:
  – Change the front brake disc.
  – Change the rear brake disc.
  – Check the front and rear brake discs for damage, cracking, and deformation.
» If the brake disc exhibits damage, cracking, or deformation:
  – Change the front brake disc.
  – Change the rear brake disc.

12.4 Checking the front brake fluid level

**Warning**

**Danger of accidents**  An insufficient brake fluid level will cause the brake system to fail.

If the brake fluid level drops below the specified marking or the specified value, the brake system is leaking or the brake linings are worn down.

– Check the brake system and ensure that nobody drives the vehicle before the problem is eliminated. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Warning**

**Danger of accidents**  Old brake fluid reduces the braking effect.

– Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

– Move the brake fluid reservoir mounted on the handlebar to a horizontal position.

– Check the brake fluid level in level viewer 1.

  » If the brake fluid level has dropped below the marking A:
    – Add the front brake fluid. (p. 70)

12.5 Adding the front brake fluid

**Warning**

**Danger of accidents**  An insufficient brake fluid level will cause the brake system to fail.

If the brake fluid level drops below the specified marking or the specified value, the brake system is leaking or the brake linings are worn down.

– Check the brake system and ensure that nobody drives the vehicle before the problem is eliminated. (Your authorized GASGAS Motorcycles workshop will be glad to help.)
**Warning**

**Skin irritation**  
Brake fluid causes skin irritation.
- Keep brake fluid out of the reach of children.
- Wear suitable protective clothing and safety glasses.
- Do not allow brake fluid to come into contact with the skin, the eyes or clothing.
- Consult a doctor immediately if brake fluid has been swallowed.
- Rinse the affected area with plenty of water in the event of contact with the skin.
- Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
- If brake fluid spills on to your clothing, change the clothing.

**Warning**

**Danger of accidents**  
Old brake fluid reduces the braking effect.
- Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule.  
  (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Note**

**Environmental hazard**  
Hazardous substances cause environmental damage.
- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Info**

Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.

Only use clean brake fluid from a sealed container.

---

**Preparatory work**
- Check the front brake linings. (p. 72)

**Main work**
- Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
- Remove screws 1.
- Take off cover 2 with membrane 3.
- Add brake fluid to level A.

**Guideline**

<table>
<thead>
<tr>
<th>Level A (brake fluid level below reservoir rim)</th>
<th>5 mm (0.2 in)</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>Brake fluid DOT 4 / DOT 5.1 (p. 117)</th>
</tr>
</thead>
</table>

- Position the cover with the membrane. Mount and tighten the screws.

**Info**

Immediately clean up any brake fluid that has overflowed or spilled with water.
12.6 Checking the front brake linings

**Warning**

**Danger of accidents**  Worn-out brake linings reduce the braking effect.

– Ensure that worn-out brake linings are replaced immediately. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

![Image showing brake lining thickness]

- Check the brake linings for minimum thickness $A$.

<table>
<thead>
<tr>
<th>Minimum thickness $A$</th>
<th>$\geq 1$ mm ($\geq 0.04$ in)</th>
</tr>
</thead>
</table>

» If the minimum thickness is less than specified:
  – Change the brake linings of the front brake. (p. 72)

» Check the brake linings for damage and cracking.

» If damage or cracking is visible:
  – Change the brake linings of the front brake. (p. 72)

12.7 Changing the brake linings of the front brake

**Warning**

**Danger of accidents**  Incorrect servicing will cause the brake system to fail.

– Ensure that service work and repairs are performed professionally. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Warning**

**Skin irritation**  Brake fluid causes skin irritation.

– Keep brake fluid out of the reach of children.
– Wear suitable protective clothing and safety glasses.
– Do not allow brake fluid to come into contact with the skin, the eyes or clothing.
– Consult a doctor immediately if brake fluid has been swallowed.
– Rinse the affected area with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
– If brake fluid spills on to your clothing, change the clothing.

**Warning**

**Danger of accidents**  Old brake fluid reduces the braking effect.

– Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Warning**

**Danger of accidents**  Oil or grease on the brake discs reduces the braking effect.

– Always keep the brake discs free of oil and grease.
– Clean the brake discs with brake cleaner when necessary.
Warning

Danger of accidents  Brake linings which have not been approved alter the braking efficiency.

Not all brake linings are tested and approved for GASGAS motorcycles. The structure and friction coefficient of the brake linings, and thus their brake power, may vary greatly from that of original brake linings. If brake linings are used that differ from the original equipment, compliance with the original homologation is not guaranteed. In this case, the vehicle no longer corresponds to its condition at delivery and the manufacturer warranty shall be void.

– Only use brake linings approved and recommended by GASGAS Motorcycles.

Note

Environmental hazard  Hazardous substances cause environmental damage.

– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

Info

Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.

Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.

Only use clean brake fluid from a sealed container.

– Move the brake fluid reservoir mounted on the handlebar to a horizontal position.
  – Remove screws 1.
  – Take off cover 2 with membrane 3.

– Remove cotter pin 4.
– Remove screws 5.
– Press back the brake linings by slightly tilting the brake caliper laterally on the brake disc. Carefully pull the brake caliper backward from the brake disc.
– Press the brake piston back into the basic position and ensure that brake fluid does not flow out of the brake fluid reservoir, extracting some if necessary.
– Remove pin 6.
– Remove brake linings 7 and the retainer spring.
– Clean brake caliper.
– Position the retainer spring.
– Position the new brake linings.

Info

Always change the brake linings in pairs.

– Mount pin 6.
To make it easier to mount the pin, push the brake linings against the retainer spring. Make sure the brake linings and retainer spring are seated correctly.

- Mount cotter pins 4.
- Position the brake caliper.
- Mount and tighten screws 5.

Guideline

| Screw, front brake caliper | M8 | 25 Nm (18.4 lbf ft) | Loctite® 243™ |

- Correct the brake fluid up to level A.

Guideline

| Level A (brake fluid level below reservoir rim) | 5 mm (0.2 in) |
| Brake fluid DOT 4 / DOT 5.1 (p. 117) |

- Position cover 2 with membrane 3.
- Mount and tighten screws 1.

Info

Use water to immediately clean up any brake fluid that has overflowed or spilled.

### 12.8 Checking the free travel of foot brake lever

**Warning**

**Danger of accidents** The brake system fails in the event of overheating.

If there is no free travel on the foot brake lever, pressure builds up in the brake system on the rear brake.

- Set the free travel on the foot brake lever in accordance with the specification.

- Disconnect spring 1.
- Move the foot brake lever back and forth between the end stop and the contact to the foot brake cylinder piston and check free travel A.

Guideline

| Free travel at foot brake lever | 3 ... 5 mm (0.12 ... 0.2 in) |

» If the free travel does not meet specifications:
  - Adjust the basic position of the foot brake lever (p. 75)
  - Reconnect spring 1.
12.9 Adjusting the basic position of the foot brake lever

**Warning**

**Danger of accidents**  The brake system fails in the event of overheating.

If there is no free travel on the foot brake lever, pressure builds up in the brake system on the rear brake.

- Set the free travel on the foot brake lever in accordance with the specification.

- Detach spring 1.

- Loosen nut 4 and, with push rod 5, turn it back until you have maximum free travel.

- To adjust the basic position of the foot brake lever to individual requirements, loosen nut 2 and turn screw 3 accordingly.

**Info**

The range of adjustment is limited.

- Turn push rod 5 accordingly until you have free travel A. If necessary, adjust the basic position of the foot brake lever.

**Guideline**

| Free travel at foot brake lever stop | 3 ... 5 mm (0.12 ... 0.2 in) |

- Hold screw 3 and tighten nut 2.

**Guideline**

| Nut, foot brake lever stop | M8 | 20 Nm (14.8 lbf ft) |

- Hold push rod 5 and tighten nut 4.

**Guideline**

| Remaining nuts, chassis | M6 | 10 Nm (7.4 lbf ft) |

- Attach spring 1.

12.10 Checking the rear brake fluid level

**Warning**

**Danger of accidents**  An insufficient brake fluid level will cause the brake system to fail.

If the brake fluid level drops below the specified marking or the specified value, the brake system is leaking or the brake linings are worn down.

- Check the brake system and do not continue riding until the problem is eliminated. (Your authorized GAS-GAS Motorcycles workshop will be glad to help.)

**Warning**

**Danger of accidents**  Old brake fluid reduces the braking effect.

- Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule. (Your authorized GASGAS Motorcycles workshop will be glad to help.)
12 BRAKE SYSTEM

Stand the vehicle upright.
Check the brake fluid level in level viewer 1.

Tip
Move the frame protector slightly to the side to make it easier to see the marking.

If the brake fluid has dropped below the marking A:
Add rear brake fluid. (p. 76)

12.11 Adding rear brake fluid

Warning
Danger of accidents An insufficient brake fluid level will cause the brake system to fail. If the brake fluid level drops below the specified marking or the specified value, the brake system is leaking or the brake linings are worn down.
Check the brake system and do not continue riding until the problem is eliminated. (Your authorized GAS-GAS Motorcycles workshop will be glad to help.)

Warning
Skin irritation Brake fluid causes skin irritation.
Keep brake fluid out of the reach of children.
Wear suitable protective clothing and safety glasses.
Do not allow brake fluid to come into contact with the skin, the eyes or clothing.
Consult a doctor immediately if brake fluid has been swallowed.
Rinse the affected area with plenty of water in the event of contact with the skin.
Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.
If brake fluid spills on to your clothing, change the clothing.

Warning
Danger of accidents Old brake fluid reduces the braking effect.
Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

Note
Environmental hazard Hazardous substances cause environmental damage.
Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

Info
Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.
Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.
Only use clean brake fluid from a sealed container.

Preparatory work
Check the rear brake linings. (p. 77)
Main work
– Stand the vehicle upright.
– Remove screws 1.
– Take off the cover with the washer and membrane 2.
– Add brake fluid to level A.

| Brake fluid DOT 4 / DOT 5.1 (p. 117) |

– Mount the cover with the washer and membrane.
– Mount and tighten the screws.

Info
Clean up overflowed or spilled brake fluid immediately with water.

12.12 Checking the rear brake linings

Warning
Danger of accidents  Worn-out brake linings reduce the braking effect.
– Ensure that worn-out brake linings are replaced immediately. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

– Check the brake linings for minimum thickness A.

| Minimum thickness A | ≥ 1 mm (≥ 0.04 in) |

» If the minimum thickness is less than specified:
   – Change the rear brake linings. (p. 77)
– Check the brake linings for damage and cracking.
   » If damage or cracking is visible:
      – Change the rear brake linings. (p. 77)

12.13 Changing the rear brake linings

Warning
Danger of accidents  Incorrect servicing will cause the brake system to fail.
– Ensure that service work and repairs are performed professionally. (Your authorized GASGAS Motorcycles workshop will be glad to help.)
**Warning**

**Skin irritation**  
Brake fluid causes skin irritation.  
- Keep brake fluid out of the reach of children.  
- Wear suitable protective clothing and safety glasses.  
- Do not allow brake fluid to come into contact with the skin, the eyes or clothing.  
- Consult a doctor immediately if brake fluid has been swallowed.  
- Rinse the affected area with plenty of water in the event of contact with the skin.  
- Rinse eyes thoroughly with water immediately and consult a doctor if brake fluid comes into contact with the eyes.  
- If brake fluid spills on to your clothing, change the clothing.

