



Simthread® 80 Spools Color Chart

100% Trilobal Polyester Embroidery Thread

No.1

 J-001 White	 J-205 Dark Brown	 J-212 Peach	 J-219 Olive Green
 J-002 Black	 J-206 Bright Green	 J-213 Beige	 J-220 Silver Gray
 J-003 Gold	 J-207 Blue	 J-214 Brown	 J-221 Gray
 J-201 Pink	 J-208 Purple	 J-215 Wine Red	 J-222 Ocean Blue
 J-202 Vermilion	 J-209 Pale Violet	 J-216 Pale Sky	 J-223 Beige Gray
 J-203 Orange	 J-210 Pale Yellow	 J-217 Sky	 #90 White Bobbin Thread
 J-204 Yellow	 J-211 Pale Pink	 J-218 Yellow Green	

No.2

 J-224 Bamboo	 J-231 Slate Blue	 J-238 Blond	 J-245 Opal Green
 J-225 Red	 J-232 Navy Blue	 J-239 Sunflower	 J-246 Moss Green
 J-226 Green	 J-233 Salmon Pink	 J-240 Orchid Pink	 J-247 Meadow Green
 J-227 Pale Aqua	 J-234 Coral	 J-241 Peony Purple	 J-248 Dark Green
 J-228 Baby Blue	 J-235 Burnt Orange	 J-242 Burgundy	 J-249 Aquamarine
 J-229 Powder Blue	 J-236 Cinnamon	 J-243 Royal Purple	 #90 White Bobbin Thread
 J-230 Bright Blue	 J-237 Umber	 J-244 Cardinal Red	

No.3

 J-250 Emerald Green	 J-257 Cocoa Brown	 J-264 Green Dust	 J-271 Yellow Ocher
 J-251 Peacock Green	 J-258 Senna	 J-265 Grimson	 J-272 Old Gold
 J-252 Dark Gray	 J-259 Sepia	 J-266 Floral Pink	 J-273 Honey Dew
 J-253 Ivory White	 J-260 Dark Sepia	 J-267 Wine	 J-274 Tangerine
 J-254 Hazel	 J-261 Violet Blue	 J-268 Olive Drab	 J-275 Canary Yellow
 J-255 Toast	 J-262 Blue Ink	 J-269 Meadow	 #90 White Bobbin Thread
 J-256 Salmon	 J-263 Sola Blue	 J-270 Mustard	

★ Colors in the grey frames NOT included in 80 spools kit

★ Printed colors may differ from actual thread, color card for reference only.



YOUR SEWING PARTNER
SINCE 1991

Simthread® 80 Colors Conversion Chart

No. 1

Color Name	Janome Color #	R. A. Poly #	Mettler Poly #	Madeira Poly #
White	J-001	5597	0015	1801
Black	J-002	5596	0020	1800
Gold	J-003	5632	0532	1670
Pink	J-201	5559	2220	1990/1721
Vermilion	J-202	5536	1703	1878
Orange	J-203	5513	1102	1765
Yellow	J-204	5762	310	1924
Dark Brown	J-205	5639	1355	1945
Bright Green	J-206	5812	5515	1651
Blue	J-207	5685	3544	1842
Purple	J-208	5592	2640	1712
Pale Violet	J-209	5586	3040	/
Pale Yellow	J-210	5761	0660	1666
Pale Pink	J-211	5523	2250	1816
Peach	J-212	5556	1362	1659
Beige	J-213	5532	1172	1938
Brown	J-214	5590	1334	1856
Wine Red	J-215	5549	1912	1981
Pale Sky	J-216	5600	3650	/
Sky	J-217	5504	4230	1892
Yellow Green	J-218	5620	5912	1850
Olive Green	J-219	5502	/	1969
Silver Gray	J-220	5640	182	1687
Gray	J-221	5802	1972	1918
Ocean Blue	J-222	5520	3810	1829
Beige Gray	J-223	5572	1761	/

No. 2

Color Name	Janome Color #	R. A. Poly #	Mettler Poly #	Madeira Poly #
Bamboo	J-224	5699	1140	1853
Red	J-225	5563	1903	1838
Green	J-226	5509	5643	1770
Pale Aqua	J-227	5752	5050	1645
Baby Blue	J-228	9059	4240	1932
Powder Blue	J-229	5819	4010	1852
Bright Blue	J-230	5734	3641	1628
Slate Blue	J-231	5575	3842	1760
Navy Blue	J-232	5603	3732	1643
Salmon Pink	J-233	5553	1755	/
Coral	J-234	5558	1532	1777
Burnt Orange	J-235	5505	1114	1621
Cinnamon	J-236	5636	1760	/
Umber	J-237	5524	0722	1936
Blond	J-238	9123	0651	1673
Sunflower	J-239	5708	0704	1725
Orchid Pink	J-240	5585	2650	1911
Peony Purple	J-241	5800	2521	1787
Burgundy	J-242	5525	2711	/
Royal Purple	J-243	5554	2810	1880
Cardinal Red	J-244	5519	1900	1781
Opal Green	J-245	5538	5650	1900
Moss Green	J-246	5530	0453	1956
Meadow Green	J-247	5757	5633	1769
Dark Green	J-248	5805	5326	1704
Aquamarine	J-249	5578	/	1652

No. 3

Color Name	Janome Color #	R. A. Poly #	Mettler Poly #	Madeira Poly #
Emerald Green	J-250	5690	5115	1868
Peacock Green	J-251	5746	4610	1685
Dark Gray	J-252	5565	0111	1640
Ivory White	J-253	5635	0101	1949
Hazel	J-254	5781	0932	1856
Toast	J-255	5789	0922	1625
Salmon	J-256	5599	2241	1919
Cocoa Brown	J-257	5778	0941	1657
Senna	J-258	5702	0933	1658
Sepia	J-259	5672	1055	1659
Dark Sepia	J-260	5637	2336	1859
Violet Blue	J-261	5728	2900	1922
Blue Ink	J-262	5580	3622	1843
Sola Blue	J-263	5801	3900	1733
Green Dust	J-264	5621	/	1748
Grimson	J-265	5561	2521	1910
Floral Pink	J-266	7712	2520	1990
Wine	J-267	5676	2241	1919
Olive Drab	J-268	9122	0747	1957
Meadow	J-269	5623	5633	1770
Mustard	J-270	5625	0221	1670
Yellow Ocher	J-271	5512	0704	1625
Old Gold	J-272	5501	0822	1673
Honey Dew	J-273	5763	0800	1951
Tangerine	J-274	5698	1362	1870
Canary Yellow	J-275	5626	0311	1971