

Graphite and Steel* Size Color Code

.470" -  Lime Green	.5225" -  Green
.480" -  Light Blue	.530" -  Red
.485" -  White	.5375" -  Copper
.490" -  Blue	.545" -  Purple
.495" -  Pink	.560" -  Black (No Color)
.500" -  Gold	.575" -  Silver
.5075"-  Orange	.575U"-  Sea Foam
.515" -  Yellow	

***Steel Applications - .575" & .575U = .600" Steel, .560 = .580" Steel, .545 = .560 Steel**

- 1) Measure the Interior Diameter (I.D.) of the Shaft to be lengthened. Clean Interior of Goo at least 2".
- 2) Choose the size of or larger. Individual G.S.E.'s are marked on the Tip End with a Tiny Number and a Color Mark.
- 3) If necessary, Lightly Sand G.S.E. to Fit Shaft Snuggly.
- 4) Roll Fluted end of the G.S.E. in Epoxy*, filling the flutes.
- 5) Rotate the Wet G.S.E. as you Insert into the Shaft, Tap to Fit.
- 6) Wipe off excess Epoxy. Clean any Epoxy Film with a paper towel moistened with Rubbing Alcohol. (Steel Shafts may be "Dimpled" if desired)
- 7) Stand with Club Head Up, Extension Down until Epoxy Dries.
- 8) Once Dried, Cut to Length with Friction Saw or Hack Saw.

Recommendations -Because of Leverage and Torque extremes placed on Graphite Shafts and G.S.E.'s, a Maximum of 1-1/2" is recommended for Extra Stiff Shafts, 2" for Stiff Shafts, 2-1/2" for Regular and Seniors, and 3" for Ladies.

*- 24 Hour Epoxy is strongly advised.