**Warning**

**Danger of accidents**  
Old brake fluid reduces the braking effect.  
- Make sure that brake fluid for the front and rear brake is changed in accordance with the service schedule.  
  (Your authorized GASGAS Motorcycles workshop will be glad to help.)

**Warning**

**Danger of accidents**  
Oil or grease on the brake discs reduces the braking effect.  
- Always keep the brake discs free of oil and grease.  
- Clean the brake discs with brake cleaner when necessary.

**Warning**

**Danger of accidents**  
Brake linings which have not been approved alter the braking efficiency.  
Not all brake linings are tested and approved for GASGAS motorcycles. The structure and friction coefficient of the brake linings, and thus their brake power, may vary greatly from that of original brake linings.  
If brake linings are used that differ from the original equipment, compliance with the original homologation is not guaranteed. In this case, the vehicle no longer corresponds to its condition at delivery and the manufacturer warranty shall be void.  
- Only use brake linings approved and recommended by GASGAS Motorcycles.

**Note**

**Environmental hazard**  
Hazardous substances cause environmental damage.  
- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Info**

Never use DOT 5 brake fluid. It is silicone-based and purple in color. Oil seals and brake lines are not designed for DOT 5 brake fluid.  
Avoid contact between brake fluid and painted parts. Brake fluid attacks paint.  
Only use clean brake fluid from a sealed container.  
- Position the vehicle upright.  
- Remove screws 1.  
- Take off the cover with the washer and membrane 2.  
- Press the brake piston back into the basic position and ensure that brake fluid does not flow out of the brake fluid reservoir, extracting some if necessary.
- Remove cotter pin 3.
- Press back the brake linings by slightly tilting the brake caliper laterally on the brake disc.
- Remove pin 4.
- Remove brake linings 5 and the retainer spring.
- Clean brake caliper.
- Position the retainer spring.
- Position the new brake linings.

**Info**
Always change the brake linings in pairs.

- Mount pin 4.

**Info**
To make it easier to mount the pin, push the brake linings upwards against the retainer spring. Make sure the brake linings and retainer spring are seated correctly.

- Mount cotter pins 3.
- Check the brake discs. (p. 69)
- Operate the foot brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.
- Add brake fluid to level A.

**Brake fluid DOT 4 / DOT 5.1 (p. 117)**

- Mount the cover with the washer and membrane 2.
- Mount and tighten screws 1.

**Info**
Use water to immediately clean up any brake fluid that has overflowed or spilled.
13.1 Removing the front wheel

**Preparatory work**
- Raise the motorcycle with a lift stand. (p. 42)

**Main work**
- Loosen screw 1 by several rotations.
- Loosen screws 2.
- Press on screw 1 to push the wheel spindle out of the axle clamp.
- Remove screw 1.

---

**Warning**

**Danger of accidents** Damaged brake discs reduce the braking effect.
- Always lay the wheel down in such a way that the brake disc is not damaged.

- Hold the front wheel and remove the wheel spindle. Take the front wheel out of the fork.

---

**Info**

Do not actuate the hand brake lever when the front wheel is removed.
- Remove spacers 3.

---

13.2 Installing the front wheel

---

**Warning**

**Danger of accidents** Oil or grease on the brake discs reduces the braking effect.
- Always keep the brake discs free of oil and grease.
- Clean the brake discs with brake cleaner when necessary.
Check the wheel bearing for damage and wear.

» If the wheel bearing is damaged or worn:
   - Change front wheel bearing.

Clean and grease shaft seal rings 1 and contact surfaces A of the spacers.

Long-life grease (p. 119)

Insert the spacers.

Clean and grease the wheel spindle.

Long-life grease (p. 119)

Position the front wheel.

✓ The brake linings are correctly positioned.

Insert the wheel spindle.

Mount and tighten screw 2.

Guideline

| Screw, front wheel spindle | M20x1.5 | 35 Nm (25.8 lbf ft) |

Operate the hand brake lever several times until the brake linings are seated correctly against the brake disc.

Remove the motorcycle from the lift stand. (p. 42)

Operate the front brake and compress the fork a few times firmly.

✓ The fork legs straighten.

Tighten screws 3.

Guideline

| Screw, fork stub | M8 | 15 Nm (11.1 lbf ft) |

### 13.3 Removing the rear wheel

**Preparatory work**

- Raise the motorcycle with a lift stand. (p. 42)
13.4 Installing the rear wheel

**Warning**

**Danger of accidents**  
Oil or grease on the brake discs reduces the braking effect.

- Always keep the brake discs free of oil and grease.
- Clean the brake discs with brake cleaner when necessary.

**Main work**

- Check the wheel bearing for damage and wear.
  - If the wheel bearing is damaged or worn:
    - Change the rear wheel bearing.
- Clean and grease shaft seal rings \( \text{A} \) and contact surfaces \( \text{A} \) of the spacers.

Long-life grease (\( \text{p. 119} \))

- Insert the spacers.
– Clean and grease the wheel spindle.

**Long-life grease (p. 119)**

– Position rear wheel and mount the chain.
  - The brake linings are correctly positioned.
– Insert wheel spindle ②.

– Position chain adjuster ③. Mount nut ④, but do not tighten it yet.
– Make sure that chain adjusters ③ are fitted correctly on adjusting screws ⑤.
– Make sure that the markings on the left and right chain adjusters ⑥ are in the same position relative to reference marks ⑥. The rear wheel is then correctly aligned.

**Info**
The wide adjustment range of the chain adjusters enables different secondary ratios with the same chain length.

Chain adjusters ③ can be turned by 180°.

– Check the chain tension. (p. 60)
– Tighten nut ④.

**Guideline**

| Nut, rear wheel spindle | M20x1.5 | 80 Nm (59 lbf ft) |

– Operate the foot brake lever repeatedly until the brake linings are in contact with the brake disc and there is a pressure point.

**Finishing work**
– Remove the motorcycle from the lift stand. (p. 42)

### 13.5 Checking the tire condition

**Info**

Only mount tires approved and/or recommended by GASGAS Motorcycles. Other tires could have a negative effect on handling characteristics.
The type, condition, and pressure of the tires all have a major impact on the handling characteristic of the motorcycle.
The tires mounted on the front and rear wheels must have a similar profile.
Worn tires have a negative effect on handling characteristics, especially on wet surfaces.

– Check the front and rear tires for cuts, embedded objects, and other damage.
  » If the tires have cuts, run-in objects, or other damage:
    – Change the tires.
Check the tire age.

**Info**
The tire date of manufacture is usually contained in the tire label and is indicated by the last four digits of the DOT number. The first two digits indicate the week of manufacture and the last two digits the year of manufacture. GASGAS Motorcycles recommends that the tires be changed after five years at the latest, regardless of the actual wear.

» If the tires are more than five years old:
   – Change the tires.

### 13.6 Checking tire pressure

**Info**
Low tire pressure leads to abnormal wear and overheating of the tire. Correct tire pressure ensures optimal riding comfort and maximum tire service life.

» Remove protection cap.
» Check tire pressure when the tires are cold.

<table>
<thead>
<tr>
<th>Offroad tire pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>front</td>
</tr>
<tr>
<td>rear</td>
</tr>
</tbody>
</table>

» If the tire pressure does not meet specifications:
   – Correct tire pressure.
   – Mount the protection cap.

### 13.7 Checking spoke tension

**Warning**
**Danger of accidents**
Incorrectly tensioned spokes impair the handling characteristic and result in secondary damage.

The spokes break due to being overloaded if they are too tightly tensioned. If the tension in the spokes is too low, then lateral and radial run-out will form in the wheel. Other spokes will become looser as a result.

– Check spoke tension regularly, and in particular on a new vehicle. (Your authorized GASGAS Motorcycles workshop will be glad to help.)

» Strike each spoke briefly using a screwdriver blade.

**Info**
The frequency of the sound depends on the spoke length and spoke diameter.
If you hear different tone frequencies from different spokes of equal length and diameter, this is an indication of different spoke tensions.

You should hear a high note.

» If the spoke tension differs:
   – Correct the spoke tension.
– Check the spoke torque.

Guideline

<table>
<thead>
<tr>
<th>Spoke nipple</th>
<th>M4.5</th>
<th>5 Nm (3.7 lbf ft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Torque wrench kit (58429094000)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
14.1 Cooling system

Water pump ¹ in the engine circulates the coolant. The pressure resulting from the warming of the cooling system is regulated by a valve in radiator cap ². This ensures that operating the vehicle at the specified coolant temperature will not result in a risk of malfunctions.

120 °C (248 °F)

Cooling is effected by the air stream. The lower the speed, the less the cooling effect. Dirty cooling fins also reduce the cooling effect.

14.2 Radiator cover

The radiator covers are mounted in front of the radiator between the radiator shield and radiator.

Info
Do not use radiator covers in difficult operating conditions.

The radiator cover keeps the coolant temperature in the correct range.

<table>
<thead>
<tr>
<th>Optimal coolant temperature</th>
<th>60 ... 70 °C (140 ... 158 °F)</th>
</tr>
</thead>
</table>

The radiator covers are installed in front of the radiator, depending on the ambient temperature.

<table>
<thead>
<tr>
<th>Full radiator cover right side ¹ and half radiator cover left side ²</th>
<th>&lt; 0 °C (&lt; 32 °F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Full radiator cover right side ¹</td>
<td>0 ... 10 °C (32 ... 50 °F)</td>
</tr>
<tr>
<td>Half radiator cover right side ²</td>
<td>10 ... 20 °C (50 ... 68 °F)</td>
</tr>
<tr>
<td>No radiator cover</td>
<td>&gt; 20 °C (&gt; 68 °F)</td>
</tr>
</tbody>
</table>

14.3 Installing the radiator cover

Info
Only remove left radiator shield if both radiator covers are mounted.

- Remove screws ¹.
- Remove right radiator shield ².
- Remove screws ³.
- Remove left radiator shield ⁴.
14.4 Removing the radiator cover

**Info**
Only remove left radiator shield if both radiator covers are mounted.

- Remove screws 1.
- Remove right radiator shield 2.
- Remove screws 3.
- Remove left radiator shield 4.
- Position right radiator shield 2.
- Remove corresponding radiator cover.
- Position left radiator shield 4.
- Mount and tighten screws 1.
- Mount and tighten screws 3.

<table>
<thead>
<tr>
<th>Remaining screws, chassis</th>
<th>M6</th>
<th>10 Nm (7.4 lbf ft)</th>
</tr>
</thead>
</table>

Guideline

- Position left radiator shield 4.
- Mount and tighten screws 3.
- Position the corresponding radiator cover (p. 86).
- The holding lugs point toward the frame.
14 COOLING SYSTEM

Guideline

<table>
<thead>
<tr>
<th>Remaining screws, chassis</th>
<th>M6</th>
<th>10 Nm (7.4 lbf ft)</th>
</tr>
</thead>
</table>

14.5 Checking the antifreeze and coolant level

**Warning**

**Danger of scalding**  During motorcycle operation, the coolant gets very hot and is under pressure.
- Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
- Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
- In the event of scalding, rinse the area affected immediately with lukewarm water.

**Warning**

**Danger of poisoning**  Coolant is toxic and a health hazard.
- Keep coolant out of the reach of children.
- Do not allow coolant to come into contact with the skin, the eyes and clothing.
- Consult a doctor immediately if coolant is swallowed.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if coolant gets into the eyes.
- Change clothing if coolant spills onto your clothing.

**Condition**

The engine is cold.
- Stand the motorcycle upright on a horizontal surface.
- Remove the radiator cap.
- Check the antifreeze in the coolant.

-25 ... -45 °C (-13 ... -49 °F)

- If the antifreeze in the coolant does not match the specified value:
  - Correct the antifreeze in the coolant.
- Check the coolant level in the radiator.

Coolant level A above the radiator fins 10 mm (0.39 in)

- If the coolant level does not match the specified value:
  - Correct the coolant level.

- Mount the radiator cap.
14.6 Checking the coolant level

**Warning**

**Danger of scalding** During motorcycle operation, the coolant gets very hot and is under pressure.
- Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
- Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
- In the event of scalding, rinse the area affected immediately with lukewarm water.

**Warning**

**Danger of poisoning** Coolant is toxic and a health hazard.
- Keep coolant out of the reach of children.
- Do not allow coolant to come into contact with the skin, the eyes and clothing.
- Consult a doctor immediately if coolant is swallowed.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if coolant gets into the eyes.
- Change clothing if coolant spills onto your clothing.

**Condition**

The engine is cold.

- Stand the motorcycle upright on a horizontal surface.
- Remove the radiator cap.
- Check the coolant level in the radiator.

<table>
<thead>
<tr>
<th>Coolant level A above the radiator fins</th>
<th>10 mm (0.39 in)</th>
</tr>
</thead>
</table>

» If the coolant level does not match the specified value:
  - Correct the coolant level.

<table>
<thead>
<tr>
<th>Coolant ([p. 117])</th>
</tr>
</thead>
</table>

- Mount the radiator cap.

14.7 Draining the coolant

**Warning**

**Danger of scalding** During motorcycle operation, the coolant gets very hot and is under pressure.
- Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
- Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
- In the event of scalding, rinse the area affected immediately with lukewarm water.
**Warning**

**Danger of poisoning** Coolant is toxic and a health hazard.

– Keep coolant out of the reach of children.
– Do not allow coolant to come into contact with the skin, the eyes and clothing.
– Consult a doctor immediately if coolant is swallowed.
– Rinse the affected area immediately with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if coolant gets into the eyes.
– Change clothing if coolant spills onto your clothing.

---

**Condition**

The engine is cold.

– Position the motorcycle upright.
– Place an appropriate container under the water pump cover.
– Remove screw 1. Take off radiator cap 2.
– Completely drain the coolant.
– Mount and tighten screw 1 with a new seal ring.

Guideline

| Coolant drain plug | M6 | 8 Nm (5.9 lbf ft) |

---

**14.8 Refilling with coolant**

**Warning**

**Danger of poisoning** Coolant is toxic and a health hazard.

– Keep coolant out of the reach of children.
– Do not allow coolant to come into contact with the skin, the eyes and clothing.
– Consult a doctor immediately if coolant is swallowed.
– Rinse the affected area immediately with plenty of water in the event of contact with the skin.
– Rinse eyes thoroughly with water and consult a doctor immediately if coolant gets into the eyes.
– Change clothing if coolant spills onto your clothing.

---

**Main work**

– Make sure that screw 1 is tightened.
– Position the motorcycle upright.
– Take off radiator cap 2.
– Completely fill the radiator with coolant.

Coolant (\(\text{p. 117}\))
- Loosen screw 3 until coolant escapes without bubbles.
- Mount and tighten screw 3.

**Guideline**

| Screw, radiator bleeding | M6 | 8 Nm (5.9 lbf ft) |

- Completely fill the radiator with coolant.

**Coolant** (p. 117)

- Mount radiator cap 2.

---

**Danger**

**Danger of poisoning** Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.

- Allow the engine to warm up and cool down again.
- Check the coolant level. (p. 89)

**Finishing work**
- Check the cooling system for leaks.

### 14.9 Changing the coolant

**Warning**

**Danger of scalding** During motorcycle operation, the coolant gets very hot and is under pressure.
- Do not open the radiator, the radiator hoses or other cooling system components if the engine or the cooling system are at operating temperature.
- Allow the cooling system and the engine to cool down before you open the radiator, the radiator hoses or other components of the cooling system.
- In the event of scalding, rinse the area affected immediately with lukewarm water.

**Warning**

**Danger of poisoning** Coolant is toxic and a health hazard.
- Keep coolant out of the reach of children.
- Do not allow coolant to come into contact with the skin, the eyes and clothing.
- Consult a doctor immediately if coolant is swallowed.
- Rinse the affected area immediately with plenty of water in the event of contact with the skin.
- Rinse eyes thoroughly with water and consult a doctor immediately if coolant gets into the eyes.
- Change clothing if coolant spills onto your clothing.

**Condition**

The engine is cold.
Main work
- Position the motorcycle upright.
- Place an appropriate container under the water pump cover.
- Remove screw 1. Take off radiator cap 2.
- Completely drain the coolant.
- Mount and tighten screw 1 with a new seal ring.

Guideline

<table>
<thead>
<tr>
<th>Screw, water pump cover</th>
<th>M6</th>
<th>10 Nm (7.4 lbf ft)</th>
</tr>
</thead>
</table>

- Completely fill the radiator with coolant.

<table>
<thead>
<tr>
<th>Coolant ( p. 117)</th>
</tr>
</thead>
</table>

- Loosen screw 3 until coolant escapes without bubbles.
- Mount and tighten screw 3.

Guideline

<table>
<thead>
<tr>
<th>Screw, radiator bleeding</th>
<th>M6</th>
<th>8 Nm (5.9 lbf ft)</th>
</tr>
</thead>
</table>

- Mount radiator cap 2.

Danger
Danger of poisoning  Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.

- Allow the engine to warm up and cool down again.
- Check the coolant level. ( p. 89)

Finishing work
- Check the cooling system for leaks.
15.1 Checking the play in the throttle cable

- Check the throttle grip for smooth operation.
- Move the handlebar to the straight-ahead position. Turn the throttle grip back and forth slightly and determine the play in throttle cable A.

| Play in throttle cable | 2 ... 3 mm (0.08 ... 0.12 in) |

» If the throttle cable play does not meet the specified value:
  - Adjust the play in the throttle cable. (p. 93)

**Danger**

**Danger of poisoning** Exhaust gases are toxic and inhaling them may result in unconsciousness and death.

- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.

- Start the engine and let it run at idle speed. Move the handlebar to and fro over the entire steering range.

| The idle speed must not change. |

» If the idle speed changes:
  - Adjust the play in the throttle cable. (p. 93)

15.2 Adjusting the play in the throttle cable

**Preparatory work**

- Remove the seat. (p. 53)
- Turn the tap handle of the fuel tap to the OFF position.
- Remove the fuel tank. (p. 57)
- Check the throttle cable routing. (p. 64)

**Main work**

- Move the handlebar to the straight-ahead position.
- Push back sleeve 1.
- Ensure that the throttle cable sleeve is pushed all the way into barrel adjuster 2.
- Loosen nut 3.

- Turn barrel adjuster 2 so that there is play A in the throttle cable at the throttle grip.

**Guideline**

| Play in throttle cable | 2 ... 3 mm (0.08 ... 0.12 in) |

- Tighten nut 3.
- Slide on sleeve 1.
15 TUNING THE ENGINE

Finishing work
– Install the fuel tank (p. 58)
– Mount the seat (p. 53)
– Check the play in the throttle cable (p. 93)

15.3 Carburetor tuning

Effects of carburetor tuning

The different carburetor components must be tuned both to one another and for the use intended.

**Main jet MJ**
The main jet MJ has the greatest influence with the throttle slide open (full throttle).
If the insulator of a new spark plug is very light or white after a brief ride at full throttle, or if the engine knocks, a larger main jet needs to be used. If the insulator is dark brown or sooty, a smaller main jet needs to be used.

**Needle position POS**
The needle position has the greatest influence in the mid throttle slide range.
If the engine stutters when accelerating with a partially open throttle slide, the jet needle must be lowered. If the engine knocks when accelerating at the full power rpm range, the jet needle must be raised.

**Cylindrical part of the needle CYL**
The cylindrical part of the needle has the greatest influence when the throttle slide is almost closed.

**Idling jet IJ**
The idling jet has the greatest influence in the low to mid throttle slide range.
If the engine stutters when idling or accelerating with a partially open throttle slide, a smaller idling jet must be used. If the engine knocks in this power range, then a larger idling jet must be used.

**Idle air adjusting screw open ASO**
The idle air adjusting screw has the greatest influence during idling.
Influence of throttle slide adjustment

The idling jet has the greatest influence when the throttle slide is closed. The first cylindrical part of the needle and the clip position have only minimal influence.

When the throttle slide is 1/8 open, the first cylindrical part of the needle, the idling jet and the clip position have the greatest influence.

When the throttle slide is 1/4 open, the idling jet and the clip position have the greatest influence. The influence of the first cylindrical part of the needle is less.

When the throttle slide is 1/2 open, the position of the needle has the greatest influence. The influence of the main jet and the idling jet is only minimal.

When the throttle slide is 3/4 open, the influence of the main jet is greatest. The clip position and the idling jet have only minimal influence.

When the throttle slide is fully open, the influence of the main jet is greatest. The clip position and the idling jet have only minimal influence.

Needle overview
The jet needles available are shown in the following table.
15 TUNING THE ENGINE

<table>
<thead>
<tr>
<th>Column 1</th>
<th>Column 2</th>
<th>Column 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>NRJ A</td>
<td>NRK A</td>
</tr>
<tr>
<td>B</td>
<td>NRJ B</td>
<td>NRK B</td>
</tr>
<tr>
<td>C</td>
<td>NRJ C</td>
<td>NRK C</td>
</tr>
<tr>
<td>D</td>
<td>NRJ D</td>
<td>NRK D</td>
</tr>
<tr>
<td>E</td>
<td>NRJ E</td>
<td>NRK E</td>
</tr>
</tbody>
</table>

Column 2 corresponds to a needle in the standard position.
Column 1 corresponds to a needle which is half a clip leaner.
Column 3 specifies the diameter of the first cylindrical part of the needle. The smaller the diameter of the first cylindrical part of the needle, the richer the mixture. The larger the diameter of the first cylindrical part of the needle, the leaner the mixture. The first cylindrical part of the needle has the greatest influence in the lowest load range.

**Info**
The top right jet needle A2 corresponds to the richest setting of the carburetor, and the bottom left jet needle E1 corresponds to the leanest. The optimal carburetor tuning is shown under the respective model.

**Clip position**

<table>
<thead>
<tr>
<th>1 ... 5</th>
<th>Clip position from above</th>
</tr>
</thead>
</table>

The five possible clip positions are shown here. The carburetor tuning depends on the defined ambient and operating conditions.

**15.4 Carburetor - idle**

The idle setting of the carburetor has a big influence on the starting behavior, stable idling, and the response to throttle opening. This means that an engine with a correctly set idle speed is easier to start than if the idle speed is set wrongly.

**Info**
The carburetor and its components are subject to increased wear caused by engine vibration. Wear can result in malfunctioning.

The factory setting for the carburetor is set for the following values.

<table>
<thead>
<tr>
<th>Height above sea level</th>
<th>301 ... 750 m (988 ... 2,461 ft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ambient temperature</td>
<td>16 ... 24 °C (61 ... 75 °F)</td>
</tr>
<tr>
<td>Super unleaded (98 octane) mixed with 2-stroke engine oil (1:40)</td>
<td>(p. 118)</td>
</tr>
</tbody>
</table>

The idle speed is adjusted with adjusting screw 1.
The idle mixture is adjusted using the idle air adjusting screw 2.
15.5 Carburetor – adjusting the idle speed

- Screw in idle air adjusting screw 1 all the way and turn it to the specified basic setting.
  Guideline
<table>
<thead>
<tr>
<th>Idle air adjusting screw</th>
</tr>
</thead>
<tbody>
<tr>
<td>open</td>
</tr>
<tr>
<td>2 turns</td>
</tr>
</tbody>
</table>

- Run the engine until warm.
  Guideline
  | Warming-up phase         |
  | ≥ 5 min                  |

**Danger**

*Danger of poisoning* Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.

- Adjust the idle speed with adjusting screw 2.
  Guideline
<table>
<thead>
<tr>
<th>Choke function deactivated — The choke lever is pushed in to the stop. (p. 16)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Idle speed</td>
</tr>
</tbody>
</table>

- Turn idle air adjusting screw 1 slowly in a clockwise direction until the idle speed begins to fall.
- Note the position and turn the idle air adjusting screw slowly counterclockwise until the idle speed again begins to fall.
- Adjust to the point between these two positions with the highest idle speed.

**Info**

If there is a big engine speed rise, reduce the idle speed to a normal level and repeat the above steps.  
If the procedure described here does not lead to satisfactory results, the cause may be a wrongly dimensioned idling jet.  
If you can turn the idle air adjusting screw to the end without any change of engine speed, mount a smaller idling jet.  
After changing the idling jet, start from the beginning with the adjusting steps.  
Following extreme air temperature or altitude changes, adjust the idle speed again.
15.6 Emptying the carburetor float chamber

**Danger**

**Fire hazard** Fuel is highly flammable.

- The fuel in the fuel tank expands when warm and can escape if overfilled.
- Do not fuel the vehicle in the vicinity of open flames or lit cigarettes.
- Switch off the engine for refueling.
- Make sure that no fuel is spilled; particularly not on hot parts of the vehicle.
- If any fuel is spilled, wipe it off immediately.
- Observe the specifications for refueling.

**Warning**

**Danger of poisoning** Fuel is poisonous and a health hazard.

- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.

**Note**

**Environmental hazard** Improper handling of fuel is a danger to the environment.

- Do not allow fuel to enter the groundwater, the soil, or the sewage system.

**Info**

Carry out this work with a cold engine.

Water in the float chamber results in malfunctioning.

**Preparatory work**

- Turn the tap handle of the fuel tap to the OFF position.
  - ✔️ No more fuel flows from the fuel tank to the carburetor.

**Main work**

- Place a cloth beneath the carburetor to soak up emerging fuel.
- Remove plug 1.
- Completely drain the fuel.
- Mount and tighten screw plug 1.
15.7 Plug-in connector of ignition timing map adjustment

Plug-in connector 1 of the ignition timing map adjustment is located on the frame under the fuel tank.

**Possible states**
- **Soft** – The plug-in connector of the ignition timing map adjustment is disconnected to achieve better rideability.
- **Performance** – The plug-in connector of the ignition timing map adjustment is joined to achieve higher performance.

15.8 Changing the ignition timing map

**Switching the ignition timing map from Performance to Soft**
- Disconnect plug-in connector 1 of the ignition timing map adjustment. (Figure T01480-10 p. 99)
- **Soft** – Better rideability

**Switching the ignition timing map from Soft to Performance**
- Join plug-in connector 1 of the ignition timing map adjustment. (Figure T01480-10 p. 99)
- **Performance** – Higher performance

15.9 Checking the basic position of the shift lever

**Info**
When driving, the shift lever must not touch the rider’s boot when in the basic position. When the shift lever keeps touching the boot, the transmission will be subject to an excessive load.

- Sit on the vehicle in the riding position and determine distance A between the upper edge of your boot and the shift lever.

| Distance between shift lever and upper edge of boot | 10 ... 20 mm (0.39 ... 0.79 in) |

» If the distance does not meet specifications:
- Adjust the basic position of the shift lever. (p. 99)

15.10 Adjusting the basic position of the shift lever

- Remove screw 1 with the washers and take off shift lever 2.
15 TUNING THE ENGINE

- Clean gear teeth A of the shift lever and shift shaft.
- Mount the shift lever on the shift shaft in the required position and engage gearing.

**Info**
The range of adjustment is limited.
The shift lever must not come into contact with any other vehicle components during the shift procedure.

- Mount and tighten screw 1 with the washers.

<table>
<thead>
<tr>
<th>Guideline</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Screw, shift lever</strong></td>
</tr>
</tbody>
</table>

Loctite® 243™
16.1 Checking the gear oil level

**Condition**
The engine is cold.

**Preparatory work**
– Stand the motorcycle upright on a horizontal surface.

**Main work**
– Remove screw 1 with the seal ring.
– Check the gear oil level.

| Gear oil must not run out of the hole. |
| The gear oil level is at the lower edge of the hole. |

» If the gear oil level is below the hole:
   – Add the gear oil. ([p. 102])
» If gear oil runs out:
   – Correct the gear oil level.

– Mount and tighten screw 1 with the seal ring.

**Guideline**

| Screw, gear oil level monitoring | M6 | 8 Nm (5.9 lbf ft) |

16.2 Changing the gear oil

**Warning**

**Danger of scalding** Engine and gear oil get very hot when the motorcycle is ridden.
– Wear suitable protective clothing and safety gloves.
– In the event of scalding, rinse the area affected immediately with lukewarm water.

**Note**

**Environmental hazard** Hazardous substances cause environmental damage.
– Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Info**

Drain the gear oil while the engine is at operating temperature.

**Preparatory work**
– Stand the motorcycle upright on a horizontal surface.
– Position an appropriate container under the engine.

**Main work**
– Remove oil drain plug 1 with the magnet.
– Let the gear oil drain fully.
– Thoroughly clean the oil drain plug with magnet.
– Clean the sealing surface on the engine.
– Mount and tighten oil drain plug 1 with the magnet and a new seal ring.
16 SERVICE WORK ON THE ENGINE

16.3 Adding the gear oil

Info
Too little gear oil or poor-quality gear oil results in premature wear to the transmission.

Preparatory work
– Stand the motorcycle upright on a horizontal surface.

Main work
– Remove screw 1 with the seal ring.

Guideline

<table>
<thead>
<tr>
<th>Component</th>
<th>Size</th>
<th>Torque</th>
</tr>
</thead>
<tbody>
<tr>
<td>Oil drain plug with magnet</td>
<td>M12</td>
<td>20 Nm (14.8 lbf ft)</td>
</tr>
</tbody>
</table>

– Remove filler plug 2 with the O-ring, and fill up with gear oil.

<table>
<thead>
<tr>
<th>Gear oil</th>
<th>0.50 l (0.53 qt.)</th>
<th>Engine oil (15W/50)</th>
</tr>
</thead>
</table>

– Mount and tighten filler plug 2 with the O-ring.

Danger

Danger of poisoning
Exhaust gases are toxic and inhaling them may result in unconsciousness and death.

– Always make sure there is sufficient ventilation when running the engine.
– Use effective exhaust extraction when starting or running the engine in an enclosed space.

– Start the engine and check for leaks.

Finishing work
– Check the gear oil level. (p. 101)

– Add gear oil up to the bottom edge of the hole of the gear oil level plug.

Engine oil (15W/50) (p. 117)

– Mount and tighten screw 1 with the seal ring.

Guideline

| Screw, gear oil level monitoring | M6    | 8 Nm (5.9 lbf ft) |

– Mount and tighten filler plug 2 with the O-ring.
Danger

Danger of poisoning  Exhaust gases are toxic and inhaling them may result in unconsciousness and death.
- Always make sure there is sufficient ventilation when running the engine.
- Use effective exhaust extraction when starting or running the engine in an enclosed space.

- Start the engine and check for leaks.

Finishing work
- Check the gear oil level. (p. 101)
17.1 Cleaning the motorcycle

**Note**

**Material damage** Components become damaged or destroyed if a pressure cleaner is used incorrectly.
The high pressure forces water into the electrical components, connectors, throttle cables, and bearings, etc.
Pressure which is too high causes malfunctions and destroys components.

- Do not direct the water jet directly on to electrical components, connectors, throttle cables or bearings.
- Maintain a minimum distance between the nozzle of the pressure cleaner and the component.

**Note**

**Environmental hazard** Hazardous substances cause environmental damage.
- Dispose of oils, grease, filters, fuel, cleaning agents, brake fluid, etc., correctly and in compliance with the applicable regulations.

**Info**

To maintain the value and appearance of the motorcycle over a long period, clean it regularly.
Avoid direct sunshine when cleaning the motorcycle.

- Close off exhaust system to keep water from entering.
- Remove loose dirt first with a soft jet of water.
- Spray the heavily soiled parts with a normal commercial motorcycle cleaner and clean using a brush.

**Motorcycle cleaner** ([p. 119])

**Info**

Use warm water containing normal motorcycle cleaner and a soft sponge.
Never apply motorcycle cleaner to a dry vehicle; always rinse the vehicle with water first.

- After rinsing the motorcycle with a gentle spray of water, allow it to dry thoroughly.
- Remove the closure of the exhaust system.
- Empty the carburetor float chamber. ([p. 98])

**Warning**

**Danger of accidents** Moisture and dirt impair the brake system.
- Explain to your child that he or she must brake carefully several times to dry out and remove dirt from the brake linings and the brake discs.

- After cleaning, let your child ride the vehicle a short distance until the engine warms up and the brakes have dried due to careful application of the brakes.

**Info**

The heat produced causes water at inaccessible locations in the engine and on the brake system to evaporate.
– Push back the protection caps on the handlebar controls to allow water to evaporate.
– After the motorcycle has cooled down, lubricate all moving parts and pivot points.
– Clean the chain. (p. 60)
– Treat bare metal (except for brake discs and the exhaust system) with a corrosion inhibitor.

| Preserving materials for paints, metal and rubber (p. 119) |

– Treat all plastic parts and powder-coated parts with a mild cleaning and care product.

| Special cleaner for glossy and matte paint finishes, metal and plastic surfaces (p. 120) |
18.1 Storage

**Warning**
**Danger of poisoning** Fuel is poisonous and a health hazard.
- Avoid skin, eye and clothing contact with fuel.
- Immediately consult a doctor if you swallow fuel.
- Do not inhale fuel vapors.
- In case of skin contact, rinse the affected area with plenty of water.
- Rinse the eyes thoroughly with water, and consult a doctor in case of fuel contact with the eyes.
- Change your clothing in case of fuel spills on them.
- Keep fuels correctly in a suitable canister, and out of the reach of children.

**Info**
If you plan to garage the motorcycle for a longer period, perform the following steps or have them performed.

Before storing the motorcycle, check all parts for function and wear. If service, repairs, or replacements are necessary, you should do this during the storage period (less workshop overload). In this way, you can avoid long workshop waiting times at the start of the new season.

- When refueling for the last time before taking the motorcycle out of service, add fuel additive.

  Fuel additive (p. 119)

- Refuel. (p. 28)
- Clean the motorcycle. (p. 104)
- Change the gear oil. (p. 101)
- Check the antifreeze and coolant level. (p. 88)
- Check tire pressure. (p. 84)
- Empty the carburetor float chamber. (p. 98)
- Store the vehicle in a dry location that is not subject to large fluctuations in temperature.

**Info**
GASGAS Motorcycles recommends jacking up the motorcycle.

- Raise the motorcycle with a lift stand. (p. 42)
- Cover the motorcycle with a tarp or cover that is permeable to air.

**Info**
Do not use non-porous materials since they prevent humidity from escaping, thus causing corrosion. Avoid running the engine for a short time only. Because the engine will not warm up sufficiently, the water vapor produced during combustion will condense, causing engine parts and the exhaust system to rust.
18.2 Preparing for use after storage

- Remove the motorcycle from the lift stand. (p. 42)
- Perform checks and maintenance measures when preparing for use. (p. 25)
- Take a test ride.
<table>
<thead>
<tr>
<th>Faults</th>
<th>Possible cause</th>
<th>Action</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine turns but does not start</td>
<td>Operating error</td>
<td>– Carry out the start procedure. (p. 25)</td>
</tr>
<tr>
<td>Motorcycle was out of use for a long time and there is old fuel in the float chamber</td>
<td>Empty the carburetor float chamber. (p. 98)</td>
<td></td>
</tr>
<tr>
<td>Fuel feed interrupted</td>
<td>– Check the fuel tank breather.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Clean the fuel tap.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Check/set the carburetor components.</td>
<td></td>
</tr>
<tr>
<td>Spark plug oily or wet</td>
<td>– Clean and dry the spark plug, or change it if necessary.</td>
<td></td>
</tr>
<tr>
<td>Plug gap of spark plug too wide</td>
<td>– Adjust plug gap.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Guideline Spark plug electrode gap 0.60 mm (0.0236 in)</td>
<td></td>
</tr>
<tr>
<td>Fault in ignition system</td>
<td>– Check the ignition system.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Adjust the ignition.</td>
<td></td>
</tr>
<tr>
<td>Short-circuit cable in wiring harness frayed, switch-off button faulty</td>
<td>– Check the switch-off button.</td>
<td></td>
</tr>
<tr>
<td>Water in carburetor or jets blocked</td>
<td>– Check/set the carburetor components.</td>
<td></td>
</tr>
<tr>
<td>Engine has no idle</td>
<td>Idling jet blocked</td>
<td>– Check/set the carburetor components.</td>
</tr>
<tr>
<td>Adjusting screws on carburetor distorted</td>
<td>– Carburetor – adjust the idle speed. (p. 97)</td>
<td></td>
</tr>
<tr>
<td>Spark plug defective</td>
<td>– Change the spark plug.</td>
<td></td>
</tr>
<tr>
<td>Ignition system defective</td>
<td>– Check the ignition coil.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Check the spark plug connector.</td>
<td></td>
</tr>
<tr>
<td>Engine does not speed up</td>
<td>Carburetor running over because float needle dirty or worn</td>
<td>– Check/set the carburetor components.</td>
</tr>
<tr>
<td>Loose carburetor jets</td>
<td>– Check/set the carburetor components.</td>
<td></td>
</tr>
<tr>
<td>Fault in ignition system</td>
<td>– Check the ignition system.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Adjust the ignition.</td>
<td></td>
</tr>
<tr>
<td>Engine has too little power</td>
<td>Fuel feed interrupted</td>
<td>– Check the fuel tank breather.</td>
</tr>
<tr>
<td></td>
<td>– Clean the fuel tap.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Check/set the carburetor components.</td>
<td></td>
</tr>
<tr>
<td>Air filter is very dirty</td>
<td>– Clean the air filter and air filter box. (p. 55)</td>
<td></td>
</tr>
<tr>
<td>Exhaust system leaks, deformed or too little glass fiber yarn filling in main silencer</td>
<td>– Check exhaust system for damage.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Change the glass fiber yarn filling of the main silencer. (p. 56)</td>
<td></td>
</tr>
<tr>
<td>Fault in ignition system</td>
<td>– Check the ignition system.</td>
<td></td>
</tr>
<tr>
<td></td>
<td>– Adjust the ignition.</td>
<td></td>
</tr>
<tr>
<td>Membrane or reed valve housing is damaged</td>
<td>– Check the membrane and reed valve housing.</td>
<td></td>
</tr>
<tr>
<td>Engine stalls or is popping into the carburetor</td>
<td>Lack of fuel</td>
<td>– Turn handle of the fuel tap to the ON position.</td>
</tr>
<tr>
<td></td>
<td>– Refuel. (p. 28)</td>
<td></td>
</tr>
<tr>
<td>Engine takes in bad air</td>
<td>– Check intake flange and carburetor for tightness.</td>
<td></td>
</tr>
<tr>
<td>Faults</td>
<td>Possible cause</td>
<td>Action</td>
</tr>
<tr>
<td>--------------------------------------------</td>
<td>----------------------------------------------------</td>
<td>------------------------------------------------------------------------</td>
</tr>
<tr>
<td>Engine stalls or is popping into the</td>
<td>The connector or ignition coil is loose or oxidized</td>
<td>– Clean the connector and treat it with contact spray.</td>
</tr>
<tr>
<td>carburetor</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engine overheats</td>
<td>Too little coolant in cooling system</td>
<td>– Check the cooling system for leaks.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>– Check the coolant level.</td>
</tr>
<tr>
<td></td>
<td>Too little air stream</td>
<td>– Switch off the engine when standing.</td>
</tr>
<tr>
<td></td>
<td>Radiator fins very dirty</td>
<td>– Clean the radiator fins.</td>
</tr>
<tr>
<td></td>
<td>Foam formation in cooling system</td>
<td>– Drain the coolant.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>– Refill with coolant.</td>
</tr>
<tr>
<td></td>
<td>Damaged cylinder head or cylinder head gasket</td>
<td>– Check the cylinder head and cylinder head gasket.</td>
</tr>
<tr>
<td></td>
<td>Bent radiator hose</td>
<td>– Change the radiator hose.</td>
</tr>
<tr>
<td></td>
<td>Incorrect ignition point due to loose stator</td>
<td>– Adjust the ignition.</td>
</tr>
<tr>
<td>White smoke emission (steam in exhaust</td>
<td>Damaged cylinder head or cylinder head gasket</td>
<td>– Check the cylinder head and cylinder head gasket.</td>
</tr>
<tr>
<td>gas)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Gear oil exits at the vent hose</td>
<td>Too much gear oil added</td>
<td>– Check the gear oil level.</td>
</tr>
<tr>
<td>Water in the gear oil</td>
<td>Damaged radial shaft seal ring or water pump</td>
<td>– Check the radial shaft seal ring and the water pump.</td>
</tr>
</tbody>
</table>
20.1 Engine

| Design | 1-cylinder 2-stroke engine, water-cooled, with reed intake and exhaust control |
| Displacement | 84.93 cm³ (5.1828 cu in) |
| Stroke | 48.95 mm (1.9272 in) |
| Bore | 47 mm (1.85 in) |
| Idle speed | 1,400 ... 1,500 rpm |
| Crankshaft bearing | 1 grooved ball bearing / 1 roller bearing |
| Conrod bearing | Needle bearing |
| Piston pin bearing | Needle bearing |
| Pistons | Aluminum cast |
| Piston rings | 1 rectangular ring |
| Engine lubrication | Mixed lubrication |
| Primary transmission | 20:64 straight cut spur gear wheel drive |
| Clutch | Multidisc clutch in oil bath/hydraulically activated |
| Transmission | 6-gear transmission, claw shifted |
| Transmission ratio |
| 1st gear | 11.29 |
| 2nd gear | 14.28 |
| 3rd gear | 16.25 |
| 4th gear | 19.26 |
| 5th gear | 21.25 |
| 6th gear | 20.21 |
| Ignition | Kokusan 504 |
| Spark plug | NGK BR9 ECMVX |
| Spark plug electrode gap | 0.60 mm (0.0236 in) |
| Cooling | Water-cooled |
| Starting aid | Kick starter lever |

20.2 Engine tightening torques

<p>| Screw, adjusting lever | M5x16 | 6 Nm (4.4 lbf ft) |
| Screw, clutch spring retainer | M5 | 6 Nm (4.4 lbf ft) |
| Screw, control lever | M5x12 | 6 Nm (4.4 lbf ft) |
| Screw, crankshaft speed sensor | M5 | 6 Nm (4.4 lbf ft) |
| Screw, exhaust control bearing support | M5 | 6 Nm (4.4 lbf ft) |
| Screw, exhaust control cap | M5 | 4 Nm (3 lbf ft) |
| Screw, exhaust control cover | M5 | 5 Nm (3.7 lbf ft) |
| Screw, guide piece | M5x12 | 6 Nm (4.4 lbf ft) |
| Screw, ignition system/stator | M5 | 6 Nm (4.4 lbf ft) |
| Screw, locking lever | M5 | 6 Nm (4.4 lbf ft) |</p>
<table>
<thead>
<tr>
<th>Component</th>
<th>Type</th>
<th>Torque (Nm)</th>
<th>Notes</th>
</tr>
</thead>
<tbody>
<tr>
<td>Screw, power valve stop plate</td>
<td>M5x12</td>
<td>6 Nm (4.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, water pump wheel</td>
<td>M5</td>
<td>6 Nm (4.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Coolant drain plug</td>
<td>M6</td>
<td>8 Nm (5.9 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Nut, adjusting screw, power valve</td>
<td>M6</td>
<td>8 Nm (5.9 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, alternator cover</td>
<td>M6</td>
<td>8 Nm (5.9 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, bearing retainer</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, clutch slave cylinder</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, cylinder head</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, engine case</td>
<td>M6x45</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, engine case</td>
<td>M6x50</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, engine sprocket cover</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, exhaust flange</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, gear oil level monitoring</td>
<td>M6</td>
<td>8 Nm (5.9 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, intake flange</td>
<td>M6</td>
<td>6 Nm (4.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, intermediate clutch cover</td>
<td>M6x25</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, intermediate clutch cover</td>
<td>M6x55</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, intermediate clutch cover</td>
<td>M6x60</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, kick starter intermediate gear</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, kick starter lever stop plate</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, outer clutch cover</td>
<td>M6x25</td>
<td>8 Nm (5.9 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, outer clutch cover</td>
<td>M6x55</td>
<td>8 Nm (5.9 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, outer clutch cover</td>
<td>M6x60</td>
<td>8 Nm (5.9 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, radiator bleeding</td>
<td>M6</td>
<td>8 Nm (5.9 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, shift drum locating</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, shift lever</td>
<td>M6</td>
<td>14 Nm (10.3 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Screw, water pump cover</td>
<td>M6</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Nut, cylinder base</td>
<td>M8</td>
<td>23 Nm (17 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, cylinder base</td>
<td>M8</td>
<td>10 Nm (7.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Screw, kick starter lever</td>
<td>M8</td>
<td>25 Nm (18.4 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Oil drain plug with magnet</td>
<td>M12</td>
<td>20 Nm (14.8 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Nut, rotor</td>
<td>M12x1</td>
<td>60 Nm (44.3 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Nut, primary gear wheel</td>
<td>M14LHx1.25</td>
<td>60 Nm (44.3 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
<tr>
<td>Spark plug</td>
<td>M14x1.25</td>
<td>25 Nm (18.4 lbf ft)</td>
<td></td>
</tr>
<tr>
<td>Nut, inner clutch hub</td>
<td>M16x1.5</td>
<td>60 Nm (44.3 lbf ft)</td>
<td>Loctite® 243™</td>
</tr>
</tbody>
</table>
### 20.3 Carburetor

<table>
<thead>
<tr>
<th>Carburetor type</th>
<th>KEIHIN PWK 28</th>
</tr>
</thead>
<tbody>
<tr>
<td>Needle position</td>
<td>3rd position from top</td>
</tr>
<tr>
<td>Idle air adjusting screw</td>
<td>open 2 turns</td>
</tr>
<tr>
<td>Main jet</td>
<td>142 (140, 145, 148)</td>
</tr>
<tr>
<td>Jet needle</td>
<td>NRK (NRJC)</td>
</tr>
<tr>
<td>Throttle slide</td>
<td>3</td>
</tr>
<tr>
<td>Choke nozzle</td>
<td>62</td>
</tr>
</tbody>
</table>

#### 20.3.1 Carburetor tuning

| KEIHIN PWK 28 |

<table>
<thead>
<tr>
<th>ASL</th>
<th>TEMP</th>
<th>−20 ... −7 °C</th>
<th>−6 ... 5 °C</th>
<th>6 ... 15 °C (43 ... 59 °F)</th>
<th>16 ... 24 °C (61 ... 75 °F)</th>
<th>25 ... 36 °C (77 ... 97 °F)</th>
<th>37 ... 49 °C (99 ... 120 °F)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>(−4 ... 19 °F)</td>
<td>(21 ... 41 °F)</td>
<td>(21 ... 41 °F)</td>
<td>(21 ... 41 °F)</td>
<td>(21 ... 41 °F)</td>
<td>(21 ... 41 °F)</td>
</tr>
<tr>
<td>2,301 ... 3,000 m (7,549 ... 9,843 ft)</td>
<td>ASO</td>
<td>U</td>
<td>IJ</td>
<td>NDL</td>
<td>POS</td>
<td>MJ</td>
<td>2</td>
</tr>
<tr>
<td>1,501 ... 2,300 m (4,925 ... 7,546 ft)</td>
<td>ASO</td>
<td>U</td>
<td>IJ</td>
<td>NDL</td>
<td>POS</td>
<td>MJ</td>
<td>2</td>
</tr>
<tr>
<td>751 ... 1,500 m (2,464 ... 4,921 ft)</td>
<td>ASO</td>
<td>U</td>
<td>IJ</td>
<td>NDL</td>
<td>POS</td>
<td>MJ</td>
<td>2</td>
</tr>
<tr>
<td>301 ... 750 m (988 ... 2,461 ft)</td>
<td>ASO</td>
<td>U</td>
<td>IJ</td>
<td>NDL</td>
<td>POS</td>
<td>MJ</td>
<td>2</td>
</tr>
<tr>
<td>0 ... 300 m (0 ... 984 ft)</td>
<td>ASO</td>
<td>U</td>
<td>IJ</td>
<td>NDL</td>
<td>POS</td>
<td>MJ</td>
<td>2</td>
</tr>
</tbody>
</table>

**ASL**: Sea level  
**TEMP**: Temperature  
**ASO**: Idle air adjusting screw open  
**IJ**: Idling jet  
**NDL**: Needle  
**POS**: Needle position from top  
**MJ**: Main jet
### 20.3.2 Basic carburetor setting for sandy surfaces

<table>
<thead>
<tr>
<th>Component</th>
<th>Setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Idle air adjusting screw</td>
<td>2 turns</td>
</tr>
<tr>
<td>Idling jet</td>
<td>48</td>
</tr>
<tr>
<td>Jet needle</td>
<td>NR/C</td>
</tr>
<tr>
<td>Needle position</td>
<td>4th position from top</td>
</tr>
<tr>
<td>Main jet</td>
<td>148</td>
</tr>
</tbody>
</table>

**Info**

Do not use on sandy terrain.

- If the engine is not running smoothly, use a smaller main jet.

### 20.4 Capacities

#### 20.4.1 Gear oil

<table>
<thead>
<tr>
<th>Component</th>
<th>Quantity</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gear oil</td>
<td>0.50 l (0.53 qt.)</td>
<td>Engine oil (15W/50) (<a href="#">p. 117</a>)</td>
</tr>
</tbody>
</table>

#### 20.4.2 Coolant

<table>
<thead>
<tr>
<th>Component</th>
<th>Quantity</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Coolant</td>
<td>0.8 l (0.8 qt.)</td>
<td>Coolant (<a href="#">p.117</a>)</td>
</tr>
</tbody>
</table>

#### 20.4.3 Fuel

<table>
<thead>
<tr>
<th>Component</th>
<th>Quantity</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel tank capacity, approx.</td>
<td>5.2 l (1.37 US gal)</td>
<td>Super unleaded (98 octane) mixed with 2-stroke engine oil (1:40) (<a href="#">p. 118</a>)</td>
</tr>
</tbody>
</table>

### 20.5 Chassis

<table>
<thead>
<tr>
<th>Component</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Frame</td>
<td>Central tube frame of chrome molybdenum steel tubing, powder-coated</td>
</tr>
<tr>
<td>Fork</td>
<td>WP Suspension XACT 5543</td>
</tr>
<tr>
<td>Shock absorber</td>
<td>WP Suspension XACT 5746</td>
</tr>
<tr>
<td>Suspension travel</td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>278 mm (10.94 in)</td>
</tr>
<tr>
<td>Rear</td>
<td>305 mm (12.01 in)</td>
</tr>
<tr>
<td>Fork offset</td>
<td>14 mm (0.55 in)</td>
</tr>
<tr>
<td>Brake system</td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>Disc brake with 4-piston brake caliper</td>
</tr>
<tr>
<td>Rear</td>
<td>Disc brake with 2-piston brake caliper</td>
</tr>
<tr>
<td>Brake discs - diameter</td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>240 mm (9.45 in)</td>
</tr>
<tr>
<td>Rear</td>
<td>220 mm (8.66 in)</td>
</tr>
<tr>
<td>Brake discs - wear limit</td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>3.5 mm (0.138 in)</td>
</tr>
<tr>
<td>Rear</td>
<td>3.7 mm (0.146 in)</td>
</tr>
<tr>
<td>Offroad tire pressure</td>
<td></td>
</tr>
<tr>
<td>Front</td>
<td>1.0 bar (15 psi)</td>
</tr>
</tbody>
</table>
## TECHNICAL DATA

<table>
<thead>
<tr>
<th>Rear</th>
<th>1.0 bar (15 psi)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Secondary ratio</td>
<td>13:49</td>
</tr>
<tr>
<td>Chain</td>
<td>1/2 x 5/16”</td>
</tr>
<tr>
<td>Rear sprockets available</td>
<td>44, 45, 46, 47, 48, 49, 50, 51</td>
</tr>
<tr>
<td>Steering head angle</td>
<td>66°</td>
</tr>
<tr>
<td>Wheelbase</td>
<td>1,290 ± 10 mm (50.79 ± 0.39 in)</td>
</tr>
<tr>
<td>Seat height, unloaded</td>
<td>890 mm (35.04 in)</td>
</tr>
<tr>
<td>Ground clearance, unloaded</td>
<td>362 mm (14.25 in)</td>
</tr>
<tr>
<td>Weight without fuel, approx.</td>
<td>68 kg (150 lb.)</td>
</tr>
<tr>
<td>Maximum rider weight</td>
<td>75 kg (165 lb.)</td>
</tr>
</tbody>
</table>

### 20.6 Tires

<table>
<thead>
<tr>
<th>Front tire</th>
<th>Rear tire</th>
</tr>
</thead>
<tbody>
<tr>
<td>70/100 - 19 M/C 42M TT MAXXIS MAXX CROSS SI</td>
<td>90/100 - 16 M/C 52M TT MAXXIS MAXX CROSS SI</td>
</tr>
</tbody>
</table>

The tires specified represent one of the possible series production tires. Additional information is available in the Service section under: http://www.gasgas.com

### 20.7 Fork

<table>
<thead>
<tr>
<th>Fork article number</th>
<th>WP Suspension XACT 5543</th>
</tr>
</thead>
</table>

**Compression damping**

- Comfort | 17 clicks |
- Standard | 12 clicks |
- Sport | 7 clicks |

**Rebound damping**

- Comfort | 17 clicks |
- Standard | 12 clicks |
- Sport | 7 clicks |

- Fork length | 845 mm (33.27 in) |

<table>
<thead>
<tr>
<th>Oil capacity external mechanism right</th>
<th>363 ± 10 ml (12.27 ± 0.34 fl. oz.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fork oil (SAE 4) (48601166S1) (p. 118)</td>
<td>Fork oil (SAE 4) (48601166S1) (p. 118)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Oil capacity external mechanism left</th>
<th>100 ± 20 ml (3.38 ± 0.68 fl. oz.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fork oil (SAE 4) (48601166S1) (p. 118)</td>
<td>Fork oil (SAE 4) (48601166S1) (p. 118)</td>
</tr>
</tbody>
</table>

- Grease capacity, left cartridge | 5 g (0.18 oz) |
- Special grease (00062010053) (p. 120) |

### 20.8 Shock absorber

<table>
<thead>
<tr>
<th>Shock absorber article number</th>
<th>12.18.7U.04</th>
</tr>
</thead>
</table>

**Shock absorber**

- WP Suspension XACT 5746 |

**High-speed compression damping**

- Comfort | 2.5 turns |
- Standard | 2 turns |
- Sport | 1.5 turns |

**Low-speed compression damping**

- Comfort | 2.5 turns |
- Standard | 2 turns |
- Sport | 1.5 turns |
### Comfort
- Comfort 18 clicks

### Standard
- Standard 15 clicks

### Sport
- Sport 12 clicks

### Rebound damping
- Comfort 18 clicks
- Standard 15 clicks
- Sport 12 clicks

### Spring preload
- 11 mm (0.43 in)

### Spring rate
- Weight of rider: < 45 kg (< 99 lb.) 35 N/mm (200 lb/in)
- Weight of rider: 45 ... 55 kg (99 ... 121 lb.) 40 N/mm (228 lb/in)
- Weight of rider: > 55 kg (> 121 lb.) 45 N/mm (257 lb/in)

### Spring length
- 215 mm (8.46 in)

### Gas pressure
- 10 bar (145 psi)

### Static sag
- 30 mm (1.18 in)

### Riding sag
- 120 mm (4.72 in)

### Fitted length
- 397 mm (15.63 in)

### Shock absorber fluid
- SAE 2.5

#### 20.9 Chassis tightening torques

<table>
<thead>
<tr>
<th>Component</th>
<th>Torque Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Spoke nipple</td>
<td>5 Nm (3.7 lbf ft)</td>
</tr>
<tr>
<td>Screw, main silencer</td>
<td>7 Nm (5.2 lbf ft)</td>
</tr>
<tr>
<td>Screw, shock absorber adjusting ring</td>
<td>5 Nm (3.7 lbf ft)</td>
</tr>
<tr>
<td>Pin, front brake</td>
<td>8 Nm (5.9 lbf ft)</td>
</tr>
<tr>
<td>Pin, rear brake</td>
<td>4 Nm (3 lbf ft)</td>
</tr>
<tr>
<td>Remaining nuts, chassis</td>
<td>10 Nm (7.4 lbf ft)</td>
</tr>
<tr>
<td>Remaining screws, chassis</td>
<td>10 Nm (7.4 lbf ft)</td>
</tr>
<tr>
<td>Screw for throttle grip</td>
<td>5 Nm (3.7 lbf ft)</td>
</tr>
<tr>
<td>Screw, ball joint of push rod on foot brake cylinder</td>
<td>10 Nm (7.4 lbf ft)</td>
</tr>
<tr>
<td>Screw, foot brake cylinder</td>
<td>10 Nm (7.4 lbf ft)</td>
</tr>
<tr>
<td>Screw, front brake disc</td>
<td>14 Nm (10.3 lbf ft)</td>
</tr>
<tr>
<td>Screw, rear brake disc</td>
<td>6 Nm (4.4 lbf ft)</td>
</tr>
<tr>
<td>Screw, front fender</td>
<td>14 Nm (10.3 lbf ft)</td>
</tr>
<tr>
<td>Start number plate screw</td>
<td>4 Nm (3 lbf ft)</td>
</tr>
<tr>
<td>Nut, rim lock</td>
<td>10 Nm (7.4 lbf ft)</td>
</tr>
<tr>
<td>Remaining nuts, chassis</td>
<td>25 Nm (18.4 lbf ft)</td>
</tr>
<tr>
<td>Remaining screws, chassis</td>
<td>25 Nm (18.4 lbf ft)</td>
</tr>
<tr>
<td>Screw, bottom triple clamp</td>
<td>15 Nm (11.1 lbf ft)</td>
</tr>
<tr>
<td>Screw, engine brace</td>
<td>25 Nm (18.4 lbf ft)</td>
</tr>
<tr>
<td>Screw, fork stub</td>
<td>15 Nm (11.1 lbf ft)</td>
</tr>
<tr>
<td>Screw, front brake caliper</td>
<td>25 Nm (18.4 lbf ft)</td>
</tr>
<tr>
<td>Screw, handlebar clamp</td>
<td>20 Nm (14.8 lbf ft)</td>
</tr>
<tr>
<td>Component</td>
<td>Thread Size</td>
</tr>
<tr>
<td>---------------------------------</td>
<td>-------------</td>
</tr>
<tr>
<td>Screw, rear brake caliper</td>
<td>M8</td>
</tr>
<tr>
<td>Screw, rear sprocket</td>
<td>M8</td>
</tr>
<tr>
<td>Screw, subframe</td>
<td>M8</td>
</tr>
<tr>
<td>Screw, top triple clamp</td>
<td>M8</td>
</tr>
<tr>
<td>Steering stem clamp screw</td>
<td>M8</td>
</tr>
<tr>
<td>Engine carrying screw</td>
<td>M10</td>
</tr>
<tr>
<td>Nut, foot brake lever</td>
<td>M10</td>
</tr>
<tr>
<td>Remaining nuts, chassis</td>
<td>M10</td>
</tr>
<tr>
<td>Remaining screws, chassis</td>
<td>M10</td>
</tr>
<tr>
<td>Screw, handlebar support</td>
<td>M10</td>
</tr>
<tr>
<td>Screw, bottom shock absorber</td>
<td>M12</td>
</tr>
<tr>
<td>Screw, top shock absorber</td>
<td>M12</td>
</tr>
<tr>
<td>Nut, seat fixing</td>
<td>M12x1</td>
</tr>
<tr>
<td>Nut, swingarm pivot</td>
<td>M14x1.5</td>
</tr>
<tr>
<td>Nut, rear wheel spindle</td>
<td>M20x1.5</td>
</tr>
<tr>
<td>Nut, steering stem</td>
<td>M20x1.5</td>
</tr>
<tr>
<td>Screw, front wheel spindle</td>
<td>M20x1.5</td>
</tr>
</tbody>
</table>
**Brake fluid DOT 4 / DOT 5.1**

**Standard/classification**
- DOT

**Guideline**
- Use only brake fluid that complies with the specified standard (see specifications on the container) and that exhibits the corresponding properties.

**Recommended supplier**
- Castrol
  - REACT PERFORMANCE DOT 4
- MOTOREX®
  - Brake Fluid DOT 5.1

**Coolant**

**Guideline**
- Only use high-grade, silicate-free coolant with corrosion inhibitor additive for aluminum motors. Low grade and unsuitable antifreeze causes corrosion, deposits and frothing.
- Do not use pure water as only coolant is able to meet the requirements needed in terms of corrosion protection and lubrication properties.
- Only use coolant that complies with the requirements stated (see specifications on the container) and that has the relevant properties.

<table>
<thead>
<tr>
<th>Antifreeze protection to at least</th>
<th>−25 °C (−13 °F)</th>
</tr>
</thead>
</table>

The mixture ratio must be adjusted to the necessary antifreeze protection. Use distilled water if the coolant needs to be diluted.

The use of premixed coolant is recommended.

Observe the coolant manufacturer specifications for antifreeze protection, dilution and miscibility (compatibility) with other coolants.

**Recommended supplier**
- MOTOREX®
  - COOLANT M3.0

**Engine oil (15W/50)**

**Standard/classification**
- JASO T903 MA2 (p. 121)
- SAE (p. 121) (15W/50)

**Guideline**
- Use only engine oils that comply with the specified standards (see specifications on the container) and that possess the corresponding properties.

**Recommended supplier**
- MOTOREX®
  - Top Speed 4T

**Engine oil, 2-stroke**

**Standard/classification**
- JASO FD (p. 121)

**Guideline**
- Only use high-grade 2-stroke engine oil from a reputable brand.

<table>
<thead>
<tr>
<th>fully synthetic</th>
</tr>
</thead>
</table>

**Recommended supplier**
- MOTOREX®
  - Cross Power 2T
### Fork oil (SAE 4) (48601166S1)

**Standard/classification**
- SAE (p. 121) (SAE 4)

**Guideline**
- Use only oils that comply with the specified standards (see specifications on the container) and that exhibit the corresponding properties.

### Shock absorber fluid (SAE 2.5) (50180751S1)

**Standard/classification**
- SAE (p. 121) (SAE 2.5)

**Guideline**
- Use only oils that comply with the specified standards (see specifications on the container) and that exhibit the corresponding properties.

### Super unleaded (ROZ 98 / RON 98 / PON 94)

**Standard/classification**
- DIN EN 228 (ROZ 98 / RON 98 / PON 94)

### Super unleaded (98 octane) mixed with 2-stroke engine oil (1:40)

**Standard/classification**
- DIN EN 228
- JASO FD (p. 121) (1:40)

**Mixture ratio**

<table>
<thead>
<tr>
<th>1:40</th>
<th>Engine oil, 2-stroke (p. 117)</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Super unleaded (ROZ 98 / RON 98 / PON 94) (p. 118)</td>
</tr>
</tbody>
</table>

**Recommended supplier**
- MOTOREX®
  - Cross Power 2T
| **Air filter cleaner** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Racing Bio Dirt Remover  |

| **Chain cleaner** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Chain Clean  |

| **Fuel additive** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Fuel Stabilizer  |

| **High viscosity grease** |  |
| **Recommended supplier** | SKF®  |
|  | LGHB 2  |

| **Long-life grease** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Bike Grease 2000  |

| **Motorcycle cleaner** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Moto Clean  |

| **Off-road chain spray** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Chainlube Offroad  |

| **Oil for foam air filter** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Racing Bio Liquid Power  |

| **Preserving materials for paints, metal and rubber** |  |
| **Recommended supplier** | MOTOREX®  |
|  | Moto Protect  |

| **Rubber grip adhesive (00062030051)** |  |
| **Recommended supplier** | KTM AG  |
|  | GRIP GLUE  |
### Special cleaner for glossy and matte paint finishes, metal and plastic surfaces

**Recommended supplier**
- MOTOREX®
  - Quick Cleaner

### Special grease (00062010053)

**Recommended supplier**
- Klüber Lubrication®
  - KLÜBERFOOD NH1 34-401

### Universal oil spray

**Recommended supplier**
- MOTOREX®
  - Joker 440 Synthetic
## JASO T903 MA2

Different technical development directions required a separate specification for motorcycles – the **JASO T903 MA2** standard. Earlier, engine oils from the automobile industry were used for motorcycles because there was no separate motorcycle specification. Whereas long service intervals are demanded for automobile engines, the focus for motorcycle engines is on high performance at high engine speeds. In most motorcycle engines, the transmission and clutch are lubricated with the same oil. The **JASO T903 MA2** standard meets these special requirements.

## SAE

The SAE viscosity classes were defined by the Society of Automotive Engineers and are used for classifying oils according to their viscosity. The viscosity describes only one property of oil and says nothing about quality.

## JASO FD

JASO FD is a classification for a 2-stroke engine oil that was specifically developed for the extreme demands of racing. Thanks to first-rate synthetic esters and specially designed additives, superb combustion is achieved even under extreme operating conditions.
<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Art. no.</td>
<td>Article number</td>
</tr>
<tr>
<td>ca.</td>
<td>circa</td>
</tr>
<tr>
<td>cf.</td>
<td>compare</td>
</tr>
<tr>
<td>e.g.</td>
<td>for example</td>
</tr>
<tr>
<td>etc.</td>
<td>et cetera</td>
</tr>
<tr>
<td>i.a.</td>
<td>inter alia</td>
</tr>
<tr>
<td>no.</td>
<td>number</td>
</tr>
<tr>
<td>poss.</td>
<td>possibly</td>
</tr>
<tr>
<td>Index</td>
<td>Page</td>
</tr>
<tr>
<td>-------</td>
<td>------</td>
</tr>
<tr>
<td><strong>A</strong></td>
<td></td>
</tr>
<tr>
<td>Accessories</td>
<td>9</td>
</tr>
<tr>
<td>Air filter</td>
<td>55</td>
</tr>
<tr>
<td>cleaning</td>
<td>55</td>
</tr>
<tr>
<td>installing</td>
<td>54</td>
</tr>
<tr>
<td>Air filter box</td>
<td>55</td>
</tr>
<tr>
<td>cleaning</td>
<td>55</td>
</tr>
<tr>
<td>Air filter box cover</td>
<td>54</td>
</tr>
<tr>
<td>installing</td>
<td>54</td>
</tr>
<tr>
<td>removing</td>
<td>54</td>
</tr>
<tr>
<td>Air suspension XACT 5543</td>
<td>32</td>
</tr>
<tr>
<td>Antifreeze</td>
<td>88</td>
</tr>
<tr>
<td>checking</td>
<td>88</td>
</tr>
<tr>
<td>Auxiliary substances</td>
<td>9</td>
</tr>
<tr>
<td><strong>B</strong></td>
<td></td>
</tr>
<tr>
<td>Basic chassis setting</td>
<td>32</td>
</tr>
<tr>
<td>checking with rider's weight</td>
<td>32</td>
</tr>
<tr>
<td>Brake discs</td>
<td>69</td>
</tr>
<tr>
<td>checking</td>
<td>69</td>
</tr>
<tr>
<td>Brake fluid</td>
<td>70</td>
</tr>
<tr>
<td>of front brake, adding</td>
<td>70</td>
</tr>
<tr>
<td>rear brake, adding</td>
<td>76</td>
</tr>
<tr>
<td>Brake fluid level</td>
<td>70</td>
</tr>
<tr>
<td>of front brake, checking</td>
<td>70</td>
</tr>
<tr>
<td>rear brake, checking</td>
<td>75</td>
</tr>
<tr>
<td>Brake linings</td>
<td>72</td>
</tr>
<tr>
<td>front brake, checking</td>
<td>72</td>
</tr>
<tr>
<td>of the front brake, changing</td>
<td>72</td>
</tr>
<tr>
<td>of the rear brake, changing</td>
<td>77</td>
</tr>
<tr>
<td>rear brake, checking</td>
<td>77</td>
</tr>
<tr>
<td><strong>C</strong></td>
<td></td>
</tr>
<tr>
<td>Capacity</td>
<td>113</td>
</tr>
<tr>
<td>coolant</td>
<td>113</td>
</tr>
<tr>
<td>fuel</td>
<td>29, 113</td>
</tr>
<tr>
<td>gear oil</td>
<td>102, 113</td>
</tr>
<tr>
<td>Carburetor</td>
<td>98</td>
</tr>
<tr>
<td>float chamber, emptying</td>
<td>98</td>
</tr>
<tr>
<td>idle</td>
<td>96</td>
</tr>
<tr>
<td>idle speed, adjusting</td>
<td>97</td>
</tr>
<tr>
<td>Carburetor tuning</td>
<td>94</td>
</tr>
<tr>
<td>Chain</td>
<td>62</td>
</tr>
<tr>
<td>checking</td>
<td>62</td>
</tr>
<tr>
<td>cleaning</td>
<td>60</td>
</tr>
<tr>
<td>Chain guide</td>
<td>62</td>
</tr>
<tr>
<td>checking</td>
<td>62</td>
</tr>
<tr>
<td>Chain tension</td>
<td>61</td>
</tr>
<tr>
<td>adjusting</td>
<td>61</td>
</tr>
<tr>
<td>checking</td>
<td>60</td>
</tr>
<tr>
<td>Choke</td>
<td>16</td>
</tr>
<tr>
<td>Cleaning</td>
<td>104-105</td>
</tr>
<tr>
<td>Clutch</td>
<td>66</td>
</tr>
<tr>
<td>fluid level, checking</td>
<td>66</td>
</tr>
<tr>
<td>fluid level, correcting</td>
<td>66</td>
</tr>
<tr>
<td>fluid, changing</td>
<td>67</td>
</tr>
<tr>
<td>Clutch lever</td>
<td>14</td>
</tr>
<tr>
<td>basic position, adjusting</td>
<td>65</td>
</tr>
<tr>
<td>Compression damping</td>
<td>40</td>
</tr>
<tr>
<td>fork, adjusting</td>
<td>40</td>
</tr>
<tr>
<td>Coolant</td>
<td>91</td>
</tr>
<tr>
<td>changing</td>
<td>91</td>
</tr>
<tr>
<td>draining</td>
<td>89</td>
</tr>
<tr>
<td>refilling</td>
<td>90</td>
</tr>
<tr>
<td>Coolant level</td>
<td>88-89</td>
</tr>
<tr>
<td>checking</td>
<td>88-89</td>
</tr>
<tr>
<td>Cooling system</td>
<td>86</td>
</tr>
<tr>
<td>Customer service</td>
<td>9</td>
</tr>
<tr>
<td><strong>D</strong></td>
<td></td>
</tr>
<tr>
<td>Difficult operating conditions</td>
<td>20</td>
</tr>
<tr>
<td>dry sand</td>
<td>20</td>
</tr>
<tr>
<td>high temperatures</td>
<td>23</td>
</tr>
<tr>
<td>low temperature</td>
<td>24</td>
</tr>
<tr>
<td>muddy surfaces</td>
<td>22</td>
</tr>
<tr>
<td>slow speed</td>
<td>23</td>
</tr>
<tr>
<td>snow</td>
<td>24</td>
</tr>
<tr>
<td>wet sand</td>
<td>22</td>
</tr>
<tr>
<td>wet surfaces</td>
<td>22</td>
</tr>
<tr>
<td>Difficult riding conditions</td>
<td>20</td>
</tr>
<tr>
<td><strong>E</strong></td>
<td></td>
</tr>
<tr>
<td>Engine</td>
<td>20</td>
</tr>
<tr>
<td>running in</td>
<td>20</td>
</tr>
<tr>
<td>Engine number</td>
<td>12</td>
</tr>
<tr>
<td>Engine sprocket</td>
<td>62</td>
</tr>
<tr>
<td>checking</td>
<td>62</td>
</tr>
<tr>
<td>Environment</td>
<td>8</td>
</tr>
<tr>
<td><strong>F</strong></td>
<td></td>
</tr>
<tr>
<td>Figures</td>
<td>9</td>
</tr>
<tr>
<td>Filling up</td>
<td>28</td>
</tr>
<tr>
<td>fuel</td>
<td>28</td>
</tr>
<tr>
<td>Foot brake lever</td>
<td>17</td>
</tr>
<tr>
<td>basic position, adjusting</td>
<td>75</td>
</tr>
<tr>
<td>free travel, checking</td>
<td>74</td>
</tr>
<tr>
<td>Fork</td>
<td>38</td>
</tr>
<tr>
<td>air pressure, adjusting</td>
<td>38</td>
</tr>
<tr>
<td>Fork legs</td>
<td>42</td>
</tr>
<tr>
<td>basic setting, checking</td>
<td>38</td>
</tr>
<tr>
<td>bleeding</td>
<td>42</td>
</tr>
<tr>
<td>dust boots, cleaning</td>
<td>43</td>
</tr>
<tr>
<td>installing</td>
<td>44</td>
</tr>
<tr>
<td>removing</td>
<td>43</td>
</tr>
<tr>
<td>Fork part number</td>
<td>12</td>
</tr>
</tbody>
</table>
INDEX

Fork protector
  installing ............................................... 45
  removing ................................................ 45

Frame
  checking .................................................. 64

Front fender
  installing ............................................... 52
  removing ................................................ 52

Front wheel
  installing ............................................... 80
  removing ................................................ 80

Fuel tank
  installing ............................................... 58
  removing ................................................ 57

Fuel tank filler cap
  closing .................................................... 15
  opening ................................................... 15

Fuel tap .................................................... 16

Fuel, oils, etc. ............................................. 9

Gear oil
  adding ..................................................... 102
  changing .................................................. 101

Gear oil level
  checking ................................................... 101

Hand brake lever ........................................... 14
  free travel, adjusting ................................... 69
  free travel, checking ..................................... 69

Handlebar position
  adjusting ................................................... 41

High-speed compression damping
  shock absorber, adjusting ................................ 33

Ignition timing map
  changing ................................................... 99
  plug-in connector ........................................ 99

Implied warranty ........................................... 9

Intended use ................................................ 6

Kick starter lever .......................................... 17

Link fork
  checking .................................................... 64

Lower triple clamp
  installing .................................................. 47
  removing ................................................... 46

Lowspeed compression damping
  shock absorber, adjusting ................................ 33

Main silencer
  glass fiber yarn filling, changing ...................... 56
  installing .................................................. 56
  removing ................................................... 56

Manufacturer warranty .................................... 9

Misuse ....................................................... 6

Motorcycle
  cleaning .................................................... 104
  lift stand, raising with .................................. 42
  removing from lift stand .................................. 42

Owner's Manual ............................................ 8

Play in throttle cable
  adjusting ................................................... 93
  checking .................................................... 93

Plug-in stand ................................................ 17

Preparing for use
  advice on preparing for first use ......................... 18
  after storage ............................................. 107
  checks and maintenance measures when preparing for use ........................................ 25

Protective clothing .......................................... 7

Radiator cover .............................................. 86
  installing .................................................. 86
  removing ................................................... 87

Rear sprocket
  checking .................................................... 62

Rear wheel
  installing .................................................. 82
  removing ................................................... 81

Rebound damping
  fork, adjusting .......................................... 40
  shock absorber, adjusting ................................ 34

Riding sag ................................................... 37

Rubber grip
  checking .................................................... 65

Safe operation ............................................... 7

Seat
  mounting ................................................... 53
  removing ................................................... 53

Service ....................................................... 9

Service schedule ........................................... 30-31

Shift lever
  basic position, adjusting ................................ 16
  basic position, checking ................................... 99

124
Shock absorber
  installing ........................................... 53
  removing ............................................ 52
  riding sag, checking ................................. 36
  spring preload, adjusting .......................... 36
  static sag, checking .................................. 35
Shock absorber article number ............................... 13
Spare parts ............................................. 9
Spoke tension
  checking ................................................ 84
Start number plate
  installing ............................................. 51
  removing ............................................. 51
Starting .................................................. 25
Steering head bearing
  greasing ................................................ 51
Steering head bearing play
  adjusting .............................................. 50
  checking ............................................... 49
Storage .................................................. 106
Switch-off button ....................................... 14

T
Technical data
  capacities ........................................... 113
  carburetor .......................................... 112
  chassis ............................................... 113
  chassis tightening torques .......................... 115
  engine ................................................ 110
  engine tightening torques ........................... 110
  fork .................................................. 114
  shock absorber ...................................... 114
  tires .................................................. 114
Throttle cable routing
  checking .............................................. 64
Throttle grip ........................................... 14
Tire condition
  checking .............................................. 83
Tire pressure
  checking .............................................. 84
Transporting ............................................ 28
Troubleshooting ......................................... 108-109
Type label ............................................. 12
U
Use definition .......................................... 6
V
Vehicle identification number ............................ 12
View of vehicle
  front left ........................................... 10
  rear right .......................................... 11
W
Work rules ............................................. 8